
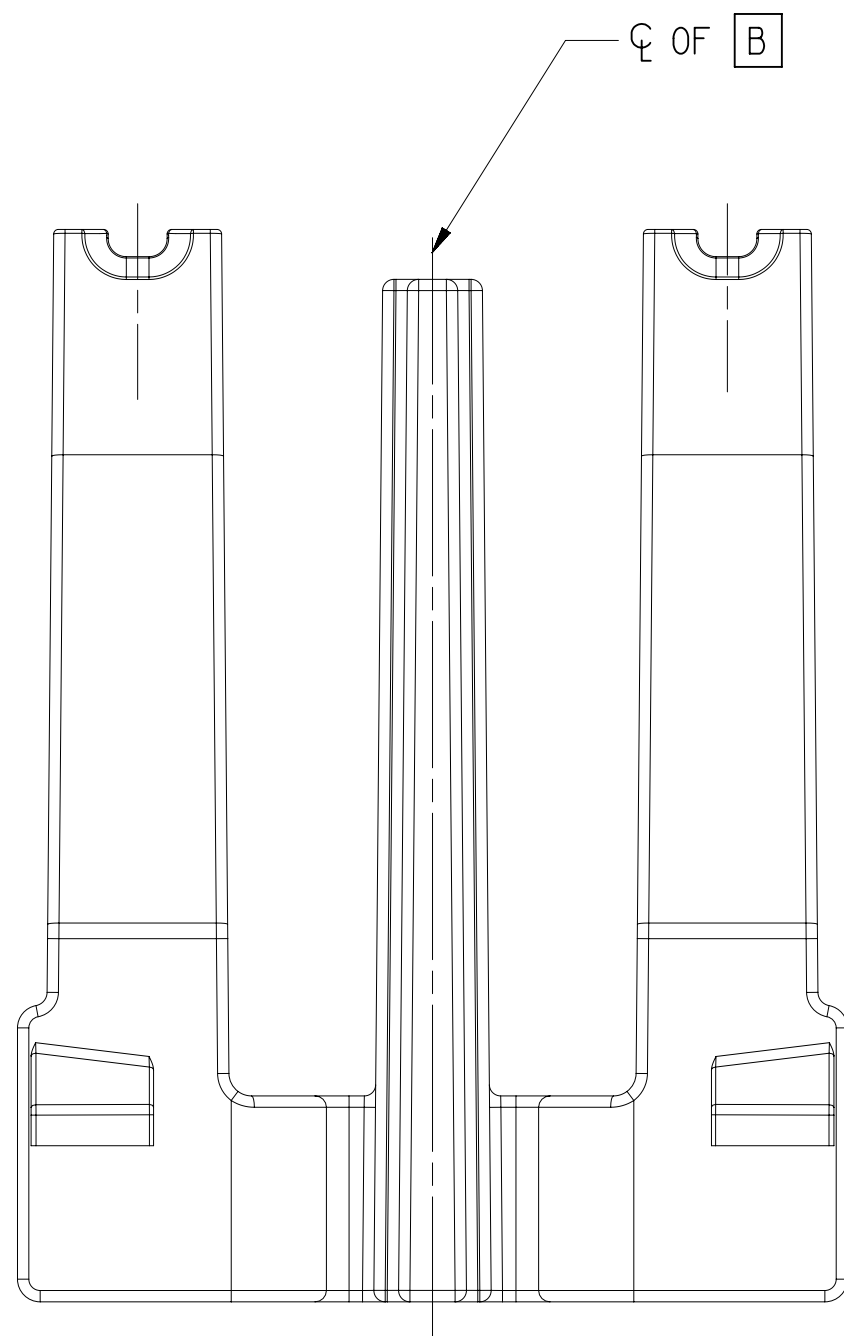
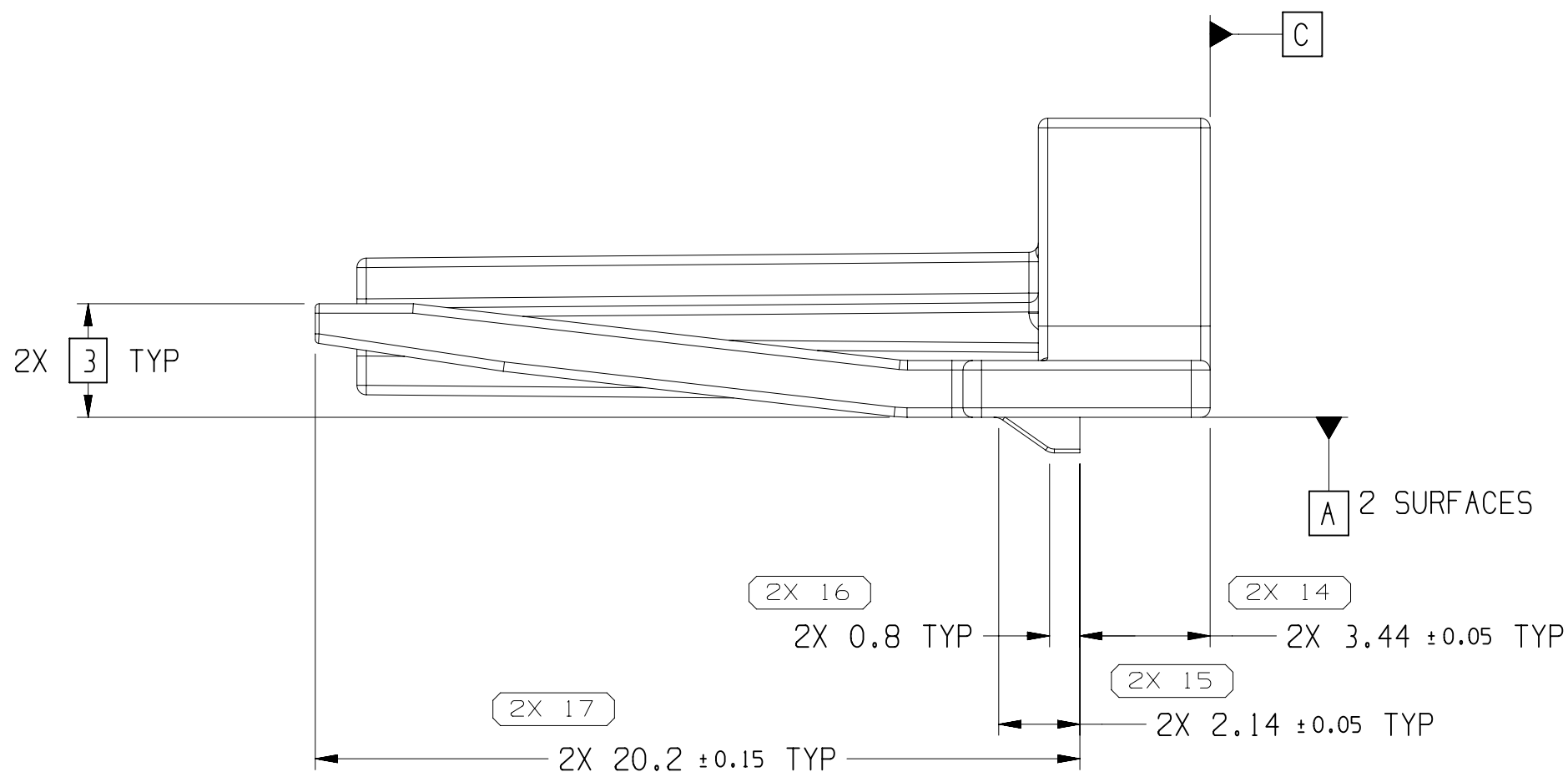
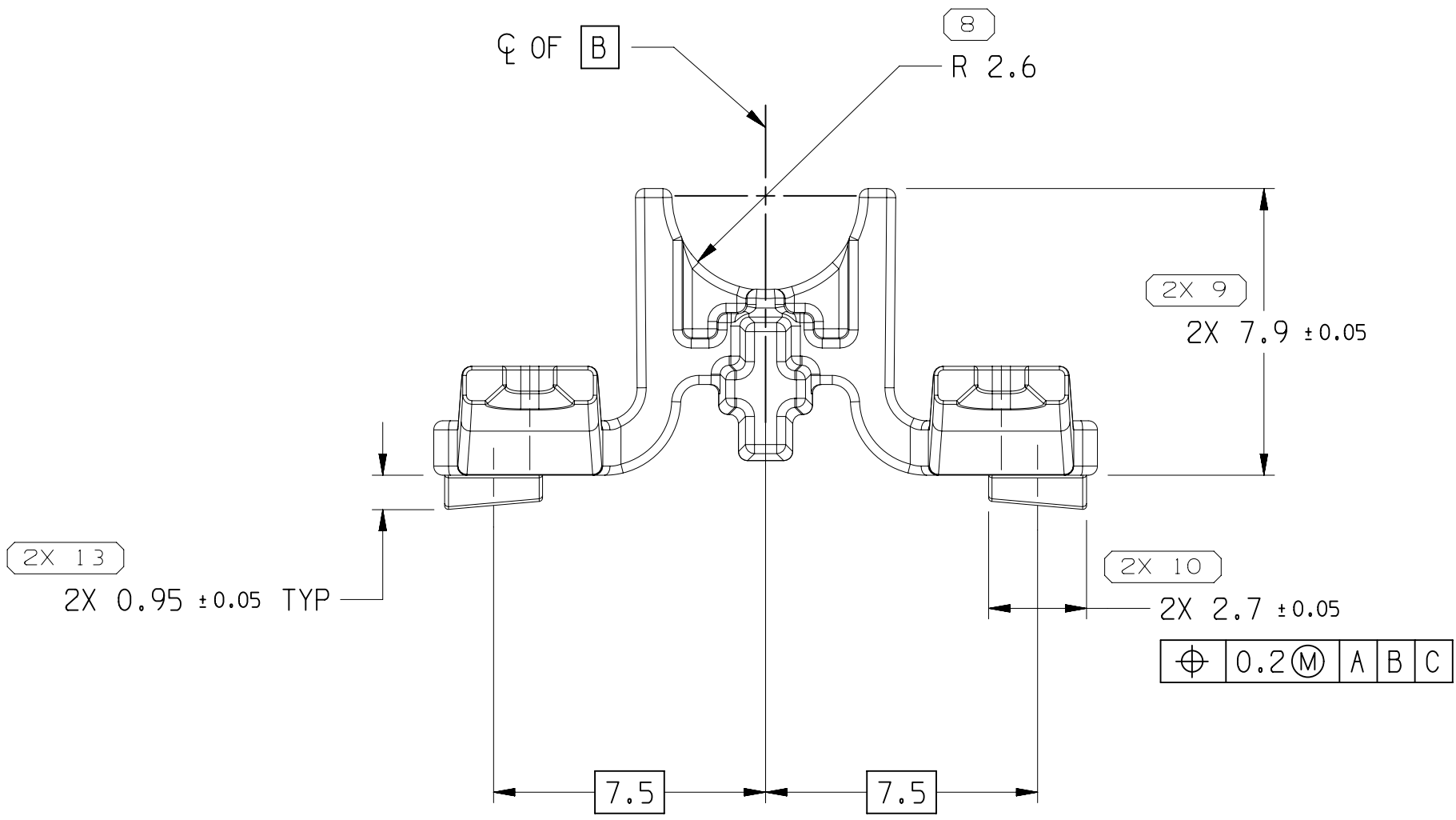
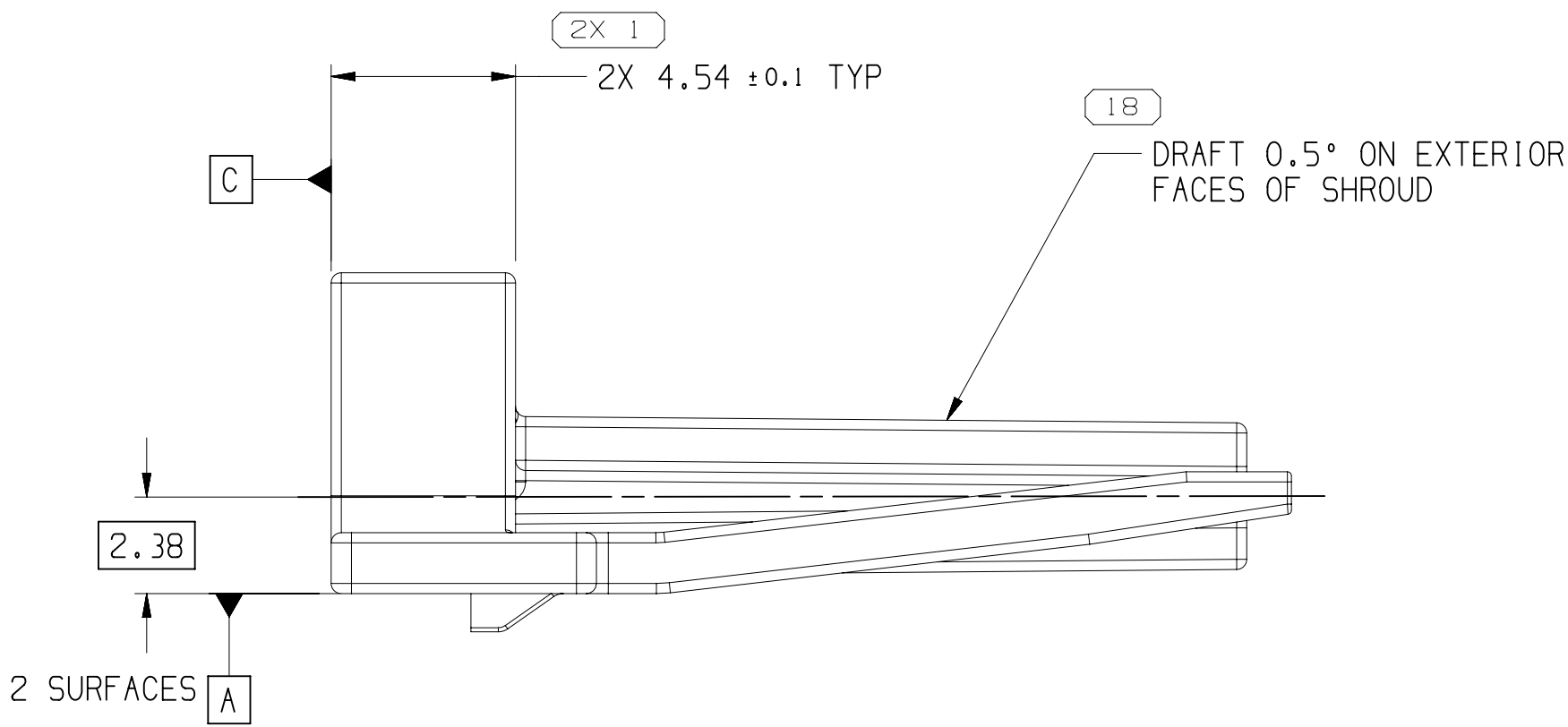
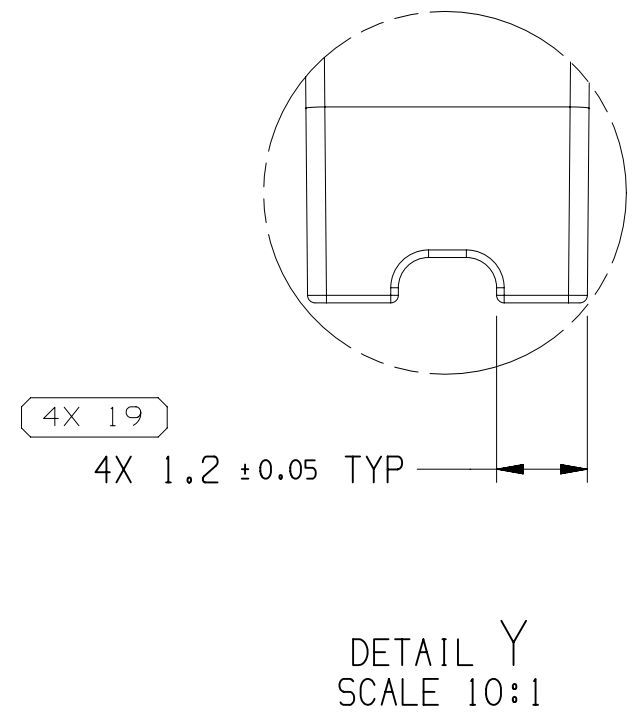
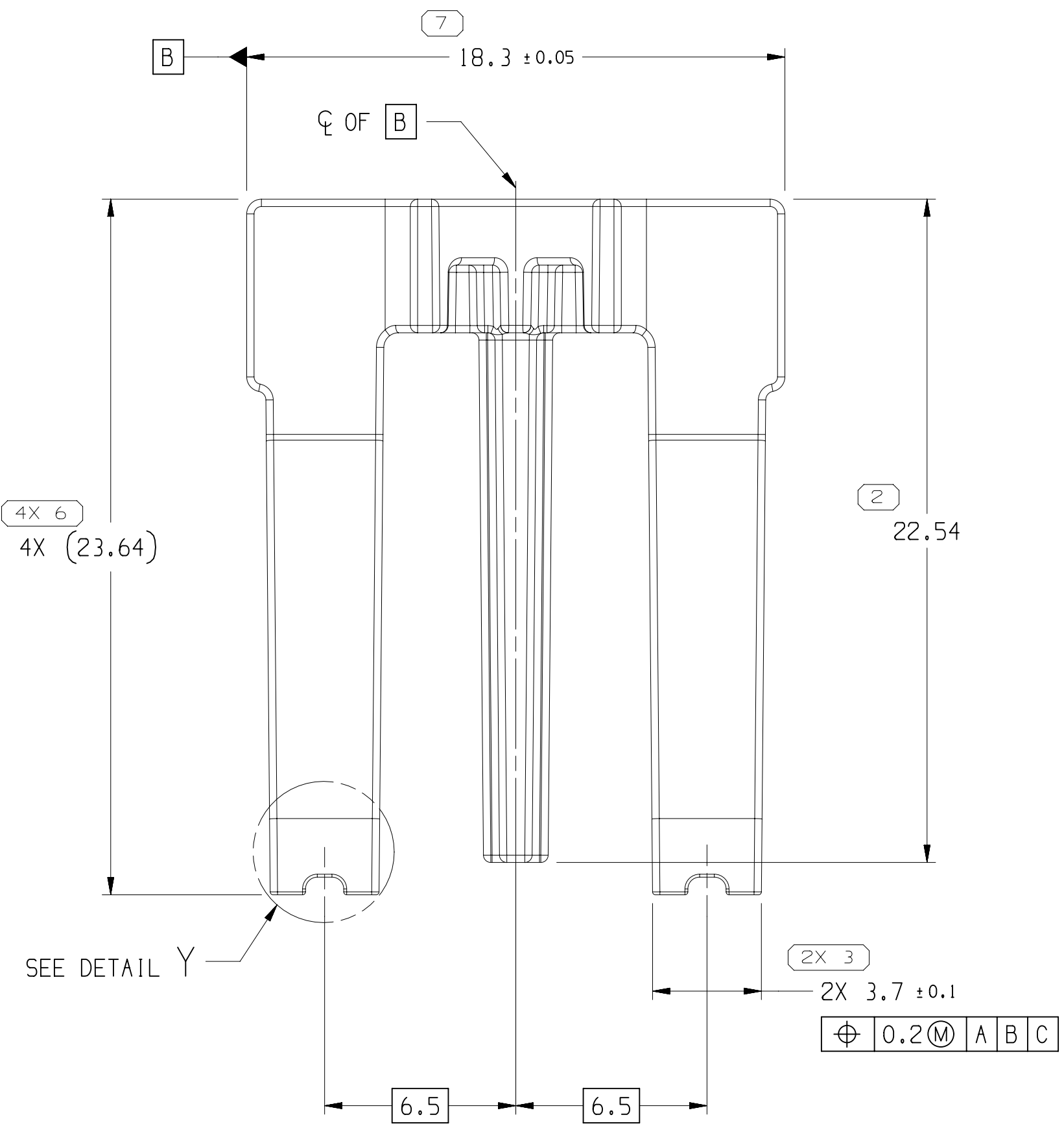
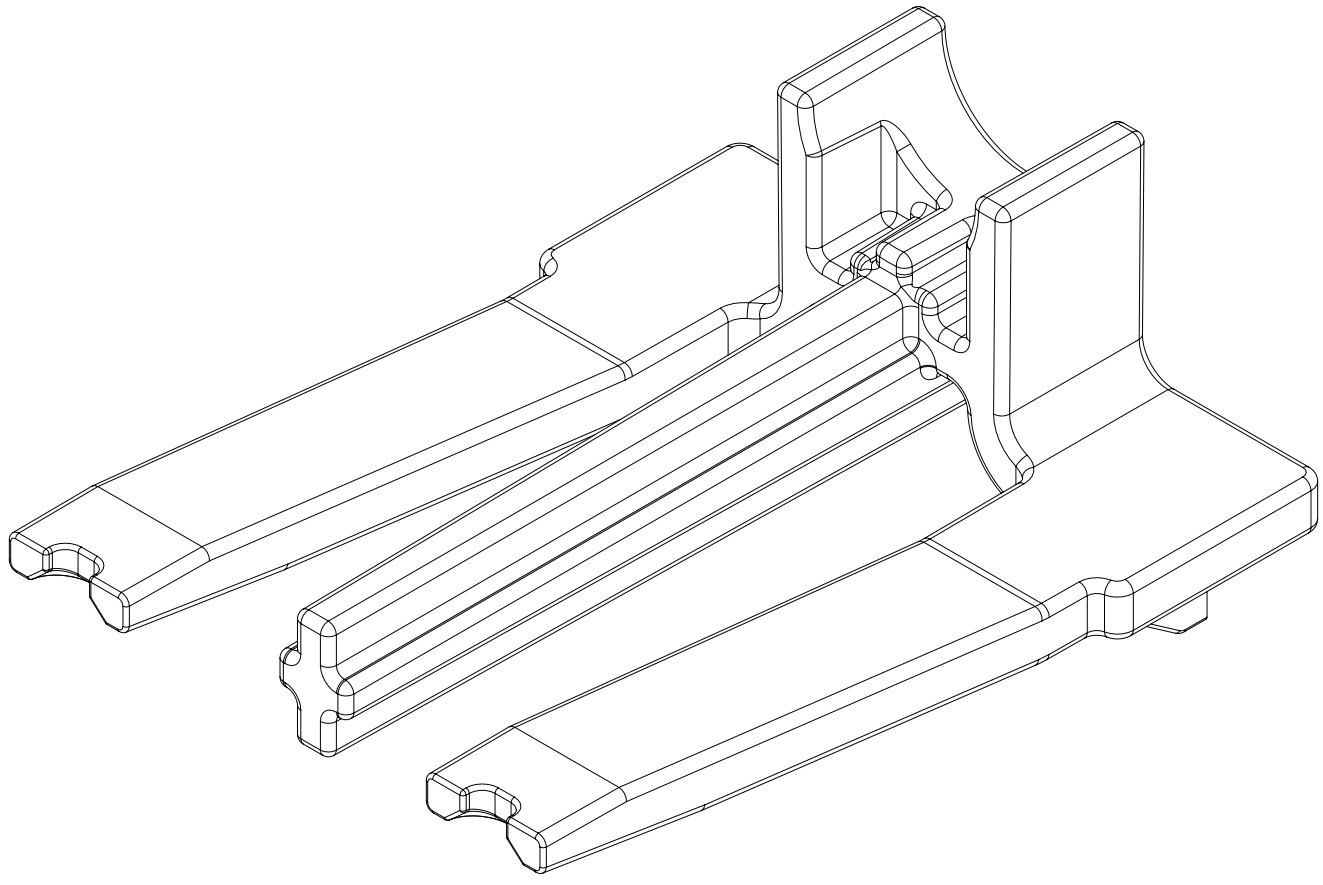


SYMBOL DEFINITION			MISSING SYMBOLS	
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL  DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.			4-5	11-12
TOTAL NO OF INSPECTIONS REQUIRED		30		
LAST NO. USED		19		

DWG STATUS					ZONE	REVISION HISTORY					AUTH		DR	APVD	APVD	
DATE	STG	REV	N/P	CHG											1	2
21AUI7	R	01	-	-		RELEASED PART DRAWING					436181	EVV	EVV	TM		
11AP18	R	02	-	-		ADDED DATUMS SET, "DRAFT" LABEL, DETAIL "Y", DIM #19, BASIC DIMS (2 PLCS), GD&T POSITION CONTROL ON DIMS #3 & 10, [6.5] WAS 6.5 ±0.1 (2 PLCS), [7.5] WAS 7.5±0.1 (2 PLCS), 2X 20±0.15 TYP WAS 2X(20.2±0.1)TYP AND 4X (23.64) WAS 4X 23.64 ±0.15					439520	CGD	CGD	TM		
180C18	R	02	AA	-	-	ADDED PACKAGING NOTE AND UPDATED PART AVAILABILITY					441253	LVD	TM	TM		
07N018	R	02	AB	-	-	REVISED PACKAGING NOTE					441522	AHG	AHG	TM		



#### NOTES

- UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:

DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.

- THIS IS A LOOSE PIECE COMPONENT USED IN ASSEMBLIES SHOWN ON TAXI 33314144.

- CORPORATE BRAND TO BE APPLIED TO PRODUCT DESIGN PER THE LATEST REVISION OF ESD S1085201

- THIS PRODUCT IS NOT CATEGORIZED AS AN APPEARANCE ITEM, MINOR IMPERFECTIONS INCLUDING, BUT NOT LIMITED TO, FLOW MARKS, COLOR BLEMMISHES, GATE VESTIGE, AND SOFT FLASH THAT DO NOT AFFECT THE FIT, FORM, OR FUNCTION OF THE PART ARE PERMISSIBLE PER ENP.4-3-CS-01-EN.

- PARTS MUST BE APPROPRIATELY PACKAGED TO AVOID ANY DAMAGE DURING SHIPPING/HANDLING THAT MAY CAUSE FIT/FUNCTION CONCERNS

		14 PROCESS SENSITIVE DIMENSION	
		DIMENSIONS ENCLOSED IN ( ) INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED	
DIMENSIONAL RANGE (MM)		CHART E1	
FROM	TO		
> 0	> 20	> 10	> 100
> 20	> 30	> 30	> 100
> 30	> 40	> 70	> 100
> 40	> 50	> 100	> 150
> 50	> 60	> 150	> 200
> 60	> 70	> 200	> 250
> 70	> 80	> 250	> 300
> 80	> 90	> 300	> 400
> 90	> 100	> 400	> 500
> 100	> 125	> 500	> 600
> 125	> 150	> 600	> 700
> 150	> 200	> 700	> 800
> 200	> 250	> 800	> 900
> 250	> 300	> 900	> 1000
> 300	> 400	> 1000	> 1250
> 400	> 500	> 1250	> 1500
> 500	> 600	> 1500	> 2000
> 600	> 700	> 2000	> 2500
> 700	> 800	> 2500	> 3000
> 800	> 900	> 3000	> 4000
> 900	> 1000	> 4000	> 5000
> 1000	> 1250	> 5000	> 6000
> 1250	> 1500	> 6000	> 7000
> 1500	> 2000	> 7000	> 8000
> 2000	> 2500	> 8000	> 9000
> 2500	> 3000	> 9000	> 10000
> 3000	> 4000	> 10000	> 12500
> 4000	> 5000	> 12500	> 15000
> 5000	> 6000	> 15000	> 20000
> 6000	> 7000	> 20000	> 25000
> 7000	> 8000	> 25000	> 30000
> 8000	> 9000	> 30000	> 40000
> 9000	> 10000	> 40000	> 50000
> 10000	> 12500	> 50000	> 60000
> 12500	> 15000	> 60000	> 70000
> 15000	> 20000	> 70000	> 80000
> 20000	> 25000	> 80000	> 90000
> 25000	> 30000	> 90000	> 100000
> 30000	> 40000	> 100000	> 125000
> 40000	> 50000	> 125000	> 150000
> 50000	> 60000	> 150000	> 200000
> 60000	> 70000	> 200000	> 250000
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> 80000	> 90000	> 300000	> 400000
> 90000	> 100000	> 400000	> 500000
> 100000	> 125000	> 500000	> 600000
> 125000	> 150000	> 600000	> 700000
> 150000	> 200000	> 700000	> 800000
> 200000	> 250000	> 800000	> 900000
> 250000	> 300000	> 900000	> 1000000
> 300000	> 400000	> 1000000	> 1250000
> 400000	> 500000	> 1250000	> 1500000
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> 1000000	> 1250000	> 5000000	> 6000000
> 1250000	> 1500000	> 6000000	> 7000000
> 1500000	> 2000000	> 7000000	> 8000000
> 2000000	> 2500000	> 8000000	> 9000000
> 2500000	> 3000000	> 9000000	> 10000000
> 3000000	> 4000000	> 10000000	> 12500000
> 4000000	> 5000000	> 12500000	> 15000000
> 5000000	> 6000000	> 15000000	> 20000000
> 6000000	> 7000000	> 20000000	> 25000000
> 7000000	> 8000000	> 25000000	> 30000000
> 8000000	> 9000000	> 30000000	> 40000000
> 9000000	> 10000000	> 40000000	> 50000000
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