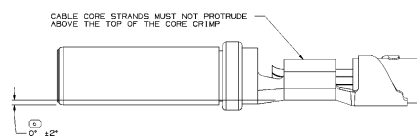


TERMINAL & SLEEVE ASSEMBLY



CRIMPED TERMINAL & CABLE ALIGNMENT

- NOTES
1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
DIMENSIONS ARE TO FACE OF VIEW SHOWN AND
AUTOMATICALLY REQUESTED COURSE SPECIFICATION
(USE MATH MODE FOR PRECISE DIMENSIONS), FOR ALL
OTHER DIMENSIONS NOT SHOWN OR SPECIALLY
BUILT, USE MATH MODE FOR PRECISE TOOL PATH DATA.
 2. TERMINAL MUST BE MADE USING NIS 1489 OIL WITH
NITRATED ADDED (NITRATED COURSE SPECIFICATION
PRODUCTS) DURING THE FORM PROCESS.
AFTER STAMPING, NIS OIL MUST BE PRESENT ON THE MATING
INTERFACE AREA AND ON THE CONTACTS. THE GROUP
WINGS, THE RECOMMENDED APPLICATION METHOD UTILIZES A
LIMITED QUANTITY OF LUBRICANT. EXCESS LUBRICANT
ANY DEVIATION FROM THIS LUBRICANT MUST BE APPROVED BY
RELPHI INCLUDING PROPOSED.
 3. DO NOT PROBE, TEST OR OTHERWISE CONTACT THE INTERIOR REGION THE
CONTACTS. ANY SUCH ACTION MAY CAUSE DAMAGE TO THE REGION
OCCUR, COMPROMISING THE PERFORMANCE OF THE ELECTRICAL INTERFACE.
 4. TERMINAL CAN BE USED IN ANY 2.4 MM (SIZE 12 MIL 390291
INDUSTRY STANDARD) OR THE EXISTING COURSE OPT
 5. TERMINAL IS A DIRECT REPLACEMENT FOR EQUIVALENT TO THE
REFRUIT 1062-12-XXX FAMILY OF STAMPED AND FORMED CONTACTS
 6. REFER TO DRAWING NUMBER 1392221 FOR TERMINAL APPLICATION INFORMATION
SUBJECT TO THE EXISTING COURSE OPT

[illegible]

MATERIAL NOTES :

1. TERMINAL: COPPER ALLOY - 0.406 THK
SLEEVE: STAINLESS STEEL - 0.25 THK
- ASSEMBLY NOTES :
1. SLEEVE MUST WITHSTAND PULL-OFF FORCE IN DIRECTION
PARALLEL TO CENTER OF TERMINAL OF 60 NEWTONS MIN.

ASSEMBLY NOTES :

1. SLEEVE MUST WITHSTAND PULL-OFF FORCE IN DIRECTION PARALLEL TO CENTER OF TERMINAL OF 60 NEWTONS MIN.

[illegible]