



High quality, scratch resistant mat coating finish based on urethane alkyd resin.

- Highly scratch and impact resistant
- Appealing mat finish
- Very good flow and hiding power
- Hardly yellowing
- Easy to use
- No glare

productpage Ralston Matt

#### Intended use

Exterior

Interior

Exterior and interior, finishing coat for pre-treated wood, metal and plastics with Ralston systems.

#### Colors

Colours All colours available via the Ralston ALK colour mixing system.

#### Performance and features

Binder Urethane alkyd resin

Pigment High quality pigments and fillers

Density at 20°C (kg/dm3), approx. 1.2
Viscosity at 20°C (K.U.), approx. 100
Solids content (volume %), approx. 64

Drying time (20°C / 65% R.H.)

Dust-free after approx. 4 hr, tack-free approx. 5 hr, recoatable approx. 18 hr.

The stated drying times are typical and depend on such factors as temperature, humidity and the colour used. At low temperatures, darker colours have longer

drying times than white and light colours.

Elasticity (mm) 7

Gloss level Matt, approx. 15 G.U. at 60°

Depending on colour, exterior or interior application, after 1-2 months.

NOTE: The properties and specifications can vary depending on the colour. The values stated are typical.

#### **Processing**

Application tool brush

roller

Dilution Ready to use. If necessary, dilute sparingly with white spirit.



Tools/equipment cleaning Turpentine.

Application temperature / R.H. Min. 5 ambient and substrate temp., relative humidity max. 85.

Substrate temperature min. 3°C above dew point.

Theoretical coverage (m2/l)

Practical coverage Depending on the application method and the substrate, 60 - 85% of the

theoretical coverage.

Film thickness = approx. 78 microns wet film thickness

Mixing Stir thoroughly before use.

Check the dew point regularly when applying at low temperatures. With wood and metal substrates, this can have a major influence on the ability to apply the coating,

as well as on the drying and gloss of the applied coating.

**Maintenance** 

Maintenance interval (years) Approx. 5 - 6

Depending on location/ situation, surface to be treated, construction system,

applied paint system and colour, mechanical impacting, etc..

The annual cleaning and touching up of damage prolongs the condition of the

substrate and the paintwork.

**Environment and Health** 

Flash point (°C) 53

Safety instructions The user is subject to the national legislation regarding safety, health and

environment. For more information and current data, see the latest version of the

Safety Data Sheet.

EU limit value VOC EU limit value for this product A/d: 300 g/l 2010. This product contains a

maximum of 300 g/I VOCs.

BREEAM We herewith conform that our product can be used in compliance with BREEAM

International New Construction. As per HEA 9, requirend evidence - completion

phase: C 1.1 through to 1.8

in evidence of compliance, the following must be submitted: 1. VOS Volatile Organic Substance content as determined by product recipe. 2. Products grouped by category in accordance with European Decopaint Directive 2004/42/EC – Enclosure 2: Emission norm for paints, lacquers and clear finishes, phase 2. 3. EU

limit value for this product A/d: 300 g/l 2010. This product contains a maximum of 300 g/l VOCs. We apply the above harmonization procedure as recommended by

the Dutch Green Building Council.

Belgian emission label The product complies with the limit values and other stipulations of the Royal

Decree of 8 May 2014, which defines the threshold levels for emissions to the internal environment from construction products for designated, specific uses, as

published in the Belgian Government Gazette of 8 August 2014.

French emission label A+

**Item details** 

Packaging (I) 0.5, 1, 2.5

Storage Cool and above freezing point

do not allow product quality to deteriorate during storage.

Use within Use within 24 months of the date charge no. stated on the pack figures 1 and 2 =

year, figures 3 and 4 = month, 5 and 6 = day of the month. Assumes unopened

product.





#### **System composition - advices**

#### New, exterior, untreated, wood

- clean / degrease and sand
- prime with Ralston 4S Wood-Primer
- pre-finish with Ralston 4S Wood-Primer
- finish with Ralston Matt

### New, exterior, untreated, non-ferrous metal (galvanised steel, aluminium, copper)

- remove all traces of oxidation thoroughly, clean / degrease and sand
- prime with Ralston Uni-Primer
- pre-finish with Ralston 4S Wood-Primer
- finish with Ralston Matt

#### New, exterior, untreated, wood

- clean / degrease and sand
- prime with Ralston 4S Wood-Primer
- pre-finish with Ralston 4S Wood-Primer
- finish with Ralston Matt

## New, exterior, untreated, exterior, ferrous metal (steel and iron)

- remove all traces of rust, clean / degrease and sand
- apply 2 coats of primer Ralston Uni-Primer
- pre-finish with Ralston 4S Wood-Primer
- finish with Ralston Matt



### New, exterior, untreated, non-ferrous metal (galvanised steel, aluminium, copper)

- remove all traces of oxidation thoroughly, clean / degrease and sand
- prime with Ralston Uni-Primer
- pre-finish with Ralston 4S Wood-Primer
- finish with Ralston Matt

#### New, exterior, untreated, plastics (hard PVC)

- clean / degrease thoroughly, and sand
- prime with Ralston Uni-Primer
- finish with Ralston Matt

#### Existing, exterior, treated, wood

- remove unsound paint coats
- clean / degrease and sand / rub down gloss thoroughly
- prime bare patches with Ralston 4S Wood-Primer
- pre-finish patches or entire surface with Ralston 4S Wood-Primer
- finish with Ralston Matt

### Existing, exterior, treated, non-ferrous metal (galvanised steel, aluminium, copper)

- remove unsound paint coats
- remove all traces of oxidation thoroughly, clean / degrease and sand
- prime bare patches with Ralston Uni-Primer
- pre-finish patches or entire surface with Ralston 4S Wood-Primer
- finish with Ralston Matt

### Existing, exterior, treated, non-ferrous metal (galvanised steel, aluminium, copper)

- remove unsound paint coats
- remove all traces of oxidation thoroughly, clean / degrease and sand
- prime bare patches with Ralston Uni-Primer
- pre-finish patches or entire surface with Ralston 4S Wood-Primer
- finish with Ralston Matt

#### Existing, exterior, treated, plastics (hard PVC)

- remove unsound paint coats
- clean / degrease thoroughly, and sand
- prime/ pre-finish partially or entirely with Ralston Uni-Primer
- finish with Ralston Matt

#### New, interior, untreated, ferrous metal (steel and iron)

- remove all traces of rust, clean / degrease and sand
- prime with Ralston Uni-Primer
- pre-finish with Ralston 4S Wood-Primer
- finish with Ralston Matt

#### New, exterior, untreated, plastics (hard PVC)

- clean / degrease thoroughly, and sand
- prime with Ralston Uni-Primer
- finish with Ralston Matt

#### Existing, exterior, treated, wood

- remove unsound paint coats
- clean / degrease and sand / rub down gloss thoroughly
- prime bare patches with Ralston 4S Wood-Primer
- pre-finish patches or entire surface with Ralston 4S Wood-Primer
- finish with Ralston Matt

### Existing, exterior, treated, exterior, ferrous metal (steel and iron)

- remove unsound paint coats
- remove all traces of rust, clean / degrease and sand
- prime bare patches 2x with Ralston Uni-Primer
- pre-finish patches or entire surface with Ralston 4S Wood-Primer
- finish with Ralston Matt

### Existing, exterior, treated, exterior, ferrous metal (steel and iron)

- remove unsound paint coats
- remove all traces of rust, clean / degrease and sand
- prime bare patches with Ralston Uni-Primer
- pre-finish patches or entire surface with Ralston 4S
   Wood-Primer
- finish with Ralston Matt

#### Existing, exterior, treated, plastics (hard PVC)

- remove unsound paint coats
- clean / degrease thoroughly, and sand
- prime/ pre-finish partially or entirely with Ralston Uni-Primer
- finish with Ralston Matt



#### General remarks on paint systems and preparation

These remarks on paint application and maintenance are only general. The appropriate paint system to be applied will depend on both the substrate and the requirements to be met by the paintwork.

#### Regularly clean and repair any damage to paintwork

Regularly (preferably annually), clean the paintwork and repair any physical or other damage to the substrate or paintwork. This will have a beneficial effect on the condition of the painted object and its paint coating.

#### Adhesion between paint layers

Always sand or de-gloss between paint coating layers. This is essential for good adhesion of each new layer to the previous layer (with the exception of wall paints).

#### Regularly check the dew point

When working in lower temperatures, check the dew point frequently. Never apply new paint/coating onto a substrate with condensation (dew). If you do so, the adhesion and film formation will be degraded. Moisture also causes poor drying, and can ruin the gloss.

#### Repairs and compatibility with paint

Repairs to substrates, paintwork, connection joints/seams and glazing systems must be carried out with the appropriate products in accordance with the manufacturer's instructions. For wood repair, we prefer wood repair products based on epoxy or polyurethane and for sealing glazing joints to the Soudal Glaskit TS. The Soudal Acryrub CF2 can be used to seal joints and seams in interior wall paintwork. Prior to the commencement of the painting work, assess the mutual tolerance of the products to be applied.

#### Pretreatment, wooden substrates

Remove dirt and any weathered and/or degraded parts from wood and wood-based panels prior to application of the paint system in order to obtain a clean and sound substrate. By rounding off sharp edges, a longer protection of the substrate is obtained. Wood may contain up to 18% moisture during treatment.

#### For treatment, metal substrates

Remove rust and zinc salts thoroughly, so that an oxidation-free surface is obtained. Immediately after de-rusting / sanding, degrease and apply a primer layer. Degrease new hot-dip galvanised steel and aluminium before applying a primer coat and then blast lightly with a fine non-metallic abrasive using appropriate pressure.

#### Painting of synthetic substrates

There is no suitable paint system for synthetic materials such as PE and PP.

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Ralston Colour & Coatings B.V.
Part of Royal Van Wijhe Verf
Russenweg 14
P.O. Box 205
8000 AE Zwolle
Netherlands

T:+31(0)38 - 429 11 00 F:+31(0)38 - 421 04 14

www.ralstoncolour.com info@ralstoncolour.com

CoC 05063230