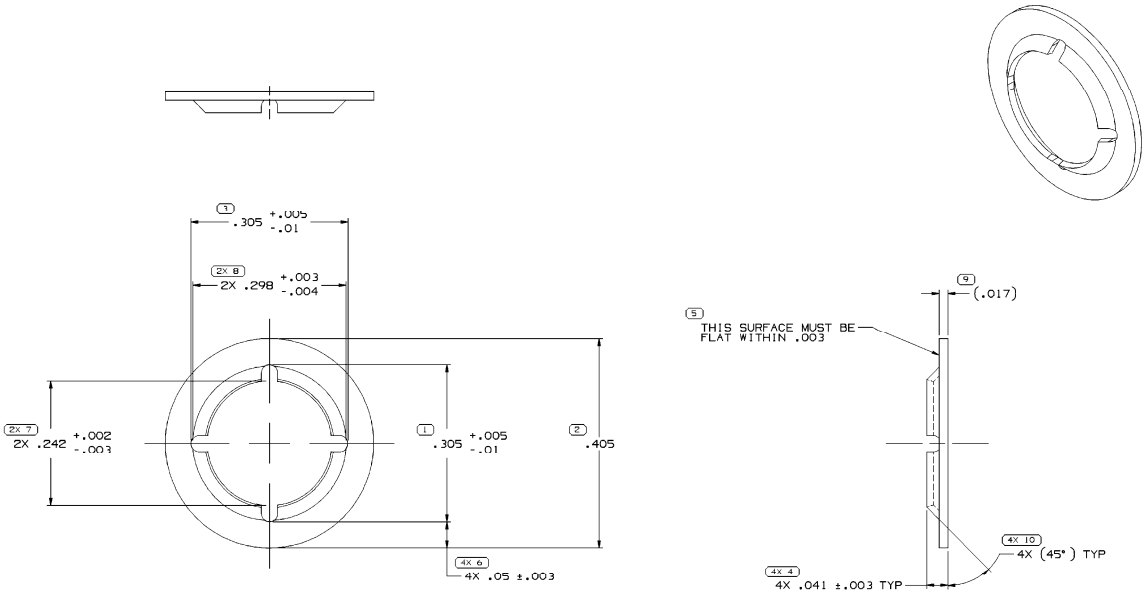
SYMBOL DEFINITION		
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL (◯) DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	21
	LAST NO. USED	10

MISSING SYMBOLS

NO MISSING SYMBOL NUMBER

DWG STATUS DATE	STG	REV	N/P	CHG	ZONE	REVISION HISTORY	AUTH	DR	APVD 1	APVD 2
30JN99	R	01	-	-		ALL PARTS-REDRAWN TO PD 12004737- REVISED PROCESS NOTE 2	195232	RGT	CMP	JH
11MY04	R	02	-	-		15492512 - RELEASED	255159	RTV	JAA	MGR
04AU04	R	03	-	-		UPDATED NOTE #4	257695	LMB	LMB	MR
060C04	R	04	-	-		UPDATED PROCESS NOTES 1 & 3. & ADDED DIMS 6-10. ELIMINATED TQD.	259939	MJM	MJM	MR
03N005	R	05	-	-		12004737 - OBSOLETE	273752	RMG	JVM	MGR
23MR15	R	06	-	-		15492512 - ADDED "HARDNESS" AND "ALTERNATIVE MAT'L" PROCESS NOTES	429186	ABH	JVM	JGR



NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED: DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION. (SEE MATH MODEL FOR PRECISE DIMENSIONS.) FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
2. THIS PART MUST BE FREE OF ANY BURRS OR PROTRUSIONS.
3. THIS PART IS CONTROLLED FOR AUTOMATIC FEEDING.

PROCESS NOTES

1. HARDNESS TO BE ROCKWELL C45-35.
2. ZINC PLATE PER GM4342-M CODE 20K 24. OPTIONAL CONSTRUCTION (PLATED PARTS CAN BE TINTED WITH YELLOW CHROMATE TREATMENT).
3. PARTS MUST BE FREE OF RUST AND OILY GRIT ONLY.
4. PLATED PER DX551611-P.
5. ◯ MATERIAL SPECIFICATION SAE 1074, IS ACCEPTABLE AS ALTERNATIVE MATERIAL.

PART NO	REV	N/P	MAT'L SIZE	MAT'L SPEC	PROCESS NOTES	PART NO	REV	N/P	PROCESS NOTES
						15492512	02	AB	1,3,4,5
12103406	B1	-	.017 THK	SAE 1070	1	12004737	F3	-	2,3
UNPLATED						PLATED			

A ——— LINE DRAWN THROUGH A PART NUMBER INDICATES THAT PHYSICAL PARTS ARE NOT AVAILABLE FOR ORDERING.

PART NUMBERS THAT DO NOT HAVE A LINE PRESENT INDICATE THAT PHYSICAL PARTS ARE AVAILABLE FOR ORDERING.

CONTACT DELPHI SALES TO ASSURE AVAILABILITY

DWG TYPE: PART DRAWING

STYLE

VOLUME (QA) | DISTR CODE

UNLESS OTHERWISE SPECIFIED

THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY ISO 1101-1997 DIMENSIONING AND TOLERANCING ADDENDUM 1 (99). ALL GEOMETRIC TOLERANCES AND RELATED DATUMS APPLY RFS. RULE #1(PERFECT FORM AT MMC) DOES NOT APPLY WHEN RELATIONSHIP BETWEEN FEATURES IS ESTABLISHED BY ORIENTATION OR LOCATION TOLERANCES. SEPARATE POSITION CALLOUTS MAY BE BASED SEPARATELY, REGARDLESS OF DATUM REFERENCES.
ALL DIMENSIONS ARE IN INCHES

(2) PROCESS SENSITIVE DIMENSION

DIMENSIONS ENCLOSED IN ( ) INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED

DIMENSIONAL RANGE (IN)	CHART J
FROM 0	>.500
TO .500	
TOLERANCE UNLESS OTHERWISE SPECIFIED	±.010
±.005	
ANGULAR TOLERANCE ±2°	

REFERENCE

THIRD ANGLE PROJECTION

DO NOT SCALE

USE MATH DATA

NX

DELPHI

DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE
WARREN, OH

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		DATE
DR		
APVD1	R. GUTIERREZ	30JN99
APVD2	C. MIRANDA	30JL99
APVD3	J. HORIUCHI	08AU99
APVD4		
APVD5		

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI [0949001]

MATERIAL: SEE CHART

DRAWING NAME: TAXI MOUN WASHER

DRAWING NUMBER: 12103407

SIZE	SCALE	FRAME NO	SHEET NO	STG	REV	N/P
A1	10:1	1 OF 1	1 OF 1	R	06	-