

TYPE 601

TYPE 602

TYPE 603

TYPE 604

TYPE 605

TYPE 606

[illegible]

- 1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
 - 1. DIMENSIONS ARE TO FACE OF VIEW SHOWN AND ARE AUTOMATICALLY PROVIDED BY CONVERTER FOR INSPECTION USE ONLY. DIMENSIONS NOT SHOWN ARE TO FACE UNLESS OTHERWISE NOTED.
 - 2. OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEND WITH MODEL FOR PRECISE TOOL PATH DATA.
 - 2. ARROW INDICATES CABLE END.
 - 3. PROCESS ENGINEERING AND MANUFACTURING DETERMINE THE PROPER METHOD OF ASSEMBLY TO SECURE CLIP TO CLIP. CLIP IS NOT ANY OF THE OPTIONAL CONSTRUCTION METHODS (LISTED IN ASSEMBLY NOTE #2) ARE PERMISSIBLE AS LONG AS DISASSEMBLY REQUIREMENTS ARE MAINTAINED FOR THE PROCESS SELECTED.
 - 4. REFERENCE ENA 737 FOR VPS.
 - 5. THIS PRODUCT IS NOT CATEGORIZED AS AN APPEARANCE ITEM, MINOR DEFECTS ARE NOT LIMITED TO, BUT NOT LIMITED TO, FLOW MARKS, COLOR BLEMISHES, GATE VESTIGES, AND SOFT FLAKES THAT DO NOT AFFECT THE FIT/FORM OR FUNCTION OF THE PART ARE PERMISSIBLE FOR NIP 4, 10-19.
- ASSEMBLY NOTES
- 1. ASSEMBLE CLIP SECURELY IN CONNECTOR BODY.
 - 2. OPTIONAL ASSEMBLY CONSTRUCTIONS ARE:
 - A. HEAT CURE - 30N MINIMUM DISASSEMBLE CLIP FROM CLIP SLOT DISASSEMBLE 30N MINIMUM DISASSEMBLE CLIP FROM CLIP SLOT.
 - B. GLUE APPLICATION - 60N MINIMUM DISASSEMBLE CLIP FROM CLIP SLOT (APPLY M5049, M5350 OR M5263).
 - C. GUMM WHITE RESIN/RE BONDING FROM THE CLIP END PROPERLY IS ACCEPTABLE AND WILL NOT AFFECT THE CLIP END.

[illegible][illegible]