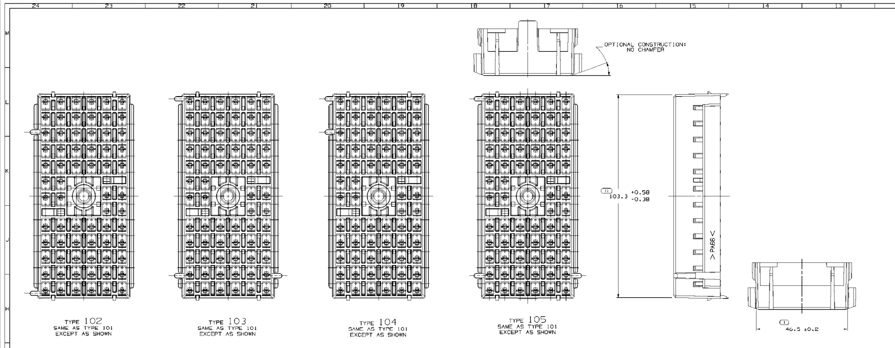

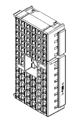

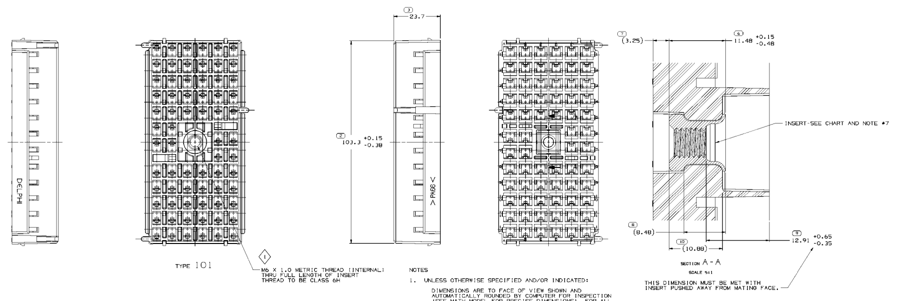

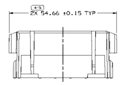

SYMBOL DEFINITION			MISSING NUMBERS
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL ( ) DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON AN INDIVIDUAL COMPONENT DRAWING.	TOTAL NO. OF SYMBOLS ON DRAWING	10	
	LAST NO. USED	11	

KEY PRODUCT CHARACTERISTIC SYMBOLS (◇,◎) INDICATE PRODUCT CHARACTERISTICS THAT REQUIRE SPECIAL CARE, DOCUMENTATION, AND ACCEPTANCE CRITERIA PER GM 1805 QN AND DELPHI PACKARD ELECTRIC SYSTEMS PROCEDURES.

KEY PRODUCT CHARACTERISTICS	
◎ SAFETY/COMPLIANCE	◇ FIT/FUNCTION
TOTAL ON DRAWING	1
LAST NUMBER USED	1

DATE	STG	REV	N/P	CHG	ZONE	REVISION HISTORY	AUTH	DR	APVD 1	APVD 2
16FE99	R	01	-	-		TAXI PART DRAWING CREATED	990012	LMB	LMB	KG
16AU99	R	02	-	-		UPDATED DRAWING	193999	ALS	VR	PP
28FE00	R	03	-	-		ADDED NOTE	198833	ALS	ALS	BL
20FE01	R	04	-	-		15319895 & 15329896 - CREATED FORD FORMAT PRINT	205110	AKJ	AKJ	EN
20FE01	R	05	-	-		ALL PARTS - REVISED THREAD DEPTH TOLERANCE	207158	AKJ	AKJ	RB
12MR01	R	06	-	-		ALL PARTS - RELAXED TOELRANCES & REVISED NOTES 15319895 & 15319896 - UPDATED FORD PRINT	207765	AKJ	AKJ	RB
19AP01	R	07	-	-		15319894 - ADDED TO FORD PRINT	208680	AKJ	AKJ	EN
23AP01	R	08	-	-		ALL PARTS - ADDED NOTE #5 AND REVISED	209010	JS	JS	RB
23MY01	R	09	-	-		15319894, 15319895, 15319896 - REVISED FORD DRAWING	209863	AKJ	AKJ	EN
12MR02	R	10	-	-		ALL PARTS - INSERT WAS 15329004	221350	TMP	TMP	RB
20JA04	R	11	-	-		15487151 - RELEASED PER EWO AYTHD AND WO# 219545	250277	ESF	RCH	MWS
30MR04	R	12	-	-		15487151 - REVISED GRAPHICS AS PER EWO AYTHD AND WO #219545	252816	LEG	LEG	WS
03AU04	R	13	-	-		ALL PARTS - RELAXED TOLERANCES(1 PLC); 15485171 - ADDED OPTIONAL CONSTRUCTION	257565	RAO	JGE	RC
01NO07	R	14	-	-		15319894 - MAT'L SPEC WAS M3592002; ALL PARTS - ADDED APPLICATION DATA NOTE & APPEARANCE ITEM NOTE, REMOVED MATING COMPONENT NOTE & MATING CONFIGURATION NOTE & REVISED MAT'L CALLOUT TO GENERIC CALLOUT	402464	JTV	AUG	FOO

NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:

   DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
2. MATERIAL RECYCLING CODE PER ISO 11469. (2.3)X(0.1) CHARACTERS AS SHOWN TO BE LOCATED ON ANY EXTERIOR SURFACE.
3. THIS PRODUCT IS NOT CATEGORIZED AS AN APPEARANCE ITEM, MINOR IMPERFECTIONS INCLUDING, BUT NOT LIMITED TO, FLOW MARKS, COLOR BLEMISHES, GATE VESTIGE, AND SOFT FLASH THAT DO NOT AFFECT THE FIT, FORM, OR FUNCTION OF THE PART ARE PERMISSIBLE PER NAP 4.10-18.
4. (2.3)X(0.1) DELPHI CORPORATE BRAND TO BE LOCATED ON ANY EXTERIOR SURFACE, PREFERABLY VISIBLE AT FINAL ASSEMBLY. OPTIONAL CONSTRUCTION FOR EXISTING TOOLING MAY BE "PED".
5. FOR APPLICATION DATA SEE THE INDIVIDUAL APPLICATION DRAWINGS.
6. INSERT PUSHOUT TO MEET A MINIMUM OF 800N
7. ASSEMBLY MAY BE BUILT USING OPTIONAL INSERT 15411141.

PART NO	REV	N/P	STATUS	TYPE	MATERIAL SPECIFICATION AND COLOR	INSERT NUMBER	CONNECTOR NUMBER
15487151	02	AB		105	POLYAMIDE COMPOUND GRAY MD	15410323	15484013
15319894	02	AK		104	POLYAMIDE COMPOUND CREAM	15410323	15329009
15319895	02	AJ		103	POLYAMIDE COMPOUND GRAY MD	15410323	15329008
15319896	02	AJ		102	POLYAMIDE COMPOUND BLACK	15410323	15329007
15319897	02	AJ		101	POLYAMIDE COMPOUND GRAY LT	15410323	15329006

DWG TYPE: PART DRAWING
STYLE
VOLUME (CAP)
DISTR CODE: D

UNLESS OTHERWISE SPECIFIED
THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE GM GLOBAL DIMENSIONING AND TOLERANCING ADDENDUM-2001. SEPARATE PATTERNS OF FEATURES MAY BE GAGED SEPARATELY REGARDLESS OF DATUM REFERENCES.
ALL DIMENSIONS ARE IN MILLIMETERS
REFERENCE

THIRD ANGLE PROJECTION
DO NOT SCALE
USE MATH DATA
CAD NX

DELPHI
DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE
WARREN, OH

		DATE
DR	LOUIS M. BASKIN	16FE99
APVD1	LOUIS M. BASKIN	16FE99
APVD2	LOUIS M. BASKIN	16FE99
APVD3	KARL GRZENA	10MR99
APVD4		
APVD5		

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001
MATERIAL: SEE CHART
DRAWING NAME: TAXI ASM CONN F M/P 280 FLXLK
DRAWING NUMBER: 15328617

SIZE	SCALE	FRAME NO	SHEET NO	STG	REV	N/P
A1x3	2:1	1 OF 2	1 OF 1	R	14	-

DRAWING NUMBER: 15328617

SIZE	SCALE	FRAME NO	SHEET NO	STG	REV	N/P
A1x3	2:1	2 OF 2	1 OF 1	R	14	-

15328617