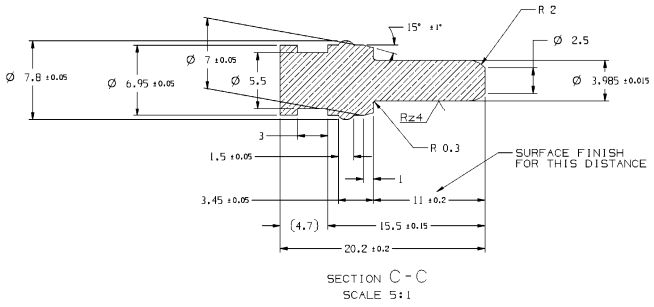
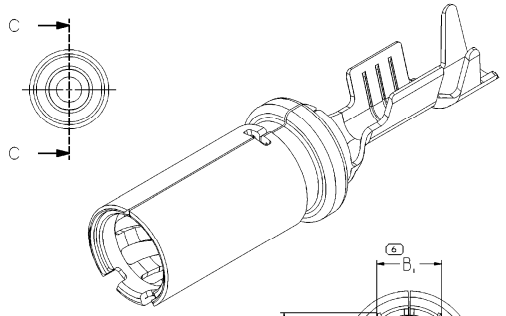
SYMBOL DEFINITION		
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL ( ) DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	15
	LAST NO. USED	10

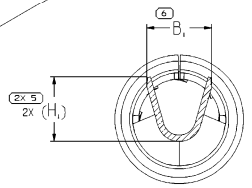
MISSING SYMBOLS
NO MISSING SYMBOL NUMBER

DWG STATUS DATE	STG	REV	N/P	CHG	ZONE	REVISION HISTORY	AUTH	DR	APVD 1	APVD 2
08OC08	R	01	-	-		ALL PARTS - RELEASED	406304	JBD	AUG	JDD
03AU09	R	02	-	-		ALL PARTS - DIMS 4X Ø 3.75 WAS BX Ø 3.75 AND 12.4 WAS 12.2	408528	ECB	AUG	MLP
20AU09	R	03	-	-		ALL PARTS - UPDATED PDM ATTRIBUTES	408699	JTV	AUG	MLP
19NO09	R	04	-	-		ALL PARTS; MAT'L SPEC WAS C7025 TM02; NO REV UPDATE REQ'D	409526	CM	CM	JD
10DE09	R	05	-	-		ALL PARTS - UPDATED PDM ATTRIBUTES	409640	EGR	MLP	MLP
21JL17	R	06	-	-		13696205 - UPDATED PART AVAILABILITY	437280	JVM	JVM	MLP



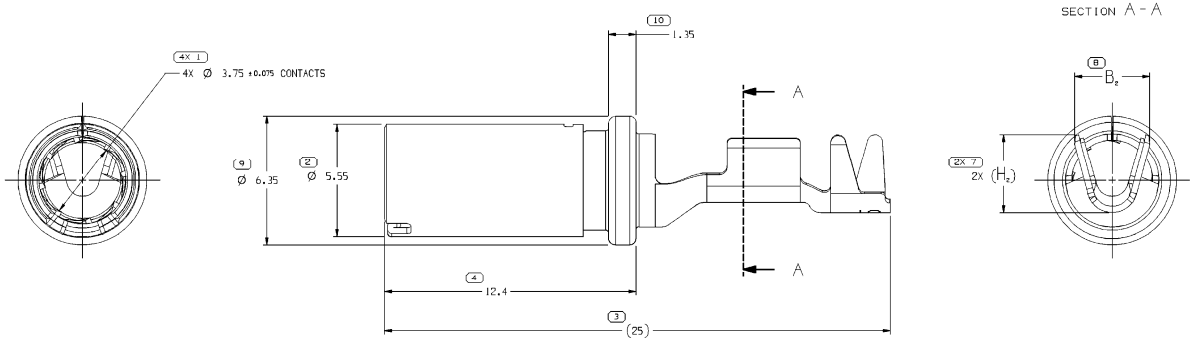
SECTION C - C
SCALE 5:1





SECTION A - A

RECOMMENDED MATING PIN DETAIL
REF BOSCH NO 1 253 343 324



NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:

   DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
2. THIS PART TO MATE TO 4 DIAMETER PIN SILVER PLATED.
3. MUST BE FREE OF CRACKS AND TOOL MARKS THAT EXPOSE BASE MATERIAL FOR DISTANCE SHOWN.
4. PIN DIAMETER TO HAVE REACHED AT LEAST MINIMUM DIMENSION AT 1.6 MM FROM TIP.

PART NO	REV	N/P	MAT'L SIZE	MAT'L DESCRIPTION	SIZE (MM²)	ID	DIA	$B_1 \pm 0.15$	$B_2 \pm 0.2$	(H_1)	(H_2)
13709887	02	AC	41.5 X 0.305	AG PLATED COPPER ALLOY	2 - 3	13	2.4 - 3.31	4.1	4.9	4.2	5.1
13696205	02	AD	41.5 X 0.305	AG PLATED COPPER ALLOY	1 - 1.5	15	1.8 - 2.45	3.2	3.7	3.2	3.9

A LINE DRAWN THROUGH A PART NUMBER INDICATES THAT PHYSICAL PARTS ARE NOT AVAILABLE FOR ORDERING.

PART NUMBERS THAT DO NOT HAVE A LINE PRESENT INDICATE THAT PHYSICAL PARTS ARE AVAILABLE FOR ORDERING.

CONTACT DELPHI SALES TO ASSURE AVAILABILITY

DWG TYPE: PART DRAWING

STYLE

VOLUME (CM³) | DISTR CODE

UNLESS OTHERWISE SPECIFIED

THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE FOLLOWING. DIMENSIONING AND TOLERANCING ADDENDUM-2001. SEPARATE PATTERNS OF FEATURES MAY BE BASED SEPARATELY REGARDLESS OF DATUM REFERENCES.

ALL DIMENSIONS ARE IN MILLIMETERS

(4) PROCESS SENSITIVE DIMENSION

DIMENSIONS ENCLOSED IN ( ) INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED

REFERENCE

DIMENSIONAL RANGE (MM)		CHART D
FROM	TO	
0	12	>12
TOLERANCE UNLESS OTHERWISE SPECIFIED		
±0.1		±0.2
ANGULAR TOLERANCE ±2°		

THIRD ANGLE PROJECTION

DO NOT SCALE

USE MATH DATA

NX

DELPHI

DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE
WARREN, OH

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	DR	DATE
APVD1	J.R. BARRIENTOS	08OC08
APVD2	A. UGALDE	16OC08
APVD3	JIM DAUGHERTY	17OC08
APVD4		
APVD5		

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI [0949001]

MATERIAL: SEE CHART

DRAWING NAME: TAXI TERM F HD-V 400 AG SEALED

DRAWING NUMBER: 13709888

SIZE	SCALE	FRAME NO	SHEET NO	STG	REV	N/P
A1	10:1	1 OF 1	1 OF 1	R	06	-

User: (Title)
Template: 13000-4001-A01 JAN 27-14-17 Units: Inch
Warning