SYMBOL DEFINITION		
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL ( ) DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	58
	LAST NO. USED	26

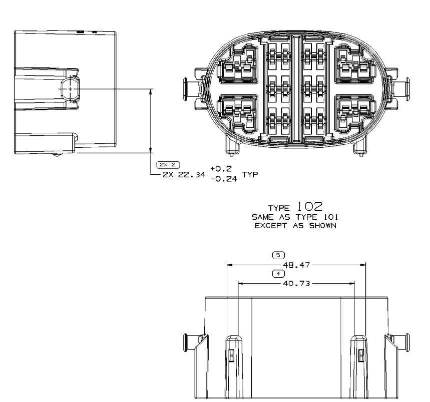
MISSING SYMBOLS
NO MISSING SYMBOL NUMBER

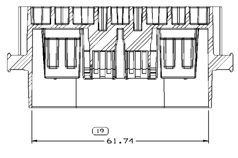
DWG STATUS DATE	STG	REV	N/P	CHG	ZONE	REVISION HISTORY	AUTH	DR	APVD 1	APVD 2
19SE06	R	01	-	-		ALL PARTS - RELEASED	284561	JS	JS	MP
16OC06	R	02	-	-		ALL PARTS - REVISED TOL DIMS (4 PLCS)	285728	JS	JS	MP
10JL07	R	03	-	-		13654893 AND 13654894 - RELEASED	401856	JOA	FRG	LRD

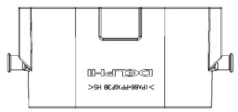
QUALITY CUSTOMER INTERFACE (QCI)

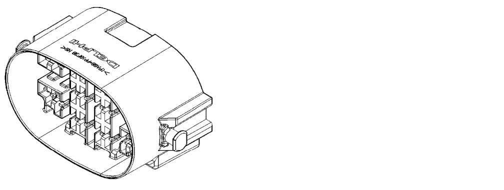
DIMENSIONS LISTED BELOW (BY INSPECTION SYMBOL NUMBER) MUST BE INCLUDED IN THE PROCESS CONTROL PLAN FOR THIS PART

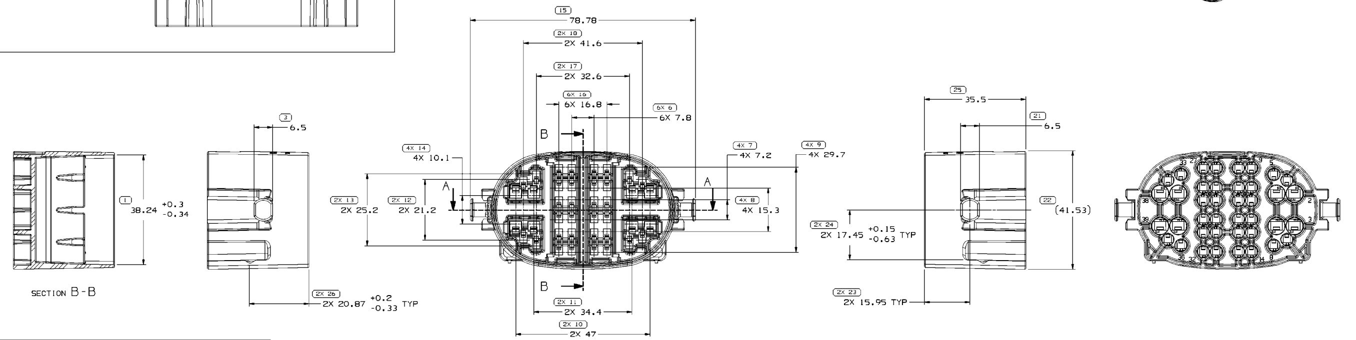
INSPECTION SYMBOL	ZONE
1	G15
19	L11

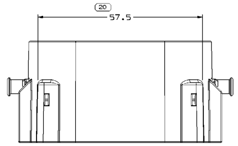


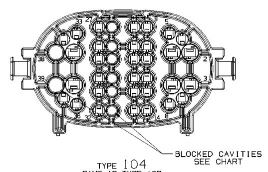


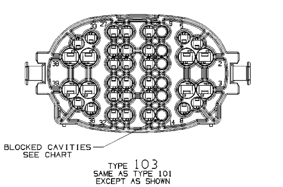












NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:

   DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.

2. MATERIAL RECYCLING CODE PER ISO 11469. (2.3)X(0.05) CHARACTERS AS SHOWN TO BE LOCATED ON ANY EXTERIOR SURFACE.

3. (2.3)X(0.05) DELPHI CORPORATE BRAND TO BE LOCATED ON ANY EXTERIOR SURFACE, PREFERABLY VISIBLE AT FINAL ASSEMBLY. OPTIONAL CONSTRUCTION TO BE "PED".

4. REFERENCE MATING COMPONENTS OR EQUIVALENT:

   CONNECTOR - SEE CHART

5. THIS PART ACCEPTS THE FOLLOWING COMPONENTS OR EQUIVALENT:

   CAVITIES 1,4-5,8-33,36-37 & 40 TO ACCEPT 12191818 TERMINAL OR EQUIVALENT.
   MAX INSULATION CRIMP MUST BE LESS THAN 3.15 HIGH AND 2.8 WIDE.
   CAVITIES 2-3,6-7,34-35,38 & 39 TO ACCEPT 15304720 TERMINAL OR EQUIVALENT.
   MAX INSULATION CRIMP MUST BE LESS THAN 3.65 HIGH AND 2.8 WIDE.
   FEMALE SPACER - 13551543

6. TO BE USED WITH APPROPRIATE DELPHI PACKARD ELECTRIC SYSTEMS DESIGNED HOLDERS.

7. TO BE PROCESSED USING DELPHI PACKARD ELECTRIC SYSTEMS BEST PRACTICE METHOD OR CUSTOMER ASSEMBLY INSTRUCTION.

8. THIS PRODUCT IS NOT CATEGORIZED AS AN APPEARANCE ITEM, MINOR IMPERFECTIONS INCLUDING, BUT NOT LIMITED TO, FLOW MARKS, COLOR BLEMISHES, GATE VESTIGE, AND SOFT FLASH THAT DO NOT AFFECT THE FIT, FORM, OR FUNCTION OF THE PART ARE PERMISSIBLE PER NAP 4.10-18.

PART NO	REV	N/P	STATUS	MATERIAL SPECIFICATION AND COLOR	TYPE	MATING CONNECTOR	VOLUME	BLOCKED CAVITIES
13654894	01	-	-	POLYAMIDE COMPOUND GRA	104	-	26.896	21,22,23,24,25,26,38,39
13654893	01	-	-	POLYAMIDE COMPOUND BLK	103	-	26.810	9,10,11,12,13,14
13601804	01	AB	-	POLYAMIDE COMPOUND GRA	102	13601801	26.913	NONE
13601803	01	AB	-	POLYAMIDE COMPOUND BLK	101	13601800	26.779	NONE

(3) PROCESS SENSITIVE DIMENSION

DIMENSIONS ENCLOSED IN ( ) INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED

DIMENSIONAL RANGE (MM)									CHART E1
FROM TO	> 0 20	> 20 30	> 30 70	> 70 100	>100 150	>150 200	>200 250	>250 300	>300 400
TOLERANCE UNLESS OTHERWISE SPECIFIED									
	±0.15	±0.2	±0.3	±0.4	±0.5	±0.6	±0.8	±1	±1.2
ANGULAR TOLERANCE ±2°									

DWG TYPE: PART DRAWING

STYLE:

VOLUME (CM^3): SEE CHART

DISTR CODE: D

UNLESS OTHERWISE SPECIFIED

THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE GM GLOBAL DIMENSIONING AND TOLERANCING ADDENDUM-2001. SEPARATE PATTERNS OF FEATURES MAY BE GAGED SEPARATELY REGARDLESS OF DATUM REFERENCES.

ALL DIMENSIONS ARE IN MILLIMETERS

REFERENCE

THIRD ANGLE PROJECTION

DO NOT SCALE

USE MATH DATA

CAD UG UNIGRAPHICS

DELPHI

DELPHI PACKARD ELECTRIC SYSTEMS
WARREN, OH

		DATE
DR		
APVD1	JOE SUDIK	19SE06
APVD2	JOE SUDIK	19SE06
APVD3	M. PENN	20SE06
APVD4		
APVD5		

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001

MATERIAL: SEE CHART

DRAWING NAME: TAXI CONN F GT 150 280 SLD

DRAWING NUMBER: 13601802

SIZE	SCALE	FRAME NO	SHEET NO	STG	REV	N/P
A0	2:1	1 OF 2	1 OF 1	R	03	-