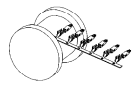
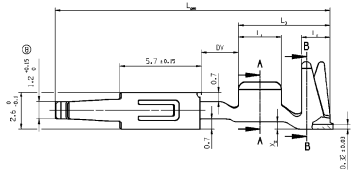


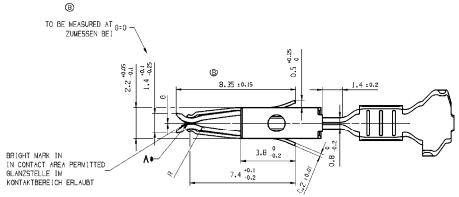
TERMINALS WOUND AS SHOWN
LIEFERZUSTAND SPULRICHTUNG

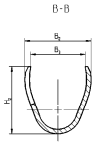
$D_{V\,max}$	L_2 ±0.2	L_1	L_4	L_{max} -0.25	J_2	J_1 ±0.2	H_1 ±0.2	B_4 ±0.25	B_3 ±0.2	B_1 ±0.2	CROSS SECTION QUERSCH. MM²
MOVED TO DRAWING 1539674 / AUF ZEICHNUNG 1539674 VERSCHOBEN											0.13
2.4	6.4	1.9	2.4	19.5	0.6	4.8	2.1	4	4.9	2.1	0.75 - 0.50
2.4	6.4	1.9	3	19.5	0.6	4.8	2.8	4	4.9	2.6	0.75 - 1.00
2.4	6.4	1.9	3	19.5	0.6	4.8	3.15	4	4.9	3	1.50
2.5	6.4	2.0	2.4	19.5	0.6	4.8	2.1	4	4.9	2.1	0.20 - 0.35
2.5	6.4	2.0	3	19.5	0.6	4.8	2.8	4	4.9	2.6	0.50 - 1.00

B ±0.05	RECOMMENDED APPLICATION MALE BLADE THICKNESS EMPFOHLENE STIFT DICKE	SURFACE OBERFLÄCHE	MATERIAL WERKSTOFF	CROSS-SECTION QUERSCHNITT MM²	TERMINAL KONTAKT	PART REV.	DATUM DATE	WEIGHT MASSE G
0.05 MM	0.6 MM	FSN3	CUFE2P	0.13 — MOVED TO DRAWING 1539674 / AUF ZEICHNUNG 1539674 VERSCHOBEN				
				0.25 - 0.50	1540889	05	01AU07	0.27
				0.25 - 0.50	1323642	01	04AP15	0.27
				0.75 - 1.00	1540881	05	01AU07	0.28
				1.50	1545789	04	01AU07	0.30
		AU	CUFE2P	0.13 — MOVED TO DRAWING 1539674 / AUF ZEICHNUNG 1539674 VERSCHOBEN				
				0.25 - 0.50	1539754	05	01AU07	0.27
				0.25 - 0.50	2103958	01	29AI16	0.27
				0.75 - 1.00	1539756	05	01AU07	0.28
				1.50	1545889	04	01AU07	0.30
		AU	CUFE2P	0.20 - 0.35	1720173	01	20AU08	0.27
				0.50 - 1.00	1720172	01	20AU08	0.28
		FSN3	CUFE2P	0.20 - 0.35	1720175	01	20AU08	0.27
				0.50 - 1.00	1720174	01	20AU08	0.28
		AU	CUNI51	0.25 - 0.50	1549581	01	01AU07	0.27
				0.75 - 1.00	1549583	01	01AU07	0.28
				1.50	1549585	01	01AU07	0.30
		AG	C70250	0.25 - 0.50	1549847	01	07JN13	0.27
				0.75 - 1.00	1549848	01	07JN13	0.28
				1.50	1549850	01	07JN13	0.30
0.2 MM	0.8 MM	FSN3	CUFE2P	0.13 — MOVED TO DRAWING 1539674 / AUF ZEICHNUNG 1539674 VERSCHOBEN				
				0.75 - 0.50	1539590	03	01AU07	0.27
				0.25 - 0.50	2103957	01	29AI16	0.27
				0.75 - 1.00	1539596	03	01AU07	0.28
				1.50	1539604	03	01AU07	0.30
		AU	CUFE2P	0.13 — MOVED TO DRAWING 1539674 / AUF ZEICHNUNG 1539674 VERSCHOBEN				
				0.25 - 0.50	1923140	03	01AU07	0.27
				0.25 - 0.50	2103967	01	29AI16	0.27
				0.75 - 1.00	1539600	03	01AU07	0.28
				1.50	1539608	03	01AU07	0.30
		FSN 1.2	CUNI51	0.25 - 0.50	1549581	03	01AU07	0.27
				0.75 - 1.00	1549583	03	01AU07	0.28
				1.50	1549585	03	01AU07	0.30
		AG	C70250	0.75 - 1.00	1861649	02	01AU07	0.28
		FSN1/6R1	C70250	0.25 - 0.50	1789442	02	01AU07	0.27
				0.75 - 1.00	1789446	02	01AU07	0.28

DATE	SIGNATURE	TYPE	CODE	REVISION HISTORY	AUTH	DR	APVD 1	APVD 2
19AP18	U	EB	KC	43		FRI	BUT	SYS
05JF18	R	EB	KD	K-42	PART NUMBER ADDED TRANSPARENT HOUSING	FRI	BUT	SYS
21JA11	R	EB	KE	F13		FRI	BUT	
28AP11	U	EB	KF	43		FRI	BUT	
28AP11	R	EB	KG	H14		FRI	BUT	
08DE11	R	EB	KH	F15		FRI	BUT	
26JA12	R	EB	KI	E15		FRI	BUT	
07JN13	R	EB	-			FRI	BUT	
18DE13	R	EB	KA	NG		FRI	BUT	
06AP15	R	IE	-	I-44		FRI	BUT	SYS
28AP17	R	II	-	J-44		S.SEL	FRI	FRI
18JA17	R	II	KA			K.BRA	H.BUT	SYS







NOTES:
BEMERKUNG:

ENGAGE FORCE: WITH GAP 0.0±0.1 MM CHECKED WITH GAUGE NO: 10801465
STECKKRAFT : MIT SPALT 0.0±0.1 MM GEMESSEN MIT LEHRE NR: 10801465

ENGAGE FORCE: WITH GAP 0.2±0.05 MM CHECKED WITH GAUGE NO: 10797844
STECKKRAFT : MIT SPALT 0.2±0.05 MM GEMESSEN MIT LEHRE NR: 10797844

CRIMP MANUFACTURING PARAMETERS AND TOOLING ACCORDING TO DELPHI-SPECIFICATION
CRIMPVERARBEITUNGSPARAMETER UND WERKZEUGE GEMAESS DELPHI-SPECIFICATION

** IN THIS AREA LUBRICANT ONLY FOR DPN 1363142 AND 1363143
** IN DIESEN BEREICH GEL NUR FUER DPN 1363142 UND 1363143

⚠ FOR NO SEAL USAGE FOR FUTURE APPLIENCES
⚠ NICHT FUER NEUANWENDUNGEN

KEY PRODUCT CHARACTERISTICS			
SAFETY/COMPLIANCE	FIT/FUNCTION	TOTAL ON DRAWING	0
S/C CHECKPOINTS	F/F CHECKPOINTS	LAST NO. USED	0
NO. & TYPE	DESCRIPTION	RATIONALE	PTS ZONE

DELPHI
DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE
Packard, Inc.

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		DATE
DR	W|RTH	22NOV00
APVD1	C|VASA	22NOV00
APVD2	W|SNIEWSKI	22NOV00
APVD3		
APVD4		
APVD5		

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 20AN001 PERMISSIBLE MATERIAL LISTS SENT AND ACKNOWLEDGED.
SOURCE DATA: 20AN001

MATERIAL: SEE CHART

DRAWING NAME: DSO 1.50
TERMINAL: SEALED
KONTAKT: GEDICHTET

DRAWING NUMBER: 15408849

SIZE A0 | SCALE 1:1 | PAGE 1 OF 1 | SHEET 1 OF 1 | SYM R | REV 1 | NUM AA

PART DRAWING
WEIGHT (GM): | SYSTEM CODE: D
VOLUME (CM³)
PARTING
UNLESS OTHERWISE SPECIFIED
GENERAL TOLERANCES ACCORDING TO:
ROUT ACCORDING TO:
REFERENCE
FIRST ANGLE PROJECTION
DO NOT SCALE
USE MATH DATA
MAX
PAD TO DIED PRODUCE
DIM FOR HELP PRESSING
DIMETIC DIM HERE, ADDED
USE DRAWING TUNGSEN & PART NUMBER IN CONTACT AREA ARE AN NOT VALID AND FOR GENERAL
PART NUMBER THAT DO NOT HAVE A LONG PRESENT CONTACT PHYSICAL PARTS ARE AVAILABLE FOR SALE
DRAWING DRAWING BASED TO VERSIONS CONTACT DELPHI
KEY CHARS: THE DIMENSIONS THAT ARE IMPORTANT TO THE PRODUCT
PART OF THE SAME LINE DRAWING CONSTRUCTION DIES TELE SUP INSTALLING VERWEIGAR SHO
FUER VERFUGBARKEIT DER PARTS DAN EINFAUF VON DELPHI KONTAKTIEREN
R 0.1 MAX
R 0.2 MAX
SHARP CORNER TOLERANCE
DIMENSIONAL TYPE (MM) | SHARP C
FROM | TO
TOLERANCE UNLESS OTHERWISE SPECIFIED
ANGULAR TOLERANCE (°)