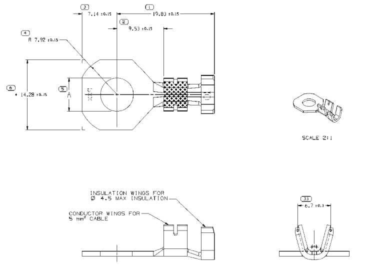
SYMBOL DEFINITION		
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL ⬭ DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	70
	LAST NO. USED	73

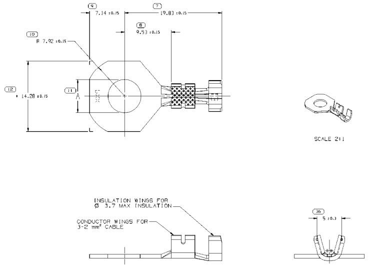
MISSING SYMBOLS
32 35 41-44

DWG STATUS DATE	STG	REV	N/P	CHG	ZONE	REVISION HISTORY	AUTH	DR	APVD 1	APVD 2
21MY99	R	01	-	-		CLEARED REV COL & 15354670 - RELEASED	990005	AAS	RWM	EH
23AU99	R	02	-	-		15354670 - REVISED MAT'L SPEC	196609	KBD	KBD	EJH
13SE99	R	03	-	-		15354670 - REVISED MAT'L SPEC	196680	MAC	MAC	EJH
06OC99	R	04	-	-		15354670 - CORRECTED REVISION LEVEL	197402	MAC	MAC	EJH
26JA00	R	05	-	-		15354670 - UPDATED PDM ATTRIBUTES	198517	AMG	AUG	EJH
10AU01	R	06	-	-		15418340 - RELEASED, 12103514-16 ADDED "TYPE" COLUMN TO CHART	212640	EES	JLJ	RAP
26MR04	R	07	-	-		ALL PARTS - REVISED "*" REFERENCE TO NOTE 2	253370	CCV	JAA	RAP
24AU05	R	08	-	-		13539139 - RELEASED; ALL PARTS - REVISED MAT'L SPEC TO LATEST M-SPEC STANDARD	271323	RH	RH	WM
12AP07	R	09	-	-		13629796 - RELEASED	401003	GE	GE	SM
17SE07	R	10	-	-		UPDATED PDM ATTRIBUTES	402377	MM	MM	ACR
09JL08	R	11	-	-		13721081 - RELEASED	405373	MSM	MSM	MSM
24JN10	R	12	-	-		15354670 - OBSOLETE	411208	ACR	JVM	CRD
15JL10	R	13	-	-		15354670 - REINSTATED & RESTRICTED	411368	LMC	LMC	CRD
04AU10	R	14	-	-		ALL ACTIVE PARTS - UPDATED PDM ATTRIBUTES	411518	LHT	LHT	LHT
07SE10	R	15	-	-		13844582 - RELEASED	411870	MAL	MAL	CDS
19MY11	R	16	-	-		13888121 - RELEASED; 12103512 - UPDATED PDM ATTRIBUTES	414321	FPE	RGC	FPE
13JN11	R	17	-	-		13890684 - RELEASED; 13629796 - TYPE 211 WAS TYPE 206	414529	FPE	RGC	FPE
30SE11	R	18	-	-		13921264 - RELEASED	415531	AHY	JVM	CDL
12MY17	R	19	-	-		35086380 - RELEASED	436665	APB	APB	ERM



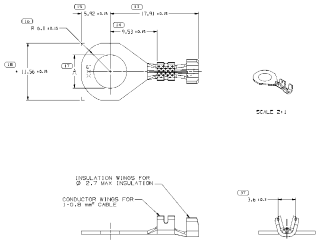
TYPE 201

PART NO	REV	N/P	MAT'L SIZE	MATERIAL SPEC	ØA ±0.1
12103512	B5	-	1.024 X 26.97	M3649155 210 GILDING 3/4 HD SN PLTD	6.7
PLATED					

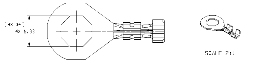


TYPE 202

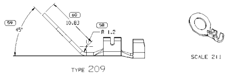
PART NO	REV	N/P	MAT'L SIZE	MATERIAL SPEC	ØA ±0.1
12103513	B4	-	0.813 X 26.97	M3649129 210 GILDING 3/4 HD SN PLTD	6.7
PLATED					



TYPE 203

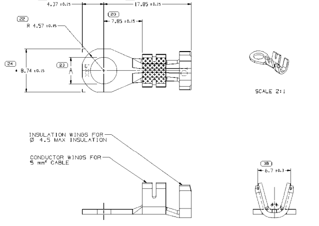


TYPE 206
SAME AS TYPE 203
EXCEPT AS SHOWN

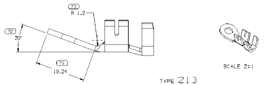


TYPE 209
SAME AS TYPE 203
EXCEPT AS SHOWN

PART NO	REV	N/P	MAT'L SIZE	MATERIAL SPEC	ØA ±0.1	TYPE
13888121	01	-	0.645 X 23.83	12103514	6.7	209
13539139	01	AA	0.645 X 23.83	M3649097 210 GILDING 3/4 HD SN PLTD	-	206
15418340	01	AC	0.645 X 23.83	M3649097 210 GILDING 3/4 HD SN PLTD	-	206
12103516	B5	-	0.645 X 23.83	M3649097 210 GILDING 3/4 HD SN PLTD	4.3	203
12103515	B5	-	0.645 X 23.83	M3649097 210 GILDING 3/4 HD SN PLTD	5.4	203
12103514	B5	-	0.645 X 23.83	M3649097 210 GILDING 3/4 HD SN PLTD	6.7	203
PLATED						

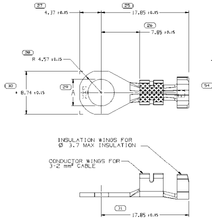


TYPE 204

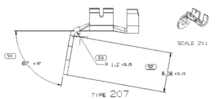


TYPE 213
SAME AS TYPE 204
EXCEPT AS SHOWN

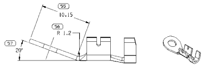
PART NO	REV	N/P	MAT'L SIZE	MATERIAL SPEC	ØA ±0.1	TYPE
~~35086380~~	01	-	1.024 X 22.22	12103518	4.3	213
12103518	B4	-	1.024 X 22.22	M3649152 210 GILDING 3/4 HD SN PLTD	4.3	204
12103517	B4	-	1.024 X 22.22	M3649152 210 GILDING 3/4 HD SN PLTD	5.4	204
PLATED						



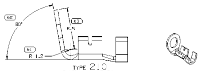
TYPE 205



TYPE 207
SAME AS TYPE 205
EXCEPT AS SHOWN



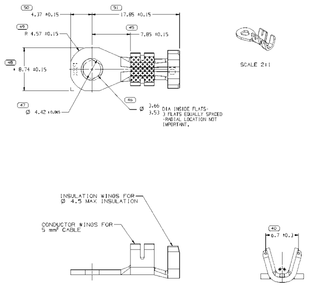
TYPE 208
SAME AS TYPE 205
EXCEPT AS SHOWN



TYPE 210
SAME AS TYPE 205
EXCEPT AS SHOWN

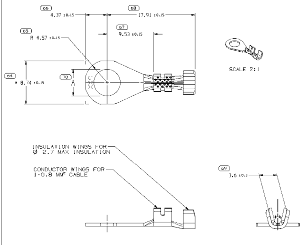
PART NO	REV	N/P	RESTRICTED USAGE	MAT'L SIZE	MATERIAL SPEC	ØA ±0.1	TYPE
13890684	01	-	-	0.813 X 22.22	12103519	5.4	210
13844582	01	-	-	0.813 X 22.22	12103520	4.3	208
13721081	01	AA	-	0.813 X 22.22	12103520	4.3	207
15354670	03	AG	RESTRICTED	0.813 X 22.22	M3720124 C171 1/4 HT SN PLTD	5.4	205
12103520	B4	-	-	0.813 X 22.22	M3649124 210 GILDING 3/4 HD SN PLTD	4.3	205
12103519	B4	-	-	0.813 X 22.22	M3649124 210 GILDING 3/4 HD SN PLTD	5.4	205
PLATED							

DRAWING NUMBER 12103500						
SIZE	SCALE	FRAME NO	SHEET NO	STG	REV	N/P
A1x3	5:1	2 OF 2	2 OF	R	19	-



TYPE 211

PART NO	REV	N/P	MAT'L SIZE	MATERIAL SPEC
13629796	01	AC	1.024 X 22.22	M3649152 210 GILDING 3/4 HD SN PLTD
PLATED				



TYPE 212

PART NO	REV	N/P	MAT'L SIZE	MATERIAL SPEC	ØA
~~13921264~~	01	-	0.645 X 23.83	SN PLATED COPPER ALLOY	5.4
PLATED					

ØA	METRIC	STANDARD
4.3	M4	#8
5.4	M5	#10
6.7	M6	1/4"
	SCREW SIZE	

NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
   DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION. (SEE MATH MODEL FOR PRECISE DIMENSIONS.) FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
2. "*" INDICATES DIMENSIONS MADE AT CUT-OFF AND CRIMP DIE.
3. TYPE 211, PN 13629796 UTILIZES FEATURE TO RETAIN SCREW OF M4-0.7mm OR EQUIVALENT.

⬭33 PROCESS SENSITIVE DIMENSION

DIMENSIONS ENCLOSED IN ( ) INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED

DIMENSIONAL RANGE (MM)		CHART D
FROM TO	0 12	>12
TOLERANCE UNLESS OTHERWISE SPECIFIED	±0.1	±0.2
ANGULAR TOLERANCE ±2°		

A ~~PART NO~~ LINE DRAWN THROUGH A PART NUMBER INDICATES THAT PHYSICAL PARTS ARE NOT AVAILABLE FOR ORDERING.

PART NUMBERS THAT DO NOT HAVE A LINE PRESENT INDICATE THAT PHYSICAL PARTS ARE AVAILABLE FOR ORDERING.

CONTACT DELPHI SALES TO ASSURE AVAILABILITY OF PARTS.

DWG TYPE: PART DRAWING
STYLE:
VOLUME (CAP):
DISTR CODE: D

UNLESS OTHERWISE SPECIFIED

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ALL DIMENSIONS ARE IN MILLIMETERS

REFERENCE:

THIRD ANGLE PROJECTION

DO NOT SCALE
USE MATH DATA
CAD NX

DELPHI
DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE
WARREN, OH

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		DATE
DR		
APVD1	S. LIMON A.	08JA97
APVD2	R. RAMOS S.	08JA97
APVD3	ROBERT LAIRD	01MY97
APVD4		
APVD5		

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001

MATERIAL
SEE CHART

DRAWING NAME
TAXI TERM RING

DRAWING NUMBER 12103500						
SIZE	SCALE	FRAME NO	SHEET NO	STG	REV	N/P
A1x3	5:1	1 OF 2	2 OF	R	19	-

ISI03200