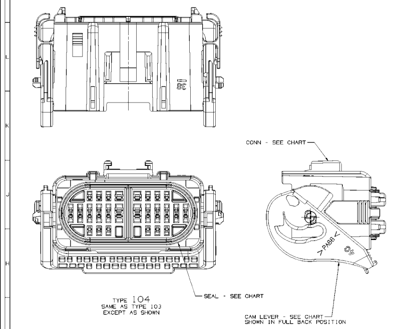
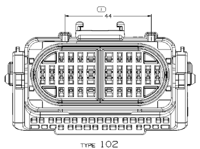
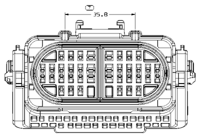


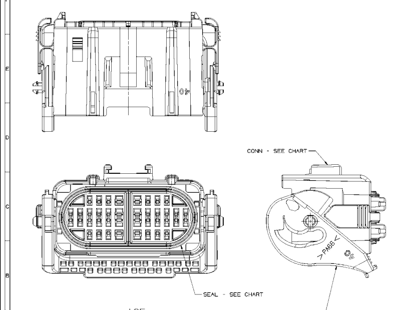
TYPE 104
SAME AS TYPE 103
EXCEPT AS SHOWN



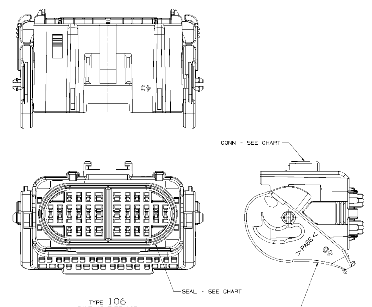
TYPE 102
SAME AS TYPE 101
EXCEPT AS SHOWN



TYPE 103
SAME AS TYPE 101
EXCEPT AS SHOWN



TYPE 105
SAME AS TYPE 101
EXCEPT AS SHOWN



TYPE 106
SAME AS TYPE 102
EXCEPT AS SHOWN

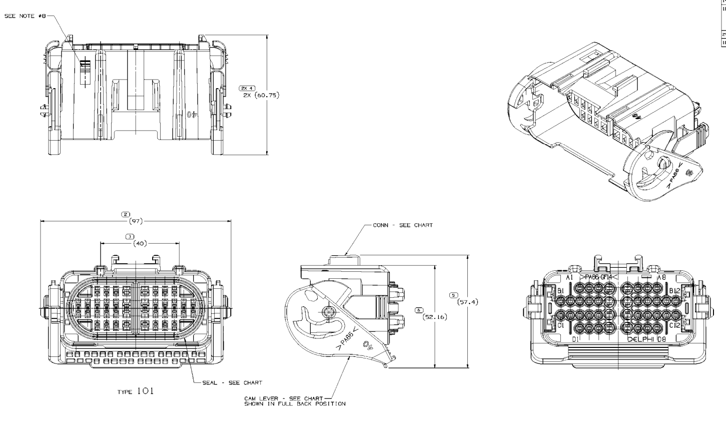
DRAWING NUMBER
15457191

SIZE	SCALE	FRAME NO	SHEET NO	STG	REV	N/P
A1x3	2:1	2 OF 2	1 OF 1	R	08	-

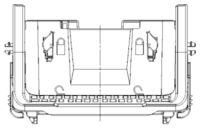
SYMBOL DEFINITION		
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL ⬭ DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	8
	LAST NO. USED	7

MISSING SYMBOLS
NO MISSING SYMBOL NUMBER

DWG STATUS DATE	STG	REV	N/P	CHG	ZONE	REVISION HISTORY	AUTH	DR	APVD 1	APVD 2
23JA03	R	01	-	-		RELEASED	235260	JEB	JEB	MP
04MR03	R	02	-	-		ALL PARTS - REVISED NOTE 5 15457159 - CONN 15443824 WAS 15392711, 15457158 - CONN 15443823 WAS 15392710 & UPDATED PDM ATTRIBUTES	237449	EES	EES	MP
09AP03	R	03	-	-		15457158 - (52.16) WAS 52.16 +0.3/-0	239497	HAM	HAM	MP
16OC06	R	04	-	-		15457159 - CONN 15392711 WAS 15443824; 15457158 - CONN 15392710 WAS 15443823	285366	JEF	JAA	JAS
14JA11	R	05	-	-		ALL PARTS - 13844021 WAS 15336267	413052	MAL	MAL	MLP
18MR11	R	06	-	-		15441988 - WAS SEPARATE DRAWING; 15457158, 15457159 & 15441988 - RESTRICTED; ADDED "REPLACED BY" COLUMN ON TAXI CHART AND 13873310, 13873311 & 13873312 - RELEASED	413581	JAR	JAR	MLP
29MY13	R	07	-	-		15457158-59 & 15441988 - OBSOLETE	422788	MAB	MAB	MLP
10JL13	R	08	-	-		13873310-12 - ADDED TOP & RIGHT VIEWS	423226	CAR	JVM	MLP



TYPE 101



NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:

   DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.

2. SEALING CODE 2 - DESIGN WILL PASS SALT FOG TEST AFTER CONDITIONING AS SPECIFIED IN ESA-644 (WEATHER-PACK), ESA-710 (METRIC-PACK), ESA-650 (UNDERHOOD MICRO-PACK), C-4006 (WORLD CONNECTOR), ETC WHEN MATED TO MATING PART OR EQUIVALENT.
3. THIS PART IS NOT CONTROLLED FOR AUTOMATIC FEEDING.
4. TO BE USED WITH APPROPIATE DELPHI PACKARD ELECTRIC SYSTEMS DESIGNED HOLDERS.
5. TO BE PROCESSED USING DELPHI PACKARD ELECTRIC SYSTEMS BEST PRACTICE METHOD OR CUSTOMER ASSEMBLY INSTRUCTIONS.
6. THIS PRODUCT IS NOT CATEGORIZED AS AN APPEARANCE ITEM, MINOR IMPERFECTIONS INCLUDING, BUT NOT LIMITED TO, FLOW MARKS, COLOR BLEMISHES, GATE VESTIGE, AND SOFT FLASH THAT DO NOT AFFECT THE FIT, FORM, OR FUNCTION OF THE PART ARE PERMISSIBLE PER DPNP-4.7-CS-01.
7. FOR APPLICATION DATA SEE THE INDIVIDUAL APPLICATION DRAWINGS.
8. CONNECTOR SEAL SHOULD BE VISIBLE IN LOWER HALF OF WINDOW.

PART NO	REV	N/P	TYPE	CONNECTOR	CAM LEVER	SEAL	MATING 40M ASM	REPLACED BY
13873312	01	AA	106	15392711	13869383	15304905	15457157	-
13873311	01	AA	105	15392710	13869383	15304905	15457156	-
13873310	01	AA	104	15443822	13869383	15304905	15449397	-
~~15441988~~	03	AB	103	15443822	13844021	15304905	15448397	13873310
~~15457159~~	03	AB	102	15392711	13844021	15304905	15457157	13873312
~~15457158~~	03	AB	101	15392710	13844021	15304905	15457156	13873311

(N/A) PROCESS SENSITIVE DIMENSION

DIMENSIONS ENCLOSED IN ( ) INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED

DIMENSIONAL RANGE (MM)									CHART EJ
FROM TO	> 0 20	> 20 30	> 30 70	> 70 100	>100 150	>150 200	>200 250	>250 300	>300 400
TOLERANCE UNLESS OTHERWISE SPECIFIED									
	±0.15	±0.2	±0.3	±0.4	±0.5	±0.6	±0.8	±1	±1.2
ANGULAR TOLERANCE ±2°									

A ~~LINE~~ LINE DRAWN THROUGH A PART NUMBER INDICATES THAT PHYSICAL PARTS ARE NOT AVAILABLE FOR ORDERING.

PART NUMBERS THAT DO NOT HAVE A LINE PRESENT INDICATE THAT PHYSICAL PARTS ARE AVAILABLE FOR ORDERING.

CONTACT DELPHI SALES TO ASSURE AVAILABILITY OF PARTS.

DWG TYPE
PART DRAWING

STYLE

VOLUME (CAP)

DISTR CODE
D

UNLESS OTHERWISE SPECIFIED

THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE GM GLOBAL DIMENSIONING AND TOLERANCING ADDENDUM - 1997. ALL GEOMETRIC TOLERANCES AND RELATED DATUMS APPLY RFS. RULE #1(PERFECT FORM AT MMC) DOES NOT APPLY WHEN RELATIONSHIP BETWEEN FEATURES IS ESTABLISHED BY ORIENTATION OR LOCATION TOLERANCES. SEPARATE POSITION CALLOUTS MAY BE GAGED SEPARATELY, REGARDLESS OF DATUM REFERENCE.

ALL DIMENSIONS ARE IN MILLIMETERS

REFERENCE

THIRD ANGLE PROJECTION

DO NOT SCALE

USE MATH DATA

NX

DELPHI

DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE
WARREN, OH

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		DATE
DR		
APVD1	J. BANKSTON	23JA03
APVD2	J. BANKSTON	23JA03
APVD3	MATTHEW PENN	24JA03
APVD4		
APVD5		

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001

MATERIAL
SEE DRAWING

DRAWING NAME
TAXI ASM CONN F GT 150 280 SLD

DRAWING NUMBER
15457191

SIZE	SCALE	FRAME NO	SHEET NO	STG	REV	N/P
A1x3	2:1	1 OF 2	1 OF 1	R	08	-

15457191