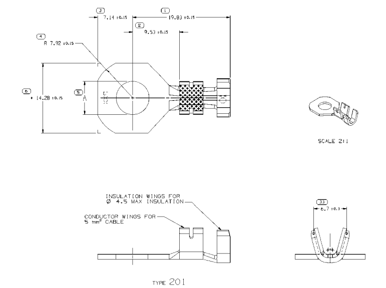
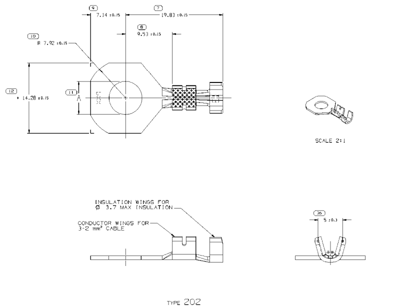
| SYMBOL DEFINITION | | |
|---|---|---|
| A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL ( ) DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING. | TOTAL NO OF INSPECTIONS REQUIRED | 70 |
| | LAST NO. USED | 73 |

| MISSING SYMBOLS |
|---|
| 32 35 41-44 |

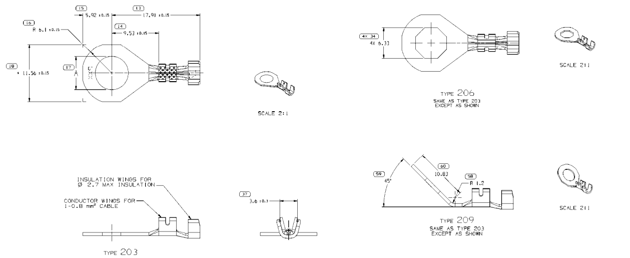
| DWG STATUS DATE | STG | REV | N/P | CHG | ZONE | REVISION HISTORY | AUTH | DR | APVD 1 | APVD 2 |
|---|---|---|---|---|---|---|---|---|---|---|
| 21MY99 | R | 01 | - | - | | CLEARED REV COL & 15354670 - RELEASED | 990005 | AAS | RWM | EH |
| 23AU99 | R | 02 | - | - | | 15354670 - REVISED MAT'L SPEC | 196609 | KBD | KBD | EJH |
| 13SE99 | R | 03 | - | - | | 15354670 - REVISED MAT'L SPEC | 196680 | MAC | MAC | EJH |
| 06OC99 | R | 04 | - | - | | 15354670 - CORRECTED REVISION LEVEL | 197402 | MAC | MAC | EJH |
| 26JA00 | R | 05 | - | - | | 15354670 - UPDATED PDM ATTRIBUTES | 198517 | AWG | AUG | EJH |
| 10AU01 | R | 06 | - | - | | 15418340 - RELEASED, 12103514-16 ADDED "TYPE" COLUMN TO CHART | 212640 | EES | JLJ | RAP |
| 26MR04 | R | 07 | - | - | | ALL PARTS - REVISED "*" REFERENCE TO NOTE 2 | 253370 | CCV | JAA | RAP |
| 24AU05 | R | 08 | - | - | | 13539139 - RELEASED; ALL PARTS - REVISED MAT'L SPEC TO LATEST M-SPEC STANDARD | 271323 | RH | RH | WM |
| 12AP07 | R | 09 | - | - | | 13629796 - RELEASED | 401003 | GE | GE | SM |
| 17SE07 | R | 10 | - | - | | UPDATED PDM ATTRIBUTES | 402377 | MM | MM | ACR |
| 09JL08 | R | 11 | - | - | | 13721081 - RELEASED | 405373 | MSM | MSM | MSM |
| 24JN10 | R | 12 | - | - | | 15354670 - OBSOLETE | 411208 | ACR | JVM | CRD |
| 15JL10 | R | 13 | - | - | | 15354670 - REINSTATED & RESTRICTED | 411368 | LMC | LMC | CRD |
| 04AU10 | R | 14 | - | - | | ALL ACTIVE PARTS - UPDATED PDM ATTRIBUTES | 411518 | LHT | LHT | LHT |
| 07SE10 | R | 15 | - | - | | 13844582 - RELEASED | 411870 | MAL | MAL | CDS |
| 19MY11 | R | 16 | - | - | | 13888121 - RELEASED; 12103512 - UPDATED PDM ATTRIBUTES | 414321 | FPE | RGC | FPE |
| 13JN11 | R | 17 | - | - | | 13890684 - RELEASED; 13629796 - TYPE 211 WAS TYPE 206 | 414529 | FPE | RGC | FPE |
| 30SE11 | R | 18 | - | - | | 13921264 - RELEASED | 415531 | AHY | JVM | CDL |
| 12MY17 | R | 19 | - | - | | 35086380 - RELEASED | 436665 | APB | APB | ERM |



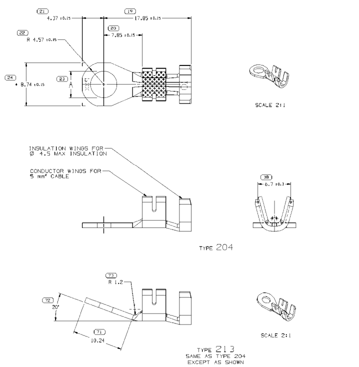

| PART NO | REV | N/P | MAT'L SIZE | MATERIAL SPEC | ØA ±0.1 |
|---|---|---|---|---|---|
| 12103512 | B5 | - | 1.024 X 26.97 | M3649155 210 GILDING 3/4 HD SN PLTD | 6.7 |
| PLATED | | | | | |



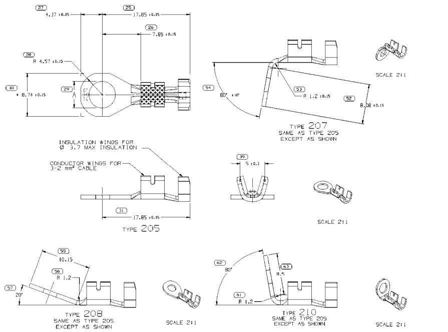

| PART NO | REV | N/P | MAT'L SIZE | MATERIAL SPEC | ØA ±0.1 |
|---|---|---|---|---|---|
| 12103513 | B4 | - | 0.813 X 26.97 | M3649129 210 GILDING 3/4 HD SN PLTD | 6.7 |
| PLATED | | | | | |




| PART NO | REV | N/P | MAT'L SIZE | MATERIAL SPEC | ØA ±0.1 | TYPE |
|---|---|---|---|---|---|---|
| 13888121 | 01 | - | 0.645 X 23.83 | 12103514 | 6.7 | 209 |
| 13539139 | 01 | AA | 0.645 X 23.83 | M3649097 210 GILDING 3/4 HD SN PLTD | - | 206 |
| 15418340 | 01 | AC | 0.645 X 23.83 | M3649097 210 GILDING 3/4 HD SN PLTD | - | 206 |
| 12103516 | B5 | - | 0.645 X 23.83 | M3649097 210 GILDING 3/4 HD SN PLTD | 4.3 | 203 |
| 12103515 | B5 | - | 0.645 X 23.83 | M3649097 210 GILDING 3/4 HD SN PLTD | 5.4 | 203 |
| 12103514 | B5 | - | 0.645 X 23.83 | M3649097 210 GILDING 3/4 HD SN PLTD | 6.7 | 203 |
| PLATED | | | | | | |

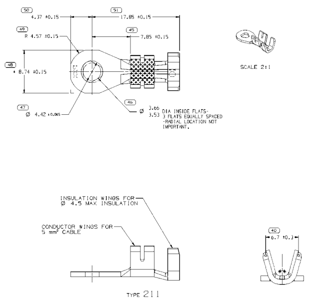



| PART NO | REV | N/P | MAT'L SIZE | MATERIAL SPEC | ØA ±0.1 | TYPE |
|---|---|---|---|---|---|---|
| ~~35086380~~ | 01 | - | 1.024 X 22.22 | 12103518 | 4.3 | 213 |
| 12103518 | B4 | - | 1.024 X 22.22 | M3649152 210 GILDING 3/4 HD SN PLTD | 4.3 | 204 |
| 12103517 | B4 | - | 1.024 X 22.22 | M3649152 210 GILDING 3/4 HD SN PLTD | 5.4 | 204 |
| PLATED | | | | | | |

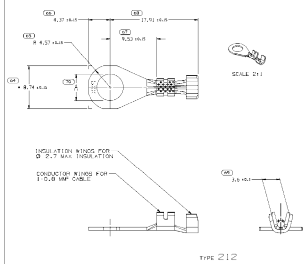



| PART NO | REV | N/P | RESTRICTED USAGE | MAT'L SIZE | MATERIAL SPEC | ØA ±0.1 | TYPE |
|---|---|---|---|---|---|---|---|
| 13890684 | 01 | - | - | 0.813 X 22.22 | 12103519 | 5.4 | 210 |
| 13844582 | 01 | - | - | 0.813 X 22.22 | 12103520 | 4.3 | 208 |
| 13721081 | 01 | AA | - | 0.813 X 22.22 | 12103520 | 4.3 | 207 |
| 15354670 | 03 | AG | RESTRICTED | 0.813 X 22.22 | M3720124 C171 1/4 HT SN PLTD | 5.4 | 205 |
| 12103520 | B4 | - | - | 0.813 X 22.22 | M3649124 210 GILDING 3/4 HD SN PLTD | 4.3 | 205 |
| 12103519 | B4 | - | - | 0.813 X 22.22 | M3649124 210 GILDING 3/4 HD SN PLTD | 5.4 | 205 |
| PLATED | | | | | | | |

| DRAWING NUMBER | | | | | | |
|---|---|---|---|---|---|---|
| 12103500 | | | | | | |
| SIZE A1x3 | SCALE 5:1 | FRAME NO 2 OF 2 | SHEET NO 2 OF | STG R | REV 19 | N/P - |




| PART NO | REV | N/P | MAT'L SIZE | MATERIAL SPEC |
|---|---|---|---|---|
| 13629796 | 01 | AC | 1.024 X 22.22 | M3649152 210 GILDING 3/4 HD SN PLTD |
| PLATED | | | | |




| PART NO | REV | N/P | MAT'L SIZE | MATERIAL SPEC | ØA |
|---|---|---|---|---|---|
| ~~13921264~~ | 01 | - | 0.645 X 23.83 | SN PLATED COPPER ALLOY | 5.4 |
| PLATED | | | | | |

| ØA | METRIC | STANDARD |
|---|---|---|
| 4.3 | M4 | #8 |
| 5.4 | M5 | #10 |
| 6.7 | M6 | 1/4" |
| | SCREW SIZE | |

NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
   DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION. (SEE MATH MODEL FOR PRECISE DIMENSIONS.) FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
2. "*" INDICATES DIMENSIONS MADE AT CUT-OFF AND CRIMP DIE.
3. TYPE 211, PN 13629796 UTILIZES FEATURE TO RETAIN SCREW OF M4-0.7mm OR EQUIVALENT.

(33) PROCESS SENSITIVE DIMENSION

DIMENSIONS ENCLOSED IN ( ) INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED.

| DIMENSIONAL RANGE (MM) | | CHART D |
|---|---|---|
| FROM | 0 | >12 |
| TO | 12 | |
| TOLERANCE UNLESS OTHERWISE SPECIFIED | ±0.1 | ±0.2 |
| ANGULAR TOLERANCE ±2° | | |

A LINE DRAWN THROUGH A PART NUMBER INDICATES THAT PHYSICAL PARTS ARE NOT AVAILABLE FOR ORDERING.

PART NUMBERS THAT DO NOT HAVE A LINE PRESENT INDICATE THAT PHYSICAL PARTS ARE AVAILABLE FOR ORDERING.

CONTACT DELPHI SALES TO ASSURE AVAILABILITY OF PARTS.

DWG TYPE: PART DRAWING

STYLE

VOLUME (CKP) | DISTR CODE: D

UNLESS OTHERWISE SPECIFIED

THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE GM GLOBAL DIMENSIONING AND TOLERANCING ADDENDUM - 1997. ALL GEOMETRIC TOLERANCES AND RELATED DATUMS APPLY RFS. RULE #1 (PERFECT FORM AT MMC) DOES NOT APPLY WHEN RELATIONSHIP BETWEEN FEATURES IS ESTABLISHED BY ORIENTATION OR LOCATION TOLERANCES. SEPARATE POSITION CALLOUTS MAY BE GAGED SEPARATELY, REGARDLESS OF DATUM REFERENCE.
ALL DIMENSIONS ARE IN MILLIMETERS

REFERENCE

THIRD ANGLE PROJECTION | DO NOT SCALE | USE MATH DATA | CAD | NX

DELPHI

DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE
WARREN, OH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| | | DATE |
|---|---|---|
| DR | | |
| APVD1 | S. LIMON A. | 08JA97 |
| APVD2 | R. RAMOS S. | 08JA97 |
| APVD3 | ROBERT LAIRD | 01MY97 |
| APVD4 | | |
| APVD5 | | |

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001

MATERIAL: SEE CHART

DRAWING NAME: TAXI TERM RING

| DRAWING NUMBER | | | | | | |
|---|---|---|---|---|---|---|
| 12103500 | | | | | | |
| SIZE A1x3 | SCALE 5:1 | FRAME NO 1 OF 2 | SHEET NO 2 OF | STG R | REV 19 | N/P - |

12103200