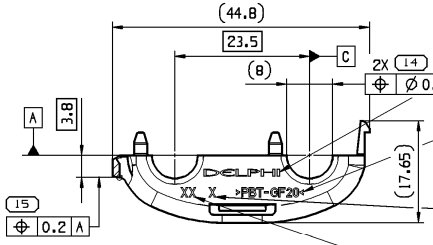
PART-NO.:	PART-REV	DATE DATUM	MATERIAL WERKSTOFF	RAL	MATERIAL-CODE WERKSTOFFSCHL.
13667956	01	29JA08	PBT GF20	9011	M1697002 BLK

DWG STATUS DATE	STG	REV	N/P	CHG	ZONE	REVISION HISTORY	AUTH	DR	APVD 1	APVD 2
29JA08	R	01				INITIAL RELEASE / FREIGABE		P.LES	V.KAS	K.PIT
24JN08	R	01	AA		B8	DIM. SPC 11.65 WAS 11.65 MASS SPC 11.65 WAR 11.65				
			AB		C8	DIM. SPC 13.8 WAS 13.8 MASS SPC 13.8 WAR 13.8		V.KAS	W.LUE	P.LES

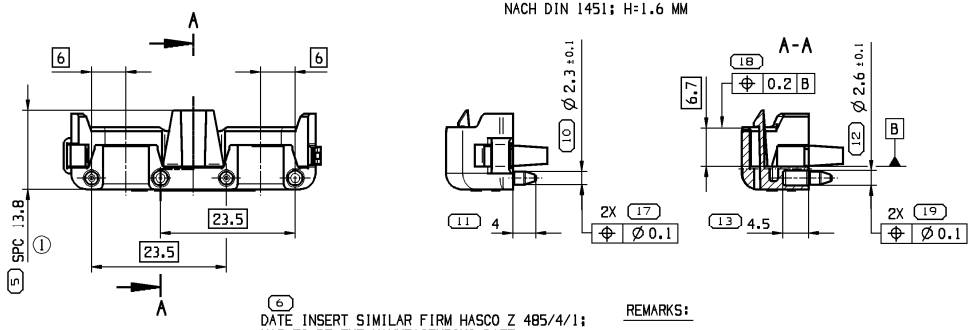


(2) MANUFACTURER MARK A=1.2
HERSTELLERZEICHEN A=1.2

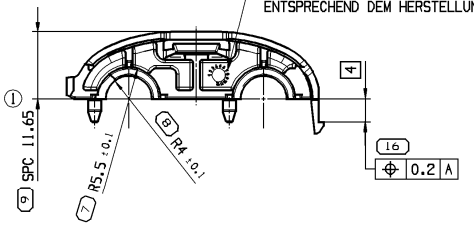
(1) MATERIAL NAME ACCORDING TO VDA 260 /
FORMAT ACCORDING TO DIN 1451; H=1.6 MM
WERKSTOFFKENNZEICHNUNG NACH VDA 260 /
SCHRIFTART NACH DIN 1451; H=1.6 MM

(3) INDEX REPLACEMENT INSERT /
FORMAT ACCORDING TO DIN 1451; H=1.6 MM
WECHSELEINSATZ INDEXSTEMPEL /
SCHRIFTART NACH DIN 1451; H=1.6 MM

(4) TOOL CAVITY NUMBER / FORMAT
ACCORDING TO DIN 1451; H=1.6 MM
NESTKENNZEICHNUNG / SCHRIFTART
NACH DIN 1451; H=1.6 MM



(6) DATE INSERT SIMILAR FIRM HASCO Z 485/4/1;
HAS TO BE THE MANUFACTURING DATE
DATUMSSTEMPEL AEHNLICH FA. HASCO Z 485/4/1;
ENTSPRECHEND DEM HERSTELLUNGSDATUM



REMARKS:

- MAXIMUM DRAFT ANGLE 0°30'
- LETTERS AND ENGRAVINGS 0.2 MM RAISED;
- SPC: STATISTICAL PROCESS CONTROL
- MATING PARTS:
  RECEPTACLE HOUSING DWG-NO.: 13667966

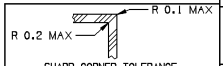
BEMERKUNGEN:

- ZULAESSIGE ENTFORMUNGSSCHRAEGE MAX. 0°30'
- SCHRIFTEN UND GRAVUREN 0.2 MM ERHABEN;
- SPC: STATISTISCHE PROCESS KONTROLLE
- PASSENDE GEGENSTUECKE:
  FLACHSTECKHUELSENGEHAEUSE ZCHG-NR.: 13667966

KEY PRODUCT CHARACTERISTICS

SAFETY/COMPLIANCE	FIT/FUNCTION	TOTAL ON DRAWING	0
S/C CHECKPOINTS	F/F CHECKPOINTS	LAST NO. USED	0

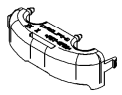
NO & TYPE	DESCRIPTION	RATIONALE	PTS	ZONE
- -	-	-	-	-
	-	-		



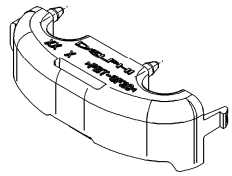
SHARP CORNER TOLERANCE

	DIMENSIONAL RANGE (MM)									CHART E1
DIN TO CHECK PRUEFMASSE	FROM	> 0	> 20	> 30	> 70	>100	>150	>200	>250	>300
	TO	20	30	70	100	150	200	250	300	400
DIN FOR HELP HILFSMASSE	TOLERANCE UNLESS OTHERWISE SPECIFIED									
THEORETIC DIN THEORE. MASSE		±0.15	±0.2	±0.3	±0.4	±0.5	±0.6	±0.8	±1	±1.2
	ANGULAR TOLERANCE ±2°									

SCALE / MASSSTAB: 1:1



SCALE / MASSSTAB: 2:1



DWG TYP
PART DRAWING

WEIGHT (GR): 2.63
VOLUME (CU³): 1.8
ROUTING

DISTR CODE: D

UNLESS OTHERWISE SPECIFIED

GENERAL TOLERANCES ACCORDING TO:
SEE CHART
SIEHE TABELLE

GD&T ACCORDING TO:
ISO 1101

REFERENCE

FIRST ANGLE PROJECTION

DO NOT SCALE
USE MATH DATA

CAD UNIGRAPHICS

DELPHI

DELPHI DEUTSCHLAND GMBH
D-42119 WUPPERTAL

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ES IST NICHT GESTATTET, DIESE ZEICHNUNG FUER ANDERE ZWECKE ALS FUER DIE BEREITSTELLUNG VON DIENSTLEISTUNGEN UND WAREN AN DELPHI CORPORATION ZU NUTZEN.

		DATE
DR	P.LESNIAK	28JA08
APVD1	V.KASSNER	29JA08
APVD2	K.PITALA	13FE08
APVD3		
APVD4		
APVD5		

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001
POTENTIELL GEFAEHRLICHE STOFFE UND REZYKLATANTEIL
GEMAESS DELPHI 10949001

MATERIAL
SEE CHART / SIEHE TABELLE

DRAWING NAME
SEAL CAP 2 WAY
FOR 9.5 DUCON

DICHTUNGSKAPPE 2 POL.
FUER 9.5 DUCON

DRAWING NUMBER
13667957

SIZE	SCALE	FRAME NO	SHEET NO	STG	REV	N/P
A2	2:1	1 OF 1	1 OF 1	R	01	AB

ARCHIVES : 30JN08

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