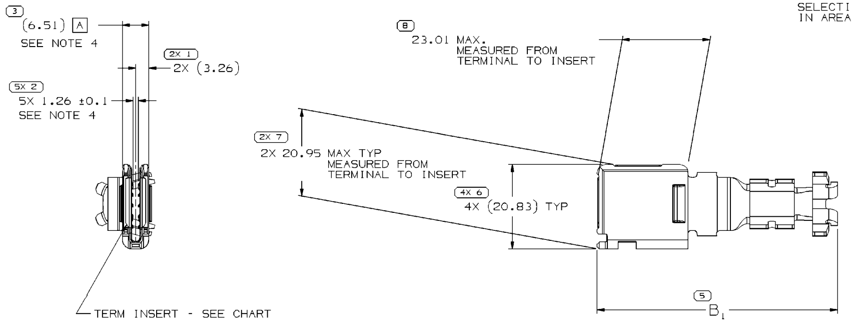
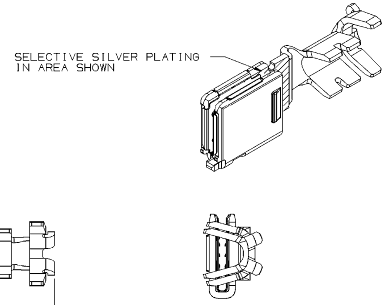
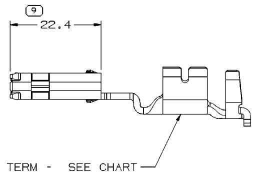
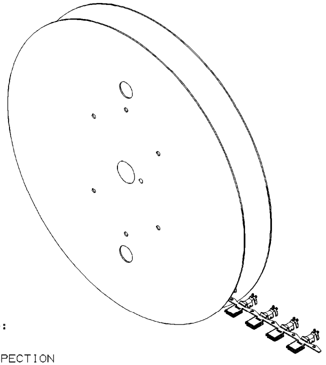
SYMBOL DEFINITION			MISSING SYMBOLS
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL ⬭ DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	17	4
	LAST NO. USED	9	

DWG STATUS					ZONE	REVISION HISTORY	AUTH	DR	APVD 1	APVD 2
DATE	STG	REV	N/P	CHG						
04MR05	R	01	-	-		13520912 WAS PE133030 AND RELEASED 13523152 WAS PE141866 AND RELEASED 13523153 WAS PE141867 AND RELEASED 13523154 WAS PE141868 AND RELEASED	264699	BRB	BRB	GD
04AU05	R	02	-	-		ALL PARTS - REVISED TERMINAL INSERT GRAPHICS TO LATEST REVISION	271006	RH	RH	GD
05AU05	R	03	-	-		ALL PARTS - DIM 2X 22.25 +0.2/-0.35 TYP WAS 2X 22.25 TYP, 2X 20.95 MAX TYP WAS 2X 20.73 MAX TYP, 4X (20.83) TYP WAS 4X (20.83) TYP; ADDED DIM 'B'; REMOVED DIM 5X 22.4 TYP	271100	RH	RH	GD
11NO05	R	04	-	-		ALL PARTS - REVISED TERMINAL AND INSERT GRAPHICS TO LATEST REVISION	274648	MAK	MAK	GD
27AP07	R	05	-	-		ALL PARTS-ADDED NOTE 4, DIM 1 WAS (6.51), DIM 2 WAS 5X 1 MIN., DIM 7 WAS 2X 20.95 MAX TYP AND DIM 8 WAS 2X 22.25 +0.2/-0.35 TYP	401258	WHC	WHC	RB
16JL06	R	06	-	-		ALL PARTS - REVISED CARRIER STRIP ORIENTATION COMING OFF REEL	401816	MAC	MAC	RAB
01JN12	R	07	-	-		ALL PARTS - UPDATED PDM ATTRIBUTES	418387	AHY	JVM	PTB
04JL12	R	08	-	-		ALL PARTS - ADDED PLATING LABEL	418684	PTB	JVM	PTB
25JL12	R	09	-	-		AUTHORIZATION NOTICE 418684 WAS 818684	418474	PTB	IRM	PTB
21SE16	R	10	-	-		13520912, 13523152-53 - CORRECTED DIM #5 FROM (57.75) TO REAL SIZE	434289	DCH	DCH	DAB









SCALE 3:10

NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:

   DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.

2. REFERENCE MATING COMPONENTS OR EQUIVALENT:

   TERMINAL 13520914

3. DO NOT PROBE, TEST OR OTHERWISE CONTACT THE INTERIOR REGION (THE SPRING OR ANY MOVING PART) OF THIS TERMINAL. SEVERE DAMAGE CAN OCCUR, COMPROMISING THE PERFORMANCE OF THE ELECTRICAL INTERFACE.

4. DIMENSION TO BE MEASURED WITH SIDES OF INSERTS HELD PARALLEL TO 6.51 (A) DIMENSION.

ASM PART NO	REV	N/P	TERM	TERM INSERT	CABLE SIZE (MM²)	CABLE ID	CABLE DIA	CONNECTOR MATE DIRECTION	B1
13523154	04	AB	13513035	13520913	62	00	14.71 ±0.41	IN-LINE	(59.25)
13523153	04	AC	13513034	13520913	40 TO 50	0	13.61 ±0.41	IN-LINE	(59.25)
13523152	04	AC	13513033	13520913	32	2	10.75 ±0.41	IN-LINE	(59.25)
13520912	04	AC	15496200	13520913	13 TO 19	5	8.43 ±0.41	IN-LINE	(59.25)

⬭9 PROCESS SENSITIVE DIMENSION

DIMENSIONS ENCLOSED IN ( ) INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED

DIMENSIONAL RANGE (MM)		CHART D
FROM TO	0 12	>12
TOLERANCE UNLESS OTHERWISE SPECIFIED		
	±0.1	±0.2
ANGULAR TOLERANCE ±2°		

A ⟍ LINE DRAWN THROUGH A PART NUMBER INDICATES THAT PHYSICAL PARTS ARE NOT AVAILABLE FOR ORDERING.

PART NUMBERS THAT DO NOT HAVE A LINE PRESENT INDICATE THAT PHYSICAL PARTS ARE AVAILABLE FOR ORDERING.

CONTACT DELPHI SALES TO ASSURE AVAILABILITY OF PARTS.

DWG TYPE: PART DRAWING

STYLE

VOLUME (CM³)

DISTR CODE: D

UNLESS OTHERWISE SPECIFIED

THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE GM GLOBAL DIMENSIONING AND TOLERANCING ADDENDUM-2001. SEPARATE PATTERNS OF FEATURES MAY BE GAGED SEPARATELY REGARDLESS OF DATUM REFERENCES.

ALL DIMENSIONS ARE IN MILLIMETERS

REFERENCE

THIRD ANGLE PROJECTION

DO NOT SCALE

USE MATH DATA

CAD NX

DELPHI

DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE
WARREN, OH

COPYRIGHT 2005 DELPHI CORPORATION AND/OR ITS AFFILIATES.
ALL RIGHTS RESERVED.
REVISED 2016
THIS DRAWING IS THE PROPERTY OF DELPHI CORPORATION AND CONTAINS DELPHI CONFIDENTIAL INFORMATION. THE REPRODUCTION, DISTRIBUTION AND UTILIZATION OF THIS DOCUMENT OR ITS RELATED CAD MATH DATA, AS WELL AS COMMUNICATION OF ANY CONTENT TO OTHERS, WITHOUT EXPRESS AUTHORIZATION, IS PROHIBITED.

		DATE
DR		
APVD1	BARRY BURNS	04MR05
APVD2	BARRY BURNS	04MR05
APVD3	GARY DETTER	07MR05
APVD4		
APVD5		

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001

MATERIAL: SEE DRAWINGS

DRAWING NAME: TAXI ASM TERM F PWR PACK 2000 SEALED

DRAWING NUMBER: 13523155

SIZE	SCALE	FRAME NO	SHEET NO	STG	REV	N/P
A1	2:1	1 OF 1	1 OF 1	R	10	-

User: gznkcf Part: 13523155-CUS01-S01 Date: 21-Sep-16 Time: 07:48 Message: