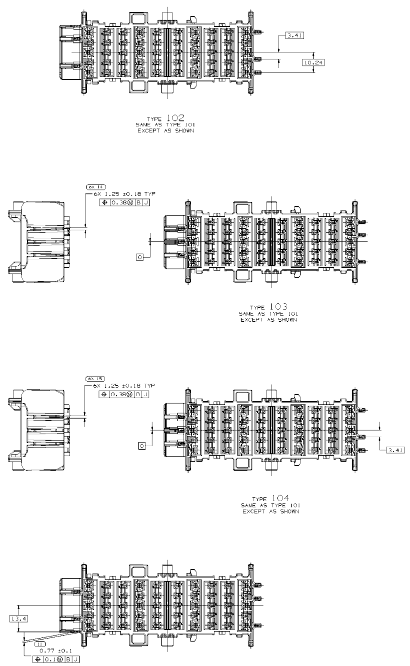
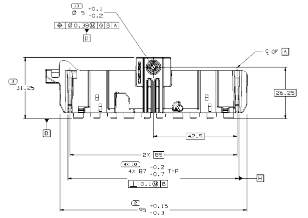


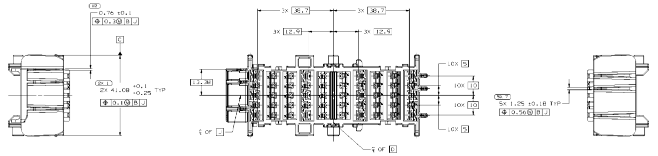
TYPE 102
SAME AS TYPE 101
EXCEPT AS SHOWN

TYPE 103
SAME AS TYPE 101
EXCEPT AS SHOWN

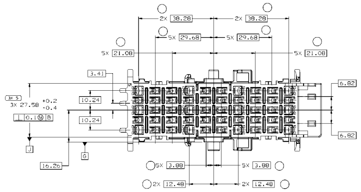
TYPE 104
SAME AS TYPE 101
EXCEPT AS SHOWN

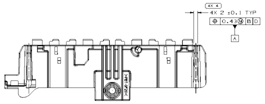
TYPE 105
SAME AS TYPE 101
EXCEPT AS SHOWN

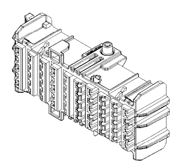




TYPE 101







SYMBOL DEFINITION		
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL ( ) DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	35
	LAST NO. USED	15

MISSING SYMBOLS
6 8-9

DATE	STG	REV	N/P	CHG	ZONE	REVISION HISTORY	AUTH	DR	APVD 1	APVD 2
15DE11	R	01	-	-		13924051 - WAS PE224536 AND RELEASED; 13924052 - WAS PE224537 AND RELEASED; 13924053 - WAS PE224538 AND RELEASED; 13924054 - WAS PE224539 AND RELEASED; 13924055 - WAS PE224540 AND RELEASED	416499	MEA	MEA	MEA
12JA12	R	02	-	-		ALL PARTS - REVISED MATH MODEL AND DIMENSIONING	416773	JTV	JTV	MEA
17FE12	R	03	-	-		13924055 - UPDATED PDM ATTRIBUTS	417119	JFF	MEA	JFF
28MR12	R	04	-	-		ALL PARTS - REVISED GRAPHICS	417449	JTV	JTV	MEA
07JN12	R	05	-	-		ALL PARTS - REVISED CONTROL FRAMES AND TOLERANCES	418479	MEA	MEA	MEA
13JL12	R	06	-	-		ALL PARTS - ADDED RIBS	418679	MEA	MEA	MEA
01AU12	R	07	-	-		ALL PARTS - BASIC DIMENSION 26.25 WAS 25.25, 31.25 WAS 30.25 AND REVISED GRAPHICS	419097	DAT	MEA	MEA
21SE12	R	08	-	-		13924055 - UPDATED MAT'L CALLOUT; ALL PARTS - DIM 95 +0.15/-0.25 WAS 95 ±0.15, DIM 3X 27.58 +0.2/-0.39 WAS 3X 27.58; RELAXED "GD&T" POSITION CONTROLS (3 PLCS), RELOCATED DIM #1 AND PSD WAS 3	419596	KYT	JVM	MEA
20NO12	R	09	-	-		13924053-54 - ADDED DIM 6X 1.25 ±0.18 TYP (TWO PLACES); 13924051,52 & 55 - 5X 1.25 ±0.18 TYP WAS 5X 1.25 ±0.1 TYP AND TOL POSITION ON DIM #7 WAS 0.38; ALL PARTS - 2X 41.08 +0.1/-0.25 TYP WAS 2X 41.08 ±0.1 TYP & Ø5 +0.1/-0.2 WAS Ø5 +0.1/-0.16; TOL POSITION ON DIM #12 WAS 0.1	420508	JAR	JAR	AAM
07MY13	R	10	-	-		ALL PARTS - 4X 87+0.2/-0.55 TYP WAS 4X 87+0.2/-0.4 TYP AND PSD WAS #1	422379	DGD	JVM	VRG
26JN13	R	11	-	-		ALL PARTS - 4X 87+0.2/-0.7 TYP WAS 4X 87+0.2/-0.55 TYP, 3X 27.58+0.2/-0.4 WAS 3X 27.58+0.2/-0.39 AND 95+0.15/-0.3 WAS 95+0.15/-0.25	423080	VRG	VRG	DAB
17DE15	R	12	-	-		ALL PARTS - REVISED BASIC DIMS	431712	MEA	MEA	MEA
25JA16	R	13	-	-		ALL PARTS - REVISED BASIC DIMS (38 PLCS)	431918	KYT	HCG	MEA

NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:

   DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.

2. MATERIAL RECYCLING CODE PER ISO 11469. (1.5)X(0.1) CHARACTERS AS SHOWN TO BE LOCATED ON ANY EXTERIOR SURFACE.
3. THIS PRODUCT IS NOT CATEGORIZED AS AN APPEARANCE ITEM, MINOR IMPERFECTIONS INCLUDING, BUT NOT LIMITED TO, FLOW MARKS, COLOR BLEMISHES, GATE VESTIGE, AND SOFT FLASH THAT DO NOT AFFECT THE FIT, FORM, OR FUNCTION OF THE PART ARE PERMISSIBLE PER DPNP-4.7-CS-01.
4. (1.5)X(0.1) DELPHI CORPORATE BRAND TO BE LOCATED ON ANY EXTERIOR SURFACE, PREFERABLY VISIBLE AT FINAL ASSEMBLY. OPTIONAL CONSTRUCTION FOR EXISTING TOOLING MAY BE "PED".
5. FOR APPLICATION DATA SEE THE INDIVIDUAL APPLICATION DRAWINGS.

PART NO	REV	N/P	MATERIAL SPECIFICATION AND COLOR	TYPE	VOLUME
13924055	03	AF	POLYESTER COMPOUND BLUE	105	37.967
13924054	03	AF	POLYESTER COMPOUND GREEN	104	38.021
13924053	03	AF	POLYESTER COMPOUND NATURAL	103	38.021
13924052	03	AF	POLYESTER COMPOUND GRAY	102	37.967
13924051	03	AF	POLYESTER COMPOUND BLACK	101	37.966

DRAWING NUMBER 13924056 — SIZE A1x3, SCALE 2:1, FRAME NO 2 OF 1, SHEET NO 1 OF ER, STG 13

DIMENSIONAL RANGE (MM)									CHART EJ
FROM / TO	> 0 / 20	> 20 / 30	> 30 / 70	> 70 / 100	>100 / 150	>150 / 200	>200 / 250	>250 / 300	>300 / 400
TOLERANCE UNLESS OTHERWISE SPECIFIED	±0.15	±0.2	±0.3	±0.4	±0.5	±0.6	±0.8	±1	±1.2

ANGULAR TOLERANCE ±2°

(2) PROCESS SENSITIVE DIMENSION

DIMENSIONS ENCLOSED IN ( ) INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED

A ——— LINE DRAWN THROUGH A PART NUMBER INDICATES THAT PHYSICAL PARTS ARE NOT AVAILABLE FOR ORDERING.

PART NUMBERS THAT DO NOT HAVE A LINE PRESENT INDICATE THAT PHYSICAL PARTS ARE AVAILABLE FOR ORDERING.

CONTACT DELPHI SALES TO ASSURE AVAILABILITY OF PARTS.

DWG TYPE: PART DRAWING

STYLE

VOLUME (CM³): SEE CHART — DISTR CODE: D

UNLESS OTHERWISE SPECIFIED

THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE GM GLOBAL DIMENSIONING AND TOLERANCING ADDENDUM-2001. SEPARATE PATTERNS OF FEATURES MAY BE GAGED SEPARATELY REGARDLESS OF DATUM REFERENCES.

ALL DIMENSIONS ARE IN MILLIMETERS

REFERENCE

THIRD ANGLE PROJECTION — DO NOT SCALE — USE MATH DATA — CAD NX

DELPHI

DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE
WARREN, OH

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		DATE
DR		
APVD1	MIGUEL A. ESTRADA	15DE11
APVD2	MIGUEL A. ESTRADA	15DE11
APVD3	MIGUEL A. ESTRADA	15DE11
APVD4		
APVD5		

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001

MATERIAL: SEE CHART

DRAWING NAME: TAXI CONN 50 F OCS 1.5 2.8

DRAWING NUMBER: 13924056

SIZE	SCALE	FRAME NO	SHEET NO	STG	REV	N/P
A1x3	2:1	1 OF 1	1 OF 1	R	13	-

13924056