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**DIETHYLENE GLYCOL**  
**CAS # 111-46-6**

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TEST METHOD	COMPONENT		LIMITS
ASTM E2409	Diethylene Glycol, wt. % (1)	min	99
ASTM E2409	Ethylene Glycol, wt. %	max	.2
ASTM D1078	Distillation Range, C		
		IBP	min 242
		DP	max 250
ASTM D1209-11 / ASTM D5386	Color, Pt-Co Units	max	15
ASTM D1613 / ASTM E2679	Acidity, as Acetic Acid, wt. %	max	0.01
ASTM D4052	Specific Gravity at 20/20 Deg. C		1.117-1.120
ASTM D482	Ash, g/100 ml	max	.005
ASTM E1064	Water Content, wt. 5	max	0.2
ASTM D5386	Appearance	Visual	Clear/Free