UNWIND DIRECTION
SPULRICHTUNG

A-A
0.03 CONTACT POINT / KONTAKTPUNKT

X_2 ±0.05	X_1 ±0.1	L_3 ±0.15	L_2 ±0.1	L_1 ±0.1	H_2 ±0.2	H_m ±0.2	H_W ±0.2	H_1 ±0.2	B_2 ±0.2	B_m ±0.2	B_W ±0.2	B_1 ±0.2	CROSS SECTION	CRIMP TYPE	VERSION
													0.13	4	
		6.50	1.50	3.40	1.90	1.50	1.70		2.10	1.60	1.75				
		6.20	1.95	3.00	2.85			2.35	2.45			2.10	0.35-0.50		
		6.70	2.00	3.50	3.60			2.78	2.90			2.50	0.60-1.00		
		6.70	2.00	3.50	3.60			2.78	2.90			2.50	0.75-1.25		
0.30	0.40	6.70	2.00	3.50	4.50			3.75	4.35			3.55	1.40-2.50	1	BLOCKSEAL
		6.70	2.00	3.50	4.50			3.75	4.35			3.55	2.50: 3.00		
		6.70	2.00	3.50	5.90			5.00	6.95			4.50	3.00-4.00		
		6.70	2.00	3.50	6.15			5.30	5.85			4.90	5.00		
		6.70	1.50	3.50	4.85			3.25	3.70			2.75	0.75-1.25	2	DOUBLE CRIMP
		6.70	1.50	3.50	5.11			3.95	4.55			3.55	1.35-2.70		
		6.70	2.40	3.50	6.75			5.10	6.05			4.65	2.80-4.00	3	
		6.20	2.00	2.50	5.45			2.35	5.40			2.10	0.35-0.50		
0.60	0.65	6.70	2.00	3.00	5.45			2.78	5.40			2.50	0.60-1.00	1	SMS
		6.70	2.00	3.50	5.45			3.80	5.40			3.55	1.40-2.50		
		6.70	2.40	3.50	6.75			5.10	6.20			4.65	2.80-4.00	3	

CRIMP TYPE 2

CRIMP TYPE 3

CRIMP TYPE 4

BRAND MARK
HERSTELLERZEICHEN

CRIMP TYPE 1

CRIMP NOT SHOWN
CRIMP NICHT DARGESTELLT

B-B
ONLY SECTIONAL PLANE SHOWN
NUR SCHNITTEBENE DARGESTELLT

C-C 180°
ONLY SECTIONAL PLANE SHOWN
NUR SCHNITTEBENE DARGESTELLT

D-D
ONLY SECTIONAL PLANE SHOWN
NUR SCHNITTEBENE DARGESTELLT

E-E
ONLY SECTIONAL PLANE SHOWN
NUR SCHNITTEBENE DARGESTELLT

ONLY TYPE HCC
NUR TYP HCC

VERSION	CRIMP TYPE	CROSS SECTION	SURFACE	TYP	PART-NO.	PART REV	DATE	MASS MASSE (G)
BLOCKSEAL	4	0.13	SN		13947540	01	18AP12	0.41
	1	0.35-0.50	SN		15492978	02	20N006	0.46
			AU		15492982	02	20N006	0.46
			AG		13671260	01	150C07	0.46
		0.60-1.00	SN		15492979	02	20N006	0.49
			AU		15492983	02	20N006	0.49
			AG		13671259	01	150C07	0.49
		0.75-1.25	SN	HCC	13984909	01	12SE12	0.49
		1.40-2.50	SN		15492980	02	20N006	0.52
			AU		13624893	01	19JA07	0.52
			AG		13671258	01	150C07	0.52
		2.50: 3.00	SN	HCC	13984915	01	12SE12	0.52
		3.00-4.00	SN		15492981	02	20N006	0.55
			AU		15492985	02	20N006	0.55
		5.00	SN		15494336	02	20N006	0.54
			AU		15494337	02	20N006	0.54
			SN	HCC	13984921	01	12SE12	0.54
DOUBLE CRIMP	2	0.75-1.25	SN		15492986	02	20N006	0.49
			AU		15492989	02	20N006	0.49
		1.35-2.70	SN		15492987	02	20N006	0.53
			AU		15492990	02	20N006	0.53
	3	2.80-4.00	SN		15492988	02	20N006	0.53
			AU		15492991	02	20N006	0.53
SMS	1	0.35-0.50	SN		15494338	02	20N006	0.46
			AU		13553198	02	20N006	0.46
			AG		13671257	01	150C07	0.46
		0.60-1.00	SN		15494339	02	20N006	0.48
			AU		13553199	02	20N006	0.48
			AG		13671256	01	150C07	0.48
		1.40-2.50	SN		15494340	02	20N006	0.52
			AU		13553200	02	20N006	0.52
			AG		13671254	01	150C07	0.52
	3	2.80-4.00	SN		15492976	02	20N006	0.54
			AU		13553201	02	20N006	0.54

DWG STATUS

DATE	STS	REV	N/P	CHG	ZONE	REVISION HISTORY	AUTH	DR	APVD 1	APVD 2
18JN10	U	05	AA			NEW DRAWING FORMAT/ ZEICHNUNGSFORMAT NEU		FRI	GUT	SYS
28AP12	R	06				15492984 REMOVED/ ENTFERNT 13947540 ADDED/ NEUES PROGRESSION STRIP REMOVED TRANSPORTSTREIFEN ENTFERNT		FRI	GUT	
12SE12	R	07				PART-NO./ TEILE-NR. 13984909: -51: -21 ADDED/ NEUES		FRI	GUT	

SCALE/MASSSTAB 1:1

SCALE/MASSSTAB 5:1

DELPHI
DELPHI DEUTSCHLAND GMBH
D-42119 WUPPERTAL

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	NAME	DATE
DR	FRIMMERSDORF	06MY04
APVD1	CVASA	10AU07
APVD2	SIKORA	06DE07
APVD3		
APVD4		
APVD5		

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 15949001
POTENTIELL BESCHEINLICHE STOFFE UND RECYCLINGANTEIL GEMÄSS DELPHI 15949001

MATERIAL: SEE CHART/ SIEHE TABELLE

DRAWING NAME: BTS 2.8 X 0.8
BLOCKSEAL TERMINAL SYSTEM
BLOCKDICHTUNG KONTAKT SYSTEM

DRAWING NUMBER: 15492992

SIZE	SCALE	FRAME NO	SHEET NO	STS	REV	N/P
A1	10:1	1 OF 1	1 OF 1	R	07	AA

DWG TYP: PART DRAWING
WEIGHT (GM)
VOLUME (CM³)
ROUTING
DISTR CODE: D

UNLESS OTHERWISE SPECIFIED
GENERAL TOLERANCES ACCORDING TO:
GD&T ACCORDING TO:
DIM TO CHECK PRÜFMASSE
DIM FOR HELP HILFSMASSE
THEORETIC DIM THEORE. MASSE
REFERENCE
FIRST ANGLE PROJECTION
DO NOT SCALE
USE MATH DATA
GRAPHICS

DIMENSIONAL RANGE (MM)	CHART D
FROM 0	>12
TO 12	
TOLERANCE UNLESS OTHERWISE SPECIFIED	
±0.1	±0.2

ANGULAR TOLERANCE ±2°

R 0.1 MAX
R 0.2 MAX
SHARP CORNER TOLERANCE

1 LINE DRAWN THROUGH A PART NUMBER INDICATES THAT PHYSICAL PARTS ARE NOT AVAILABLE FOR ORDERING.

PART NUMBERS THAT DO NOT HAVE A LINE PRESENT INDICATE THAT PHYSICAL PARTS ARE AVAILABLE FOR ORDERING.

CONTACT DELPHI SALES TO ASSURE AVAILABILITY OF PARTS.

HAT EINER LINE DURCHGESTRICHENE PART-NR GEKENNZEICHNET, DASSE DIESE PART-NR NICHT BESTELLT WERDEN KANN.

PART-NR DIE KEINE LINIE ZEIGEN, KENNZEICHNEN DAS TEILE ZUR BESTELLUNG VERFUEGBAR SIND.

FUER VERFUEGBARKEIT DER PARTS DEN EIN-KAUF VON DELPHI KONTAKTIEREN

KEY PRODUCT CHARACTERISTICS

SAFETY/COMPLIANCE	FIT/FUNCTION	TOTAL ON DRAWING	0
S/C CHECKPOINTS	F/F CHECKPOINTS	LAST NO. USED	0

NO & TYPE	DESCRIPTION	RATIONALE	PTS	ZONE

REMARKS:
- DIMENSIONS IN MILLIMETER
- CRIMPMANUFACTURING PARAMETERS AND TOOLING ACCORDING DELPHI SPECIFICATION
- CRIMPDIMENSION TO FIT CABLE TYPE FLR
- MATERIAL TERMINAL BODY: CUNISI1MG
- MATERIAL SLEEVE: X10CRNI18B
- HCC: HIGH COMPACTION CRIMP

BEMERKUNGEN:
- MASSE IN MILLIMETER
- CRIMPVERARBEITUNGSPARAMETER UND -WERKZEUGE ENTSPRECHEND DELPHI SPEZIFIKATION
- CRIMPABMESSUNGEN FUER LEITUNG TYP FLR
- MATERIAL KONTAKTKOERPER: CUNISI1MG
- MATERIAL UEBERFEDER: X10CRNI18B
- HCC: HOCH VERDICHTENDER CRIMP