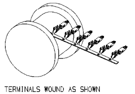
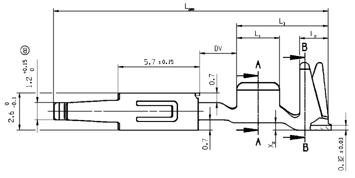
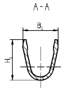

TERMINALS WOUND AS SHOWN
LIEFERZUSTAND SPULRICHTUNG

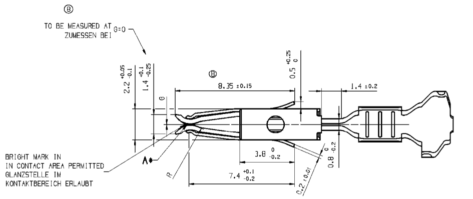
DV$_{MIN}$	L$_3$ ± 0.2	L$_2$	L$_1$	L$_{ges}$ -0.5	X$_2$	H$_2$ ± 0.2	H$_1$ ± 0.2	B$_3$ ± 0.35	B$_2$ ± 0.2	B$_1$ ± 0.2	CROSS SECTION QUERSCH. MM²
MOVED TO DRAWING 15396741 / AUF ZEICHNUNG 15396741 VERSCHOBEN											0.13
2.4	6.4	1.9	2.4	19.5	0.6	4.8	2.1	4	4.9	2.1	0.35 - 0.50
2.4	6.4	1.9	3	19.5	0.6	4.8	2.8	4	4.9	2.6	0.75 - 1.00
2.4	6.4	1.9	3	19.5	0.6	4.8	3.15	4	4.9	3	1.50
2.5	6.4	2.0	2.4	19.5	0.6	4.8	2.1	4	4.9	2.1	0.20 - 0.35
2.5	6.4	2.0	3	19.5	0.6	4.8	2.8	4	4.9	2.6	0.50 - 1.00

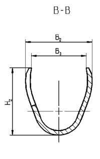
G ± 0.05	RECOMMENDED APPLICATION MALE BLADE THICKNESS EMPFOHLENE STIFT DICKE	SURFACE OBERFLAECHE	MATERIAL WERKSTOFF	CROSS-SECTION QUERSCHNITT MM²	TERMINAL KONTAKT	PART REV.	DATUM DATE	WEIGHT MASSE G	
0.05 MM	⑨ 0.6 MM	FSN3	CUFE2P	0.13	MOVED TO DRAWING 15396741 / AUF ZEICHNUNG 15396741 VERSCHOEBEN				
				0.35 - 0.50	15408850	05	01AU07	0.27	⚠
				0.35 - 0.50	33236642	01	06MR15	0.27	
				0.75 - 1.00	15408851	05	01AU07	0.28	
				1.50	15457991	04	01AU07	0.30	
		AU	CUFE2P	0.13	MOVED TO DRAWING 15396741 / AUF ZEICHNUNG 15396741 VERSCHOEBEN				
				0.35 - 0.50	15439754	05	01AU07	0.27	⚠①
				0.35 - 0.50	33309918	01	29FE16	0.27	①
				0.75 - 1.00	15439756	05	01AU07	0.28	
				1.50	15458189	04	01AU07	0.30	
		AU	CUFE2P	0.20 - 0.35	13720173	01	20AU08	0.27	
				0.50 - 1.00	13720172	01	20AU08	0.28	
		FSN3	CUFE2P	0.20 - 0.35	13720175	01	20AU08	0.27	
				0.50 - 1.00	13720174	01	20AU08	0.28	
		AU	CUNISI	0.35 - 0.50	13549581	03	01AU07	0.27	
				0.75 - 1.00	13549583	03	01AU07	0.28	
				1.50	13549585	03	01AU07	0.30	
		AG	C70250	0.35 - 0.50	15549847	01	07JN13	0.27	
				0.75 - 1.00	15549848	01	07JN13	0.28	
				1.50	15549850	01	07JN13	0.30	
0.2 MM	0.8 MM	FSN3	CUFE2P	0.13	MOVED TO DRAWING 15396741 / AUF ZEICHNUNG 15396741 VERSCHOEBEN				
				0.35 - 0.50	15345990	03	01AU07	0.27	⚠①
				0.35 - 0.50	33309927	01	29FE16	0.27	①
				0.75 - 1.00	15345996	03	01AU07	0.28	
				1.50	15346004	03	01AU07	0.30	
		AU	CUFE2P	0.13	MOVED TO DRAWING 15396741 / AUF ZEICHNUNG 15396741 VERSCHOEBEN				
				0.35 - 0.50	13531140	03	01AU07	0.27	⚠①
				0.35 - 0.50	33310162	01	29FE16	0.27	①
				0.75 - 1.00	15346000	03	01AU07	0.28	
				1.50	15346008	03	01AU07	0.30	
		FSN 1.2	CUNISI	0.35 - 0.50	13547291	03	01AU07	0.27	
				0.75 - 1.00	13547293	03	01AU07	0.28	
				1.50	13547295	03	01AU07	0.30	
		AG	C70250	0.75 - 1.00	13611699	02	01AU07	0.28	
		FSN3/GEL	C70250	0.35 - 0.50	~~13613143~~	02	01AU07	0.27	
				0.75 - 1.00	~~13613142~~	02	01AU07	0.28	

DWG STATUS DATE	STG	REV	N/P	CHG	ZONE	REVISION HISTORY	AUTH	DR	APVD 1	APVD 2
19MR10	U	08	AC		H3	13720172: AU WAS/ WAR FSN3 13720173: AU WAS/ WAR FSN3 13720175 WAS/ WAR 13720176; FSN3 WAS/ WAR AU 13720174 WAS/ WAR 13720175; FSN3 WAS/ WAR AU DRAWING FORMAT NEW/ ZEICHNUNGSFORMAT NEU		FRI	GUT	SYS
05JY10	R	08	AD		K-M3	PART WEIGHT ADDED/ TEILEGEWICHT HINZU		FRI	GUT	SYS
20JA11	R	08	AE		F13	8.35+-0.15 WAS/ WAR 8.32+-0.15 CHART DIM. DV WAS/ WAR 2.4 7.4+0.1-0.2 WAS/ WAR 7.4+-0.15		FRI	GUT	
28MR11	U	08	AF		K3	13613142; 13613143 OBSOLETE/ AUSSER GEBRAUCH		FRI	GUT	
28MR11	R	08	AG		H14	1.2+0.15 WAS/ WAR 1.2+/-0.1		FRI	GUT	
08SE11	R	08	AH		F15	TO BE MEASURD AT G=0 WAS DIM. ONLY FOR VERSION G=0.5 ZU MESSEN BEI G=0 WAR MASS NUR FUER AUSFUEHRUNG G=0		FRI	GUT	
26JA12	R	08	AI	E15		REMARK: "BRIGHT MARK...PERMITTED" ADDED BEMERKUNG: "GLANZSTELLE...ERLAUBT" HINZU		FRI	GUT	
07JN13	R	09	-			15549850; 15549848; 15549847 ADDED/ HINZU		FRI	GUT	
13NO13	R	09	AA		M6	"RECOMMENDED APPLICATION MALE BLADE THICKNESS" WAS "RECOMMENDED APPLICATION"		FRI	GUT	
06MR15	R	10	-		K-M4	33236642 ADDED/ HINZU		FRI	GUT	SYS
28MR17	R	11	-		J-M4	33310162; 33309927; 33309918 ADDED/ HINZU ADDED REMARK INDICATION NO. 1		S.SEL	FRI	FRI
30JN17	R	11	AA			0.13MM² PART-NO. 13987171; 13988120; 13987178 AND 13987183 MOVED TO DRAWING 15396741 0.13MM² PART-NO. 13987171; 13988120; 13987178 UND 13987183 AUF ZEICHNUNG 15396741 UMGEZOGEN		K.BRA	R.GUT	SYS









NOTES:
BEMERKUNG:

ENGAGE FORCE: WITH GAP 0-0.1 MM CHECKED WITH GAUGE NO: 10803465
STECKKRAFT : MIT SPALT 0-0.1 MM GEMESSEN MIT LEHRE NR: 10803465

ENGAGE FORCE: WITH GAP 0.2±0.05 MM CHECKED WITH GAUGE NO: 10757844
STECKKRAFT : MIT SPALT 0.2±0.05 MM GEMESSEN MIT LEHRE NR: 10757844

CRIMP MANUFACTURING PARAMETERS AND TOOLING ACCORDING TO DELPHI-SPECIFICATION
CRIMPVERARBEITUNGSPARAMETER UND WERKZEUGE GEMAESS DELPHI-SPECIFICATION

A* IN THIS AREA LUBRICANT ONLY FOR DPN 13613142 AND 13613143
A* IN DIESEM BEREICH GEL NUR FUER DPN 13613142 UND 13613143

⚠ NOT TO BE USED FOR FUTURE APPLIENCES
NICHT FUER NEUANWENDNUNGEN

KEY PRODUCT CHARACTERISTICS				
SAFETY/COMPLIANCE	FIT/FUNCTION		TOTAL ON DRAWING	0
S/C CHECKPOINTS	F/F CHECKPOINTS		LAST NO. USED	0
NO & TYPE	DESCRIPTION	RATIONALE	PTS	ZONE

O DIN TO CHECK PRUEFMASSE
( ) DIN FOR HELP HILFSMASSE
▭ THEORETIC DIN THEORE. MASSE

A ——— LINE DRAWN THROUGH A PART NUMBER INDICATES THAT PHYSICAL PARTS ARE NOT AVAILABLE FOR ORDERING.

PART NUMBERS THAT DO NOT HAVE A LINE PRESENT INDICATE THAT PHYSICAL PARTS ARE AVAILABLE FOR ORDERING.

CONTACT DELPHI SALES TO ASSURE AVAILABILITY OF PARTS.

MIT EINER ——— LINIE DURCHGESTRICHENE PART-NR. GEKENNZEICHNET, DASS DIESE PART-NR. NICHT BESTELLT WERDEN KANN.

PART-NR. DIE KEINE LINIE ZEIGEN, KENNZEICHNEN, DAS TEILE ZUR BESTELLUNG VERFUEGBAR SIND.

FUER VERFUEGBARKEIT DER PARTS DEN EINKAUF VON DELPHI KONTAKTIEREN.

R 0.1 MAX
R 0.2 MAX
SHARP CORNER TOLERANCE

DIMENSIONAL RANGE (MM)		CHART D
FROM TO	0 12	>12
TOLERANCE UNLESS OTHERWISE SPECIFIED		
	±0.1	±0.2
ANGULAR TOLERANCE ±2°		

DWG TYP
PART DRAWING
WEIGHT (GR)
VOLUME (CM³)
ROUTING
DISTR CODE
D
UNLESS OTHERWISE SPECIFIED
GENERAL TOLERANCES ACCORDING TO:
GD&T ACCORDING TO:
REFERENCE
FIRST ANGLE PROJECTION
DO NOT SCALE
USE MATH DATA
CAD
NX

DELPHI
DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE
Chennai, India

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AUCH ALS KOMMUNIKATION VON BELIEBIGEN INHALT ZU ANDEREN, IST OHNE
BERECHTIGUNGSPRUEFUNG DURCH DIE DELPHI CORPORATION UNZULAESSIG.

		DATE
DR	WIRTH	22NO01
APVD1	CVASA	22NO01
APVD2	WISNIEWSKI	22NO01
APVD3		
APVD4		
APVD5		

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001
POTENTIELL GEFAEHRLICHE STOFFE UND REZYKLATANTEIL
GEMAESS DELPHI 10949001

MATERIAL
SEE CHART

DRAWING NAME
DSQ 1.50
TERMINAL; SEALED
KONTAKT: GEDICHTET

DRAWING NUMBER
15408849

SIZE	SCALE	FRAME NO	SHEET NO	STG	REV	N/P
A0	10:1	1 OF 1	1 OF 1	R	11	AA

ARCHIVES : 05JY10