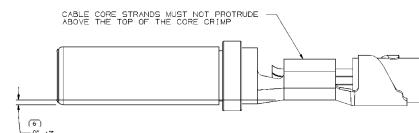
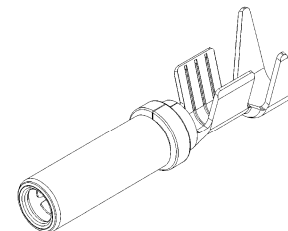
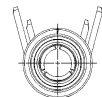


MISSING SYMBOLS
NO MISSING SYMBOL NUMBER

Technical drawing of a cable gland assembly. The drawing shows a cable being inserted into a gland. A locking nut is shown being tightened onto the gland. A bracket is shown being attached to the gland. The drawing is a perspective view.



CRIMPED TERMINAL & CABLE ALIGNMENT

NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
DIMENSIONS ARE TO FACE OF VIEW SHOWN AND
AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION
FEES AND MODELS FOR PRELIMINARY REVIEW. FOR ALL
OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL
BUILDS, MATCH NUMBERS AND DIMENSIONS TO DATA.
2. TERMINAL MUST BE MADE USING INVE 14890 OIL WITH
ULTRAFINE POLYMER LUBRICANT. THE TERMINAL MUST
WITH F7N LUBE 0.177 INCH INDUSTRIES SPECIALTY
COATING DURING PRODUCTION.
- AFTER STAMPING, INVE OIL MUST BE PRESENT ON THE MATING
INTERFACE AREA AND IN THE OUTSIDE SURFACE OF THE CRIMP
WINGS. THE RECOMMENDED MINIMUM OIL FILM THICKNESS
MINIMUM QUANTITY OF 0.75 GALLONS PER MILLION TERMINALS.
ANY OIL FROM PRODUCTION MUST BE APPROVED BY
DELPHI PACKAGING PRODUCT ENGINEERING.
3. DO NOT PROBE, TEST OR OTHERWISE CONTACT THE INTERIOR REGION OF THE
TERMINAL. ANY CONTACT WITH THE INTERIOR REGION OF THE TERMINAL
OCCUR, COMPROMISING THE PERFORMANCE OF THE ELECTRICAL INTERFACE.
4. TERMINAL CAN BE USED IN ANY 2.4 MM (SIZE 12 MIL 32029)
INDUSTRIAL STANDARD WIRE, EXCEPT SECURITY.
5. TERMINAL IS A DIRECT REPLACEMENT FOR EQUIVALENT TO THE
DELPHI 10602-12-XXX FAMILY OF STAMPED AND FORMED CONTACTS
6. REFER TO DRAWING NUMBER 13222221 FOR TERMINAL APPLICATION INFORMATION
CURRENTLY CURRENTING.

MATERIAL NOTES:

1. TERMINAL: COPPER ALLOY - 0.406 THK
SLEEVE: STAINLESS STEEL - 0.25 THK

ASSEMBLY NOTES :

1. SLEEVE MUST WITHSTAND PULL-OFF FORCE IN DIRECTION PARALLEL TO CENTER OF TERMINAL OF 60 NEWTONS MIN.

13955308	02	AB	GOLD	4 - 6	10T	3,4-4,8	13783284
13955307	02	-	GOLD	2 - 3	13	2,85-4,21	13783283
PART NO	REV/N/P	CONTACT PLATING		SIZE (MM²)	ID	DIA	MATING TERM

[illegible][illegible]