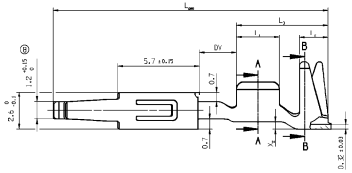
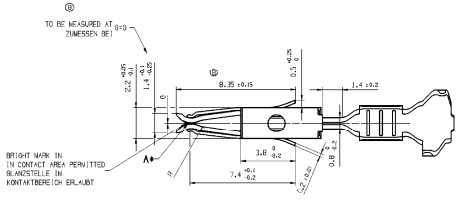
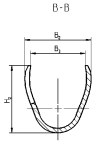
DV_{max}	L_2 ±0.2	L_3	L_4	L_{min} -0.5	S_2	H_2 ±0.2	H_3 ±0.2	B_4 ±0.15	B_5 ±0.2	B_6 ±0.2	CROSS SECTION QUERSCH. MM²
MOVED TO DRAWING 15396741 / AUF ZEICHNUNG 15396741 VERSCHOBEN											0.13
2.4	6.4	1.9	2.4	19.5	0.6	4.8	2.1	4	4.9	2.1	0.75 – 0.50
2.4	6.4	1.9	3	19.5	0.6	4.8	2.8	4	4.9	2.6	0.75 – 1.00
2.4	6.4	1.9	3	19.5	0.6	4.8	3.15	4	4.9	3	1.50
2.5	6.4	2.0	2.4	19.5	0.6	4.8	2.1	4	4.9	2.1	0.20 – 0.35
2.5	6.4	2.0	3	19.5	0.6	4.8	2.8	4	4.9	2.6	0.50 – 1.00

B ±0.05	RECOMMENDED APPLICATION MALE BLADE THICKNESS EMPFOHLENE STIFT DICKE	SURFACE OBERFLÄCHE	MATERIAL WERKSTOFF	CROSS-SECTION QUERSCHNITT MM²	TERMINAL KONTAKT	PART REV.	DATUM DATE	WEIGHT MASSE G
				0.13	MOVED TO DRAWING 15396741 AUF ZEICHNUNG 15396741 VERSCHOBEN			
0.05 MM	0.6 MM	FSN3	CUFE2P	0.35 – 0.50	15408850	05	01AUG07	0.27
				0.35 – 0.50	13036452	01	04APR15	0.27
				0.75 – 1.00	15408851	05	01AUG07	0.28
				1.50	15457091	04	01AUG07	0.30
				0.13	MOVED TO DRAWING 15396741 AUF ZEICHNUNG 15396741 VERSCHOBEN			
		AU	CUFE2P	0.35 – 0.50	15439754	05	01AUG07	0.27
				0.35 – 0.50	21309918	01	29FEB16	0.27
				0.75 – 1.00	15439758	05	01AUG07	0.28
				1.50	15458189	04	01AUG07	0.30
		AU	CUFE2P	0.20 – 0.35	13720173	01	20AUG08	0.27
				0.50 – 1.00	13720172	01	20AUG08	0.28
		FSN3	CUFE2P	0.20 – 0.35	13720175	01	20AUG08	0.27
				0.50 – 1.00	13720174	01	20AUG08	0.28
		AU	CUNI2	0.35 – 0.50	15449581	04	01AUG07	0.27
				0.75 – 1.00	15439583	03	01AUG07	0.28
				1.50	15439585	03	01AUG07	0.30
		AG	C70250	0.20 – 0.50	15449847	01	07JUL11	0.27
				0.75 – 1.00	15449848	01	07JUL11	0.28
				1.50	15449850	01	07JUL11	0.30
				0.13	MOVED TO DRAWING 15396741 AUF ZEICHNUNG 15396741 VERSCHOBEN			
0.2 MM	0.8 MM	FSN3	CUFE2P	0.35 – 0.50	15345790	03	01AUG07	0.27
				0.35 – 0.50	13309927	01	29FEB16	0.27
				0.75 – 1.00	15345496	03	01AUG07	0.28
				1.50	15346004	03	01AUG07	0.30
				0.13	MOVED TO DRAWING 15396741 AUF ZEICHNUNG 15396741 VERSCHOBEN			
		AU	CUFE2P	0.35 – 0.50	13031140	03	01AUG07	0.27
				0.35 – 0.50	13310167	01	29FEB16	0.27
				0.75 – 1.00	15346008	03	01AUG07	0.28
				1.50	15346008	03	01AUG07	0.30
		FSN 1.2	CUNI2	0.35 – 0.50	15437081	03	01AUG07	0.27
				0.75 – 1.00	15437093	03	01AUG07	0.28
				1.50	15437095	03	01AUG07	0.30
		AG	C70250	0.75 – 1.00	13611699	02	01AUG07	0.28
		FSN1/6R	C70250	0.35 – 0.50	13844442	02	01AUG07	0.27
				0.75 – 1.00	13844446	02	01AUG07	0.28

DATE	STATUS/TYPE				ZONE	REVISION HISTORY	AUTH	DR	APVD 1	APVD 2
19APR18	U	EB	HC		K3	ZEICHN. 40 MAL AUF PDM ZEICHN. 41 MAL AUF PDM ZEICHN. MAL AUF ZEICHN. 1540 MAL AUF 41 ZEICHN. MAL AUF ZEICHN. 1540 MAL AUF 41 GENERAL FORMAT WITH ZU STANDARDFORMAT AUF		FRI	QUI	SYS
05JUL18	R	EB	KD		K-K2	PART NUMBER ADDED TO DIMENSION HEIGHT		FRI	QUI	SYS
28JAN11	R	EB	HC		F13	0,64+-0,05 MAL 4,80+-0,15 CHART ENG. ZU GRU MAL 2,4 1,4+0,1 -0,2 MAL MAL 1,4+-0,15		FRI	QUI	
28MAY11	U	EB	KF		K3	UNLEADED TIN/ZINC MODULITE/ ADDED REMARKS		FRI	QUI	
28MAY11	R	EB	KS		H14	1,2+0,15 MAL MAL 1,2+-0,1		FRI	QUI	
08DEC11	R	EB	KR		F15	TO BE MEASURED AT 0.0 MM. ZU MESSEN BEI 0.0 MM. TO BE MEASURED AT 0.0 MM. ZU MESSEN BEI 0.0 MM. GAUGE MAY FIRST REPRESENTATIVE		FRI	QUI	
26JAN12	R	EB	AI	ES		REMARK: TERMINAL MATERIAL/PLATING ADDED ANMERKUNG: KONTAKTMATERIAL/PLATTIERUNG HINZUGEFÜGT		FRI	QUI	
07JAN13	R	EB				15449581 15439583 15449847 ADDED KINDLY		FRI	QUI	
19DEC13	R	EB	KR		R6	"RECOMMENDED APPLICATION MALE BLADE THICKNESS" WAS "RECOMMENDED APPLICATION"		FRI	QUI	
06MAY15	R	IE	-		K-K4	SECTION AT ADDED KINDLY		FRI	QUI	SYS
29MAY17	R	EJ	-		J-J4	0,13 MM² ZUGEFÜGT, ZEICHNUNG ADDED KINDLY ADDED DRAWING INDICATION NO. 1		S.SEL	FRI	FRI
18JUN17	R	EJ	KA			ALUMINUM PART NO. / ZINN/NICKEL (MATT) NO ALUMINIUM TEILE NR. / ZINN/NICKEL (MATT) NO ALUMINUM PART NO. / ZINN/NICKEL (MATT) NO ALUMINIUM TEILE NR. / ZINN/NICKEL (MATT) NO		K.JAN	H.AUT	SYS







KEY PRODUCT CHARACTERISTICS			
SAFETY/COMPLIANCE	FIT/FUNCTION	TOTAL ON DRAWING	0
S/C CHECKPOINTS	F/F CHECKPOINTS	LAST NO. USED	0

NO. & TYPE	DESCRIPTION	RATIONALE	PTS	ZONE

NOTES:
ANMERKUNG:

ENGAGE FORCE: WITH GAP 0-0.1 MM CHECKED WITH GAUGE NO: 10803465
STECKKRAFT : MIT SPALT 0-0.1 MM GEMESSEN MIT LEHRE NR: 10803465

ENGAGE FORCE: WITH GAP 0.2+0.05 MM CHECKED WITH GAUGE NO: 10757844
STECKKRAFT : MIT SPALT 0.2±0.05 MM GEMESSEN MIT LEHRE NR: 10757844

CRIMP MANUFACTURING PARAMETERS AND TOOLING ACCORDING TO DELPHI-SPECIFICATION
CRIMPVERARBEITUNGSPARAMETER UND WERKZEUGE GEMAESS DELPHI-SPECIFICATION

AA IN THIS AREA LUBRICANT ONLY FOR DPN 13613142 AND 13613143
AA IN DIESEN BEREICH GEL NUR FUER DPN 13613142 UND 13613143

TBLI NO DA USAGE FOR FUTURE APPLIANCES
NICHT FUER NEUANWENDUNGEN

DELPHI
DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE
Chennai, India
COPYRIGHT 2006 DELPHI CORPORATION ALL RIGHTS RESERVED.
ALL RIGHTS RESERVED.
THIS DRAWING IS THE PROPERTY OF DELPHI CORPORATION
AND CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION
OF DELPHI CORPORATION OR ITS SUBSIDIARIES. IT IS UNPUBLISHED
AND MAY NOT BE REPRODUCED OR DISCLOSED IN WHOLE OR IN PART
WITHOUT EXPRESS AUTHORIZATION. © PRINTED IN U.S.A.
DIESE ZEICHNUNG IST EIGENTUM DER FIRMA DELPHI UND ENTHÄLT DELPHI
VERTRAULICH INFORMATIONEN. SIE DARF WEDER GANZ NOCH TEILWEISE OHNE
AUSDRÜCKLICHE GENEHMIGUNG VERVIELFÄLTIGT NOCH OFFENGELEGT WERDEN.
© DELPHI CORPORATION 2006. ALLE RECHTE VORBEHALTEN.

	DATE
DR W.RITH	22NOV00
APVD C.VASA	22NOV00
APVD W.SCHLIENGER	22NOV00
APVD	
APVD	
APVD	

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10499001 REFRIGERANTS, ODS, MERCURY AND METALS/ANGELL REQUIREMENTS (MARKED)

MATERIAL: SEE CHART

DRAWING NAME: DSO 1.50 TERMINAL SEALED KONTAKT: GEDICHTET

DRAWING NUMBER: 15408849

SIZE	SCALE	PAGE NO	SHEET ID	SYM	REV	REV
A0	10:1	1 OF 1	1 OF 1	R	11	AA

ARCHIVED / ARCHIVE

DO NOT SCALE
USE WITH DATA

FIRST ANGLE PROJECTION

GENERAL TOLERANCES ACCORDING TO: ISO 8015

UNLESS OTHERWISE SPECIFIED

PART DRAWING

WEIGHT MASS: STATUS CODE: D

VOLUME VOLT:

POSITIVE

PART TO CHECK PRODUCTION

ITEM FOR HELP INSTRUCTIONS

GENERIC ELEMENT NAME: 15408849

LINE DRAWN THROUGH A PART NUMBER INDICATES THAT THE PART NUMBER IS NOT AVAILABLE FOR ORDERING.

PART NUMBERS THAT DO NOT HAVE A LINE THROUGH THEM ARE AVAILABLE FOR ORDERING.

CONTACT DELPHI SALES TO ENSURE AVAILABILITY OF PARTS.

KEY ITEMS — THE DOKUMENTATION MUST BE ERSTELLT ACCORDING TO DELPHI SPECIFICATION

FUER VORLIEGENDE KEY PARTS DEN ERFOLGT VON DELPHI VORSCHRIFTEN

R 0.1 MAX

R 0.2 MAX

SHARP CORNER TOLERANCE

DIMENSIONAL RANGE (MM)	SHARP D
FROM	TO
0	3
3	12

TOLERANCE UNLESS OTHERWISE SPECIFIED ±0.2

ANGULAR TOLERANCE ±2°