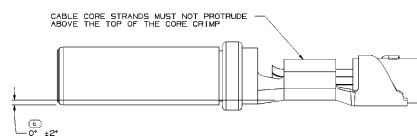


### TERMINAL & SLEEVE ASSEMBLY



CRIMPED TERMINAL &amp; CABLE ALIGNMENT

- NOTES
1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:  
DIMENSIONS ARE TO FACE OF VIEW SHOWN AND  
AUTOMATICALLY PROVIDE THE NUMBER FOR INSPECTION  
(USE MATH MODEL FOR PRECISE DIMENSIONS), FOR ALL  
OTHER DIMENSIONS CALL OUT DIMENSIONS TO FACE  
BUILD, SEE MATH MODEL, FOR PRECISE TOOL PATH DATA
  2. TERMINAL MUST BE MADE USING NIT 1489 OIL WITH A  
THIN LAYER ADDED (SEE ILLUSTRATIONS) WITH  
WITH IT'S OWN CALIBER TO PREVENT THE GRIP  
PRODUCTS DURING THE FORM PRESSURE SPECIALLY  
ATTENDING NIT, NIT OIL MUST BE PRESENT ON THE MATING  
INTERFACE AREA AND THE EXPOSED SURFACES OF THE GRIP  
WINGS, THE RECOMMENDED APPLICATION METHOD UTILIZES A  
MIXTURE QUANTITY OF 1/2 OIL TO 1/2 NIT, IF ANY  
ANY DEVIATION FROM THIS LUBRICANT MUST BE APPROVED BY  
DELPHI ENGINEERING PERSONNEL
  3. DO NOT PROPE, TEST OR OTHERWISE CONTACT THE INTERIOR REGION (THE  
INTERIOR OF THE TERMINAL) AND ANY DANGERS  
OCCUR COMPROMISING THE PERFORMANCE OF THE ELECTRICAL INTERFACE.
  4. TERMINAL CAN BE USED IN ANY 2.4 MM (SIZE 12 MIL 39029)  
INDUSTRY STANDARD WIRE, THE EXPOSED SURFACE OF THE  
TERMINAL IS A DIRECT REPLACEMENT FOR EQUIVALENT TOOL  
THE TOOL 1062-102-XXX FAMILY OF STAMPED AND FORMED CONTACTS
  5. REFER TO DRAWING NUMBER 13922721 FOR TERMINAL APPLICATION INFORMATION  
SUBJECT TO ANY CHANGES

| 1567971 | 01 | AJ         | SILVER | 2   | 137      | 2-4-7-7     | NA      |
|---------|----|------------|--------|-----|----------|-------------|---------|
| 1783502 | 01 | - OBSOLETE | SOLD   | 4-6 | 10       | 4-5-7-7     | 1783505 |
| 1783504 | 01 | - OBSOLETE | SOLD   | 2-6 | 10       | 4-5-7-7     | 1783506 |
| 1783521 | 02 | AJ         | SOLD   | 0   | 10       | 3-4-4-8     | 1783524 |
| 1783522 | 02 | AJ         | SOLD   | 0   | 10       | 3-4-4-8     | 1783525 |
| 1783530 | 02 | AJ         | SOLD   | 2   | 13       | 2-8-9-1-2-3 | 1783531 |
| 1783531 | 02 | AJ         | SOLD   | 2   | 13       | 2-8-9-1-2-3 | 1783532 |
| 1783534 | 02 | AJ         | SOLD   | 2   | 137      | 4-1-2-5-5   | 1783536 |
| 1783535 | 02 | AJ         | SOLD   | 2   | 137      | 4-1-2-5-5   | 1783537 |
| 1783538 | 02 | AJ         | SOLD   | 1   | 15-5-5-5 | 4-1-2-5-5   | 1783540 |
| 1783540 | 02 | AJ         | SOLD   | 1   | 15-5-5-5 | 4-1-2-5-5   | 1783541 |
| 1783542 | 02 | AJ         | SOLD   | 1   | 15-5-5-5 | 4-1-2-5-5   | 1783542 |
| 1783547 | 02 | AJ         | SOLD   | 1   | 15-5-5-5 | 4-1-2-5-5   | 1783546 |
| 1783548 | 02 | AJ         | SOLD   | 1   | 15-5-5-5 | 4-1-2-5-5   | 1783547 |
| 1783549 | 02 | AJ         | SOLD   | 0   | 7-5-1-7  | 2-6-2-3-1   | 1783576 |
| 1783550 | 02 | AJ         | SOLD   | 0   | 7-5-1-7  | 2-6-2-3-1   | 1783577 |
| 1783551 | 02 | AJ         | SOLD   | 0   | 7-5-1-7  | 2-6-2-3-1   | 1783578 |
| 1783552 | 02 | AJ         | SOLD   | 0   | 7-5-1-7  | 2-6-2-3-1   | 1783579 |
| 1783553 | 02 | AJ         | SOLD   | 0   | 7-5-1-7  | 2-6-2-3-1   | 1783580 |
| 1783554 | 02 | AJ         | SOLD   | 0   | 7-5-1-7  | 2-6-2-3-1   | 1783581 |
| 1783555 | 02 | AJ         | SOLD   | 0   | 7-5-1-7  | 2-6-2-3-1   | 1783582 |
| 1783556 | 02 | AJ         | SOLD   | 0   | 7-5-1-7  | 2-6-2-3-1   | 1783583 |
| 1783557 | 02 | AJ         | SOLD   | 0   | 7-5-1-7  | 2-6-2-3-1   | 1783584 |
| 1783558 | 02 | AJ         | SOLD   | 0   | 7-5-1-7  | 2-6-2-3-1   | 1783585 |
| 1783559 | 02 | AJ         | SOLD   | 0   | 7-5-1-7  | 2-6-2-3-1   | 1783586 |
| 1783560 | 02 | AJ         | SOLD   | 0   | 7-5-1-7  | 2-6-2-3-1   | 1783587 |
| 1783561 | 02 | AJ         | SOLD   | 0   | 7-5-1-7  | 2-6-2-3-1   | 1783588 |
| 1783562 | 02 | AJ         | SOLD   | 0   | 7-5-1-7  | 2-6-2-3-1   | 1783589 |
| 1783563 | 02 | AJ         | SOLD   | 0   | 7-5-1-7  | 2-6-2-3-1   | 1783590 |
| 1783564 | 02 | AJ         | SOLD   | 0   | 7-5-1-7  | 2-6-2-3-1   | 1783591 |
| 1783565 | 02 | AJ         | SOLD   | 0   | 7-5-1-7  | 2-6-2-3-1   | 1783592 |
| 1783566 | 02 | AJ         | SOLD   | 0   | 7-5-1-7  | 2-6-2-3-1   | 1783593 |
| 1783567 | 02 | AJ         | SOLD   | 0   | 7-5-1-7  | 2-6-2-3-1   | 1783594 |
| 1783568 | 02 | AJ         | SOLD   | 0   | 7-5-1-7  | 2-6-2-3-1   | 1783595 |
| 1783569 | 02 | AJ         | SOLD   | 0   | 7-5-1-7  | 2-6-2-3-1   | 1783596 |
| 1783570 | 02 | AJ         | SOLD   | 0   | 7-5-1-7  | 2-6-2-3-1   | 1783597 |
| 1783571 | 02 | AJ         | SOLD   | 0   | 7-5-1-7  | 2-6-2-3-1   | 1783598 |
| 1783572 | 02 | AJ         | SOLD   | 0   | 7-5-1-7  | 2-6-2-3-1   | 1783599 |
| 1783573 | 02 | AJ         | SOLD   | 0   | 7-5-1-7  | 2-6-2-3-1   | 1783600 |
| 1783574 | 02 | AJ         | SOLD   | 0   | 7-5-1-7  | 2-6-2-3-1   | 1783601 |
| 1783575 | 02 | AJ         | SOLD   | 0   | 7-5-1-7  | 2-6-2-3-1   | 1783602 |
| 1783576 | 02 | AJ         | SOLD   | 0   | 7-5-1-7  | 2-6-2-3-1   | 1783603 |
| 1783577 | 02 | AJ         | SOLD   | 0   | 7-5-1-7  | 2-6-2-3-1   | 1783604 |
| 1783578 | 02 | AJ         | SOLD   | 0   | 7-5-1-7  | 2-6-2-3-1   | 1783605 |
| 1783579 | 02 | AJ         | SOLD   | 0   | 7-5-1-7  | 2-6-2-3-1   | 1783606 |
| 1783580 | 02 | AJ         | SOLD   | 0   | 7-5-1-7  | 2-6-2-3-1   | 1783607 |
| 1783581 | 02 | AJ         | SOLD   | 0   | 7-5-1-7  | 2-6-2-3-1   | 1783608 |
| 1783582 | 02 | AJ         | SOLD   | 0   | 7-5-1-7  | 2-6-2-3-1   | 1783609 |
| 1783583 | 02 | AJ         | SOLD   | 0   | 7-5-1-7  | 2-6-2-3-1   | 1783610 |
| 1783584 | 02 | AJ         | SOLD   | 0   | 7-5-1-7  | 2-6-2-3-1   | 1783611 |
| 1783585 | 02 | AJ         | SOLD   | 0   | 7-5-1-7  | 2-6-2-3-1   | 17      |

MATERIAL NOTES:

1. TERMINAL: COPPER ALLOY - 0.406 THK  
SLEEVE: STAINLESS STEEL - 0.25 THK
- ASSEMBLY NOTES :
1. SLEEVE MUST WITHSTAND PULL-OFF FORCE IN DIRECTION  
PARALLEL TO CENTER OF TERMINAL OF 60 NEWTONS MIN.

ASSEMBLY NOTES :

1. SLEEVE MUST WITHSTAND PULL-OFF FORCE IN DIRECTION PARALLEL TO CENTER OF TERMINAL OF 60 NEWTONS MIN.

[illegible]