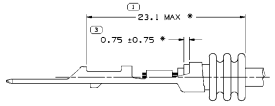
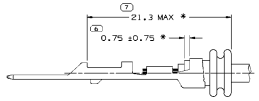


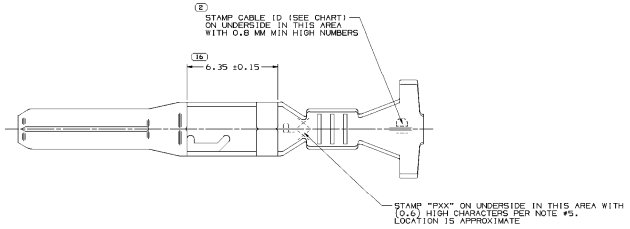
TERMINAL, SEAL AND CABLE ALIGNMENT
SCALE 5:1

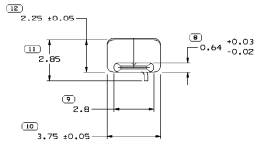


THREE RIB SEAL POSITION REF
SCALE 5:1

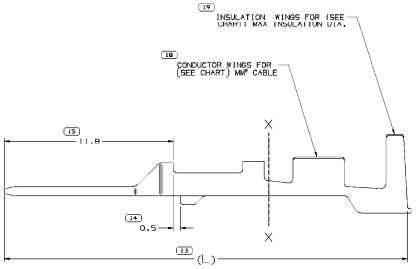


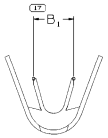
TWO RIB SEAL POSITION REF
SCALE 5:1





VIEW TO X-X





VIEW TO X-X

NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
   DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
2. REFERENCE MATING COMPONENTS OR EQUIVALENT: TERMINAL 15304715
3. "*" DENOTES DIMENSIONS MADE AT CUT-OFF AND CRIMP DIE.
4. DO NOT PROBE, TEST OR OTHERWISE CONTACT THE INTERIOR REGION (THE SPRING OR ANY MOVING PART) OF THIS TERMINAL. SEVERE DAMAGE CAN OCCUR, COMPROMISING THE PERFORMANCE OF THE ELECTRICAL INTERFACE.
5. "PXX" INDICATES "P" PLUS LAST TWO DIGITS OF MAKE DIE SERIES NUMBER (P01, P02, P03, ETC). STAMP MAY BE IN ANY CONFIGURATION. (0.6) HIGH TRIANGULAR CONFIGURATION IS PREFERRED.

SYMBOL DEFINITION			MISSING SYMBOLS
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL [ ] DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	19	NO MISSING SYMBOL NUMBER
	LAST NO. USED	19	

DWG STATUS DATE	STS	REV	N/P	DIB	ZONE	REVISION HISTORY	AUTH	DR	APVD/APVD 1	2
30JL02	R	14	-	-		CLEANED REV COLUMN, ALL PARTS - REDRAWN TO PD & UPDATED PDM ATTRIBUTES	229419	AMD	AMD	TTP
040004	R	15	-	-		ALL PARTS - ADDED STAMP DIE I.D.	259308	ESH	JAM	MKM
08FE95	R	16	-	-		1.352063-4 - RELEASED	263459	MM	MM	JS
03AU06	R	17	-	-		ALL PARTS - ADDED SEALING INFORMATION TO CHART	283649	KBB	CJP	JAS
18NO08	R	18	-	-		ALL PARTS - UPDATED MAT'L CALLOUT	486724	KES	KDA	KES
29AU09	R	19	-	-		ALL PARTS - REMOVED RESTRICTION FROM CHART & UPDATED MAT'L CALLOUT	498830	VMP	JAP	VMP
03MR10	R	18	-	-		ALL PARTS - UPDATED PDM ATTRIBUTES	410161	JTZ	JTZ	MAC
07FE12	R	11	-	-		ALL PARTS - ADDED "PREFERRED MAT'L SIZE" COLUMN AND REVISED MAT'L CALLOUT	416977	JTZ	JTZ	DAF

PART NO	REV	N/P	STATUS	PREFERRED MAT'L SIZE	ALTERNATIVE MAT'L SIZE	MAT'L DESCRIPTION	SIZE (MM²)	ID	DIA	TYPE	B±0.2	(L)	TYPICAL SEALING CAVITY CONFIG
				PLATED			CABLE						
15304729	E7	-	-	0.3 X 35.75	0.3 X 36.12	TIN PLATED COPPER ALLOY	1.5 - 2.5	14	3 - 2.2	101	3.75	28.15	5.2 DIA. ROUND
15304728	E7	-	-	0.3 X 35.75	0.3 X 36.12	TIN PLATED COPPER ALLOY	0.75 - 1	17	2.25 - 1.7	101	2.65	28.15	5.2 DIA. ROUND
15304727	E7	-	-	0.3 X 35.75	0.3 X 36.12	TIN PLATED COPPER ALLOY	0.35 - 0.5	21	1.85 - 1.2	101	2.1	28.15	5.2 DIA. ROUND
1352063	4	AE	-	0.3 X 35.75	0.3 X 36.12	TIN PLATED COPPER ALLOY	2 - 3	13	3.2 - 2.45	101	4	28.15	5.2 DIA. ROUND

DWG TYPE: PART DRAWING
STYLE:
VOLUME (CM³):
DENSITY (GM):

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN MILLIMETERS WITH NON-CUMULATIVE TOLERANCING PER ASME Y14.5M-1994. GEOMETRIC TOLERANCING PER ASME Y14.5M-1994. ANGULAR TOLERANCES ARE ±1.0 DEGREE. SURFACE FINISH IS 1.6 MICRONS (63 MICROINCHES) MAXIMUM. DRAWING IS A DIGITAL REPRESENTATION OF THE PART AND SHALL BE USED IN ACCORDANCE WITH DELPHI ENGINEERING SPECIFICATION GM-6136M. DRAWING IS CONTROLLED TO THE EXTENT SPECIFIED IN ENGINEERING SPECIFICATION GM-6136M. DRAWING POSITION TOLERANCES ARE BASED ON MMC AT DATUM A, B AND C.
ALL DIMENSIONS ARE IN MILLIMETERS

MATERIAL: SEE CHART
REFERENCE:

PROCESS INSPECTION DIMENSION
DIMENSIONS ENCLOSED IN [ ] INDICATE PROCESS INSPECTION DIMENSIONS. UNITS ARE MILLIMETERS.

DIMENSIONAL RANGE (MM)	DECIMAL PLACES
FROM 0	2
TO 10	>10

TOLERANCE UNLESS OTHERWISE SPECIFIED (DUAL)
ANGULAR ±1.0
LINEAR ±0.10 ±0.05

THIRD ANGLE PROJECTION
DO NOT SCALE
USE MATH DATA

DELPHI
DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE
WARREN, OH

	DATE
DR APVD1: C. MARGRAVE	04FE98
APVD2: C. MARGRAVE	04FE98
APVD3: S.C. HSIEH	20FE98
APVD4	
APVD5	

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI GM4060J

DRAWING NAME: TAXI TERM M GT 280 SEALED

DRAWING NUMBER: 15336714

SIZE: A0 | SCALE: 1 | TRANS NO: 1 | SHEET NO: 1 OF 1 | REV: R | N/P: 11 -