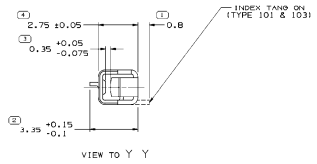
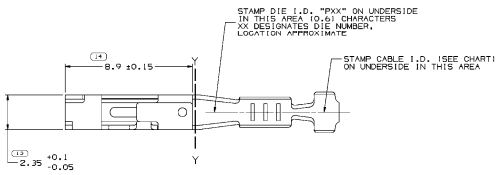
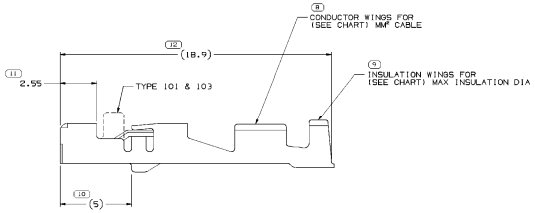
SYMBOL DEFINITION		
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL [] DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	15
	LAST NO. USED	15

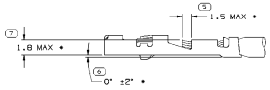
MISSING SYMBOLS
NO MISSING SYMBOL NUMBER

DWG STATUS DATE	STS	REC	N/P	CHG	ZONE	REVISION HISTORY	AUTH	DR	APVD	APVD 1	APVD 2
30JL02	R	14	-	-		CLEARED REVISION COLUMN; ALL PARTS REDRAWN TO PD & UPDATED PDM ATTRIBUTES	229419	MPP	JAW	TTP	
24JA03	R	15	-	-		ADVANCED REVISION LEVEL	235918	LMB	LMB	TY	
23JA04	R	16	-	-		ADVANCED REVISION LEVEL	251141	LMB	LMB	LN	
24SE04	R	17	-	-		ADDED TERMINAL I.D. NOTE	259675	MDH	AJB	MKM	
13DC04	R	18	-	-		ADVANCED REVISION LEVEL	259837	CCV	AJB	MY	
25AP06	R	19	-	-		12191811-12 - UPDATED PDM ATTRIBUTES	276582	JED	AJB	JES	
17DC08	R	10	-	-		13736602 - RELEASED	48b313	MH	PYP	MH	
29DC08	R	11	-	-		ALL PARTS - UPDATED MAT'L CALLOUT	486631	JHP	WAD	JHP	
16MR10	R	12	-	-		ALL PARTS - UPDATED PDM ATTRIBUTES	410216	JTZ	JTZ	WAR	
04AU10	R	13	-	-		ALL PARTS - ADDED PLATING NOTE, UPDATED MAT'L CALLOUT AND ADDED CONTACT AREA & CRIMP AREA COLUMNS ON CHART	411495	JRL	JRL	WAR	
11DC10	R	14	-	-		ALL PARTS - UPDATED PLATING NOTES	41217	CBS	CBS	WAC	
07MR11	R	15	-	-		ALL PARTS - ADDED PREFERRED MAT'L SIZE COLUMN & ALTERNATIVE MAT'L SIZE COLUMN WAS MATERIAL SIZE COLUMN	413584	WAR	WAR	WAR	
16JN11	R	16	-	-		ALL PARTS - 2.35 +0.1/-0.05 WAS 2.35 ±0.05	414532	MPC	JAA	WAR	
19DC12	R	17	-	-		12191812 - UPDATED PDM ATTRIBUTES	419969	APB	JAW	DBL	









TERMINAL AND CABLE ALIGNMENT
SCALE 5:1

NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:

 DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.

2. MATING TERMINAL 15304701 OR EQUIVALENT.

3. • DENOTES DIMENSIONS MADE AT CUT-OFF AND CRIMP DIE.

4. DO NOT PROBE, TEST OR OTHERWISE CONTACT THE INTERIOR REGION (THE SPRING OR ANY MOVING PART) OF THIS TERMINAL. SEVERE DAMAGE CAN OCCUR, COMPROMISING THE PERFORMANCE OF THE ELECTRICAL INTERFACE.

5. PLATING TYPE:
 1. REFLOW TIN 1.9-3.3 MICROMETERS THICK WITH A COPPER UNDERPLATE 0.5 MICROMETER TO 1.0 MICROMETER THICK.

 PLATING TYPE INFORMATION SHOWN ABOVE IS REFERENCE ONLY. PLATING REQUIREMENTS ARE CONTAINED IN APPLICABLE MATERIAL SPECIFICATION.

PART NO	REV	N/P	RESTRICTED USAGE	PREFERRED MAT'L SIZE	ALTERNATIVE MAT'L SIZE	MAT'L DESCRIPTION	SIZE (MM²)	ID	DIA	TYPE B,±0.2	CONTACT AREA PLATING TYPE (SEE NOTE 5)	CRIMP AREA PLATING TYPE (SEE NOTE 5)	
				DIA PLATED				DIA					
13736002	01	AF	-	0.3 X 26.71	0.3 X 27.38	COPPER ALLOY	0.22-0.13	25	0.81-1.1	103	1.8	1	1
15326398	AB	-	RESTRICTED	0.3 X 26.71	0.3 X 27.38	COPPER ALLOY	1.1-1.5	15	2.4-1.9	101	2.95	1	1
15317756	BB	-	-	0.3 X 26.71	0.3 X 27.38	COPPER ALLOY	0.35-0.5	21	1.1-1.3	101	2.1	1	1
12191814	C8	-	RESTRICTED	0.3 X 26.71	0.3 X 27.38	COPPER ALLOY	0.75-1	17	2.25-1.7	102	2.65	1	1
12191813	C8	-	RESTRICTED	0.3 X 26.71	0.3 X 27.38	COPPER ALLOY	0.35-0.5	21	1.65-1.2	102	2.1	1	1
12191812	C13	-	-	0.3 X 26.71	0.3 X 27.38	COPPER ALLOY	0.75-1	17	2.25-1.7	101	2.65	1	1
12191811	C12	-	-	0.3 X 26.71	0.3 X 27.38	COPPER ALLOY	0.35-0.5	21	1.65-1.2	101	2.1	1	1

THE DRAWING TYPED (PART NUMBER) REQUIRES ONLY PHYSICAL PARTS ARE NOT AVAILABLE FOR ORDERING.

PART NUMBERS THAT OR NOT HAVE A LINE PREFIX UNDER THAT PHYSICAL PARTS ARE AVAILABLE FOR ORDERING.

CONTACT DELPHI SALES TO ASSURE AVAILABILITY OF PARTS.

DWG TYPE: PART DRAWING

STYLE:

RELEASE DATE: SHEET SIZE: D

UNLESS OTHERWISE SPECIFIED

THIS DOCUMENT IS TO BE INTERPRETED WITH ASME Y14.5M-1994 AND ASME Y14.5.1M-1994 GEOMETRIC DIMENSIONING & TOLERANCING PRINCIPLES.

DIMENSIONS AND TOLERANCES ARE IN MILLIMETERS.

REFERENCE DIMENSIONS, WHICH ARE DERIVED FROM OTHER DIMENSIONS, ARE NOT TOLERANCED.

ALL DIMENSIONS ARE IN MILLIMETERS.

REFERENCE

MATERIAL: SEE CHART

FINISH:

SURFACE TEXTURE: 125

DRAWING TITLE: TAXI TERM F GT 150

DRAWING NUMBER: 12191810

SIZE: A0 | SCALE: 10:1 | SHEET: 1 OF 1 | TRANS NO: 3 OF 3 | REV: R | ECN: 17 | N/P: -

PROCESS INSPECTION DESIGNATION

DIMENSIONS INCLUDED IN [] INDICATE PROCESS INSPECTION. UNITS ARE DESIGNATED.

DIMENSIONAL RANGE (MM): EXCEPT C: FROM 0 TO >12

TOLERANCE LIMITS OTHERWISE SPECIFIED: LINEAR ±0.2 FOR 0 TO 12 MM; ANGULAR ±2°

THIRD ANGLE PROJECTION

DO NOT SCALE

USE MATH DATA

DELPHI

DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE

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	DATE
DR: E. BUNGO	31AU94
APVD: E. MONCIVAIS	07DE95
APVD: MANUEL VEGA	07DE95
APVD 2: S. C. HSIEH	05JA96
APVD 3:	
APVD 4:	
APVD 5:	

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI SPECIFICATION