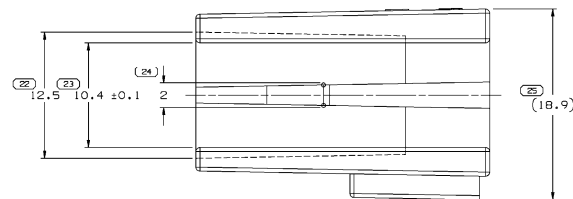
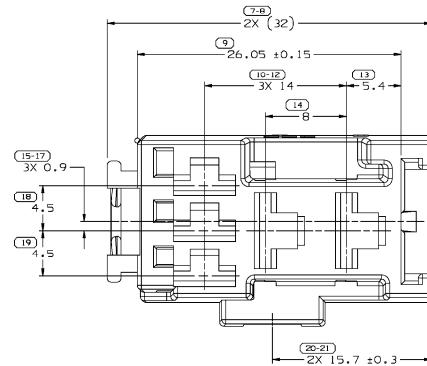
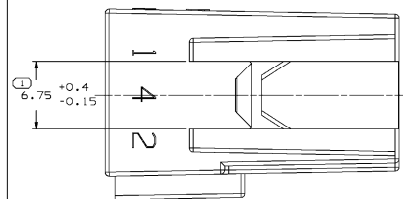
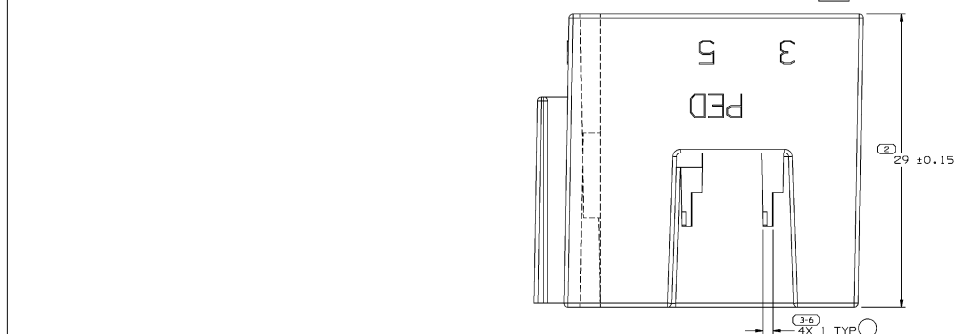


DO NOT SCALE

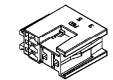
PART NO	1206 5978
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[illegible]

PART NO
1206 5978

NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
DIMENSIONS ARE TO FACE OF VIEW SHOWN AND
AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION.
(SEE MATH MODEL FOR PRECISE DIMENSIONS,) FOR ALL
OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL
BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
2. MATING COMPONENTS OR EQUIVALENT:
MICRO RELAY 1206511B
3. THIS PART ACCEPTS THE FOLLOWING COMPONENTS OR EQUIVALENT:
CAVITIES "1", "4" & "2" TO ACCEPT 12065B92 METRI-PACK-SPECIAL TERMINAL OR EQUIVALENT.
CAVITIES "5" & "3" TO ACCEPT 12065B92 10 MP SPECIAL TERMINAL OR EQUIVALENT.
CAVITY "1" TO ACCEPT 3.7 MAX HIGH X 5 MAX WIDE INSULATION CRIMP.
MAX INSULATION CRIMP MUST BE LESS
THAN .352 HIGH AND 6 WIDE (CAVITIES "5" & "3").
SECONDARY TERMINAL LOCK 12065979
4. CHIP SLOT IS NON STANDARD. CHIP SLOT WILL ACCEPT
2984621 STYLE CLIPS (METAL) OR EQUIVALENT.



PART DRAWING			
		THIRD ANGLE PROJECTION 	
CODE NO.	QC	METRIC	
DATE	23MY86	ULOGRAPHICS INC. 1161 WESTERN BLVD. ST. LOUIS, MO 63103 OTHERS: AS SPECIFIED	
SCALE	5:1	DES.	
REFERENCE NO.	001, 701	DR. R. BALDWIN	23MY86
		DR. F. HESTON	26MY86
		APPR. J. C. GRIFFIN	29MY86
		W. CM	6.560
MATERIAL SPEC.			
R1000151 PBT-REPELLETIZED-BLK			
NATURAL SPEC			
CONN 5F M/P 480, 630 SPL			
PART NUMBER	1206 5978		SIZE
			A1

2		PROCESS SENSITIVE DIMENSION			
DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED					
DIMENSIONAL RANGE					
FROM TO	U	> 20	> 30	> 70	> 100
TOLERANCE UNLESS OTHERWISE SPECIFIED					
+0.15 +0.2 +0.3 +0.4 +0.5					
ANGULAR TOL. TOLERANCE = 2°					