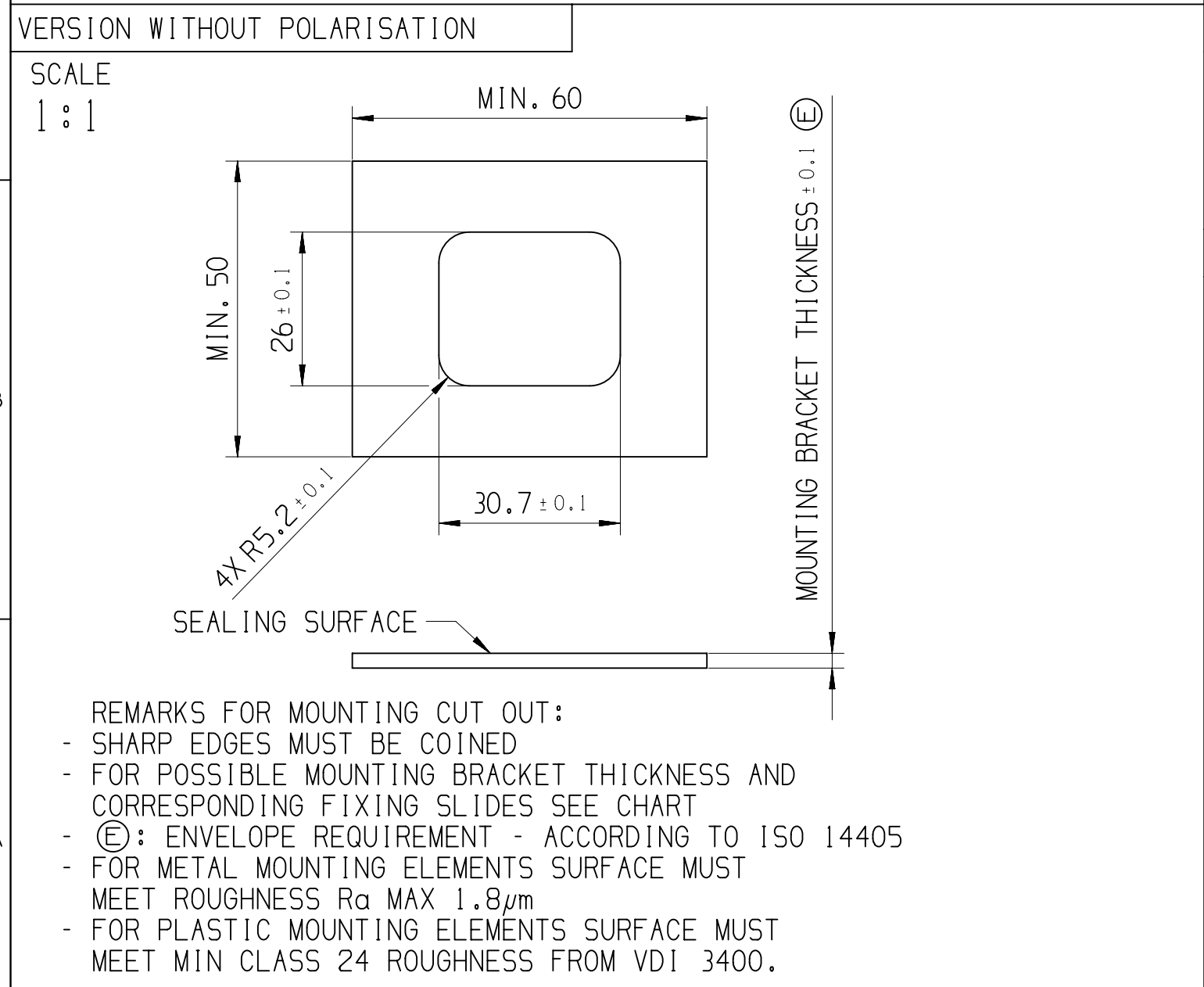
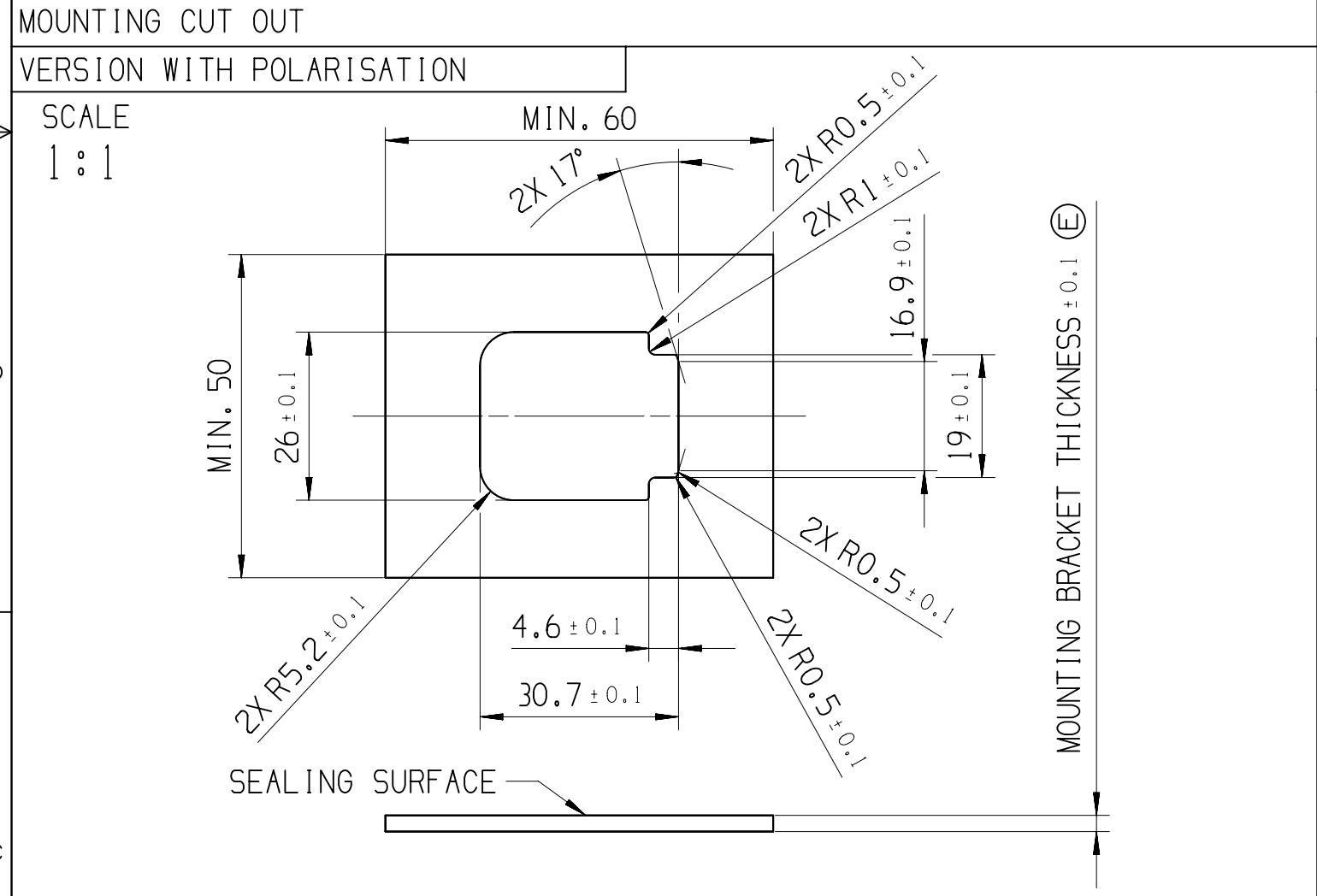
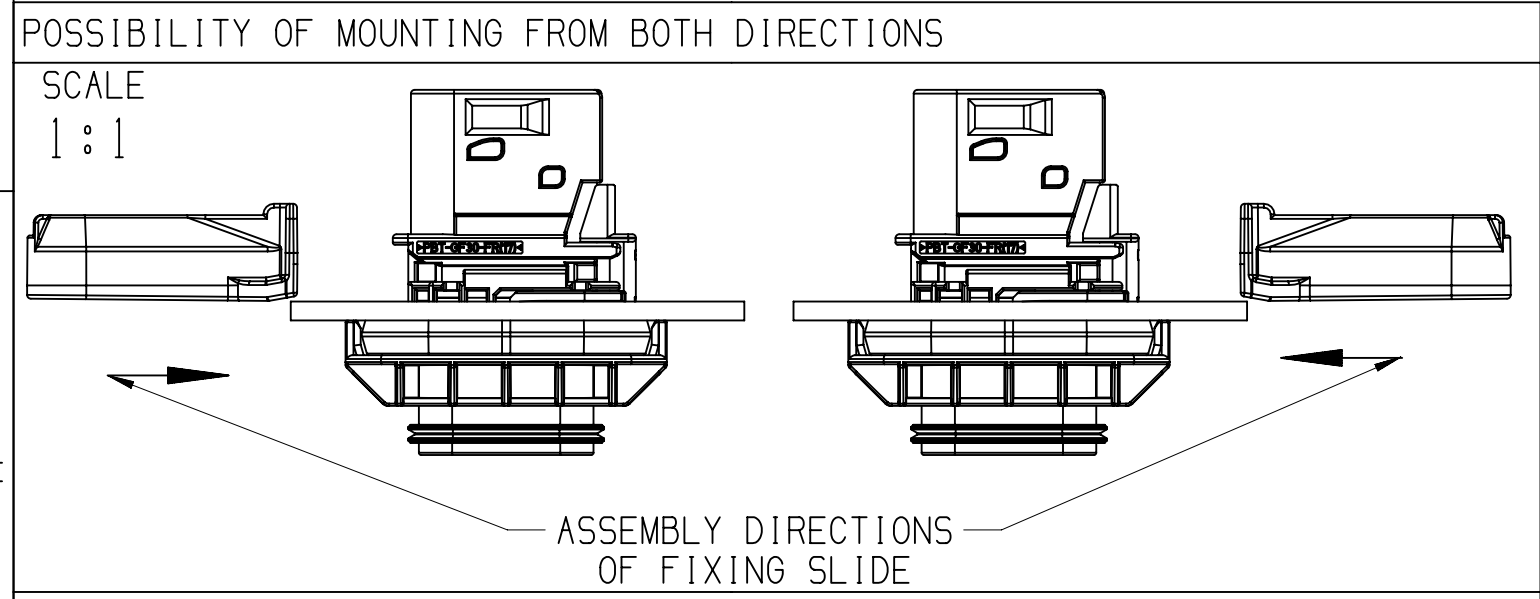


12		11		10		9		8		7		6		5		4		3		2		1	
NOTES																							
-	ON MAIN VIEW ASSEMBLY 33341408 SHOWN (CODE A)																						
-	DELIVERED CONDITION AS ON MAIN VIEWS - SECONDARY LOCK IN OPEN POSITION																						
ASSEMBLY INSTRUCTION NO.:																							
35269105-CUS71 - PRELIMINARY ASSEMBLY																							
35269105-CUS72 - HARNESS ASSEMBLY																							
35269102-CUS73 - CAR ASSEMBLY																							
MATING PARTS:																							
-	8 WAY 1.5 FEMALE CONNECTOR ASM DWG-NO.: 35153960																						
-	FIXING SLIDE APTIV DWG-NO.: 33294397																						
	(HT DWG-NO.: 17-1458-001-CSG)																						
-	BACKSHELL 90 DEG APTIV DWG-NO.: 35024554																						
	(HT DWG-NO.: 17-2275-001-CSG)																						
-	BACKSHELL 180 DEG APTIV DWG-NO.: 35024538																						
	(HT DWG-NO.: 17-1461-001-CSG)																						
-	PROTECTION CAP APTIV DWG-NO.: 35428682																						
	(HT DWG-NO.: 17-2271-001-CSG)																						
①																							
MATING TERMINAL SYSTEM:																							
	1.5 TERMINAL DWG-NO.: 15396739																						
	MAX WIRE CROSS SECTION: 1.0MM²																						
-	RECOMMENDATION FOR 1.5 TERMINAL WITH WIRE CROSS SECTION 1.5MM² - USE COMBINATION:																						
	TE TERMINAL: TAB 1.6, DWG NO.: 1703278-5																						
	SEAL: 2112323-1																						
	MAX INSULATION CRIMP DIMENSIONS:																						
	HEIGHT: 3.40; WIDTH: 3.40																						
1	APTIV LOGO																						
2	MATERIAL NAME ACCORDING TO VDA 260																						
3	DATE INSERT																						

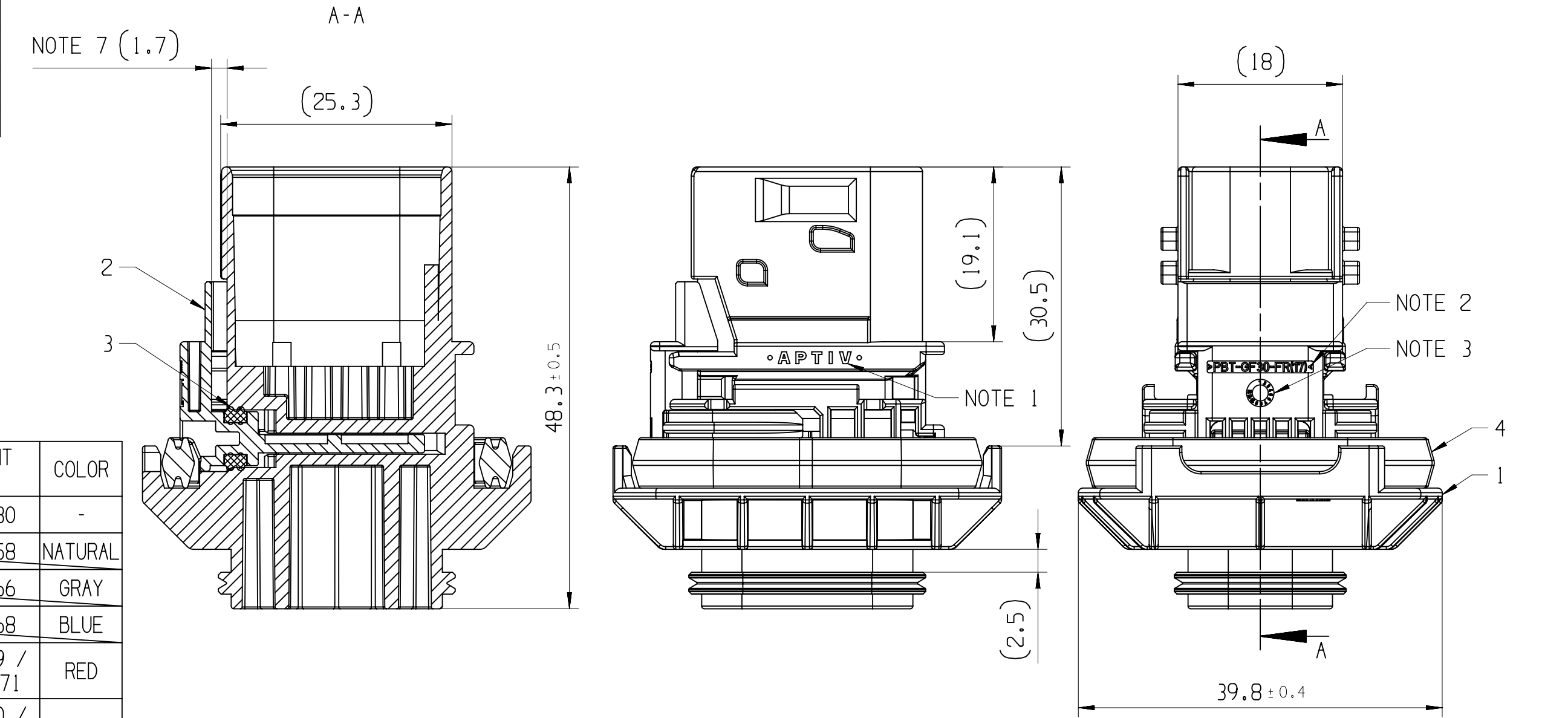


REMARKS FOR MOUNTING CUT OUT:
- SHARP EDGES MUST BE COINED
- FOR POSSIBLE MOUNTING BRACKET THICKNESS AND CORRESPONDING FIXING SLIDES SEE CHART
- Ⓢ: ENVELOPE REQUIREMENT - ACCORDING TO ISO 14405
- FOR METAL MOUNTING ELEMENTS SURFACE MUST MEET ROUGHNESS Ra MAX 1,8µm
- FOR PLASTIC MOUNTING ELEMENTS SURFACE MUST MEET MIN CLASS 24 ROUGHNESS FROM VDI 3400.

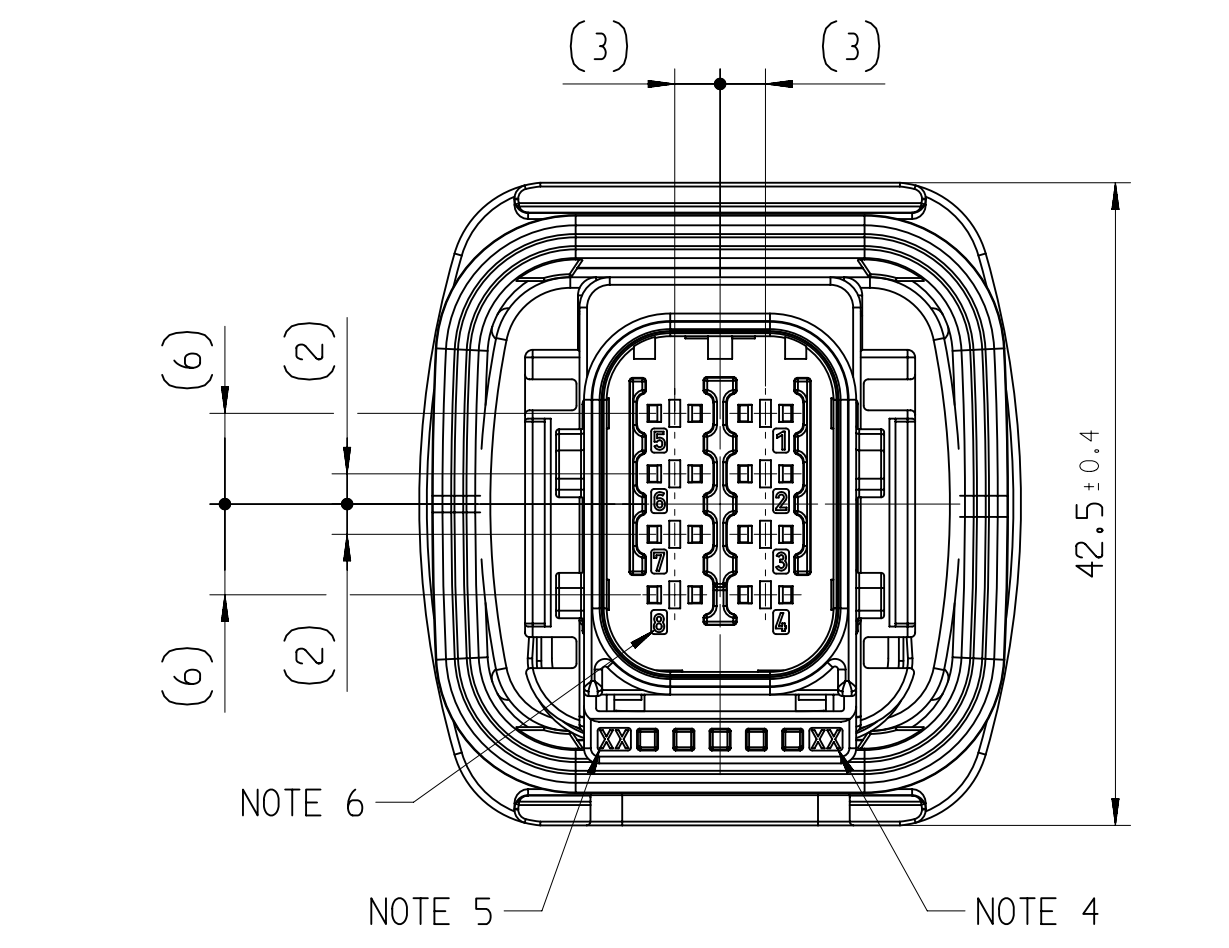
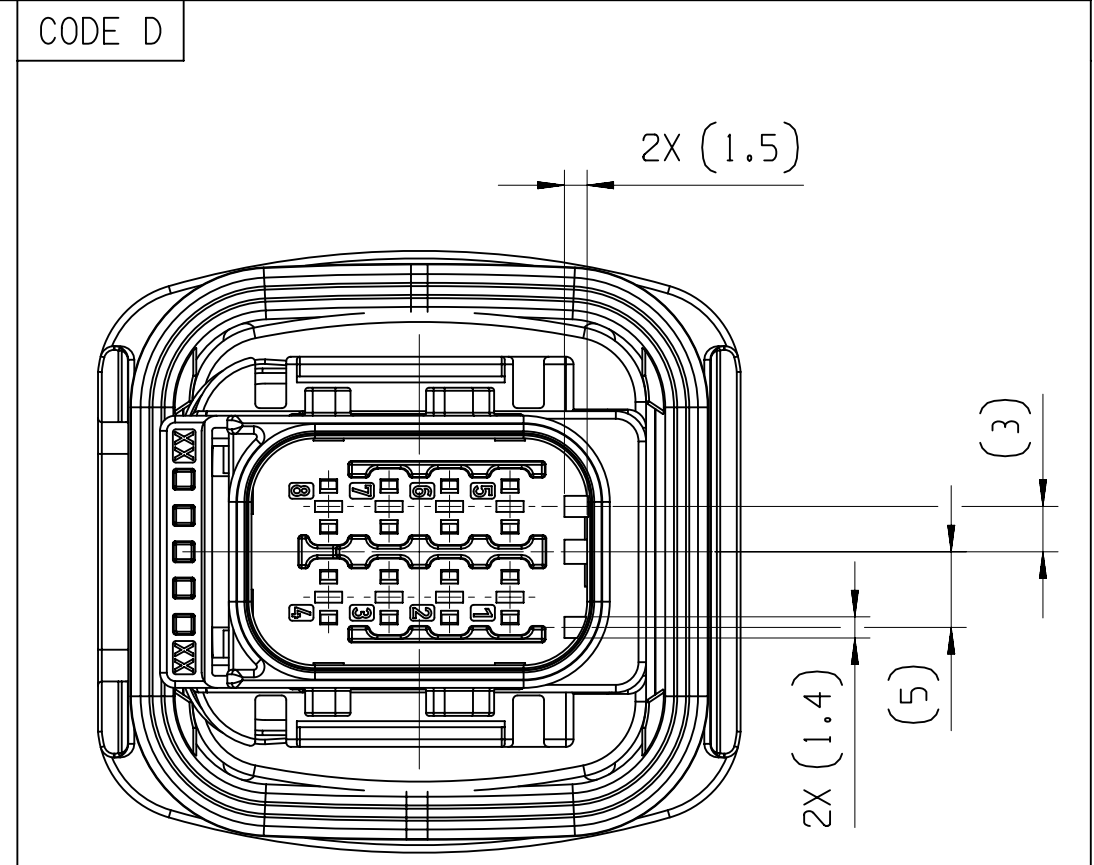
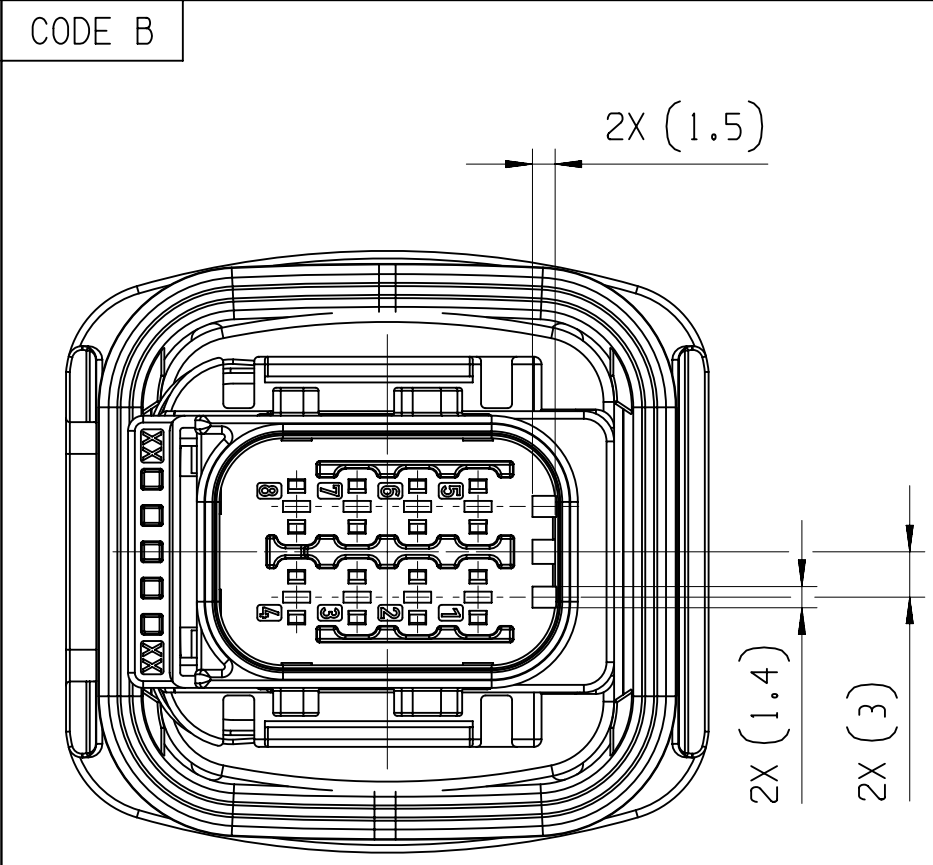
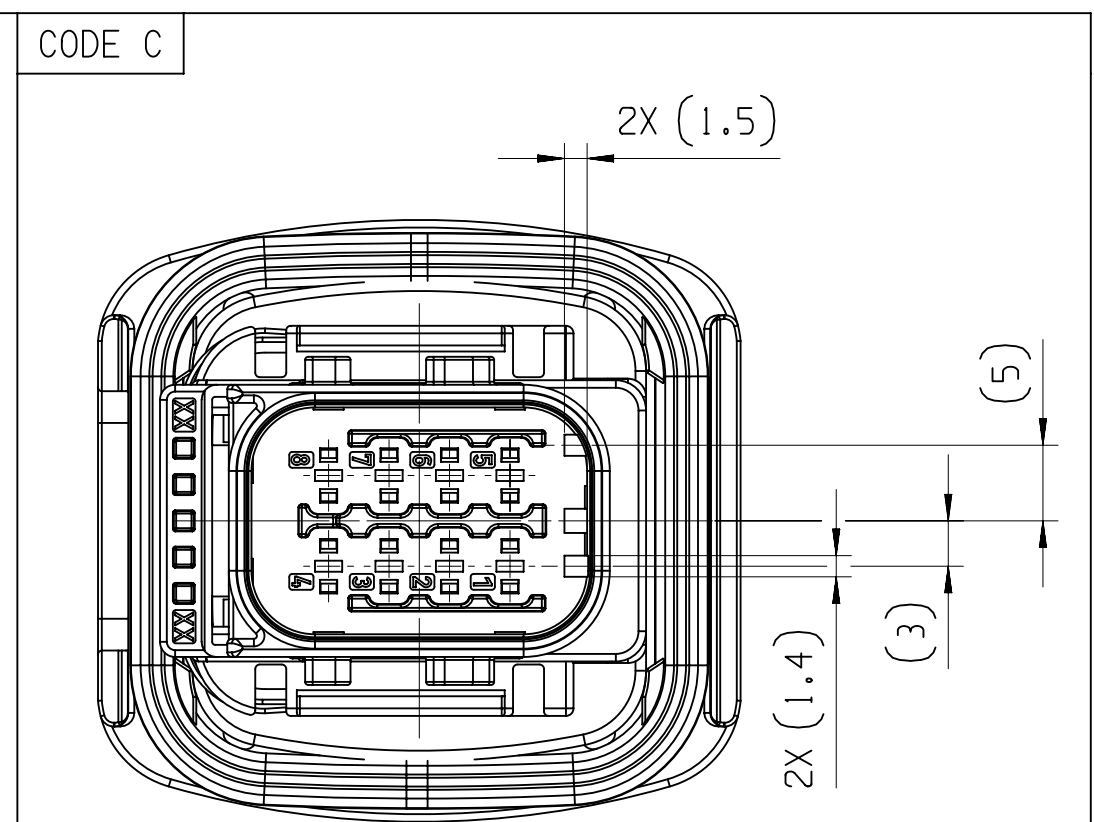
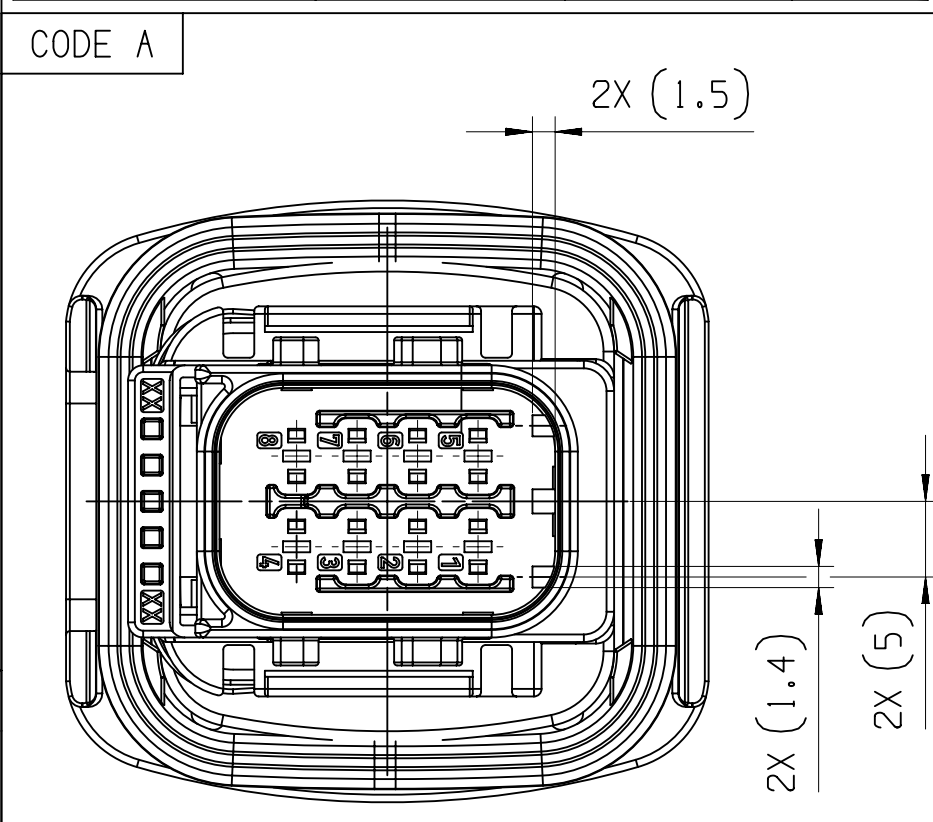
ASSEMBLY-NO.:	PART-REV	CODING	MATERIAL/WEIGHT
33341408	01	CODE A	ALL PARTS VO / 24,05
33341409	01	CODE B	
33341410	01	CODE C	
33341411	01	CODE D	
33346266	01	CODE A	ALL PARTS NVO / 23,4
33347518	01	CODE B	
33347519	01	CODE C	
33347530	01	CODE D	

NOTES	
4	TOOL CAVITY NUMBER
5	INDEX REPLACEMENT INSERT
6	PART CAVITY NUMBER
7	MOVING DISTANCE OF SECONDARY LOCK

POSITION		1				2				3		4			
NAME		HOUSING PANAL MOUNT								SECONDARY LOCK		SL SEAL		FIXING SEAL	
MATERIAL		PBT GF30 FR17				PBT GF30				PBT GF30 FR17	PBT GF30	LSR 50 SHORE		LSR 70 SHORE	
COLOR:	BLACK	GRAY	GREEN	BLUE	BLACK	GRAY	GREEN	BLUE	ORANGE	YELLOW	REDDISH-BROWN		REDDISH-BROWN		
PART-NO.:	33338796	33338794	33338798	33338831	33344887	33347334	33347333	33347308	33338898	33344860	33283927		33283926		
-	---	---	---	---	---	---	---	---	---	---	---		---		
-	1	---	---	---	---	---	---	---	1	---	1		1		
-	---	1	---	---	---	---	---	---	1	---	1		1		
-	---	---	1	---	---	---	---	---	1	---	1		1		
-	---	---	---	1	---	---	---	---	1	---	1		1		
-	---	---	---	---	1	---	---	---	---	1	1		1		
-	---	---	---	---	---	1	---	---	---	1	1		1		
-	---	---	---	---	---	---	1	---	---	1	1		1		
-	---	---	---	---	---	---	---	1	---	1	1		1		



MOUNTING BRACKET THICKNESS	FIXING SLIDE APTIV/HT PART-NO.:	COLOR
-	PBT GF30 FR17 PBT GF30	-
1MM	35065351 35065358	NATURAL
1.5MM	35065364 35065366	GRAY
2MM	35065367 35065368	BLUE
2.5MM	33282490 / 151-02370 33344869 / 151-02371	RED
3MM	33341422 / 151-02374 33344870 / 151-2375	YELLOW
3.5MM	33341423 / 151-02378 33344871 / 151-02379	GRAY
4MM	35065369 35065353	GREEN



DIM TO CHECK		DIMENSIONAL RANGE (MM)										CHART E1	
		FROM	> 0	> 20	> 30	> 70	> 100	> 150	> 200	> 250	> 300		
I) DIM FOR HELP		TO	20	30	70	100	150	200	250	300	400		
TOLERANCE UNLESS OTHERWISE SPECIFIED													
THEORETIC DIM			±0.15	±0.2	±0.3	±0.4	±0.5	±0.6	±0.8	±1	±1.2		
ANGULAR TOLERANCE +2°													

DWG STATUS				ZONE		REVISION HISTORY		AUTH	DR	APVD 1	APVD 2
DATE	STG	REV	N/P	CHG							
19NO18	R	01				INITIAL RELEASE			P.BAL	P.NAJ	M.GRU
14MR19	R	01	AA		G10 E9	REFERENCE HELLERMANN TYTON DWG-NO. ADDED REFERENCE HELLERMANN TYTON PART-NO. ADDED			K.FAR	M.GRU	K.PIT
27OC20	R	01	AB		G10 G10	PROTECTION CAP APTIV DWG-NO.: 35428682 WAS 35274876 PART AVAILABILITY FOR PART NUMBERS 33346266, 33347518, 33347519, 33347530 UPDATED			P.NAJ	M.GRU	

SCALE 1:1

• APTIV •

CONNECTION SYSTEMS
KRAKOW, POLAND

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TEN RYSUNEK JEST WLASNOSCIA APTIV I ZAWIERA POULNE INFORMACJE POWELANE, ROZPOWISZECZANIE I WYKORZYSTYWANIE TEGO DOKUMENTU LUB ZWIAZANYCH Z NIM DANYCH CAD, JAK ROWNIEZ PRZEKAZYWANIE INNYM JAKIEKOLWIEK ICH ZAWARTOSCI BEZ NADANIA WYRAZNYCH UPRAWNIEN, JEST ZABRONIONE.

DR	P.BALAJI	DATE	18NO18
APVD1	P.NAJDUCH	19NO18	
APVD2	M.GRUDZEWSKI	20NO18	
APVD3			
APVD4			
APVD5			

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER APTIV 10949001
SUBSTANCJE NIEBEZPIECZNE I POWTORNIE PRZETWORZONE OKRESLA APTIV 10949001

MATERIAL
SEE CHART

DRAWING NAME
8 WAY 1.5
CTCS PANEL MOUNT MALE ASSEMBLY

DRAWING NUMBER
35153950

SIZE	SCALE	FRAME NO	SHEET NO	STG	REV	N/P
A1	2:1	1 OF 1	1 OF 1	R	01	AB