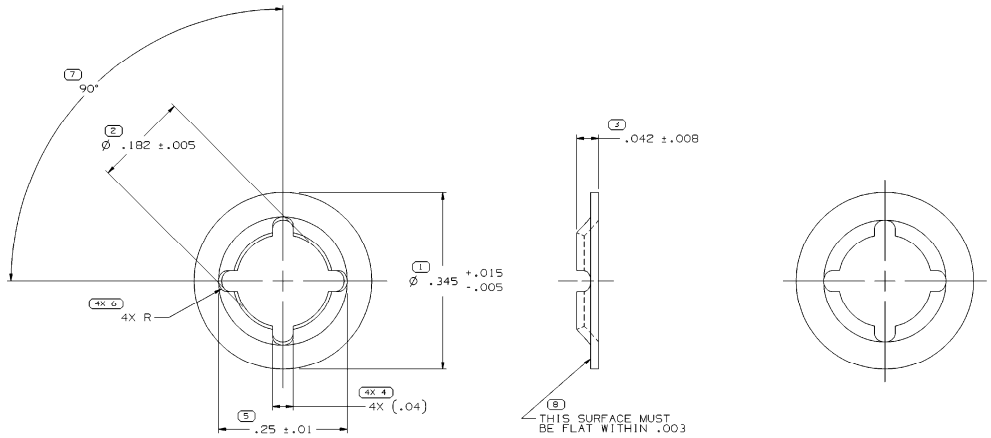
SYMBOL DEFINITION		
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL (□) DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	14
	LAST NO. USED	8

MISSING SYMBOLS
NO MISSING SYMBOL NUMBER

DWG STATUS DATE	STG	REV	N/P	CHG	ZONE	REVISION HISTORY	AUTH	DR	APVD 1	APVD 2
22MR04	R	01	-	-		ALL PARTS - REDRAWN TO PD AND UPDATED NOTES.	252918	CTR	JAA	MGR
11MY04	R	02	-	-		15492535 - RELEASED	255221	CTR	FRG	MGR
04AU04	R	03	-	-		UPDATED NOTE #4	257695	LMB	LMB	MR
060C04	R	04	-	-		UPDATED NOTES 2 & 5, REVISED TOLERANCE ON DIM 2 AND ADDED DIMS 4-8, ELIMINATED TOD.	259939	MJM	MJM	MR
110C05	R	05	-	-		12034236 - OBSOLETE	273210	JTZ	JAA	MGR



VIEW SCALE DOES NOT REFLECT ACTUAL PART SIZE

NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED: DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
2. MATERIAL - AISI 1055 BAINITE STRUCTURE: ROCKWELL HARDNESS C45-35, TENSILE 168,000 PSI. OPTIONAL MATERIAL - AISI 1070.
3. ZINC PLATE .00015 TO .00030
4. PLATED PER DX551611-P.
5. PARTS MUST BE FREE OF RUST AND OILY GRIT ONLY.

UNPLATED							PLATED						
PART NO	REV	N/P	STATUS	MAT'L SIZE	MAT'L SPEC	PROCESS NOTES	PART NO	REV	N/P	STATUS	PROCESS NOTES		
-	-	-	-	.015 THK	SEE NOTE 2	2	15492535	02	AA	-	4,5		
12103414	A2	-	-	.015 THK	SEE NOTE 2	2	12034236	B3	-	OBSOLETE	3,5		

1 PROCESS SENSITIVE DIMENSION

DIMENSIONS ENCLOSED IN ( ) INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED

DIMENSIONAL RANGE (IN)	CHART J
FROM	0 .500
TO	.500 >2.500

TOLERANCE UNLESS OTHERWISE SPECIFIED
±.005 ±.010
ANGULAR TOLERANCE ±2°

DWG TYPE PART DRAWING
STYLE
VOLUME (CM³) DISTR CODE

UNLESS OTHERWISE SPECIFIED
THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE GM GLOBAL DIMENSIONING AND TOLERANCING ADDENDA 2001. SEPARATE PATTERNS OF FEATURES MAY BE GAGED SEPARATELY REGARDLESS OF DATUM REFERENCES.

ALL DIMENSIONS ARE IN INCHES
REFERENCE

THIRD ANGLE PROJECTION
DO NOT SCALE
USE MATH DATA
UGS UNIGRAPHICS

DELPHI
DELPHI PACKARD ELECTRIC SYSTEMS
WARREN, OH

	DATE
DR	
APVD1 CESAR TAPIA R.	22MR04
APVD2 J.S. ALVARADO	23MR04
APVD3 ROUSSEL MATTHEW	25MR04
APVD4	
APVD5	

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001

MATERIAL
SEE CHART

DRAWING NAME
TAXI LOCK RETAINER

DRAWING NUMBER
12103415

SIZE	SCALE	FRAME NO	SHEET NO	STG	REV	N/P
A1	10:1	1 OF 1	1 OF 1	R	05	-