



$\begin{bmatrix} \text{DRAWING NUMBER} \\ 1 \\ 2 \\ 7 \\ 2 \\ 4 \\ 0 \\ 2 \\ 0 \\ 1 \\ 2 \\ 0 \\ 1 \\ 1 \\ 2 \\ 0 \\ 1 \\ 1 \\ 2 \\ 1 \\ 1$				13815981 05 AB 102 13795295 13801592 08 AB 101 13795295	1 352091 3 15496201	25 - 50 2 6.6 - 15.1 25 - 50 2 6.6 - 15.1	IN-LINE RIGHT ANGLE				
SIZE SCALE FRAME NO SHEET NO STG REV N/P A1×3 5:1 2 OF 2 1 OF 1 R 12 -				PART NO REV N/P TYPE TERM	TERM INSERT	SIZE (MM ²) ID DIAMETER CABLE	CONNECTOR MATE DIRECTION				
18 17	16	15	14	13 12		11 10	9	8	7	6	

- 8. PROCESS SENSITIVE DIMENSION FOR TYPE 101 IS DIM #3 PROCESS SENSITIVE DIMENSION FOR TYPE 102 IS DIM #13
- 7. TERMINALS SHOULD BE PLACED IN A CLEAN CARDBOARD CONTAINER LINED WITH A POLYETHYLENE BAG. BAGS SHALL BE CLOSED DURING STORAGE AND SHIPMENT WITH DESICCANT ENCLOSED.
- 6. COMPONENTS MUST BE PACKAGED IN A SEALED BAG. THE WEIGHT FOR EACH SEALED BAG AND SHIPPING BOX SHALL NOT EXCEED 41bs.(1.8Kg) AND 301bs.(13Kg) RESPECTIVELY.
- 5. TERMINAL MUST BE MADE USING FIN-LUBE 0177 STAMPING LUBE OIL. ANY OTHER LUBRICANT MUST BE APPROVED BY PRODUCT ENGINEERING.
- 4. THESE TERMINAL WILL BE RECEIVED AS LOOSE PCS.
- 3. DO NOT PROBE, TEST OR OTHERWISE CONTACT THE INTERIOR REGION (THE SPRING OR ANY MOVING PART) OF THIS TERMINAL. SEVERE DAMAGE CAN OCCUR, COMPROMISING THE PERFORMANCE OF THE ELECTRICAL INTERFACE.
- 2. REFERENCE MATING COMPONENTS OR EQUIVALENT: TERMINALS IN TAXIS 13784967 AND 13523159
- DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
- 1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:

NOTES

5	4				3			2 1
	MISSING SYMBOLS			STATU REV	IS	CHG	ZONE	
_ TOTAL NO OF INSPECTIONS REQUIRED 32	NO MISSING SYMBOL NUMBER	11JA10 18JA10			-	-		1 3801592 - RELEASED 409164 RCH DSE RCH 1 3801592 - CLARIFIED TERMINAL TO CABLE 409784 RCH DSE RCH
LAST NO. 13		103/10		02				CLEARANCE DIM, ADDED STATUS COL & CABLE SUBHEADER TO CHART, TERM INSERT WAS 13795295, "CONNECTOR MATE DIRECTION" WAS IN-LINE AND DIAM WAS 8-15.4
		01MR10 01MR10				-		1 3801592 - REVISED GRAPHICS 410144 RCH RCH RCH 1 3801592 - REVISED GRAPHICS; 410154 RCH RCH RCH
		23JN10				_		13801592- RELEASED- RELEASED13801592- REVISED GRAPHICS411167 RCH RCH RCH
		28JN10				-		ALL PARTS - ADDED DIM 5X 1.26 AFTER411200 RCH RCH RCH RCH RCH 411200 RCH RCH RCH RCH RCH RCH RCH RCH RCH RCH
		08SE10	R	07	-	-		ALL PARTS - DIMS (2) WAS 2, 7 +2/-1 WAS 411880 MAL ECB RCH 8 +6/-3, 2X 41 ±0.4 TYP WAS 5X 40.9 TYP, ADDED CUT-OFF DIMS (2 PLCS) & TERM WING TO COND
		15AU11	R	08	-	-		ALL PARTS - REMOVED CARRIER STRIP NOTE 415140 JAR JAR ACM AND ADDED LOOSE PCS NOTE, VANISHING OIL 415140 JAR JAR ACM NOTE & PACKAGE NOTE
		05DE11	R	09	-	-		ALL PARTS - ADDED CARRIER STRIP VIEW, 416361 JCF JAA ACM REMOVED LOOSE PCS & PACKAGE NOTES AND UPDATED LUBRICANT USE NOTE
		28JN13	R	10	-	-		ALL PARTS-REMOVED CARRIER STRIP NOTE AND ADDED LOOSE PCS NOTE,VANISHING OIL NOTE & PACKAGE NOTE. DIM 4X 21 TYP WAS 4X 20.83 TYP. ADDED DIMENSIONS 6.51 ±0.1, 7.92, 2X 3.96 AND 2X 22.4 AND ON WELDED
		19JN17	R	11	-	-		VIEW DIMS 18 & 2 ALL PARTS - ADDED NOTE #8 & TO 13815981 - 437016 JVM JVM DAB DIM (1 PLC) AND 13801592 - 6X 1.26 WAS
		17AU20	R	12	-	-		5X 1.26 ALL PARTS - ADDED "WELD AREA TO BE FREE 552166 LGD AHY ERM OF OIL/PLATING" LABEL 552166 LGD AHY ERM
								OF OIL/PLATING LADEL
	_							
	(4X 1)							
	4X 21 TYP							
	B							
ENE BAG.		A INDICATES FOR ORDERI	THAT F	DRAWN Physic	THROUG Al Paf	GH A F RTS AF	PART NUM Re Not A	MBER AVAILABLE CONNECTION SYSTEMS

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	A LINE DRAWN THROUGH A PART NUMBER INDICATES THAT PHYSICAL PARTS ARE NOT AVAILABLE					
AG.	FOR ORDERING.	CONNECTION SYSTEMS				
	PART NUMBERS THAT DO NOT HAVE A LINE PRESENT INDICATE THAT PHYSICAL PARTS ARE AVAILABLE FOR ORDERING.	WARREN, OH				
	CONTACT APTIV SALES TO ASSURE AVAILABILITY	COPYRIGHT 2010 APTIV. ALL RIGHTS RESERVED.				
	OF PARTS.	THIS DRAWING IS THE PROPERTY OF APTIV AND CONTAINS APTIV CONFIDENTIAL INFORMATION, THE REPRODUCTION, DISTRIBUTION AND UTILIZATION OF THIS DOCUMENT OR ITS RELATED CAD MATH DATA, AS WELL				
	DWG TYPE					
	PART DRAWING	AS COMMUNICATION OF ANY CONTENT TO OTHERS, WITHOUT EXPRESS AUTHORIZATION, IS PROHIBITED.				
	STYLE	DATE	1			
	VOLUME (CM ³) DISTR CODE	DR]_			
		APVD1 RAFAEL CASTRO 11JA10	lF			
		APVD2 RAFAEL CASTRO 11JA10				
		APVD3 RAFAEL CASTRO 11JA10				
SEE NOTE #8	UNLESS OTHERWISE SPECIFIED	APVD4				
	THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994	APVD5				
	AS AMENDED BY THE GM GLOBAL DIMENSIONING AND TOLERANCING ADDENDUM-2001. SEPARATE PATTERNS OF	SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER APTIV 10949001 MATERIAL				
	FEATURES MAY BE GAGED SEPARATELY REGARDLESS OF DATUM REFERENCES.					
		SEE DRAWING				
	ALL DIMENSIONS ARE IN MILLIMETERS					
3 PROCESS SENSITIVE DIMENSION		DRAWING NAME				
	REFERENCE	TAXI ASM TERM F PWR				
DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE		PACK 2000 AG SEALED				
LIMITS ARE ESTABLISHED		DRAWING NUMBER	1 _A			
DIMENSIONAL RANGE (MM) CHART D	THIRD ANGLE DO NOT O PROJECTION					
TO 12 >12		13/04939				
TOLERANCE UNLESS OTHERWISE SPECIFIED ±0.1 ±0.2		SIZE SCALE FRAME NO SHEET NO STG REV N/P	1			
ANGULAR TOLERANCE ±2°	DATA V	A1×3 5:1 1 OF 2 1 OF 1 R 12 -				
5 4	3	2 1				