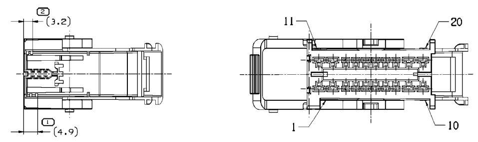
SYMBOL DEFINITION		
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL ( ) DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	12
	LAST NO. USED	12

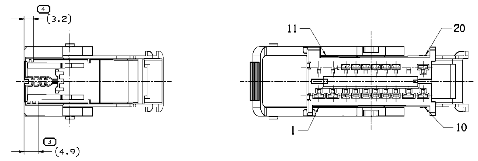
MISSING SYMBOLS
NO MISSING SYMBOL NUMBER

DWG STATUS										
DATE	STG	REV	N/P	CHG	ZONE	REVISION HISTORY	AUTH	DR	APVD 1	APVD 2
04OC11	R	01	-	-	-	CREATED NEW DRAWING	415521	JCJ	POT	DA

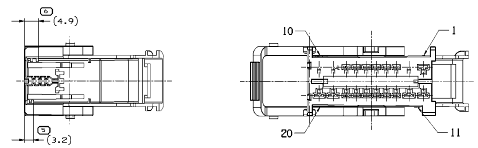
TYPE 101



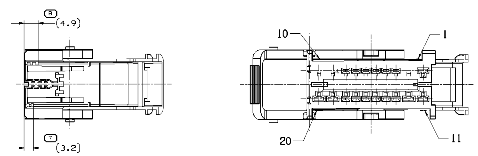
TYPE 102

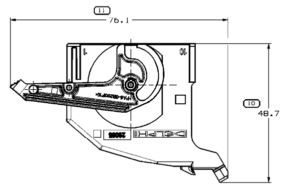


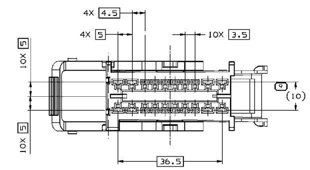
TYPE 103



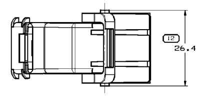
TYPE 104

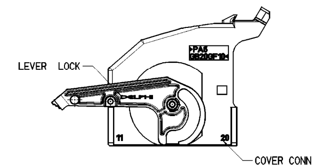






TYPE 101





NOTES:

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
   DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION. (SEE MATH MODEL FOR PRECISE DIMENSIONS.) FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
2. MARKS RAISED CHARACTERS AS SHOWN:
   TOOL CAVITY IDENT, TERMINAL CAVITY IDENT, MATERIAL IDENT AND DELPHI LOGO
3. THIS PART ACCEPTS THE FOLLOWING COMPONENTS OR EQUIVALENT:
   TERMINAL GT 150 12191811
   TERMINAL GT 280 15304711
   INNER CONN SHOWN ON TAXI 13918574

ASSEMBLY P/N	REV	N/P	TYPE	STATUS	COVER CONN PART NO	COVER CONN MAT'L SPEC & COLOR	LEVER LOCK PART NO	LEVER LOCK MAT'L & COLOR
13918584	01	-	104	ACTIVE	13918590	POLYAMIDE COMPOUND GREEN	15341080	POLYAMIDE COMPOUND VLT
13918583	01	-	103	ACTIVE	13918588	POLYAMIDE COMPOUND BLUE		
13918582	01	-	102	ACTIVE	13918587	POLYAMIDE COMPOUND BROWN		
13918581	01	-	101	INACTIVE	13918586	POLYAMIDE COMPOUND BLACK		

DIMENSIONAL RANGE (MM)									CHART E1
FROM / TO	> 0 / 20	> 20 / 30	> 30 / 70	> 70 / 100	>100 / 150	>150 / 200	>200 / 250	>250 / 300	>300 / 400
TOLERANCE UNLESS OTHERWISE SPECIFIED	±0.15	±0.2	±0.3	±0.4	±0.5	±0.6	±0.8	±1	±1.2
ANGULAR TOLERANCE ±2°									

(N/A) PROCESS SENSITIVE DIMENSION

DIMENSIONS ENCLOSED IN ( ) INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED

DWG TYPE: PART DRAWING

STYLE

VOLUME (CM³) | DISTR CODE: D

UNLESS OTHERWISE SPECIFIED
THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE GM GLOBAL DIMENSIONING AND TOLERANCING ADDENDUM-2004.

ALL DIMENSIONS ARE IN MILLIMETERS

REFERENCE

FIRST ANGLE PROJECTION

DO NOT SCALE

USE MATH DATA

CAD NX

DELPHI

DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE
WARREN, OH

		DATE
DR		
APVD1	JUAN JORDAN	27SE11
APVD2	PAULO TUDESCHINI	27SE11
APVD3	DENIS AMARO	27SE11
APVD4		
APVD5		

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001

MATERIAL: SEE CHART

DRAWING NAME: TAXI ASM CONN 20 F GT 150 280 MODULAR

DRAWING NUMBER: 13918575

SIZE	SCALE	FRAME NO	SHEET NO	STG	REV	N/P
A0	2:1	1 OF 1	1 OF 1	R	01	-