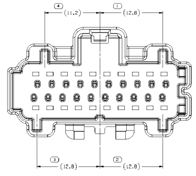
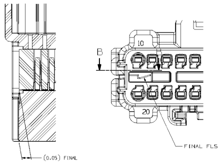
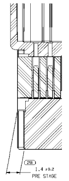


TYPE 104
SAME AS TYPE 101
EXCEPT AS SHOWN

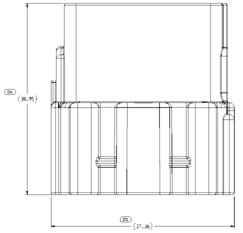


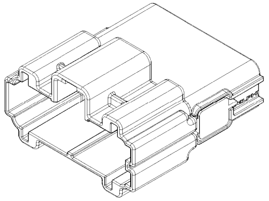
SECTION B-B DELIVERY CONDITION TO VEHICLE PLANT
FLS FINAL POSITION AFTER TERMINALS

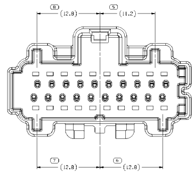


SECTION A-A

DELIVERY CONDITION TO WIRE ASSEMBLY PLANT
FLS PRE-STAGED POSITION BEFORE TERMINALS







TYPE 103
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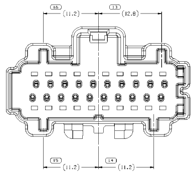
EXCEPT AS SHOWN



TYPE 106
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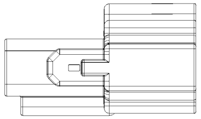
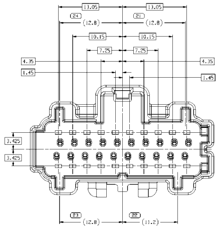
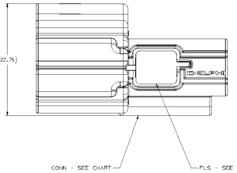
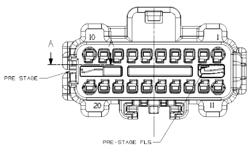
EXCEPT AS SHOWN

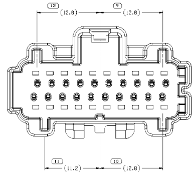




TYPE 101







TYPE 102
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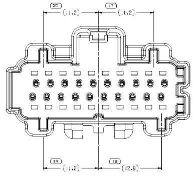
EXCEPT AS SHOWN



TYPE 105
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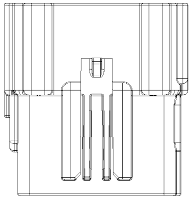
EXCEPT AS SHOWN



SYMBOL DEFINITION			MISSING SYMBOLS
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL ⬭ OR ⬭ DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	28	NO MISSING SYMBOL NUMBER
⬭ INDICATES THE DIMENSION IS SHOWN ON THE PART DRAWING AND THE TOOL MUST BE QUALIFIED AT 80% OF THE TOLERANCE SHOWN UNLESS SUPERSEDED BY A "TBT".	LAST NO. USED	28	

DWG STATUS					ZONE	REVISION HISTORY	AUTH	DR	APVD 1	APVD 2
DATE	STG	REV	N/P	CHG						
20MR15	R	01	-	-		ALL PARTS RELEASED	429128	TAI	TAI	MAL
14MY15	R	02	-	-		ALL PARTS - AVAILABLE	429610	TAI	TAI	MAL
01JL15	R	03	-	-		ALL PARTS - UPDATED GRAPHICS	430022	TAI	TAI	MAL
15JL15	R	04	-	-		ALL PARTS - UPDATED CONNECTOR TO LATEST REV	430187	KYT	JVM	MAL
24NO15	R	05	-	-		ALL PARTS - UPDATED CONN & FLS TO LATEST REVISION	431465	ABH	JVM	MAL
29DE15	R	06	-	-		ALL PARTS - UPDATED CONN & FLS TO LATEST REVISION	431731	NRM	MAL	MAL
12FE16	R	07	-	-		ALL PARTS - ADDED TERMINAL INSERTION FORCE NOTE	432079	AHG	AHG	MAL
14MR16	R	08	-	-		ALL PARTS - ADDED ISL INSERTION NOTE FORCE	432332	DCH	DCH	MAL
17JN16	R	09	-	-		ALL PARTS - UPDATED CONN & FLS TO LATEST	433407	DCH	DCH	MAL
20JL16	R	10	-	-		ALL PARTS - ADDED NOTE 6	433751	EVV	EVV	MAL
10OC16	R	11	-	-		33239521-23 - UPDATED PDM ATTRIBUTES	434489	APB	APB	MAL
08NO16	R	12	-	-		ALL PARTS - REMOVED TERMINAL INSERTION FORCE NOTE	434834	GDH	JVM	MAL
01AU17	R	13	-	-		ALL PARTS - UPDATED CONNECTOR TO LATEST REVISION	437353	ZMF	ZNF	MAL

NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:

   DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
2. THIS PRODUCT IS NOT CATEGORIZED AS AN APPEARANCE ITEM. MINOR IMPERFECTIONS INCLUDING, BUT NOT LIMITED TO, FLOW MARKS, COLOR BLEMISHES, GATE VESTIGE, AND SOFT FLASH THAT DO NOT AFFECT THE FIT, FORM, OR FUNCTION OF THE PART ARE PERMISSIBLE PER DPNP-4.7-CS-01.
3. FOR APPLICATION DATA SEE THE INDIVIDUAL APPLICATION DRAWINGS.
4. INDEPENDENT SECONDARY LOCK PRESTAGED INSERTION FORCE 55N MAXIMUM.
5. POLARIZATION FEATURE EFFECTIVENESS TO ANOTHER INDEX; MUST WITHSTAND 140N WITHOUT MATING OR ELECTRICAL CONTACT.

PART NO	REV	N/P	TYPE	CONN	FLS
33239523	08	-	106	33239530	33239514
33239522	08	-	105	33239529	33239514
33239521	08	-	104	33239528	33239514
33239520	08	-	103	33239527	33239514
33239519	08	-	102	33239526	33239514
33239518	08	-	101	33239525	33239514

DRAWING NUMBER 33239516						
SIZE	SCALE	FRAME NO	SHEET NO	STG	REV	N/P
A1×3	5:1	2 OF 2	1 OF 1	R	13	-

⬭ 28 PROCESS SENSITIVE DIMENSION

DIMENSIONS ENCLOSED IN ( ) INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED

DIMENSIONAL RANGE (MM)									CHART EI
FROM TO	> 0 20	> 20 30	> 30 70	> 70 100	>100 150	>150 200	>200 250	>250 300	>300 400
TOLERANCE UNLESS OTHERWISE SPECIFIED									
	±0.15	±0.2	±0.3	±0.4	±0.5	±0.6	±0.8	±1	±1.2
ANGULAR TOLERANCE ±2°									

A LINE DRAWN THROUGH A PART NUMBER INDICATES THAT PHYSICAL PARTS ARE NOT AVAILABLE FOR ORDERING.

PART NUMBERS THAT DO NOT HAVE A LINE PRESENT INDICATE THAT PHYSICAL PARTS ARE AVAILABLE FOR ORDERING.

CONTACT DELPHI SALES TO ASSURE AVAILABILITY OF PARTS.

DWG TYPE: PART DRAWING
STYLE:
VOLUME (CAP):
DISTR CODE: D

UNLESS OTHERWISE SPECIFIED
THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE GM GLOBAL DIMENSIONING AND TOLERANCING ADDENDUM-2001. SEPARATE PATTERNS OF FEATURES MAY BE GAGED SEPARATELY REGARDLESS OF DATUM REFERENCES.

ALL DIMENSIONS ARE IN MILLIMETERS

REFERENCE:

THIRD ANGLE PROJECTION

DO NOT SCALE
USE MATH DATA
CAD NX

DELPHI
DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE
WARREN, OH

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		DATE
DR		
APVD1	T. ILER	20MR15
APVD2	T. ILER	20MR15
APVD3	M. LYTLE	20MR15
APVD4		
APVD5		

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001

MATERIAL
SEE DRAWINGS

DRAWING NAME
TAXI ASM CONN 20 M OCS 1.2

DRAWING NUMBER 33239516						
SIZE	SCALE	FRAME NO	SHEET NO	STG	REV	N/P
A1×3	5:1	1 OF 2	1 OF 1	R	13	-