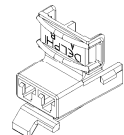


- MINIM.

MATING BLADE INFORMATION

-



(1) $+0.15$
 -0.25 DUE TO BGR

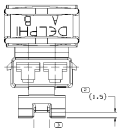
(19.1)

1.0

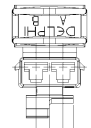
(14.9 ± 0.3)

This technical drawing illustrates the assembly of the DELPHI A/B unit onto the rear panel. The unit is shown being aligned with the panel's mounting holes. Dimension lines indicate the distance between the center of the unit and the center of the panel hole, labeled as (g).

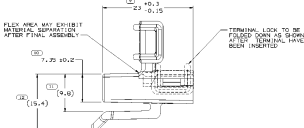
EXCEPT AS SHOWN



EXCEPT AS SHOWN



TYPE 102




 FLEX AREA MAY EXHIBIT MATERIAL SEPARATION AFTER FINAL ASSEMBLY


 TERMINAL LOCK TO BE FOLDED DOWN AS SHOWN AFTER TERMINAL HAVE BEEN INSERTED

- NOTES
1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
DIMENSIONS ARE TO FACE OF VIEW SHOWN AND
DIMENSIONS TO CENTER OF HOLES UNLESS NOTED
(SEE NOTE 4 FOR PRECISE DIMENSIONS). FOR ALL
DIMENSIONS, THE FIRST DIMENSION IS TO THE
OUTSIDE, SEE NOTE 3 FOR PRECISE TOOL PATH DATA.
2. MATERIAL: PRECISION COLD CHILL IRON STEEL, 12-13% NICKEL, 1% CHROMIUM
3. FINISH: 32 RMS TO ALL EXTERIOR SURFACES UNLESS NOTED
4. THIS PRODUCT IS NOT CATEGORIZED AS AN APPEARANCE ITEM, WINDOW
IMPERFECTIONS INCLUDING, BUT NOT LIMITED TO, FLOW MARKS, COLOR
VARIATIONS, SURFACE DEFECTS, AND OTHER DEFECTS DO NOT AFFECT
FIT, FORM, OR FUNCTION OF THE PART ARE PERMISSIBLE PER ASME Y14.10.
5. ALL DIMENSIONS ON COORDINATE SYSTEMS ARE PERMISSED UNLESS NOTED
EXTERIOR SURFACES, PREFERABLY VISIBLE AT FINAL ASSEMBLY,
SHOULD BE CONSIDERED FOR EXISTING TOOLING MAY BE "USED" OF
NO LOGO.
6. FOR APPLICATION DATA SEE THE INDIVIDUAL APPLICATION DRAWINGS.

12410810	01	AS	-	104	POLYAMIDE COMPOUND GRAY LT	1.750
12524110	00	AS	-	101	POLYAMIDE COMPOUND GRAY	1.800
12502104	07	-	-	100	POLYAMIDE COMPOUND BLUE	1.800
12380256	97	-	-	102	POLYAMIDE COMPOUND BLACK	1.824
PART NO	REV	N/P	STATUS	TYPE	MATERIAL SPECIFICATION AND COLOR	VOLUME CM³

[illegible][illegible]