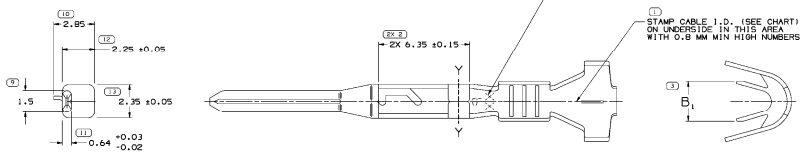
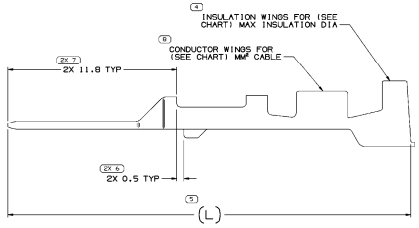
SYMBOL DEFINITION			MISSING SYMBOLS
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL (□) DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	24	NO MISSING SYMBOL NUMBER
	LAST NO. USED	19	

REVISION HISTORY										
ZONE	DWG STATUS DATE	STS	REV	N/P	CHG	REVISION HISTORY	AUTH	DR	APP	REV
	30JL02	R	07	-	-	CLEARED REVISION COLUMNS ALL ACTIVE PARTS - UPDATED PDM ATTRIBUTES	226419	ECB	JAA	TTP
	17JL03	R	08	-	-	15369264,15304708,15394705 AND 15304704 - ADDED TERMINAL MAKE STRAIGHTNESS AND TERMINAL CRIMP STRAIGHTNESS VIEWS. DRAWING SIZE WAS A1. REVISED LOCAL NOTE1.	242518	BRB	BRB	MC
	07OCO3	R	09	-	-	15304705 - UPDATED PDM ATTRIBUTES	246958	EES	EES	AD
	07FEB4	R	10	-	-	ALL ACTIVE PARTS - REMOVED 0.7580.75 & 2X 21.3 MAX TYP DIM(1 DIM #7 WAS #24 & DIM #24 WAS #28	251682	TLD	TLD	MJC
	04OCO4	R	11	-	-	15304704-09, 15304708 & 15369268 - ADDED STAMP DIE I.D.	259308	CTR	JVW	MKM
	01DEO8	R	12	-	-	ALL ACTIVE PARTS - UPDATED MATERIAL CALLOUT	406827	MH	HCB	MH
	18MR10	R	13	-	-	ALL ACTIVE PARTS - UPDATED PDM ATTRIBUTES	410262	JTZ	JTZ	MAC
	06AU10	R	14	-	-	ALL ACTIVE PARTS - ADDED PLATING NOTE, UPDATED MAT'L CALLOUT AND ADDED CONTACT AREA & CRIMP AREA COLUMNS ON CHART	411494	CBB	CBB	VMR
	06OCIO	R	15	-	-	ALL ACTIVE PARTS - UPDATED PLATED NOTES	412129	CBB	CBB	VMR
	18AU11	R	16	-	-	ALL ACTIVE PARTS - ADDED PREFERRED MAT'L SIZE COLUMN AND UPDATED PDM ATTRIBUTES	415196	JAR	JAR	DAF
	03OCIE	R	17	-	-	13969186 - RELEASED	419883	GER	GER	JFF
	29JN15	R	18	-	-	ALL AVAILABLE PARTS - ADDED APPLICATION, TYPICAL CABLE SEAL AND TYPICAL SEALING CAVITY CONFIG. COLUMNS	429224	JVR	JVR	JFF

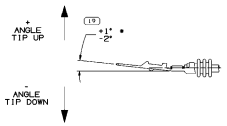


VIEW TO Y-Y

VIEW TO Y-Y

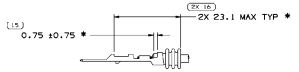


TYPE 101



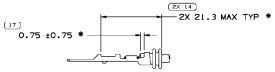
TERMINAL, SEAL AND CABLE ALIGNMENT MEASURED FROM BOTTOM OF CORE CRIMP

SCALE 2:1



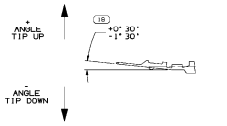
THREE RIB SEAL POSITION REF

SCALE 2:1



TWO RIB SEAL POSITION REF
TERMINAL, SEAL AND CABLE ALIGNMENT MEASURED FROM BOTTOM OF CORE CRIMP

SCALE 2:1



TERMINAL ALIGNMENT (TERMINAL MAKE) MEASURED FROM BOTTOM OF CORE CRIMP

SCALE 2:1

NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:

   DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.

2. MATING COMPONENTS OR EQUIVALENT:
   TERMINAL 12191816.

3. * DENOTES DIMENSIONS MADE AT CUT-OFF AND CRIMP DIE.

4. PLATING TYPE:
   1. REFLOW TIN 1.9 - 3.3 MICROMETERS THICK WITH A COPPER UNDERPLATE 0.5 MICROMETER TO 1.0 MICROMETER THICK.

   PLATING TYPE INFORMATION SHOWN ABOVE IS REFERENCE ONLY. PLATING REQUIREMENTS ARE CONTAINED IN APPLICABLE MATERIAL SPECIFICATION.

PART NO	REV	N/P	PREFERRED MAT'L SIZE	ALTERNATIVE MAT'L SIZE	MAT'L DESCRIPTION	CABLE SIZE (MM²)	ID	DIA	TYPE	B_{MAX}	(L)	APPLICATION	TYPICAL CABLE SEAL	TYPICAL SEALING CAVITY CONFIG.	REPLACED BY	RESTRICTED USAGE	CONTACT AREA PLATING TYPE (SEE NOTE 4)	CRIMP AREA PLATING NOTE (SEE NOTE 4)
13969180	01	-	0.3 X 35.75	0.3 X 36.12	COPPER ALLOY	1.5 - 2.5	14	1.0 - 2.2	101	3.75	28.15	SEALED (150MPI	SEE 12010295 TAX1	Ø5.2 ROUND	-	-	1	1
15369260	01	AL	0.3 X 35.75	0.3 X 36.12	COPPER ALLOY	1 - 1.5	15	2.4 - 1.9	101	2.95	28.15	SEALED (GT)	12191227 OR EQUIV.	Ø4 OVAL	-	RESTRICTED	1	1
15304708	E11	-	0.3 X 35.75	0.3 X 36.12	COPPER ALLOY	1 - 1.5	15	2.4 - 1.9	101	2.95	28.15	SEALED (150MPI	SEE 12010295 TAX1	Ø5.2 ROUND	-	RESTRICTED	1	1
15304707	E1	-	-	0.3 X 36.12	COPPER ALLOY	0.75 - 1	17	2.25 - 1.7	101	2.65	28.15	SEALED (GT)	12191227 OR EQUIV.	Ø4 ROUND	15326269	-	1	1
15304706	F1	-	-	0.3 X 36.12	COPPER ALLOY	0.35 - 0.5	21	1.85 - 1.8	101	2.1	28.15	SEALED (GT)	12191226 OR EQUIV.	Ø4 ROUND	15326268	-	1	1
15304705	E12	-	0.3 X 35.75	0.3 X 36.12	COPPER ALLOY	0.75 - 1	17	2.25 - 1.7	101	2.65	28.15	SEALED (150MPI	SEE 12010295 TAX1	Ø5.2 ROUND	-	-	1	1
15304704	E11	-	0.3 X 35.75	0.3 X 36.12	COPPER ALLOY	0.35 - 0.5	21	1.85 - 1.2	101	2.1	28.15	SEALED (150MPI	SEE 12010295 TAX1	Ø5.2 ROUND	-	-	1	1

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PART DRAWING	
PART NUMBER	
TITLE	
VOLUME (CAT)	STATUS CODE

UNLESS OTHERWISE SPECIFIED
THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994
DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994
DIMENSIONS ARE IN MILLIMETERS
SURFACE TEXTURE SYMBOLS BASED ON ISO 1302
ALL DRAWINGS AND SPECIFICATIONS ARE SUBJECT TO CHANGE AND ALL PARTS MAY BE VERIFIED, REPAIRED OR SCRAP AS REQUIRED

PROCESS SENSITIVE DIMENSION
5

DIMENSIONAL RANGE (MM)	EXPECT CP
FROM 0	2<12
TO 2	

TOLERANCE UNLESS OTHERWISE SPECIFIED
LINEAR ±0.1
ANGULAR ±2°

THIRD ANGLE PROJECTION

DO NOT SCALE

USE MATH DATA

NX

DELPHI
DELPHI PACKARD ELECTRONIC/ELECTRONIC ARCHITECTURE

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DR	NAME	DATE
APVD1	N. VERDURA	06FEB96
APVD2	J. STEELE	08MAY96
APVD3	S.S HSIEH	28MAY96
APVD4		
APVD5		

SUBSTANCES OF CONCERN ARE RECYCLED CONSULT PEER DELPHI (DRAWING)

MATERIAL	SEE CHART
DRAWING NAME	TAXI TERM M GT 150 SEALED
DRAWING NUMBER	15304703

SIZE	SCALE	FRAME NO	SHEET NO	TOT	REV	TYP
A0	10:1	1 OF 1	1 OF 3	R	18	-