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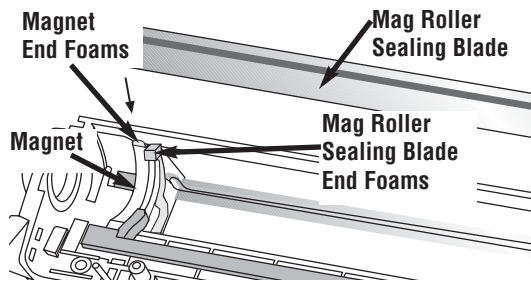
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Version 1 Revision 0 - April 2004
SYSTEM SUPPORT SERIES™



HP4300/4200 Mag Roller Sealing Blade (HP43MRSBLADE) Mag Roller Sealing Blade End Foams (4KMRSFOAM) and Mag Roller Magnet End Foams (HP43MRMAGEFM)

Product Description

When removing the Mag Roller Sealing Blade the Magnet End Foams and the Mag Roller Sealing Blade End Foams will become damaged and should be replaced. HP 4300/4200 toner hoppers require a mag roller magnet end foam to help insure against toner leakage. During the cartridge cycle the cells of this foam become compressed, and toner builds up on the surface. Foams that are pitted, torn or damaged, should be replaced.

For complete remanufacturing instructions for the HP4300/4200 refer to the System Support Series™ (SSS™) 473.

Contact your SCC Support Team for product information, ordering and technical support services.

WWW.SCC-INC.COM

US AND CANADA 800.488.2426 • INTERNATIONAL 919.774.3808 •
EUROPE +44 (0) 118.923.8800

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All brand names and trademarks are for descriptive purposes only and are the property of their respective owners.

Product INSTRUCTIONS FOR:

HP4300/4200 Mag Roller Sealing Blade and Mag Roller Magnet End Foams

[GO TO WWW.SCC-INC.COM](http://WWW.SCC-INC.COM)

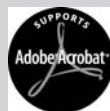
For the latest cartridge information

Click on "Online Engine Center"

Other System Support Series™ documents available in Adobe® Acrobat® format

QUESTIONS?

Please call one of our main numbers



and ask for your Support Team Representative or E-mail us at:

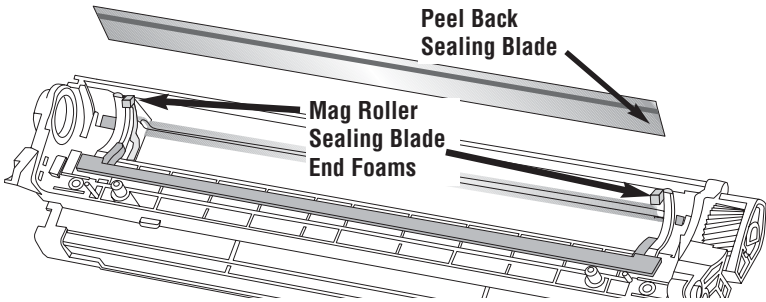
US AND CANADA
info@scs-inc.com

UK
info@scceurope.co.uk

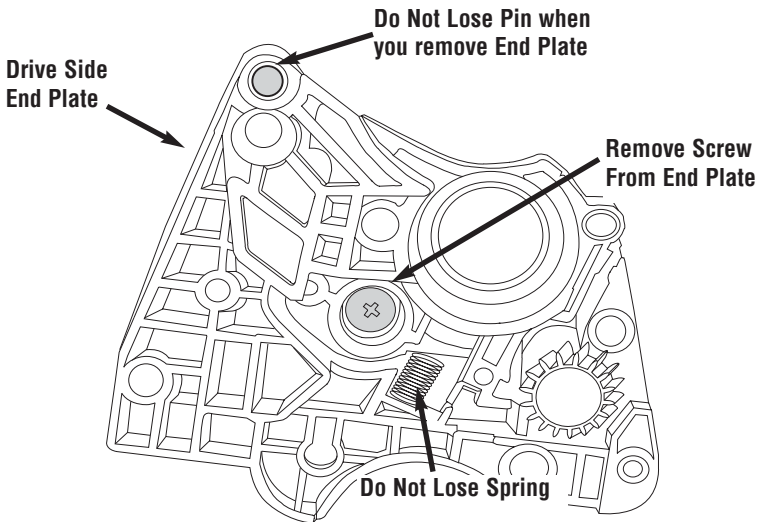
PRODUCT INSTRUCTIONS

This SSS™ provides the information needed to remove and replace the Mag Roller Sealing Blade, Sealing Blade End Foams, and the Mag Roller Magnet End Foams.

1. Remove the Mag Roller Sealing Blade from the cartridge, by peeling back one end and pulling across the cartridge.
2. Using Felt/Foam Scraper Tool (FSTOOL) remove the Mag Roller Sealing Blade End Foams.

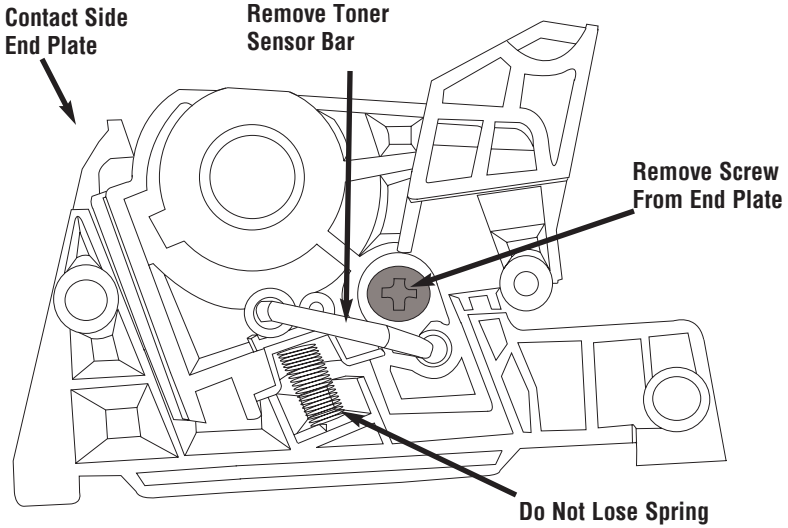


3. Using a Phillips Screwdriver remove the screw from the Drive Side End Plate; then, remove the end plate from the Mag section.



PRODUCT INSTRUCTIONS

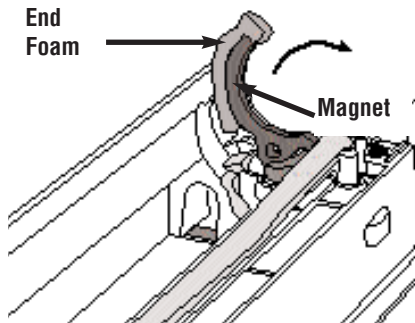
4. Remove the Toner Sensor Bar; then, repeat Step 3 for the Contact Side End Plate.



5. Lift the Drive Side Magnet forward, as shown, to expose the End Foam underneath. Remove the End Foam from the magnet; then, repeat this step on the Contact Side Magnet.

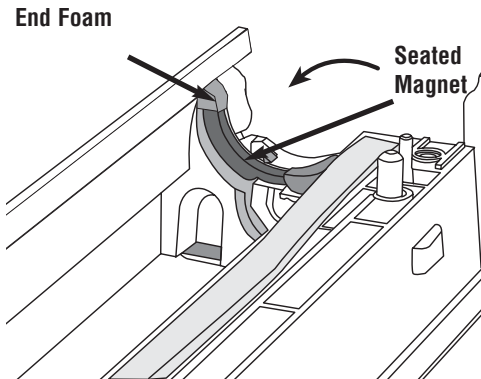


Caution: Magnets are brittle, and can break if not properly handled!



PRODUCT INSTRUCTIONS

6. Using a dry, lint free cloth and 91-99% Isopropyl Alcohol, clean any residual adhesive from the mounting surfaces of the Sealing Blade, Sealing Blade End Foams, and Magnet End Foams.
7. Peel the backing from the new Magnet End Foam, and attach foam, to the back of the Drive Side Magnet; then, push magnet back until it is fully seated in place. A small piece of foam will be exposed at the top of the magnet. Then repeat step for the Contact Side Magnet.

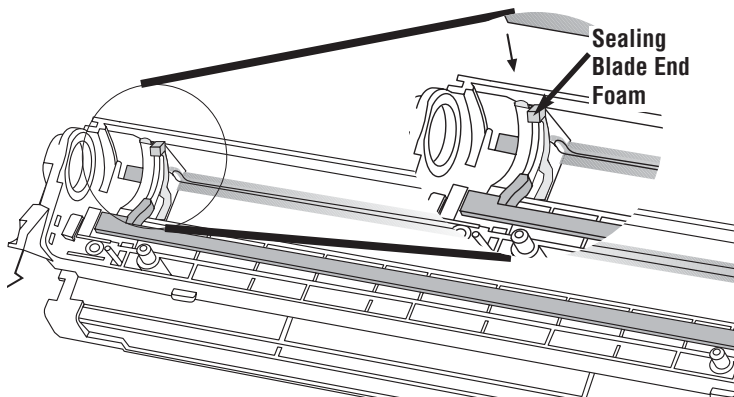


PRODUCT INSTRUCTIONS

8. Remove the adhesive backing from the Sealing Blade End Foams; then, place against the magnet and Magnet End Foam, just below the Sealing Blade mounting surface.



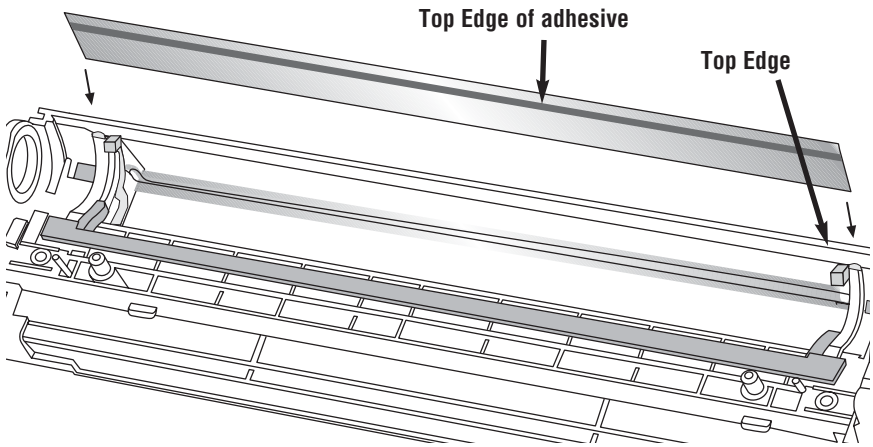
Note: For more information on the Mag Roller Sealing Blade End Foams reference SSS™ 197.



9. Peel the backing from the new Mag Roller Sealing Blade and place it on the cartridge. To keep the adhesive free from contaminants, use the Sealing Blade Tool (MRSBITOOL).

PRODUCT INSTRUCTIONS

10. Align the top edge of the Mag Roller Sealing Blades adhesive along the top edge of mag section; then, press firmly to activate the adhesive.



Note: When properly installed, the Mag Roller Sealing Blade will overlap the Mag Roller Sealing Blade End Foams and Mag Roller Magnets.

11. Reattach the end plates to each end to secure the magnets in place.



Imaging System Technology You Can Count On!

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The development of quality products for the remanufacturing of printer cartridges, is the primary mission of our Imaging Labs. Through extensive testing and research, we develop the optimum combination of matched components for each cartridge system. Our engineering and manufacturing expertise provides us with total control in design, quality and development to produce products from the ground up. The result is a system of components that seamlessly work together in each cartridge application.

This dedication and commitment results in integrated cartridge systems that Static Control fully supports, allowing you to quickly attack new market opportunities with complete confidence in the reliability and performance of your cartridges.



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