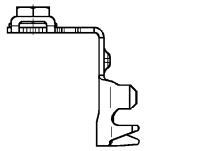
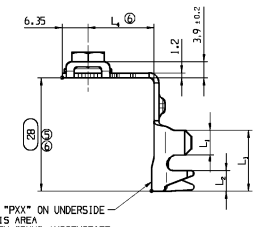
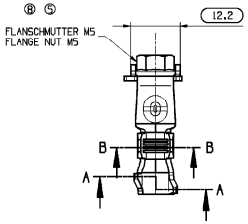
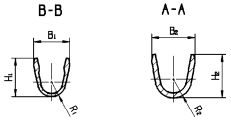
L_1 ±0.2	L_2 ±0.2	L_3 ±0.2	L_4 ±0.2	R_1 ±0.1	R_2 ±0.2	H_2 ±0.4	H_1 ±0.4	B_2 ±0.4	B_1 ±0.4	MATERIAL WERKSTOFF	STRENGTH N/MM² FESTIGKEIT	SURFACE OBERFLAECHE ④	LTG.-TYP CABLE-TYPE ④	CROSS SECTION QUERSCH.	FLANSCH MUTTER / FLANGE NUT M5	AUSFUEHR. VERSION ⑤	DELPHI-PART-NO.	PART REV	DATE/ DATUM
16.3	15.0	4.9	6.0	4.2	3.5	10.3	9.05	9.7	8.3	Cu-HCP	MIN. 360	fSn3	FLRY-B	6.0-10.0 MM²		COD 6	13587205	07	01.JL09
16.3	15.0	4.9	6.0	4.2	3.5	10.3	9.05	9.7	8.3	Cu-HCP	MIN. 360	fSn3	FLRY-B	6.0-10.0 MM²		COD 5	13587206	07	01.JL09
16.3	15.0	4.9	6.0	4.2	3.5	10.3	9.05	9.7	8.3	Cu-HCP	MIN. 360	fSn3	FLRY-B	6.0-10.0 MM²		COD 8	13587207	07	01.JL09
16.3	15.0	4.9	6.0	4.2	3.5	10.3	9.05	9.7	8.3	Cu-HCP	MIN. 360	fSn3	FLRY-B	6.0-10.0 MM²	13631561	COD 7	13587208	07	01.JL09
21.6	15.0	4.9	6.0	4.2	3.5	10.3	9.05	9.7	8.3	Cu-HCP	MIN. 360	fSn3	FLRY-B	6.0-10.0 MM²		COD 3	13605714	05	01.JL09
21.6	15.0	4.9	6.0	4.2	3.5	10.3	9.05	9.7	8.3	Cu-HCP	MIN. 360	fSn3	FLRY-B	6.0-10.0 MM²		COD 4	13605715	05	01.JL09
21.6	15.0	4.9	6.0	4.2	3.5	10.3	9.05	9.7	8.3	Cu-HCP	MIN. 360	fSn3	FLRY-B	6.0-10.0 MM²		COD 1	13605716	05	01.JL09
21.6	15.0	4.9	6.0	4.2	3.5	10.3	9.05	9.7	8.3	Cu-HCP	MIN. 360	fSn3	FLRY-B	6.0-10.0 MM²		COD 2	13605717	05	01.JL09
⑥		⑥⑦		⑦				⑦		④	⑥								

DWG STATUS DATE	STS	REV	N/P	CHG	ZONE	REVISION HISTORY	AUTH	DR	APVD 1	APVD 2
27MR06	R	01				INITIAL RELEASE / FREIGABE		H.SUB	E.CVA	R.WIS
31MR06		02		--	B7	DIM B.6 ± 0.1 WAS 7.1 ± 0.1 MASS B.6 ± 0.1 WAR 7.1 ± 0.1		H.SUB	E.CVA	R.WIS
04OCD6		03		--	G4	PART NO 13605714, 13605715, 13605716, 13605717 ADDED / HINZU		H.SUB	E.CVA	R.WIS
09FED7		04		--	H6	MATERIAL Cu-HCP WAS CuSn6 WERKSTOFF Cu-HCP WAR CuSn6				
			AA		H6	STRENGHT ADDED / FESTIGKEIT HINZU				
				--	H5	SURFACE fSn 3µ min. WAS gal.min.3µ Sn OBERFLÄCHE fSn 3µ min. WAR gal.min.3µ Sn				
				--	D11 - A9	STAMP & WAS 11 S WAS 21 0 WAS 31 7 WAS 4 ZEICHEN & WAR 11 5 WAR 21 8 WAR 31 7 WAR 4		W.PHI	H.SUB	R.WIS
14MR07		05		--	A6 U6 D8 B8	STAMP 3 WAS 1 : 4 WAS 2 : 1 WAS 3 : 4 WAS 2 ZEICHEN 3 WAR 1 : 2 WAR 2 : 1 WAR 3 : 4 WAR 2 DIM 11: 1.1 WAS 9.6 0.1 MASS 11: 6.1 WAR 9.6 0.1 DIM 7.7: 8.1 WAS 6.5± 0.1 MASS 7.7: 8.1 WAR 6.5± 0.1				
				--	G10	PART NO 13631561 WAS/WAR PART NO 13585186				
				--	F12	DIM 29 WAS 22.2 / MASS 29 WAR 22.2		H.SUB	E.CVA	R.WIS
21MR07	R	06		--	G8	DIM 16.3 WAS 14.3 / MASS 16.3 WAR 14.3				
				--	G12 F12	DIM (28) WAS (29) / MASS (28) WAR (24)		H.SUB	E.CVA	R.WIS
09AU07	R	06	AA		G8	TOLERANZ ± 0.2 FÜR L_1 , L_2 UND L_4 ADDED TOLERANZ ± 0.2 FUER L_1 , L_2 UND L_4 HINZU				
			AB		G6	MIN. 360 WAS 420-480 / MIN. 360 WAR 420-480		H.SUB	E.CVA	W.SKR
24OCD7	R	06	AC		H6	COD1 WAS / WAR COD1: COD2 WAS / WAR COD8; COD3 WAS / WAR COD5; COD4 WAS / WAR COD6; COD5 WAS / WAR COD2; COD6 WAS / WAR COD3; COD7 WAS / WAR COD4; COD8 WAS / WAR COD7;		H.SUB	E.CVA	W.SKR
05ND07	R	07		--	G8 G7	DIM 4.0 WAS 5.0 / MASS 4.0 WAR 5.0 DIM 4.2 WAS 6.5 / MASS 4.2 WAR 6.5 DIM 9.7 WAS 9.95 / MASS 9.7 WAR 9.95		H.SUB	E.CVA	W.SKR
01JL09	R	08		--	G10	SURFACE SOLUTION FROM NUT M5 CHANGED OBERFLÄCHENBESCHICHTUNG MUTTER M5 GEWECHSERT		W.PHI	E.CVA	F.WIC
16FE11		09		--	G4	ADDED NEW PART NO FOR FLANGE NUT M5 AND PARTS NEU PART NR FUER MUTTER M5 U. KABELSCHUH HINZU		S.PAK	E.CVA	SYS

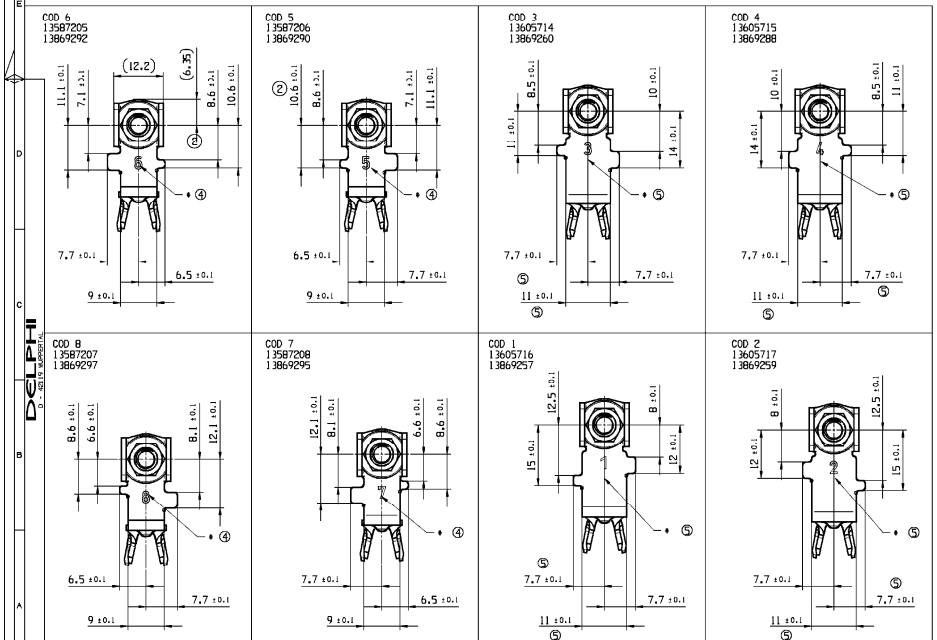








* STAMP FOR CODING
* ZEICHEN FUER KODIERUNG



SCALE/MASSSTAB 1:1



VERSION COD 1

SCALE/MASSSTAB 1:1



VERSION COD 3

CRIMP MANUFACTURING PARAMETERS AND TOOLING ACCORDING TO DELPHI-SPECIFICATION

CRIMPVERARBEITUNGSPARAMETER UND WERKZEUGE GEMAESS DELPHI-SPECIFICATION

KEY PRODUCT CHARACTERISTICS

SAFETY/COMPLIANCE	FIT/FUNCTION	TOTAL ON DRAWING	0
S/C CHECKPOINTS	F/F CHECKPOINTS	LAST NO. USED	0

NO & TYPE	DESCRIPTION	RATIONALE	PTS	ZONE
- -	-	-	-	-
	-	-		

DWG TYP: PART DRAWING
WEIGHT (GR): -
VOLUME (CM³): -
ROUTING: -
DISTR CODE: D
UNLESS OTHERWISE SPECIFIED

GENERAL TOLERANCES ACCORDING TO: SEE CHART SIEHE TABELLE

GD&T ACCORDING TO: ISO 1101

REFERENCE

FIRST ANGLE PROJECTION

DO NOT SCALE

USE MATH DATA

DIM TO CHECK PROFILE/MASSE
( ) DIM FOR HELP HILFSMASSE
THEORETIC DIM THEORE. MASSE

DIMENSIONAL RANGE (MM) FROM 0 TO >12 / 12 TO 125
TOLERANCE UNLESS OTHERWISE SPECIFIED: ±0.1 / ±0.2
ANGULAR TOLERANCE ±2°

CHART D

DELPHI

DELPHI DEUTSCHLAND GMBH
D-42119 WUPPERTAL

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DIESE ZEICHNUNG IST EIGENTUM VON DELPHI CORPORATION UND DARF NICHT BENUTZT, KOPIERT ODER AN DRITTE WEITERGEGEBEN WERDEN, ZWECKE ALS FUER DIE BEREITSTELLUNG VON DIENSTLEISTUNGEN UND WAREN AN DELPHI CORPORATION ZU NUTZEN.

	DATE
DR H.SCHUBERT	27MR06
APVD1 E.CVA54	27MR06
APVD2 R.WISNIEWSKI	18AP07
APVD3	
APVD4	
APVD5	

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001
POTENTIELL BESCHÄDLICHE STOFFE UND RECYCLATANTEIL GEMÄSS DELPHI 10949001

MATERIAL: SEE CHART / SIEHE TABELLE

DRAWING NAME: RING TERMINAL WITH FLANGE NUTS M5
KABELSCHUH MIT FLANSCHMUTTER M5

DRAWING NUMBER: 13587209

SIZE	SCALE	FRAME NO	SHEET NO	STS	REV	N/P
A1	2:1	1 OF	1 OF 1	R	09	

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