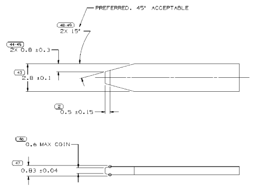
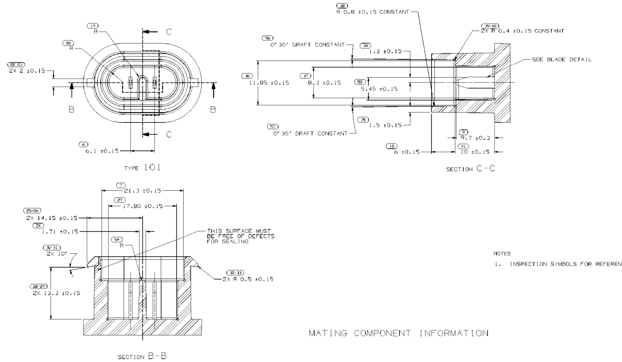
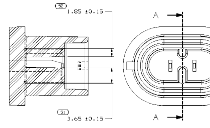


BLADE DETAIL
SCALE 10:1

NOTES
1. INSPECTION SYMBOLS FOR REFERENCE ONLY





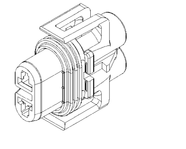
TYPE 102
SAME AS TYPE 101
EXCEPT AS SHOWN

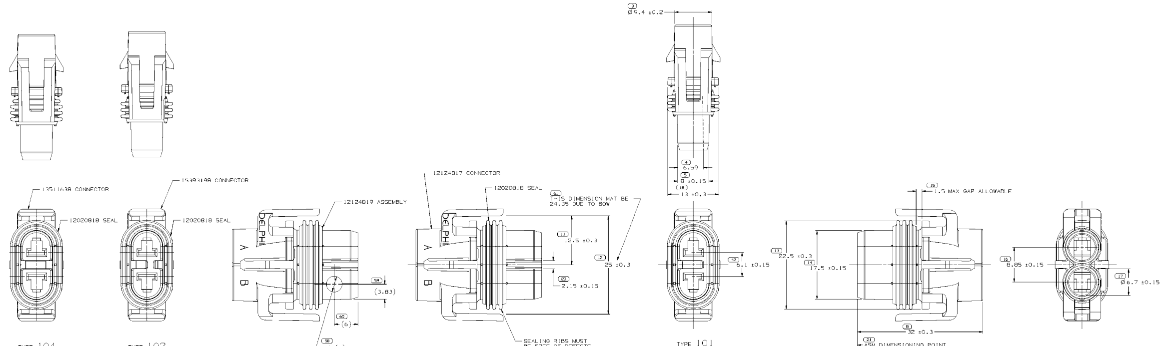
MATING COMPONENT INFORMATION

NOTES
1. INSPECTION SYMBOLS FOR REFERENCE ONLY

SYMBOL DEFINITION			MISSING NUMBERS
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL ⬭ DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON AN INDIVIDUAL COMPONENT DRAWING.	TOTAL NO. OF SYMBOLS ON DRAWING	51	1,53,
	LAST NO. USED	61	

DATE	STG	REV	N/P	CHG	ZONE	REVISION HISTORY	AUTH	DR	APVD 1	APVD 2
22JN00	R	01	-	-		CLEARED REV COLUMN; 15393199 - ADDED	000005	MAC	MAC	MEF
20AP01	R	02	-	-		ALL PARTS; UPDATED GRAPHICS	208949	HAM	JNR	MEF
11SE01	R	03	-	-		15419353 - RELEASED	213877	RVP	RVP	AM
12OC01	R	04	-	-		15419353 - REF P/N WAS F5HT-14A464-FA	215811	RVP	RVP	AM
24OC01	R	05	-	-		15419353 - REF P/N WAS 2W5T-14A464-AA	216091	RVP	RVP	AM
08NO01	R	06	-	-		15419353 - UPDATED PDM ATTRIBUTES	217046	EES	EES	AM
13NO01	R	07	-	-		15419353 - UPDATED PDM ATTRIBUTES	217256	HAM	HAM	AM
17JL03	R	08	-	-		ALL PARTS - REVISED NOTE	243574	JYD	JYD	EM
11SE03	R	09	-			ALL PARTS - ADDED BOW NOTE TO DIM 25±0.3 AND REMOVED DIM 2 PLCS	245357	BRB	BRB	WTM
11MR04	R	10	-	-		12124819 & 15419353 - UPDATED PDM ATTRIBUTES	252453	HAM	HAM	WTM
28JL04	R	11	-	-		15419353 - ADDED M5332001 MARKER DOT FOIL	253471	LLJ	LLJ	WTM
28JL04	R	12	-	-		15419353 - REVISED M5332001 DESCRIPTION	257378	LLJ	LLJ	WTM
27JA05	R	13	-	-		13511639 - RELEASED	263788	HAM	HAM	NDM
31MR05	R	14	-	-		15419353 - Ø (4) WAS Ø 4	266570	GPS	JVM	WTM
18MY05	R	15	-	-		12124819 - UPDATED PDM ATTRIBUTES	268280	JTY	FKV	WTM
25JN09	R	16	-	-		15419353 - REVISED WHITE DOT NOTE	408318	RHG	HAD	RHG
24NO10	R	17	-	-		15419353 - ADDED ASSEMBLY NUMBER ON TYPE 103	412714	GEM	GEM	GEM
08FE12	R	18	-	-		15419353 - M5332101 WAS M5332001	416972	CBG	CBG	GEM
17JL17	R	19	-	-		ADDED "SHT 1 OF 2"	437178	HCG	HCG	HH





TYPE 104
SAME AS TYPE 101
EXCEPT AS SHOWN

TYPE 102
SAME AS TYPE 101
EXCEPT AS SHOWN

TYPE 103
SAME AS TYPE 101
EXCEPT AS SHOWN

TYPE 101

NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:

   DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.

2. SEALING CODE 3 - DESIGN WILL PASS SALT FOG AND IMMERSION TEST AFTER CONDITIONING AS SPECIFIED IN ESA 644 (WEATHER PACK),ESA 710 (METRI PACK), ESA-650 (UNDERHOOD MICRO-PACK), C-4006 (WORLD CONNECTOR), ETC WHEN MATED TO MATING PART OR EQUIVALENT

3. FOR APPLICATION DATA SEE THE INDIVIDUAL APPLICATION DRAWINGS.

4. TYPE 101 CONNECTOR TO MATE WITH A.N.S.I. BULB TYPE 881, 889 OR EQUIVALENT. TYPE 102 TO MATE WITH A.N.S.I. BULB TYPE H9 OR EQUIVALENT.

5. WHEN PARTS ARE SHIPPED, THEY MUST BE PACKED IN PLASTIC BAGS OR SHIPPING CONTAINERS MUST BE LINED WITH PLASTIC LINERS. BAGS OR LINERS MUST BE SEALED TO AVOID ENTRY OF FOREIGN MATTER.

6. FOR PARTS NUMBERS WITH ADHESIVE, USE M3510001 OR ADHESIVE APPROVED BY MATERIALS ENGINEERING TO GLUE CONNECTOR SEAL TO CONNECTOR.

7. REFERENCE P/N TYPE 103 FORD 2M5T-14A464-NA

P/N WITH ADHESIVE	REV	N/P	TYPE	STATUS	P/N WITHOUT ADHESIVE	REV	N/P	TYPE	STATUS
-	-	-	-	-	13511639	01	-	104	-
-	-	-	-	-	15419353	01	AN	103	-
-	-	-	-	-	15393199	01	AD	102	-
12186691	A2	-	101	-	12124819	A7	-	101	-

DRAWING NUMBER 12186800
SIZE A1x3 | SCALE 4:1 | FRAME NO 2 OF 2 | SHEET NO 1 OF 2 | STG R | REV 19

13 PROCESS SENSITIVE DIMENSION

DIMENSIONS ENCLOSED IN ( ) INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED

DIMENSIONAL RANGE (MM)									
FROM / TO	> 0 / 20	> 20 / 30	> 30 / 70	> 70 / 100	>100 / 150	>150 / 200	>200 / 250	>250 / 300	>300 / 400
TOLERANCE UNLESS OTHERWISE SPECIFIED	±0.15	±0.2	±0.3	±0.4	±0.5	±0.6	±0.8	±1	±1.2

ANGULAR TOLERANCE ±2°

A LINE DRAWN THROUGH A PART NUMBER INDICATES THAT PHYSICAL PARTS ARE NOT AVAILABLE FOR ORDERING.

PART NUMBERS THAT DO NOT HAVE A LINE PRESENT INDICATE THAT PHYSICAL PARTS ARE AVAILABLE FOR ORDERING.

CONTACT DELPHI SALES TO ASSURE AVAILABILITY OF PARTS.

DWG TYPE: PART DRAWING

STYLE

VOLUME (CAP) | DISTR CODE D

UNLESS OTHERWISE SPECIFIED
THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE GM GLOBAL DIMENSIONING AND TOLERANCING ADDENDUM-2001. SEPARATE PATTERNS OF FEATURES MAY BE BASED SEPARATELY REGARDLESS OF DATUM REFERENCES.

ALL DIMENSIONS ARE IN MILLIMETERS

REFERENCE

THIRD ANGLE PROJECTION

DO NOT SCALE
USE MATH DATA

CAD NX

DELPHI

DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE
WARREN, OH

		DATE
DR		
APVD1	J.L. IBARRA	19AU96
APVD2	A. UGALDE B	21AU96
APVD3	J. BOKROS	16OC96
APVD4		
APVD5		

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001

MATERIAL
SEE DRAWING

DRAWING NAME
TAXI ASM CONN F M/P 280 SLD

DRAWING NUMBER
12186800

SIZE	SCALE	FRAME NO	SHEET NO	STG	REV	N/P
A1x3	4:1	1 OF 2	1 OF 2	R	19	-

12186800