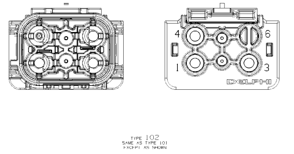
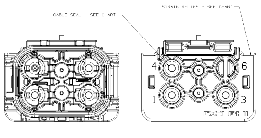
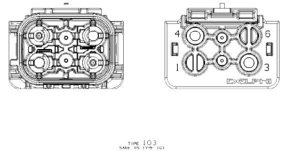


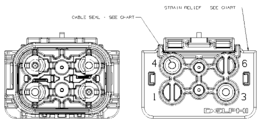
TYPE 102
SAME AS TYPE 101
EXCEPT AS SHOWN



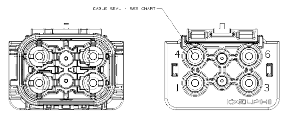
TYPE 105
SAME AS TYPE 102
EXCEPT AS SHOWN



TYPE 103
SAME AS TYPE 101
EXCEPT AS SHOWN

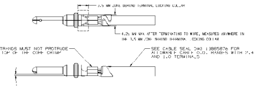


TYPE 106
SAME AS TYPE 103
EXCEPT AS SHOWN



TYPE 104
SAME AS TYPE 101
EXCEPT AS SHOWN

## 2.4 & 1.0 TERMINAL & WIRE APPLICATION REQUIREMENTS

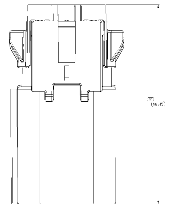

3.5 MM ZONE BEHIND TERMINAL LOCKING COLLAR
4.25 MM MAX AFTER TERMINATING TO WIRE, MEASURED ANYWHERE IN THE 3.5 MM ZONE BEHIND TERMINAL LOCKING COLLAR
CABLE CORE STRANDS MUST NOT PROTRUDE ABOVE THE TOP OF THE CORE CRIMP
SEE CABLE SEAL DWG 13885876 FOR ALLOWABLE CABLE O.D. RANGES WITH 2.4 AND 1.0 TERMINALS
0° ±2°

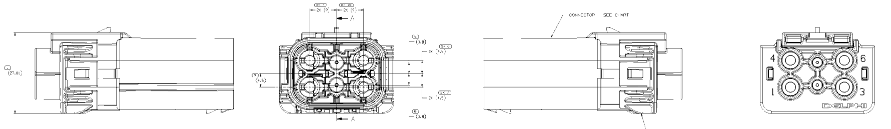
DELPHI HES 2.4 TERMINAL - 13788284 OR EQUIVALENT WITH GOLD PLATED INTERFACE FOR POWER CIRCUITS.
DELPHI HES 1.0 TERMINAL - 13711545 OR EQUIVALENT WITH GOLD PLATED INTERFACE FOR SIGNAL CIRCUITS.

1. >25A CONTINUOUS CURRENT APPLICATIONS REQUIRE 5.0 - 6.0 mm² COPPER CONDUCTORS ON THE 2.4 TERMINALS.
2. GOLD PLATED TERMINAL INTERFACES ARE REQUIRED TO MEET USCAR-2 CONNECTOR ELECTRICAL CRITERIA.
3. TERMINAL TEMPERATURES NEED TO BE MEASURED IN THE APPLICATION TO INSURE THE FOLLOWING:
   - TERMINAL TEMPERATURE RISE OVER AMBIENT IS ≤30°C AT MAXIMUM CONTINUOUS CURRENT.
   - TERMINAL TEMPERATURE (AMBIENT + RISE) IS ≤125°C AT MAXIMUM CONTINUOUS CURRENT AND MAXIMUM AMBIENT.
4. ELECTRIC VEHICLE CHARGING APPLICATIONS REQUIRE WIRE TO TERMINAL INTERFACE RESISTANCE ≤0.2 mOhms.
   - SOLDERED CRIMPS ARE RECOMMENDED.

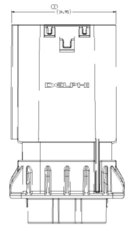
DRAWING NUMBER
13990595

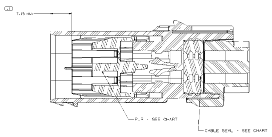
| SIZE | SCALE | FRAME NO | SHEET NO | STG | REV | N/P |
|---|---|---|---|---|---|---|
| A1x4 | 4:1 | 2 OF 2 | 1 OF 1 | R | 07 | - |





TYPE 101





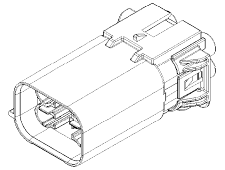
SECTION A-A

| PART NO | REV | N/P | TYPE | CONNECTOR | PLR | STRAIN RELIEF | CABLE SEAL | BLOCKED CAVITIES | MATING CONN. ASM | REPLACES |
|---|---|---|---|---|---|---|---|---|---|---|
| 13990593 | 01 | AC | 106 | 13990587 | 13833742 | 13885870 | 13885874 | 1 & 6 | 13879051 | 13879045 |
| 13990592 | 01 | AC | 105 | 13990587 | 13833742 | 13885869 | 13885874 | 6 | 13879050 | 13879044 |
| ○ ~~13990591~~ | 01 | AD | 104 | 13990587 | 13833742 | 13885868 | 13885874 | NONE | 13879049 | 13879043 |
| 13990590 | 01 | AC | 103 | 13990587 | 13833742 | 13888297 | 13833738 | 1 & 6 | 13879048 | 13879042 |
| ○ ~~13990589~~ | 01 | AD | 102 | 13990587 | 13833742 | 13888296 | 13833738 | 6 | 13879047 | 13879041 |
| 13990588 | 01 | AC | 101 | 13990587 | 13833742 | 13885868 | 13833738 | NONE | 13879046 | 13879040 |

| SYMBOL DEFINITION | | |
|---|---|---|
| A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL ⬭ DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING. | TOTAL NO OF INSPECTIONS REQUIRED | 15 |
| | LAST NO. USED | 11 |

MISSING SYMBOLS
NO MISSING SYMBOL NUMBER

| DWG STATUS | | | | | ZONE | REVISION HISTORY | AUTH | DR | APVD 1 | APVD 2 |
|---|---|---|---|---|---|---|---|---|---|---|
| DATE | STG | REV | N/P | CHG | | | | | | |
| 10OC12 | R | 01 | - | - | | RELEASED | 419900 | RHS | RHS | TAG |
| 15FE13 | R | 02 | - | - | | ALL PARTS - ADDED "SEALING VERIFICATION" NOTE | 421460 | ASC | JAM | TAG |
| 03MY13 | R | 03 | - | - | | ALL PARTS - ADDED "TERMINAL & WIRE" VIEW AND UPDATED "SEALING VERIFICATION" NOTE | 422393 | DSD | JAM | EDM |
| 25FE14 | R | 04 | - | - | | ALL PARTS - REVISED HARNESS MANUFACTURER NOTE | 425694 | YVH | YVH | TG |
| 02SE16 | R | 05 | - | - | | 33366393 - RELEASED PART DRAWING | 434102 | DDH | DDH | ERM |
| 11OC16 | R | 06 | - | - | | 33366393 - MOVED TO DRAWING 33130452 SHT 1 | 434511 | DDH | DDH | ERM |
| 01FE17 | R | 07 | - | - | | 13990589 & 13990591 - UPDATED PART AVAILABILITY | 435576 | GDH | JAM | ERM |



NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:

   DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
2. THIS PRODUCT IS NOT CATEGORIZED AS AN APPEARANCE ITEM. MINOR IMPERFECTIONS INCLUDING, BUT NOT LIMITED TO, FLOW MARKS, COLOR BLEMISHES, GATE VESTIGE, AND SOFT FLASH THAT DO NOT AFFECT THE FIT, FORM, OR FUNCTION OF THE PART ARE PERMISSIBLE PER DPNP 4.7 CS 01.
3. CONNECTOR ASSEMBLIES ARE VALIDATED TO SAE/USCAR-37 REV.01 - AUG.'08 TEMPERATURE CLASS T1, SEALING CLASS S3, VIBRATION CLASS V1, AND MATING CYCLES M1.
4. CONNECTOR ASSEMBLY TYPES 102, 103, 105, AND 106 MEET SAE/USCAR-25 REV.01 - SEPT.'08 ASSEMBLY FORCE CLASS 3 CRITERIA OF 75N MAX.
5. HARNESS MANUFACTURER IS RESPONSIBLE FOR VALIDATING THE CONNECTION AS APPLIED ON CABLE TO THE REQUIREMENTS OF SPECIFIC APPLICATIONS. REFERENCE CABLE SEAL TAXI DRAWING 13885876 FOR ALLOWABLE CABLE O.D. RANGES BY CAVITY. SEALING PERFORMANCE IS VALIDATED BASED ON USING THE SAME TYPE AND DIAMETER OF CABLE IN THE 2.4mm CAVITIES (1, 3, 4, AND 6).
6. FOR APPLICATION DATA SEE THE INDIVIDUAL APPLICATION DRAWINGS.
7. SEALING VERIFICATION AND MARKING REQUIRED PER ES-A-755.

⬭ 3 PROCESS SENSITIVE DIMENSION

DIMENSIONS ENCLOSED IN [ ] INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED

| DIMENSIONAL RANGE (MM) | | | | | | | | | CHART E1 |
|---|---|---|---|---|---|---|---|---|---|
| FROM<br>TO | >0<br>20 | >20<br>30 | >30<br>70 | >70<br>100 | >100<br>150 | >150<br>200 | >200<br>250 | >250<br>300 | >300<br>400 |
| TOLERANCE UNLESS OTHERWISE SPECIFIED | | | | | | | | | |
| | ±0.15 | ±0.2 | ±0.3 | ±0.4 | ±0.5 | ±0.6 | ±0.8 | ±1 | ±1.2 |
| ANGULAR TOLERANCE ±2° | | | | | | | | | |

LINE DRAWN THROUGH A PART NUMBER INDICATES THAT PHYSICAL PARTS ARE NOT AVAILABLE FOR ORDERING.
PART NUMBERS THAT DO NOT HAVE A LINE PRESENT INDICATE THAT PHYSICAL PARTS ARE AVAILABLE FOR ORDERING.
CONTACT DELPHI SALES TO ASSURE AVAILABILITY OF PARTS.

DWG TYPE
PART DRAWING

STYLE

VOLUME (CM³)
DENT CODE

UNLESS OTHERWISE SPECIFIED
THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE DELPHI GLOBAL DIMENSIONING AND TOLERANCING REQUIREMENTS. SURFACE PATTERNS OF FEATURES MAY BE GAGED SEPARATELY REGARDLESS OF DATUM REFERENCES.

ALL DIMENSIONS ARE IN MILLIMETERS

THIRD ANGLE PROJECTION

DO NOT SCALE

USE MATH DATA

NX

DELPHI
DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE
WARREN, OH
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| | | DATE |
|---|---|---|
| DR | | |
| APVD1 | R. SMITH | 10OC12 |
| APVD2 | R. SMITH | 10OC12 |
| APVD3 | T. GEORGE | 10OC12 |
| APVD4 | | |
| APVD5 | | |

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 13194500.

MATERIAL
SEE DRAWINGS

DRAWING NAME
TAXI ASM CONN 6 W HES
1.0 2.4 SLD MODULAR

DRAWING NUMBER
13990595

| SIZE | SCALE | FRAME NO | SHEET NO | STG | REV | N/P |
|---|---|---|---|---|---|---|
| A1x4 | 4:1 | 1 OF 2 | 1 OF 1 | R | 07 | - |