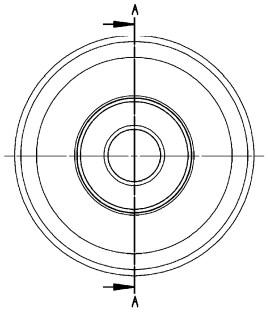
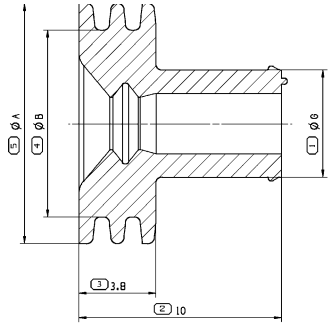
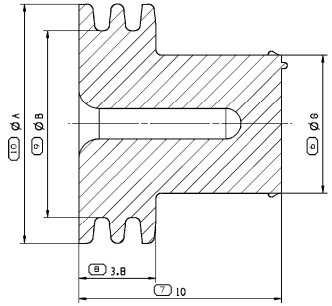
TYP	PART-NO.:
1	13834637
2	13834639



A-A



TYP	PART-NO.:
3	13834640



TYP	PART-NO.:	PART-REV	DATE DATUM	CABEL Ø KABEL Ø	MATERIAL WERKSTOFF	SIM RAL	A	B	G	(GR)	(CM³)
1	13834637	01	01JL10	1.95 - 2.76 MM	LSR 50 SHORE 2% GRN	6010	11.8	9.2	5.3	0.445	0.394
2	13834639	01	01JL10	2.98 - 3.57 MM	LSR 50 SHORE 2% GRN	2004	11.8	9.2	6.8	0.452	0.399
3	13834640	01	01JL10	---	LSR 50 SHORE 2% WHT	9010	11.8	9.2	6.8	0.627	0.555

①

DMB STATUS DATE	STS	REV	N/P	CHG	ZONE	REVISION HISTORY	AUTH	DR	APVD 1	APVD 2
01JL10	R	01				INITIAL RELEASE / ERSTFREIGABE		A.SEN	J.SCH	M.SKR
18MR11		01	AA		A12	INFORMATION ABOUT VALIDATION ADDED INFORMATION ÜBER VALIDATION HINZU		V.KAS	W.HOR	SYS
16FE12		01	AB		H5	WRITING ERROR CABLE DIA. SCHREIBFEHLER KABELDURCHMESSER		V.KAS	J.SAT	SYS

SCALE / MASSSTAB 1:1

SCALE / MASSSTAB 2:1

REMARKS:

- NOT DIMENSIONED GEOMETRY HAS TO BE TAKEN FROM THE CORRESPONDING 3D DATA-FILE
- MAXIMUM DRAFT ANGLE 0° 30'
- MATERIAL SPECIFICATION: SILICON, AUTOLUBRICATION 50 SHORE 2% OIL
- SEALING AREA - RIBS MUST BE FREE OF FLASH, WITHOUT PARTING LINES, CUTS, SINKS, VOIDS AND KNIT.

BEMERKUNGEN:

- NICHT BEMASSTE GEOMETRIEN SIND DEN ENTSPRECHENDEN 3D DATENFILE ZU ENTNEHMEN
- ZULAESSIGE ENTFORMUNGSSCHRAEGE MAX. 0° 30'
- WERKSTOFF: SILIKON, SELBSTSCHMIEREND 50 SHORE 2% OEL
- DICHTFLAECHEN - RIPPEN MUSSEN GRATFREI, OHNE TRENNLINIEN, EINFALL, LUECKEN SCHNITTE UND KERBEN SEIN.

VALIDATION BASED ON GTS

- PRESSURE LEAK TEST BASED ON THERMAL AGE AND SHOCK 0.5 BAR/30'
- THERMAL AGIN 300h 150°
- THERMAL SHOCK 300 CYCLES

VALIDATION ANGELEHNT AN GTS

- WASSERDRUCK-DICHTIGKEITS-TEST ANGELEHNT AN THERMISCHER ALTERUNG UND SCHOCK 0.5 BAR/30'
- THERMISCHE ALTERUNG 300h 150°
- THERMISCHER SCHOCK 300 CYCLES

KEY PRODUCT CHARACTERISTICS			
SAFETY/COMPLIANCE	FIT/FUNCTION	TOTAL ON DRAWING	0
S/C CHECKPOINTS	F/F CHECKPOINTS	LAST NO. USED	0

NO & TYPE	DESCRIPTION	RATIONALE	PTS	ZONE

SHARP CORNER TOLERANCE
R 0.1 MAX
R 0.2 MAX

DIM TO CHECK DIMENSIONAL RANGE (MM)					
PART/MASSE	FROM	0	> 3	> 6	> 10
DIM FOR HELP / HILFSMASSE	TO	3	6	10	18
THEORETIC DIM / THEORE. MASSE		±0.1	±0.2	±0.3	±0.4

UNLESS OTHERWISE SPECIFIED
ANGULAR TOLERANCE ± 2°

GENERAL TOLERANCES ACCORDING TO:
SEE CHART
SIEHE TABELLE

GD&T ACCORDING TO:
ISO 1101

REFERENCE
FIRST ANGLE PROJECTION

DO NOT SCALE
USE MATH DATA

DMB TYP: PART DRAWING
WEIGHT (GR): SEE CHART
VOLUME (CM³): SIEHE TABELLE
ROUTING
DISTR CODE: D

DELPHI

DELPHI DEUTSCHLAND GMBH
D-42119 WUPPERTAL

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		DATE
DR	A.SENEL	30JN10
APVD1	J.SCHATTLING	01JL10
APVD2	M.SIKORA	16SE10
APVD3		
APVD4		
APVD5		

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001
POTENTIELL GEFAEHRLICHE STOFFE UND RECYKLATANTEIL GEMAESS DELPHI 10949001

MATERIAL: SEE CHART/SIEHE TABELLE

DRAWING NAME: SINGLE WIRE SEAL
EINZELDRAHTDICHTUNG

DRAWING NUMBER: 13834641

SIZE	SCALE	FRAME NO	SHEET NO	STS	REV	N/P
A1	1:0:1	1 OF 1	1 OF 1	R	01	AB

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