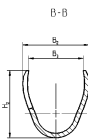


MOVED TO DRAWING 1536741		AUF ZEICHNUNG 1536741		VERSHOBEN		0,13					
2,4	6,4	1,9	2,4	19,5	0,6	4,8	2,1	4	4,9	2,1	0,35 - 0,50
2,4	6,4	1,9	3	19,5	0,6	4,8	2,8	4	4,9	2,6	0,75 - 1,00
2,4	6,4	1,9	3	19,5	0,6	4,8	3,15	4	4,9	3	1,50
2,5	6,4	2,0	2,4	19,5	0,6	4,8	2,1	4	4,9	2,1	0,20 - 0,35
2,5	6,4	2,0	3	19,5	0,6	4,8	2,8	4	4,9	2,6	0,50 - 1,00

0.75 MW 0.5 MW	FWS1	OFF2P	0.5, 0.5		1348900	0.9	0.10407	0.2
			0.5, 0.5		1348900	0.9	0.10407	0.2
		0.5, 0.5		1348900	0.9	0.10407	0.2	
		0.5, 0.5		1348900	0.9	0.10407	0.2	
		0.5, 0.5		1348900	0.9	0.10407	0.2	
	OFF2P	0.5, 0.5		1348910	0.9	0.10413	0.2	
		0.5, 0.5		1348910	0.9	0.10413	0.2	
	OFF2P	0.5, 0.5		1348920	0.9	0.10419	0.2	
		0.5, 0.5		1348920	0.9	0.10419	0.2	
	FWS3	OFF2P	0.5, 0.5		1348930	0.9	0.10425	0.2
0.5, 0.5			1348930	0.9	0.10425	0.2		
OFF2P		0.5, 0.5		1348940	0.9	0.10431	0.2	
		0.5, 0.5		1348940	0.9	0.10431	0.2	
OFF2P		0.5, 0.5		1348950	0.9	0.10437	0.2	
	0.5, 0.5		1348950	0.9	0.10437	0.2		
FWS4	OFF2P	0.5, 0.5		1348960	0.9	0.10443	0.2	
		0.5, 0.5		1348960	0.9	0.10443	0.2	
	OFF2P	0.5, 0.5		1348970	0.9	0.10449	0.2	
		0.5, 0.5		1348970	0.9	0.10449	0.2	
	OFF2P	0.5, 0.5		1348980	0.9	0.10455	0.2	
0.5, 0.5		1348980	0.9	0.10455	0.2			
FWS5	OFF2P	0.5, 0.5		1348990	0.9	0.10461	0.2	
		0.5, 0.5		1348990	0.9	0.10461	0.2	
	OFF2P	0.5, 0.5		1349000	0.9	0.10467	0.2	
		0.5, 0.5		1349000	0.9	0.10467	0.2	
	OFF2P	0.5, 0.5		1349010	0.9	0.10473	0.2	
0.5, 0.5		1349010	0.9	0.10473	0.2			
0.2 MW 0.3 MW	FWS1	OFF2P	0.5, 0.5		1349020	0.9	0.10479	0.2
			0.5, 0.5		1349020	0.9	0.10479	0.2
		0.5, 0.5		1349030	0.9	0.10485	0.2	
		0.5, 0.5		1349030	0.9	0.10485	0.2	
		0.5, 0.5		1349040	0.9	0.10491	0.2	
	OFF2P	0.5, 0.5		1349040	0.9	0.10491	0.2	
		0.5, 0.5		1349050	0.9	0.10497	0.2	
	OFF2P	0.5, 0.5		1349050	0.9	0.10497	0.2	
		0.5, 0.5		1349060	0.9	0.10503	0.2	
	OFF2P	0.5, 0.5		1349060	0.9	0.10503	0.2	
FWS1, 2		OFF1S1	0.5, 0.5		1349070	0.9	0.10509	0.2
	0.5, 0.5		1349070	0.9	0.10509	0.2		
	OFF1S1	0.5, 0.5		1349080	0.9	0.10515	0.2	
		0.5, 0.5		1349080	0.9	0.10515	0.2	
	OFF1S1	0.5, 0.5		1349090	0.9	0.10521	0.2	
0.5, 0.5		1349090	0.9	0.10521	0.2			
FWS2	OFF2P	0.5, 0.5		1349100	0.9	0.10527	0.2	
		0.5, 0.5		1349100	0.9	0.10527	0.2	
	OFF2P	0.5, 0.5		1349110	0.9	0.10533	0.2	
		0.5, 0.5		1349110	0.9	0.10533	0.2	
	OFF2P	0.5, 0.5		1349120	0.9	0.10539	0.2	
0.5, 0.5		1349120	0.9	0.10539	0.2			
FWS3	OFF2P	0.5, 0.5		1349130	0.9	0.10545	0.2	
		0.5, 0.5		1349130	0.9	0.10545	0.2	
	OFF2P	0.5, 0.5		1349140	0.9	0.10551	0.2	
		0.5, 0.5		1349140	0.9	0.10551	0.2	
	OFF2P	0.5, 0.5		1349150	0.9	0.10557	0.2	
0.5, 0.5		1349150	0.9	0.10557	0.2			
FWS4	OFF2P	0.5, 0.5		1349160	0.9	0.10563	0.2	
		0.5, 0.5		1349160	0.9	0.10563	0.2	
	OFF2P	0.5, 0.5		1349170	0.9	0.10569	0.2	
		0.5, 0.5		1349170	0.9	0.10569	0.2	
	OFF2P	0.5, 0.5		1349180	0.9	0.10575	0.2	
0.5, 0.5		1349180	0.9	0.10575	0.2			
FWS5	OFF2P	0.5, 0.5		1349190	0.9	0.10581	0.2	
		0.5, 0.5		1349190	0.9	0.10581	0.2	
	OFF2P	0.5, 0.5		1349200	0.9	0.10587	0.2	
		0.5, 0.5		1349200	0.9	0.10587	0.2	
	OFF2P	0.5, 0.5		1349210	0.9	0.10593	0.2	
0.5, 0.5		1349210	0.9	0.10593	0.2			
FWS6	OFF2P	0.5, 0.5		1349220	0.9	0.10599	0.2	
		0.5, 0.5		1349220	0.9	0.10599	0.2	
	OFF2P	0.5, 0.5		1349230	0.9	0.10605	0.2	
		0.5, 0.5		1349230	0.9	0.10605	0.2	
	OFF2P	0.5, 0.5		1349240	0.9	0.10611	0.2	
0.5, 0.5		1349240	0.9	0.10611	0.2			
FWS7	OFF2P	0.5, 0.5		1349250	0.9	0.10617	0.2	
		0.5, 0.5		1349250	0.9	0.10617	0.2	
	OFF2P	0.5, 0.5		1349260	0.9	0.10623	0.2	
		0.5, 0.5		1349260	0.9	0.10623	0.2	
	OFF2P	0.5, 0.5		1349270	0.9	0.10629	0.2	
0.5, 0.5		1349270	0.9	0.10629	0.2			
FWS8	OFF2P	0.5, 0.5		1349280	0.9	0.10635	0.2	
		0.5, 0.5		1349280	0.9	0.10635	0.2	
	OFF2P	0.5, 0.5		1349290	0.9	0.10641	0.2	
		0.5, 0.5		1349290	0.9	0.10641	0.2	
	OFF2P	0.5, 0.5		1349300	0.9	0.10647	0.2	
0.5, 0.5		1349300	0.9	0.10647	0.2			
FWS9	OFF2P	0.5, 0.5		1349310	0.9	0.10653	0.2	
		0.5, 0.5		1349310	0.9	0.10653	0.2	
	OFF2P	0.5, 0.5		1349320	0.9	0.10659	0.2	
		0.5, 0.5		1349320	0.9	0.10659	0.2	
	OFF2P	0.5, 0.5		1349330	0.9	0.10665	0.2	
0.5, 0.5		1349330	0.9	0.10665	0.2			
FWS10	OFF2P	0.5, 0.5		1349340	0.9	0.10671	0.2	
		0.5, 0.5		1349340	0.9	0.10671	0.2	
	OFF2P	0.5, 0.5		1349350	0.9	0.10677	0.2	
		0.5, 0.5		1349350	0.9	0.10677	0.2	
	OFF2P	0.5, 0.5		1349360	0.9	0.10683	0.2	
0.5, 0.5		1349360	0.9	0.10683	0.2			
FWS11	OFF2P	0.5, 0.5		1349370	0.9	0.10689	0.2	
		0.5, 0.5		1349370	0.9	0.10689	0.2	
	OFF2P	0.5, 0.5		1349380	0.9	0.10695	0.2	
		0.5, 0.5		1349380	0.9	0.10695	0.2	
	OFF2P	0.5, 0.5		1349390	0.9	0.10701	0.2	
0.5, 0.5		1349390	0.9	0.10701	0.2			
FWS12	OFF2P	0.5, 0.5		1349400	0.9	0.10707	0.2	
		0.5, 0.5		1349400	0.9	0.10707	0.2	
	OFF2P	0.5, 0.5		1349410	0.9	0.10713	0.2	
		0.5, 0.5		1349410	0.9	0.10713	0.2	
	OFF2P	0.5, 0.5		1349420	0.9	0.10719	0.2	
0.5, 0.5		1349420	0.9	0.10719	0.2			
FWS13	OFF2P	0.5, 0.5		1349430	0.9	0.10725	0.2	
		0.5, 0.5		1349430	0.9	0.10725	0.2	
	OFF2P	0.5, 0.5		1349440	0.9	0.10731	0.2	
		0.5, 0.5		1349440	0.9	0.10731	0.2	
	OFF2P	0.5, 0.5		1349450	0.9	0.10737	0.2	
0.5, 0.5		1349450	0.9	0.10737	0.2			
FWS14	OFF2P	0.5, 0.5		1349460	0.9	0.10743	0.2	
		0.5, 0.5		1349460	0.9	0.10743	0.2	
	OFF2P	0.5, 0.5		1349470	0.9	0.10749	0.2	
		0.5, 0.5		1349470	0.9	0.10749	0.2	
	OFF2P	0.5, 0.5		1349480	0.9	0.10755	0.2	
0.5, 0.5		1349480	0.9	0.10755	0.2			
FWS15	OFF2P	0.5, 0.5		1349490	0.9	0.10761	0.2	
		0.5, 0.5		1349490	0.9	0.10761	0.2	
	OFF2P	0.5, 0.5		1349500	0.9	0.10767	0.2	
		0.5, 0.5		1349500	0.9	0.10767	0.2	
	OFF2P	0.5, 0.5		1349510	0.9	0.10773	0.2	
0.5, 0.5		1349510	0.9	0.10773	0.2			
FWS16	OFF2P	0.5, 0.5		1349520	0.9	0.10779	0.2	
		0.5, 0.5		1349520	0.9	0.10779	0.2	
	OFF2P	0.5, 0.5		1349530	0.9	0.10785	0.2	
		0.5, 0.5		1349530	0.9	0.10785	0.2	
	OFF2P	0.5, 0.5		1349540	0.9	0.10791	0.2	
0.5, 0.5		1349540	0.9	0.10791	0.2			
FWS17	OFF2P	0.5, 0.5		1349550	0.9	0.10797	0.2	
		0.5, 0.5		1349550	0.9	0.10797	0.2	
	OFF2P	0.5, 0.5		1349560	0.9	0.10803	0.2	
		0.5, 0.5		1349560	0.9	0.10803	0.2	
	OFF2P	0.5, 0.5		1349570	0.9	0.10809	0.2	
0.5, 0.5		1349570	0.9	0.10809	0.2			
FWS18	OFF2P	0.5, 0.5		1349580	0.9	0.10815	0.2	
		0.5, 0.5		1349580	0.9	0.10815	0.2	
	OFF2P	0.5, 0.5		1349590	0.9	0.10821	0.2	
		0.5, 0.5		1349590	0.9	0.10821	0.2	
	OFF2P	0.5, 0.5		1349600	0.9	0.10827	0.2	
0.5, 0.5		1349600	0.9	0.10827	0.2			
FWS19	OFF2P	0.5, 0.5		1349610	0.9	0.10833	0.2	
		0.5, 0.5		1349610	0.9	0.10833	0.2	
	OFF2P	0.5, 0.5		1349620	0.9	0.10839	0.2	
		0.5, 0.5		1349620	0.9	0.10839	0.2	
	OFF2P	0.5, 0.5		1349630	0.9	0.10845	0.2	
0.5, 0.5		1349630	0.9	0.10845	0.2			
FWS20	OFF2P	0.5, 0.5		1349640	0.9	0.10851	0.2	
		0.5, 0.5		1349640	0.9	0.10851	0.2	
	OFF2P	0.5, 0.5		1349650	0.9	0.10857	0.2	
		0.5, 0.5		1349650	0.9	0.10857	0.2	
	OFF2P	0.5, 0.5		1349660	0.9	0.10863	0.2	
0.5, 0.5		1349660	0.9	0.10863	0.2			
FWS21	OFF2P	0.5, 0.5		1349670	0.9	0.10869	0.2	
		0.5, 0.5		1349670	0.9	0.10869	0.2	
	OFF2P	0.5, 0.5		1349680	0.9	0.10875	0.2	
		0.5, 0.5		1349680	0.9	0.10875	0.2	
	OFF2P	0.5, 0.5		1349690	0.9	0.10881	0.2	
0.5, 0.5		1349690	0.9	0.10881	0.2			
FWS22	OFF2P	0.5, 0.5		1349700	0.9	0.10887	0.2	
		0.5, 0.5		1349700	0.9	0.10887	0.2	
	OFF2P	0.5, 0.5		1349710	0.9	0.10893	0.2	
		0.5, 0.5		1349710	0.9	0.10893	0.2	
	OFF2P	0.5, 0.5		1349720	0.9	0.10899	0.2	
0.5, 0.5		1349720	0.9	0.10899	0.2			
FWS23	OFF2P	0.5, 0.5		1349730	0.9	0.10905	0.2	
		0.5, 0.5		1349730	0.9	0.10905	0.2	
	OFF2P	0.5, 0.5		1349740	0.9	0.10911	0.2	
		0.5, 0.5		1349740	0.9	0.10911	0.2	
	OFF2P	0.5, 0.5		1349750	0.9	0.10917	0.2	
0.5, 0.5		1349750	0.9	0.10917	0.2			
FWS24	OFF2P	0.5, 0.5		1349760	0.9	0.10923	0.2	
		0.5, 0.5		1349760	0.9	0.10923	0.2	
	OFF2P	0.5, 0.5		1349770	0.9	0.10929	0.2	
		0.5, 0.5		1349770	0.9	0.10929	0.2	
	OFF2P	0.5, 0.5		1349780	0.9	0.10935	0.2	
0.5, 0.5		1349780	0.9	0.10935	0.2			
FWS25	OFF2P	0.5, 0.5		1349790	0.9	0.10941	0.2	
		0.5, 0.5		1349790	0.9	0.10941	0.2	
	OFF2P	0.5, 0.5		1				

[illegible]

NO & TYPE		DESCRIPTION	RATIONALE	PTS	ZONE
-----------	--	-------------	-----------	-----	------

DINAGS FORCE: WITH MPAL 0,0-1,0 MM CHECKED WITH GAUGE NO: 10803465
STRECKPROB: MIT SPALT 0,0-1,0 MM GEMESSEN MIT LEHRE NR: 10803465

DINAGS FORCE: WITH MPAL 0,2-0,6 MM CHECKED WITH GAUGE NO: 10775844
STRECKPROB: MIT SPALT 0,2-0,6 MM GEMESSEN MIT LEHRE NR: 10775844

Crimp MANUFACTURING PARAMETERS AND TOOLING ACCORDING TO DELPHI-SPECIFICATION
CRIMPVERFABRICUNGSPARAMETER UND WERKZEUGE GEMÄSS DELPHI-SPECIFICATION

AA IN THIS AREA LUBRICANT ONLY FOR DPN 13613142 AND 13613143
AA IN DIESEM BEREICH GEL NUR FÜR DPN 13613142 UND 13613143

NOT TO BE USED FOR OTHER APPLICATIONS
NICHT FÜR ANDERE ANWENDUNGEN

DRAWING INFORMATION	FIRST DRAFTING		OVER SIZE
	DATE		
	BY NAME		
	BY SIGNATURE		
MATERIAL SPECIFICATION			
GENERAL TOLERANCES ACCORDING TO:			
SHOT ACCORDING TO: 			
FINISHES			
FIRST ANGLE PROJECTION			
DO NOT SCALE DRAWING			
USE WITH THE FOLLOWING			

DELPHI DELPHI POWER ELECTRO-ELECTRONIC AUTOMOTIVE Barmen, India		
CONFIRMED DELPHI COMPONENTS FOR ITS APPLICATION Part No. : 15408849		
THIS DRAWING IS THE PROPERTY OF DELPHI CORPORATION AND IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT THE WRITTEN PERMISSION OF DELPHI CORPORATION.		
DELTA DRAWING NO. 00000000000000000000000000000000 DELTA DRAWING NO. 00000000000000000000000000000000 DELTA DRAWING NO. 00000000000000000000000000000000 DELTA DRAWING NO. 00000000000000000000000000000000		
OR	DELPHI	2500000
OR	DELPHI	2500000
OR	DELPHI	2500000
OR	DELPHI	2500000
OR	DELPHI	2500000
THIS DRAWING IS OWNED BY DELPHI CORPORATION AND SHALL REMAIN THE PROPERTY OF DELPHI CORPORATION.		
DELTA	SEE QUANTITY	DATE
DRAWING NO. D50 1-50		
TERMINAL : SEALED		
KONTAKT : QED/CHT		
DRAWING NO. 15408849		
SIZE	SCALE	PRICE IN
15408849	1:1	2500000