

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations Revision date: 03/15/2016

SECTION 1. Identification of the suc	stance/mixture and of the company/undertaking
1.1. Product identifier	
Product form	: Mixture
Product name	: Blue Mountain Concentrate Antifreeze and Coolant
1.2. Relevant identified uses of the subs	stance or mixture and uses advised against
Use of the substance/mixture	: Antifreeze & Coolant
1.3. Details of the supplier of the safety	data sheet
Old World Industries, LLC 4065 Commercial Ave. Northbrook, IL 60062 - USA T (847) 559-2000 www.oldworldind.com	
1.4. Emergency telephone number	
Emergency number	: (800) 424-9300; (703) 527 3887 (International) Chemtrec
SECTION 2: Hazards identification	
2.1. Classification of the substance or n	nixture
GHS-US classification	
Acute toxicity (oral), Category 4 Specific target organ toxicity — Repeated expos	H302 ure, Category 2 H373
Full text of H statements : see section 16	
2.2. Label elements	
GHS-US labelling	
Hazard pictograms (GHS-US)	: GHS07 GHS08
Signal word (GHS-US)	: Warning
Hazard statements (GHS-US)	: H302 - Harmful if swallowed
	H373 - May cause damage to organs (kidneys) through prolonged or repeated experience (arel)
Precautionary statements (GHS-US)	 H373 - May cause damage to organs (kidneys) through prolonged or repeated exposure (oral) P201 - Obtain special instructions before use P202 - Do not handle until all safety precautions have been read and understood P260 - Do not breathe mist, spray, vapors P264 - Wash affected areas thoroughly after handling P270 - Do not eat, drink or smoke when using this product P280 - Wear personal protective equipment as required P301+P310 - If swallowed: Immediately call doctor/physician or poison center P301+P330+P331 - If swallowed: rinse mouth. Do NOT induce vomiting P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing P308+P313 - If exposed or concerned: Get medical advice/attention P405 - Store locked up P501 - Dispose of contents/container to appropriate waste disposal facility, in accordance with local/regional/national/international regulations
Precautionary statements (GHS-US) 2.3. Other hazards	 P201 - Obtain special instructions before use P202 - Do not handle until all safety precautions have been read and understood P260 - Do not breathe mist, spray, vapors P264 - Wash affected areas thoroughly after handling P270 - Do not eat, drink or smoke when using this product P280 - Wear personal protective equipment as required P301+P310 - If swallowed: Immediately call doctor/physician or poison center P301+P330+P331 - If swallowed: rinse mouth. Do NOT induce vomiting P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing P308+P313 - If exposed or concerned: Get medical advice/attention P405 - Store locked up P501 - Dispose of contents/container to appropriate waste disposal facility, in accordance with

No additional information available

2.4. Unknown acute toxicity (GHS US)

No data available

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

SECTION 3: Composition/information on ingredients

3.1. Substance

Not applicable

3.2. **Mixture Product identifier** % by wt **GHS-US** classification Name (CAS No) 107-21-1 90 - 97 Acute Tox. 4 (Oral), H302 ethylene glycol Acute Tox. 4 (Oral), H302 STOT RE 2, H373 (CAS No) 111-46-6 diethylene glycol < 5 (CAS No) 7732-18-5 < 4 Not classified water (CAS No) 3734-33-6 30 - 50 ppm Acute Tox. 4 (Oral), H302 denatonium benzoate Skin Irrit. 2, H315 Eye Irrit. 2A, H319 STOT SE 3, H335

SECTION 4: First aid measures	
4.1. Description of first aid measures	
First-aid measures general	: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).
First-aid measures after inhalation	 If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. If you feel unwell, seek medical advice.
First-aid measures after skin contact	: Remove contaminated clothing. Wash with plenty of soap and water. Wash contaminated clothing before reuse. If skin irritation occurs: Rinse immediately with plenty of water (for at least 15 minutes), Get medical advice/attention.
First-aid measures after eye contact	: Remove contact lenses, if present and easy to do. Continue rinsing. Rinse immediately with plenty of water for 15 minutes, lifting lower and upper lids. If eye irritation persists: Get medical advice and attention.
First-aid measures after ingestion	: Obtain emergency medical attention. Rinse mouth. If the person is fully conscious, make him/her drink two glasses of water. Never give an unconscious person anything to drink. Do NOT induce vomiting. Call a POISON CENTER/doctor/physician if you feel unwell. If medical advice is delayed, and if the person has swallowed a moderate volume of material (a few ounces), then give three to four ounces of hard liquor, such as whiskey. For children, give proportionally less liquor, according to weight.
4.2. Most important symptoms and effect	ts, both acute and delayed
Symptoms/injuries	: Causes damage to organs (kidneys) Oral.
Symptoms/injuries after skin contact	: Causes skin irritation.
Symptoms/injuries after eye contact	: Causes serious eye damage.
Symptoms/injuries after ingestion	: Swallowing a small quantity of this material will result in serious health hazard. The lethal dose in humans is estimated to be 100 mL (3 oz).

4.3. Indication of any immediate medical attention and special treatment needed

A more effective intravenous antidote for physician uses is 4-methylpyrazaole, a potent inhibitor of alcohol dehydrogenases, which effectively blocks the formation of toxic metabolites of ethylene glycol. It has been used to decrease the metabolic consequences of ethylene glycol poisoning before metabolic acidosis coma, seizures, and renal failure have occured.

SECTION 5: Firefighting measures	
5.1. Extinguishing media	
Suitable extinguishing media	: Water fog. Fine water spray. Foam. Carbon dioxide. Dry chemical powder. Sand.
Unsuitable extinguishing media	: Do not use a heavy water stream. May spread fire.
5.2. Special hazards arising from the sub	ostance or mixture
Fire hazard	: During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include and are not limited to: Carbon monoxide. Carbon dioxide.
Reactivity	: No dangerous reactions known under normal conditions of use.
5.3. Advice for firefighters	
Firefighting instructions	: Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire. Prevent fire fighting water from entering the environment.
Protection during firefighting	: Do not enter fire area without proper protective equipment, including respiratory protection.
Special protective equipment for fire fighters	: Wear positive pressure self-contained breathing apparatus (SCBA). Protective fire fighting clothing (includes fire-fighting helmet, coat, pants, boots and gloves).

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

SECTION 6: Accidental release measures					
6.1. Personal precautions, protective e	Personal precautions, protective equipment and emergency procedures				
6.1.1. For non-emergency personnel	. For non-emergency personnel				
Emergency procedures : Evacuate unnecessary personnel.					
6.1.2. For emergency responders					
Protective equipment	: Equip cleanup crew with proper protection. Refer to section 8.2.				
Emergency procedures	: Ventilate area.				
6.2. Environmental precautions					
Prevent entry to sewers and public waters. Not	ify authorities if liquid enters sewers or public waters.				
6.3. Methods and material for containm	Methods and material for containment and cleaning up				
Methods for cleaning up	: Soak up spills with inert solids, such as clay or diatomaceous earth as soon as possible. Collect spillage. Small quantities of liquid spill: take up in non-combustible absorbent material and shovel into container for disposal. Store away from other materials.				
6.4. Reference to other sections					
For further information refer to section 13. For f	further information refer to section 8: "Exposure controls/personal protection".				
SECTION 7: Handling and storage					
7.1. Precautions for safe handling					
Precautions for safe handling	Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Provide good ventilation in process area to prevent formation of vapor.				
Hygiene measures	: Do not eat, drink or smoke when using this product. Wash affected areas thoroughly after handling.				

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7.2.	Conditions for safe storage, includ	safe storage, including any incompatibilities				
Storage	conditions	: Keep only in the original container in a cool, well ventilated place away from : Heat sources. Keep container closed when not in use. Product may become solid at temperatures below -18 °C (0 °F). Do not store near food, foodstuffs, drugs or potable water supplies. Do not cut, drill, weld, use a blowtorch on, etc. containers even when empty.				
Incomp	atible products	: Keep away from strong acids, strong bases and oxidizing agents.				
Incomp	atible materials	: Sources of ignition.				
7.3.	Specific end use(s)					

No additional information available

SECT	ION 8: Exposure controls/personal protection
8.1.	Control parameters
••••	

ethylene glycol (107-21-1)		
ACGIH	ACGIH TWA (mg/m³)	10 mg/m ³
ACGIH	Remark (ACGIH)	Upper Respiratory Tract (URT) & Eye irritant
OSHA	Not applicable	

8.2. Exposure controls

Personal protective equipment

: Avoid all unnecessary exposure. Gloves. Safety glasses.



Hand protection	: Wear protective gloves.
Eye protection	: Chemical goggles or safety glasses.
Respiratory protection	: Respiratory protection not required in normal conditions. If exposed to levels above exposure limits wear appropriate respiratory protection.
Other information	: Do not eat, drink or smoke during use.

Safety Data Sheet according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

SECTION 9: Physical and chemical properties				
9.1. Information on basic physical and chemical properties				
Physical state	: Liquid			
Color	: Green			
Odor	: Mild			
Odor threshold	: No data available			
pH 50% water solution	: 10.5 - 11			
Relative evaporation rate (butylacetate=1)	: Nil			
Freezing point	: -18 °C (0 °F)			
Boiling point	: 158 °C (317 °F)			
Flash point	: 116 °C (241 °F) [100% Ethylene Glycol] ASTM D56			
Auto-ignition temperature	: 400 °C (752 °F) [100% Ethylene Glycol] Literature			
Decomposition temperature	: No data available			
Flammability (solid, gas)	: No data available			
Vapor pressure	: < 0.1 mm Hg @ 20 ℃			
Relative vapor density at 20 °C	: No data available			
Specific Gravity	: 1.12			
Density	: 1.12 kg/l (9.34 lbs/gal)			
Solubility	: Water: Complete			
Log Pow	: No data available			
Log Kow	: No data available			
Viscosity, kinematic	: No data available			
Viscosity, dynamic	: No data available			
Explosive properties	: No data available			
Oxidizing properties	: No data available			
Explosive limits	: 3.2 - 15.3 vol %			
9.2. Other information				

VOC content

: 0%

SECTION 10: Stability and reactivity				
10.1. Reactivity				
No dangerous reactions known under normal co	nditions of use.			
10.2. Chemical stability				
Stable.				
10.3. Possibility of hazardous reactions				
Hazardous polymerization will not occur.				
10.4. Conditions to avoid				
Extremely high or low temperatures. Keep away	from any flames or sparking source.			
10.5. Incompatible materials				
Keep away from strong acids, strong bases and oxidizing agents.				
10.6. Hazardous decomposition products				
alcohols. Carbon dioxide. Carbon monoxide. Fume. alcohols. Aldehydes. Ethers.				
SECTION 11: Toxicological information				
11.1. Information on toxicological effects				
Acute toxicity	: Oral: Harmful if swallowed.			
ethylene glycol (107-21-1)				
LD50 oral rat > 5,000.00 mg/kg (Rat; Literature study)				

ATE US (oral)

500.00 mg/kg bodyweight

Safety Data Sheet according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

diethylene glycol (111-46-6)	
LD50 dermal rabbit	11,890.00 mg/kg (Rabbit)
ATE US (oral)	500.00 mg/kg bodyweight
ATE US (dermal)	11,890.00 mg/kg bodyweight
denatonium benzoate (3734-33-6)	
LD50 oral rat	584.00 mg/kg (Rat; Literature study)
LD50 dermal rabbit	> 2,000.00 mg/kg (Rabbit; Literature study)
ATE US (oral)	584.00 mg/kg bodyweight
Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Not classified
Respiratory or skin sensitisation	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
Specific target organ toxicity (single exposure)	: Not classified
Specific target organ toxicity (repeated exposure)	: May cause damage to organs (kidneys) through prolonged or repeated exposure (oral).
Aspiration hazard	: Not classified
Potential adverse human health effects and symptoms	: Based on available data, the classification criteria are not met.
Symptoms/injuries after skin contact	: Causes skin irritation.
Symptoms/injuries after eye contact	: Causes serious eye damage.
Symptoms/injuries after ingestion	: Swallowing a small quantity of this material will result in serious health hazard. The lethal dose in humans is estimated to be 100 mL (3 oz).

SECTION 12: Ecological information

12.1	Тох	icit	У

ethylene glycol (107-21-1)		
EC50 Daphnia 1	> 10,000.00 mg/l (EC50; 24 h)	
LC50 fish 2	40,761.00 mg/l (LC50; 96 h; Salmo gairdneri)	
diethylene glycol (111-46-6)		
LC50 fish 1	> 5,000.00 mg/l (LC50; 24 h)	
EC50 Daphnia 1	> 10,000.00 mg/l (EC50; 24 h)	
denatonium benzoate (3734-33-6)		
LC50 fish 1	> 1,000.00 mg/l (LC50; 96 h; Salmo gairdneri)	
EC50 Daphnia 1	13.00 mg/l (EC50; 48 h; Daphnia magna)	

12.2. Persistence and degradability

ethylene glycol (107-21-1)	
Persistence and degradability	Readily biodegradable in water. Biodegradable in the soil.
Biochemical oxygen demand (BOD)	0.47 g O ₂ /g substance
Chemical oxygen demand (COD)	1.24 g O ₂ /g substance
ThOD	1.29 g O ₂ /g substance
BOD (% of ThOD)	0.36
diethylene glycol (111-46-6)	
Persistence and degradability	Readily biodegradable in water. Biodegradable in the soil. Highly mobile in soil. Photolysis in the air.
Biochemical oxygen demand (BOD)	0.02 g O ₂ /g substance
03/15/2016	EN (English) 5/9

Safety Data Sheet according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

diethylene glycol (111-46-6)		
Chemical oxygen demand (COD)	1.51 g O₂/g substance	
ThOD	1.51 g O₂/g substance	
BOD (% of ThOD)	0.02	
denatonium benzoate (3734-33-6)		
Persistence and degradability	Biodegradability in water: no data available. No (test) data on mobility of the substance available.	

12.3. **Bioaccumulative potential**

ethylene glycol (107-21-1)			
BCF fish 1	10.00 (BCF; 72 h)		
BCF other aquatic organisms 1	0.21 - 0.6 (BCF)		
BCF other aquatic organisms 2	190.00 (BCF; 24 h)		
Log Pow	-1.34 (Experimental value)		
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).		
diethylene glycol (111-46-6)			
BCF fish 1	100.00 (BCF; Other; 3 days; Leuciscus melanotus; Static system; Fresh water; Experimental value)		
Log Pow	-1.98 (Calculated; Other)		
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).		
denatonium benzoate (3734-33-6)	denatonium benzoate (3734-33-6)		
BCF fish 1	1.4 - 3.6 (BCF; BCFBAF v3.00)		
Log Pow	1.78 (Estimated value)		
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).		

12.4. **Mobility in soil**

Surface tension	0.05 N/m (20 °C / 68 °F)
diethylene glycol (111-46-6)	
Surface tension	0.05 N/m
Log Koc	Koc,SRC PCKOCWIN v1.66; 1; Calculated value; log Koc; SRC PCKOCWIN v1.66; 0; Calculated value

12.5. Other adverse effects	
Effect on ozone layer	: No known effect on the ozone layer
Effect on global warming	: No known effects from this product.
Other information	: Avoid release to the environment.

SECTION 13: Disposal consideration	IS
13.1. Waste treatment methods	
Waste disposal recommendations	 Dispose of contents/container to appropriate waste disposal facility, in accordance with local/regional/national/international regulations.
Ecology - waste materials	: Avoid release to the environment.
SECTION 14: Transport information	

Department of Transportation (DOT) In accordance with DOT

Transport document description	: UN3082 Environmentally hazardous substances, liquid, n.o.s., 9, III
UN-No.(DOT) Proper Shipping Name (DOT) Class (DOT)	 : UN3082 : Environmentally hazardous substances, liquid, n.o.s. : 9 - Class 9 - Miscellaneous hazardous material 49 CFR 173.140

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Packing group (DOT)	:	III - Minor Danger
Hazard labels (DOT)	:	9 - Class 9 (Miscellaneous dangerous materials)
DOT Packaging Non Bulk (49 CFR 173.xxx)	:	203
DOT Packaging Bulk (49 CFR 173.xxx)	:	241
DOT Symbols	:	G - Identifies PSN requiring a technical name
DOT Packaging Exceptions (49 CFR 173.xxx)	:	155
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27)	:	No limit
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75)	:	No limit
DOT Vessel Stowage Location	:	A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel
Other information	:	Non Bulk: Not regulated by the US D.O.T. (in quantities under 5,000 lbs in any one inner package).
TDG		

Refer to current TDG Canada for further Canadian regulations

Transport by sea

Proper Shipping Name (IMDG) : Not regulated by IMDG (in quantites under 5,000 lbs in any one inner package)

Air transport

Proper Shipping Name (IATA)

: Not regulated by IATA (in quantites under 5,000 lbs in any one inner package)

5.1. US Federal regulations		
Blue Mountain Concentrate Antifreeze and	Coolant	
EPA TSCA Regulatory Flag	Toxic Substances Control Act (TSCA): The intentional ingredients of this product are listed	
ethylene glycol (107-21-1)		
Listed on the United States TSCA (Toxic Subs Subject to reporting requirements of United St		
EPA TSCA Regulatory Flag	T - T - indicates a substance that is the subject of a Section 4 test rule under TSCA	
CERCLA RQ	5000 lb(s)	
SARA Section 311/312 Hazard Classes	Immediate (acute) health hazard Delayed (chronic) health hazard Ethylene glycol is subject to Tier I and/or Tier II annual inventory reporting	
SARA Section 313 - Emission Reporting	Ethylene glycol is subject to Form R Reporting requirements.	
diethylene glycol (111-46-6)		
Listed on the United States TSCA (Toxic Subs	stances Control Act) inventory	
denatonium benzoate (3734-33-6)		
Listed on the United States TSCA (Toxic Subs	stances Control Act) inventory	

15.2. International regulations

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

CANADA	
Blue Mountain Concentrate Antifreeze and Coolant	
WHMIS Classification	This SDS has been prepared according to the criteria of the Hazardous Products Regulations (HPR) (WHMIS 2015) and the SDS contains all of the information required by the HPR. Applicable GHS information is listed in section 2.2 of this SDS

EU-Regulations

No additional information available

National regulations

Blue Mountain Concentrate Antifreeze and Coolant
DSL (Canada): The intentional ingredients of this product are listed ECL (South Korea): The intentional ingredients of this product are listed EINECS (Europe): The intentional ingredients of this product are listed ENCS (Japan): The intentional ingredients of this product are listed

15.3. US State regulations

California Proposition 65 - This product contains, or may contain, substance(s) known to the state of California to cause cancer, developmental toxicity and/or reproductive toxicity

ethylene glycol (107-21-1)				
U.S California - Proposition 65 - Carcinogens List	U.S California - Proposition 65 - Developmental Toxicity	U.S California - Proposition 65 - Reproductive Toxicity - Female	U.S California - Proposition 65 - Reproductive Toxicity - Male	Non-significant risk level (NSRL)
No	Yes	No	No	

ethylene glycol (107-21-1)

U.S. - Massachusetts - Right To Know List

U.S. - New Jersey - Right to Know Hazardous Substance List

U.S. - Pennsylvania - RTK (Right to Know) List

diethylene glycol (111-46-6)

U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List

SECTION 16: Other information

Revision date

: 03/15/2016

Full text of H-statements:

H302	Harmful if swallowed
H315	Causes skin irritation
H319	Causes serious eye irritation
H335	May cause respiratory irritation
H373	May cause damage to organs through prolonged or repeated
	exposure

NFPA health hazard

: 1 - Exposure could cause irritation but only minor residual injury even if no treatment is given.

NFPA fire hazard NFPA reactivity

- : 1 Must be preheated before ignition can occur.
- : 0 Normally stable, even under fire exposure conditions, and are not reactive with water.



Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

HMIS III Rating	
Health	: 2 Moderate Hazard - Temporary or minor injury may occur
Flammability	 1 Slight Hazard - Materials that must be preheated before ignition will occur. Includes liquids, solids and semi solids having a flash point above 200 °F (93 °C). (Class IIIB)
Physical	: 0 Minimal Hazard - Materials that are normally stable, even under fire conditions, and will NOT react with water, polymerize, decompose, condense, or self-react. Non-Explosives.
Personal Protection	B - Safety glasses, Gloves

SDS GHS US (GHS HazCom 2012) OWI

Old World Industries, LLC makes no warranty, representation or guarantee as to the accuracy, sufficiency or completeness of the material set forth herein. It is the user's responsibility to determine the safety, toxicity and suitability of his own use, handling and disposal of this product. Since actual use by others is beyond our control, no warranty, expressed or implied, is made by Old World Industries, LLC as to the effects of such use, the results to be obtained or the safety and toxicity of this product, nor does Old World Industries, LLC assume liability arising out of the use by others of this product referred to herein. The data in this SDS relates only to the specific material designated herein and does not relate to use in combination with any other material or in any process.