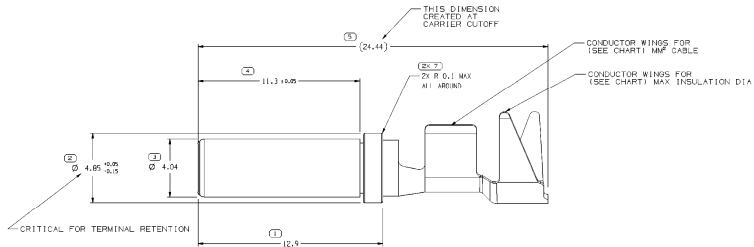
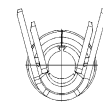
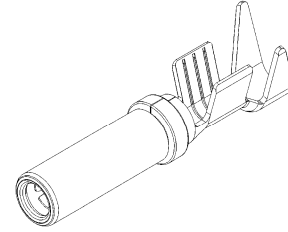
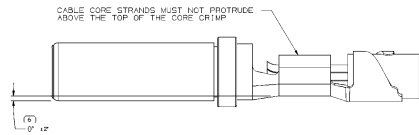


MISSING SYMBOLS
NO MISSING SYMBOL NUMBER

Technical drawing of a sleeve assembly. The drawing shows a cross-section of a sleeve with a central vertical axis. The sleeve is labeled 'SLEEVE' and has a 'TERMINAL' at the top. The terminal is a rectangular block with a central vertical slot and a horizontal slot. The sleeve is shown in a perspective view, with the terminal at the top and the sleeve extending downwards.



TERMINAL & SLEEVE ASSEMBLY



CRIMPED TERMINAL & CABLE ALIGNMENT

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
DIMENSIONS ARE TO FACE OF VIEW SHOWN AND
AUTOMATICALLY INCLUDE THE CORRECTION FOR
USE MATH MODEL FOR PRECISE DIMENSIONS; FOR ALL
OTHER DIMENSIONS NOT LISTED IN THIS SECTION,
BUILD, USE MATH MODEL FOR PRECISE TOOL PATH DATA.
2. TERMINAL MUST BE MADE USING INVE 14890 CUB WITH
LV TRUCKS KEPT IN LINE BARS AND WELDED
WITH FIN LINE 0177 IPPO INDUSTRIES SPECIALTY
PRODUCTS DURING THE PROCESS.
- AFTER STAMPING, NYE CIL MUST BE PRESENT ON THE MATING
INTERFACE AREA AND ON THE OUTSIDE SURFACE OF THE CRIMP
WIRING. THE RECOMMENDED APPLICATION WILL COVER A
MINIMUM QUANTITY OF 6-75 GALLONS PER MILLION TERMINALS.
ANY DEVIATION FROM THIS REQUIREMENT WILL CAUSE
DELPHI PICKUPD GROUP ENGINEERING.
3. CRIMP RANGE, CRIMP, COMPROMISE THE INTERIOR REGION THE
SPRING OR ANY MOVING PART OF THE TERMINAL. REVERSE DAMAGE CAN
OCCUR, COMPROMISING THE PERFORMANCE OF THE ELECTRICAL INTERFACE.
4. TERMINAL CAN BE USED AS A MAX I/SIZE 12, 330299
INDUSTRY STANDARD VEHICLE, EXAMPLE DEVISOR DTG
5. TERMINAL IS A DIRECT REPLACEMENT FOR EQUIVALENT TO THE
MUTSCH-KNOX 1000-PIN AND 1000-PIN CONNECTORS
6. REFER TO DRAWING NUMBER 1352272 FOR TERMINAL APPLICATION INFORMATION
(CURRENT CARRYING CAPABILITY, CABLE CRIMP RANGE, ETC.)

1. TERMINAL: COPPER ALLOY - 0.406 THK
SLEEVE: STAINLESS STEEL - 0.25 THK

1. SLEEVE MUST WITHSTAND PULL-OFF FORCE IN DIRECTION PARALLEL TO CENTER OF TERMINAL OF 60 NEWTONS MIN.

13955308	02	AB	GOLD	4 - 6	10T	3.4-4.8	13783284
13955307	02	-	GOLD	2 - 3	13	2.89-4.21	13783283
PART NO	REV	N/P	CONTACT PLATING	SIZE MM²	ID	DIA	MATING TERM

[illegible][illegible]