| SYMBOL DEFINITION | | | MISSING NUMBERS |
|---|---|---|---|
| A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL (◇) DOES NOT REQUIRE INSPECTION. IT MAY BE INSPECTED ON AN INDIVIDUAL COMPONENT DRAWING. | TOTAL NO. SYMBOLS ON DRAWING | 10 | |
| | LAST NO. USED | 11 | |

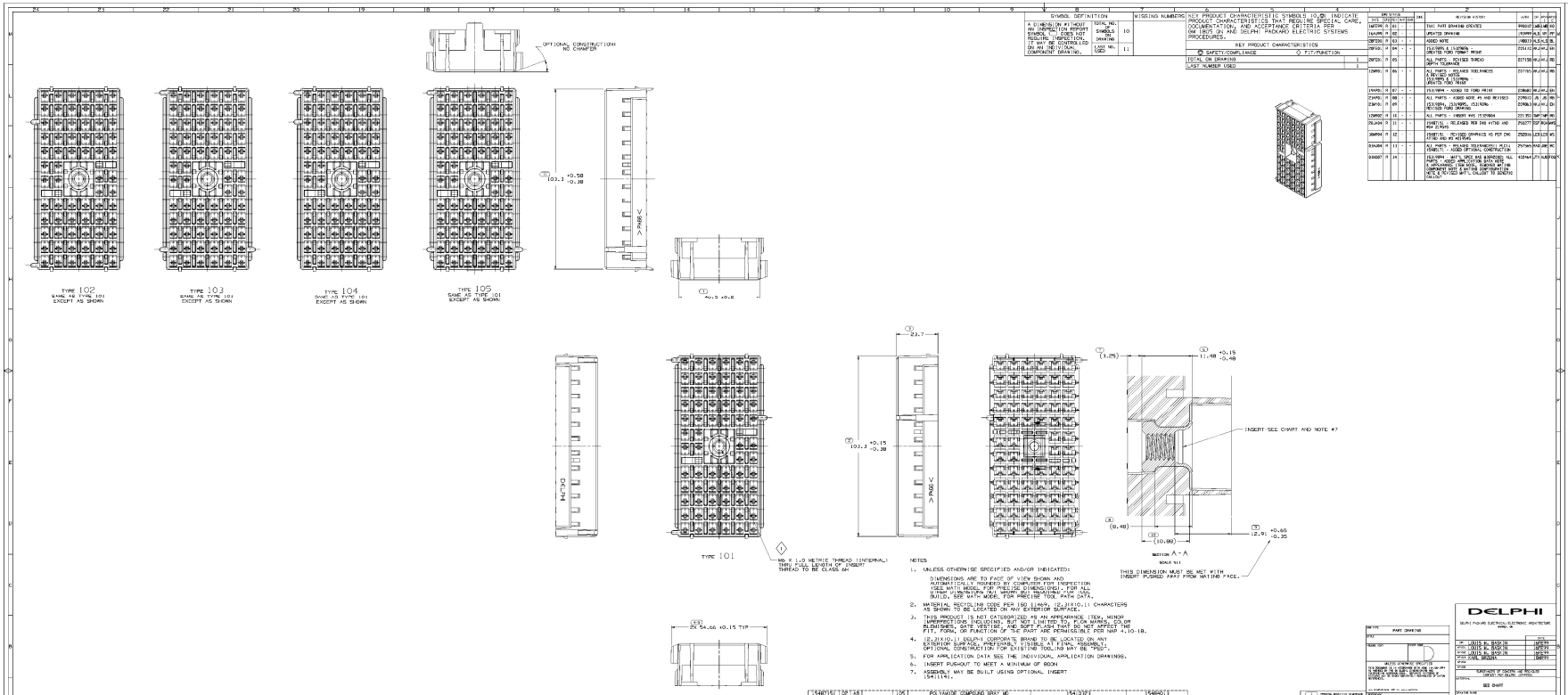
KEY PRODUCT CHARACTERISTIC SYMBOLS (◇,◇) INDICATE PRODUCT CHARACTERISTICS THAT REQUIRE SPECIAL CARE, DOCUMENTATION, AND ACCEPTANCE CRITERIA PER DELPHI DESIGN AND DELPHI PACKARD ELECTRIC SYSTEMS PROCEDURES.

KEY PRODUCT CHARACTERISTICS

◇ SAFETY/COMPLIANCE ◇ FIT/FUNCTION

| | |
|---|---|
| TOTAL ON DRAWING | 0 |
| LAST NUMBER USED | 0 |

| REVISION HISTORY | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|
| DATE | CH | DESCRIPTION | | | CAM | | AUTH | DR | APPROVED |
| 04FEB94 | R | 03 | - | - | | TAXI PART DRAWING CREATED | WRBOOT | JMB | MB |
| 14JUN94 | R | 02 | - | - | | UPDATED DRAWING | HUMMEL | MLS | MT |
| 28FEB94 | R | 03 | - | - | | ADDED NOTE | WRBOOT | MLS | MB |
| 28FEB94 | R | 04 | - | - | | ISS/REV. & ISS/REV. UPDATED FORD FORMAT MODEL | FOSTER | MJW | JH |
| 28FEB94 | R | 05 | - | - | | ALL PARTS - REVISED TURNED DEPTH TOLERANCE | DITTON | MJW | RG |
| 13APR94 | R | 06 | - | - | | ALL PARTS - REVISED ALL TOLERANCES & ISS/REV. & ISS/REV. - ADDED FORD TRIM | DITTON | MJW | RG |
| 19APR94 | R | 07 | - | - | | ISS/REV. - ADDED TO FORD PRINT | DIBBLE | MJW | JH |
| 21APR94 | R | 08 | - | - | | ALL PARTS - ADDED NOTE #6 AND REVISED | DIBBLE | JB | MB |
| 23MAY94 | R | 09 | - | - | | ISS/REV. ISS/REV. ISS/REV. REVISED FORD DRAWING | DIBBLE | MJW | JH |
| 13APR95 | R | 10 | - | - | | ALL PARTS - INSERT MFG ISS/REV. | DITTON | MAT | MB |
| 25JUN96 | R | 11 | - | - | | INSERTS - RELEASED NEW DWG W/TOO AND MOV ISS/REV. | PUSTT | DOF | MCGRAW |
| 26APR96 | R | 12 | - | - | | INSERTS - REVISED DRAWINGS VS PCP DWG ATTRD AND RV REVISION | DIBBLE | LDS | DS |
| 03JUN96 | R | 13 | - | - | | ALL PARTS - ADDED TOLERANCES (BILL TEMPLETT - ADDED OPTIONAL CONSTRUCTION | ZYTKOW | MAC | MB |
| 03SEP97 | R | 14 | - | - | | ISS/REV. - WHITE SPEC WAS REVISED. ALL PARTS - ADDED ANN CENTER DATA NOTE & APPEARANCE TOR NOTE. REMOVED WHITE SPEC. REVISED ISS/REV. TO REFLECT NEW SPEC & REVISED APPL. COLOR TO SPECIAL COLOR. | KOENIG | JTH | MAFFOS | MB |




NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
   DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY MEASURED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL DIMENSIONS, SEE MATH MODEL FOR PRECISE TOOL PATH DATA. FOR BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
2. MATERIAL RECYCLING CODE PER ISO 11469, (2,3)X10.11 CHARACTERS AS SHOWN TO BE LOCATED ON ANY EXTERIOR SURFACE.
3. THIS PRODUCT IS NOT CATEGORIZED AS AN APPEARANCE ITEM. MINOR IMPERFECTIONS INCLUDING, BUT NOT LIMITED TO, FLOW MARKS, COLOR BLEMISHES, GATE WESTIGE, AND SOFT FLASH THAT DO NOT AFFECT THE FIT, FORM, OR FUNCTION OF THE PART ARE PERMISSIBLE PER NAP 4.10-18.
4. (2,3)X10.11 DELPHI CORPORATE BRAND TO BE LOCATED ON ANY EXTERIOR SURFACE. THIS DIMENSION MAY BE MOVED IF OPTIONAL CONSTRUCTION FOR EXISTING TOOLING MAY BE MADE.
5. FOR APPLICATION DATA SEE THE INDIVIDUAL APPLICATION DRAWINGS.
6. INSERT PUSH-OUT TO MEET A MINIMUM OF 800N
7. ASSEMBLY MAY BE BUILT USING OPTIONAL INSERT (541114).

| PART NO | REV | A/P | STATUS | TYPE | MATERIAL SPECIFICATION AND COLOR | INSERT NUMBER | CONNECTOR NUMBER |
|---|---|---|---|---|---|---|---|
| 1540715 | 08 | A,B | | 04 | POLYAMIDE COMPOUND GRAY MD | 154.0323 | 1546001 |
| 1531809A | 02 | A,J | | 04 | POLYAMIDE COMPOUND CREAM | 154.0323 | 1527008 |
| 1531809B | 02 | A,J | | 02 | POLYAMIDE COMPOUND GRAY MD | 154.0323 | 1527008 |
| 1531809C | 02 | A,J | | 02 | POLYAMIDE COMPOUND BLACK | 154.0323 | 1527007 |
| 1531809T | 02 | A,J | | 01 | POLYAMIDE COMPOUND GRAY LT | 154.0323 | 1527006 |

| | |
|---|---|
| DRAWING NUMBER | 15328617 |
| SHEET | A1x2 2 OF 2 1 OF 1 ER 14 - |

DELPHI
DELPHI POWER ELECTRICAL/ELECTRONIC ARCHITECTURE
PARKS, IN

| | | |
|---|---|---|
| DR | LOUIS M. BARRIN | 3Q93 |
| CHKD | LOUIS M. BARRIN | 3Q93 |
| APPD | LOUIS M. BARRIN | 3Q93 |
| APPD | DOUG BROWN | 3Q93 |
| APPD | | |

TITLE: SUBSTRATE CONTROL UNIT PACKAGE CONNECT TAXI DELPHI (FORD)

MATERIAL: SEE CHART

FINISHED NAME: TAXI ASM CONN F W/P 280 FLAT

| | | | |
|---|---|---|---|
| DRAWING NUMBER | 15328617 | | |
| SIZE A1x2 | SHEET 2 OF 2 | 1 OF 1 | REV R 14 - |

PART DRAWING

SCALE: 1:1 | SHEET SIZE: A1x2

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS

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PROCESS SERVICE DIVISION

DELPHI DRAWING NO. 15328617 REVISION 14

THIRD ANGLE PROJECTION

SHEET 2 OF 2

15328617

T23S8617