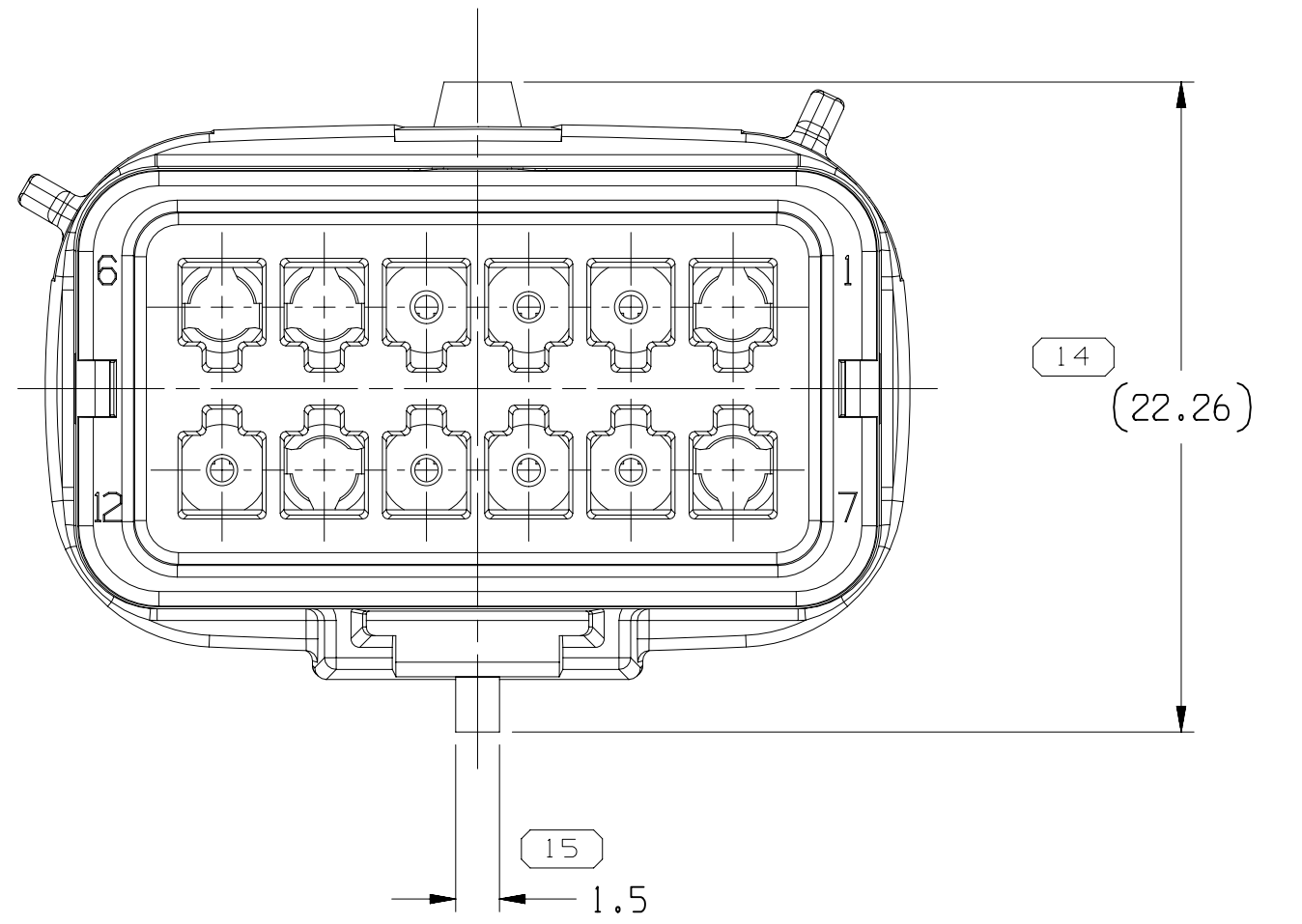
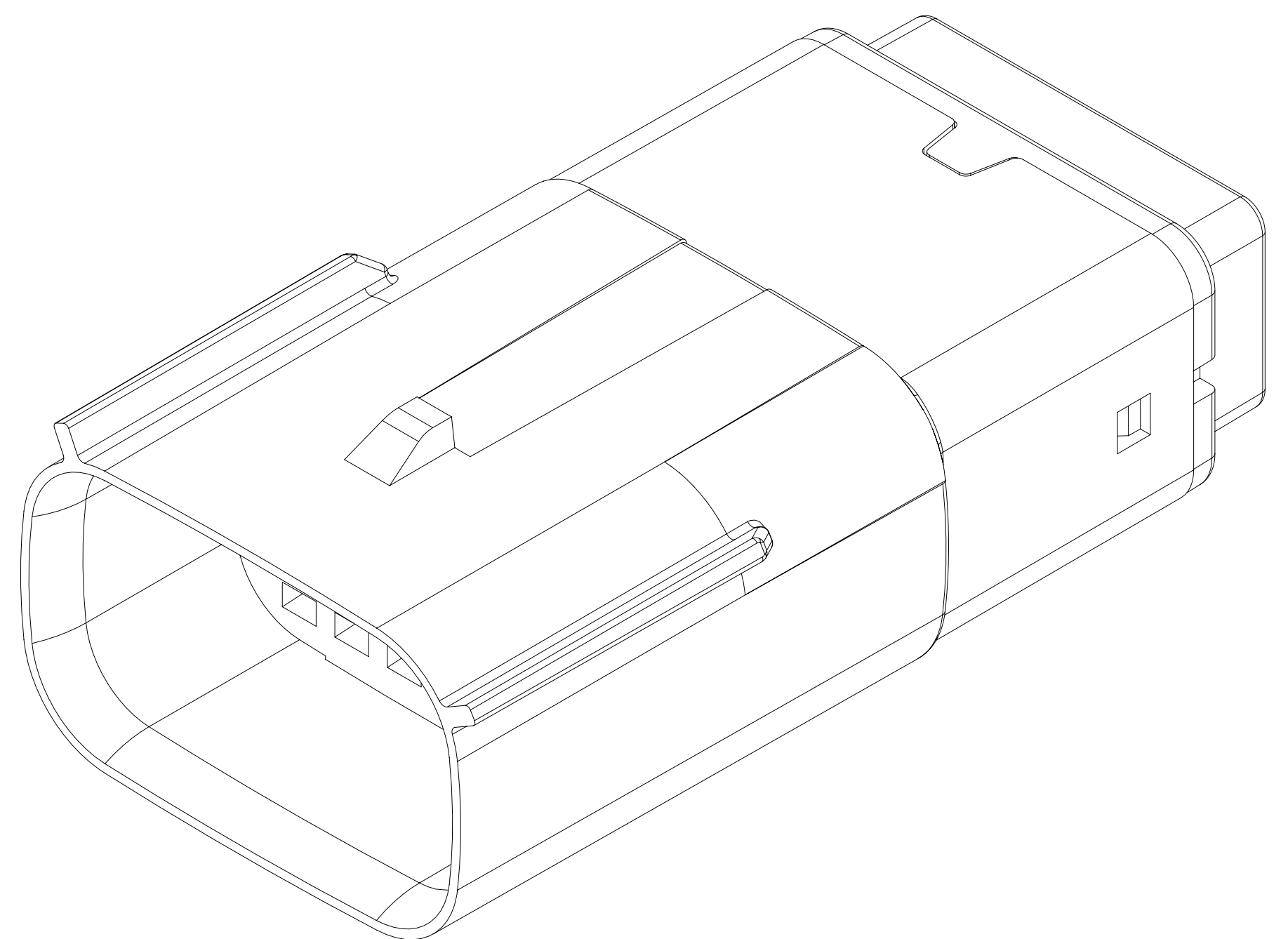
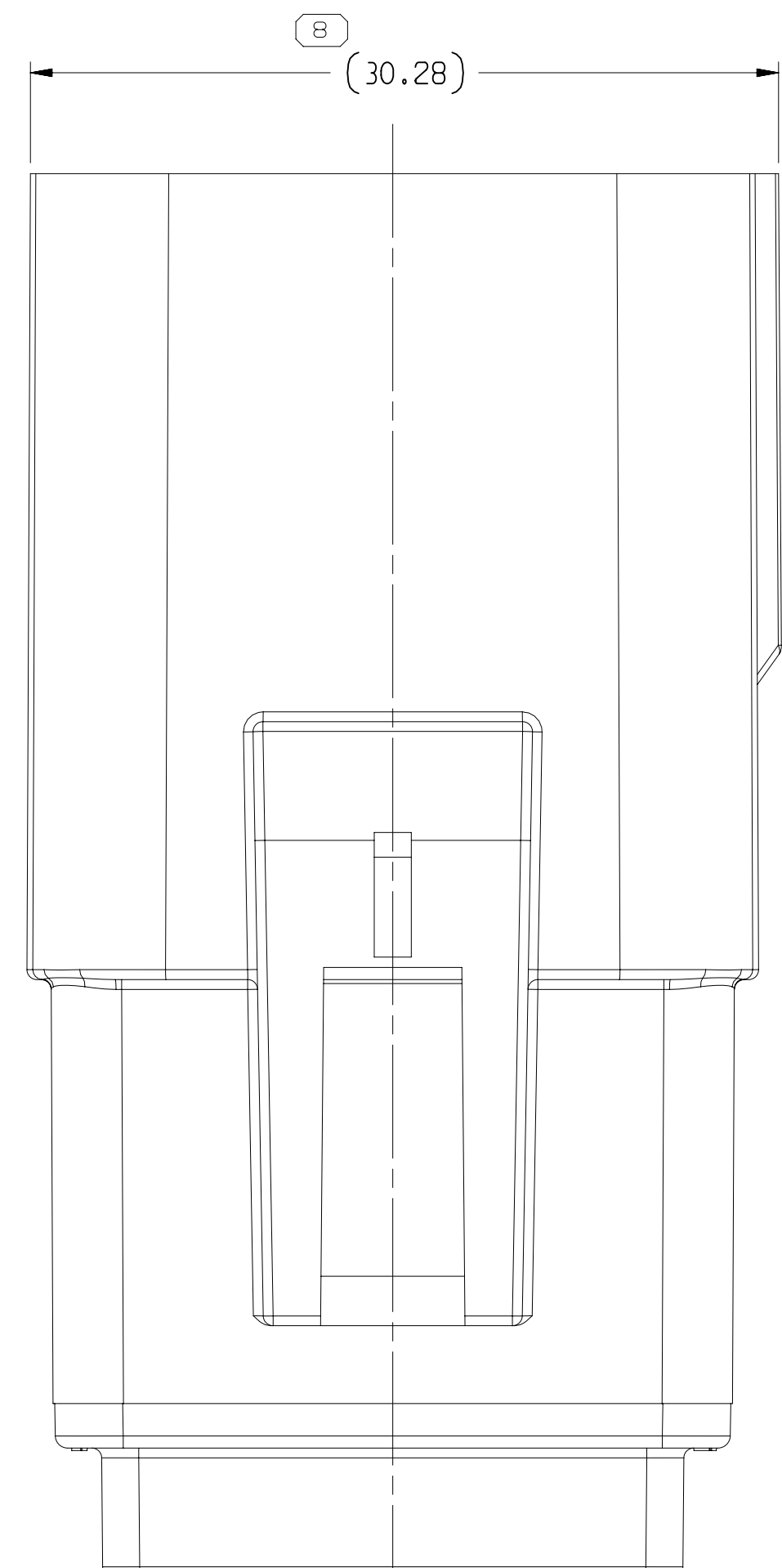
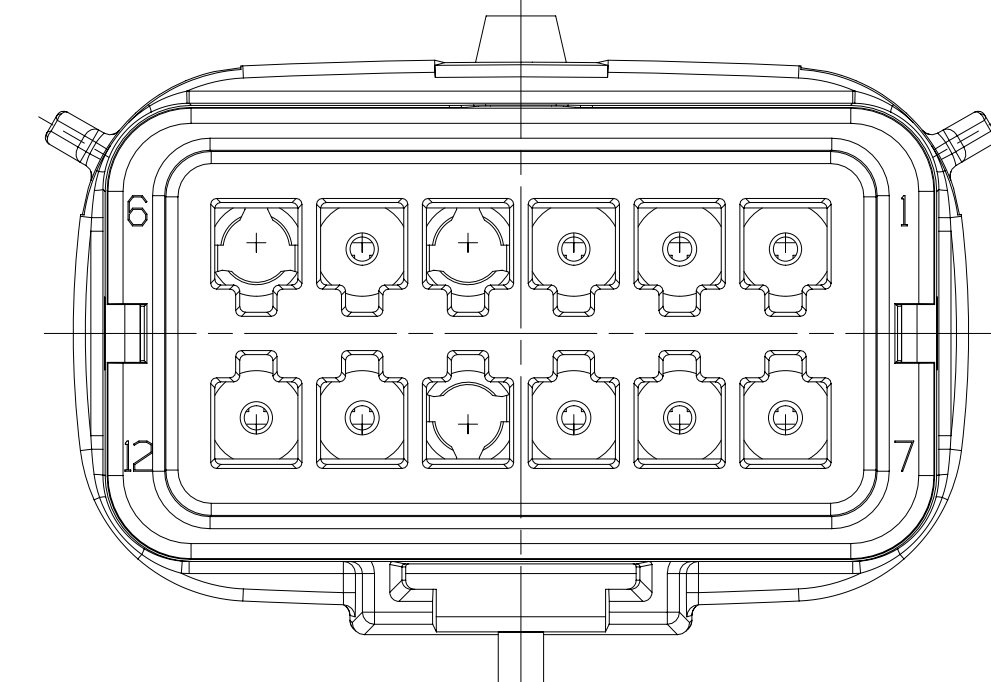


[illegible]

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
DIMENSIONS ARE TO FACE OF VIEW SHOWN AND
AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION
USE MATH MODEL FOR PRECISION DIMENSIONS FOR ALL
OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL
BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
2. THIS PRODUCT IS NOT CATEGORIZED AS AN APPEARANCE ITEM, MINOR
IMPERFECTIONS INCLUDING, BUT NOT LIMITED TO: FLOW MARKS, COLOR
BLENDISHES, GATE RESIDUE, AND SOFT FLASH THAT DO NOT AFFECT THE
FIT, FORM, OR FUNCTION OF THE PART ARE PERMISSIBLE PER ENP-4-C.3CS.01.EN.
3. FOR APPLICATION DATA SEE THE INDIVIDUAL APPLICATION DRAWINGS.
4. FOR ALL OPEN Cavity VERSIONS SEE SHEET 1.
5. FOR ASSEMBLIES WITH 1MM CLIP SLOT SEE DRAWING 19521156.
6. MINIMUM RETAINER REMOVAL FORCE: 60N.

[illegible][illegible]

		PROCESS SENSITIVE DIMENSIONS									
		DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED									
DIMENSIONAL RANGE (MM)		CHART									
FROM	> 0	> 20	> 30	> 40	> 100	> 150	> 200	> 250	> 300	> 400	
TO	30	100	150	250	300	400					
TO TOLERANCE UNLESS OTHERWISE SPECIFIED											
± 0.15 ± 0.2 ± 0.3 ± 0.4 ± 0.5 ± 0.6 ± 0.8 ± 1 ± 1.2											
ANGULAR TOLERANCE $\pm 2^\circ$											
5						4					