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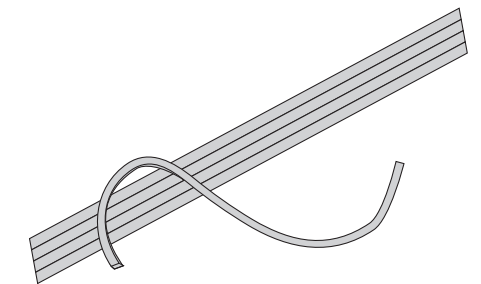
WX Doctor Blade Sealing Foam
Item Code WXDBSFOAM

Other Items Needed

- Felt/Foam Scraper Tool
Item Code FSTOOL
- Isopropyl Alcohol
(IMPORTANT For best results we recommend using ONLY 91% - 99% isopropyl alcohol for cleaning as directed in these instructions. 91% isopropyl alcohol is available at most major drug stores; 99% isopropyl alcohol is available through distributors of chemical products. Follow the alcohol manufacturer's safety instructions.)
- Dry, Lint-Free Cleaning Cloth
Item Code LFCCLOTH

WX/5Si

Doctor Blade Sealing Foam



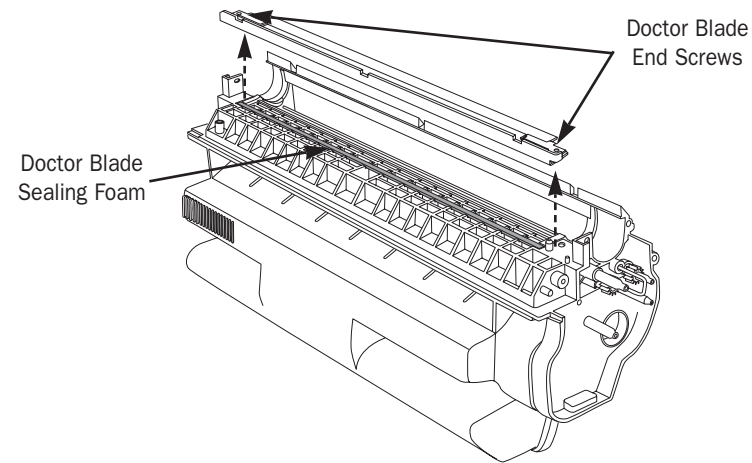
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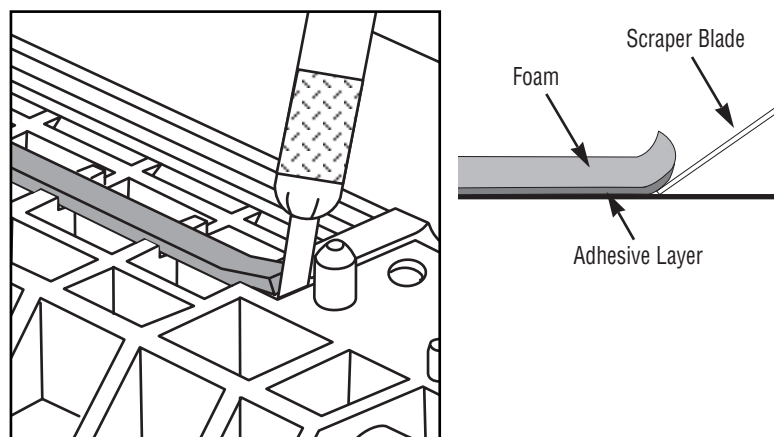
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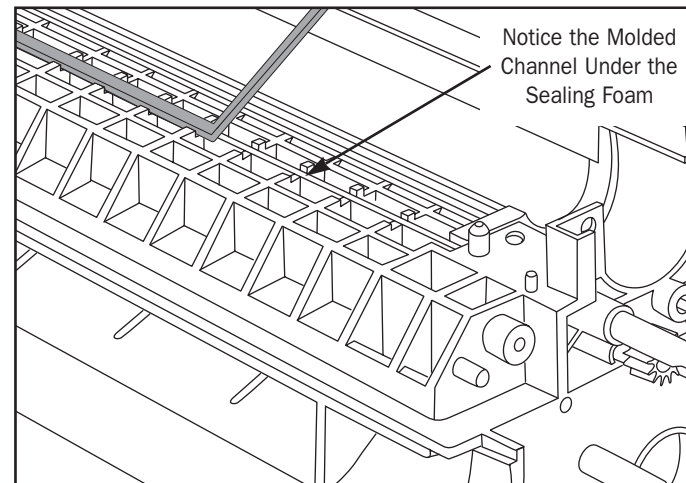
1. Secure the hopper in a holding fixture so that both hands are free. Static Control offers a plexiglass holding fixture designed specifically for the hopper section of the 5Si cartridge (Item Code: CS5-44-SR). Contact your sales representative for more information.
2. Remove the doctor blade by loosening the phillips head screws on each end.



3. Clean the hopper using clean, dry compressed air or a toner vacuum. Be sure the cavities under the doctor blade mounting surface are clean.
4. Slide the Felt/Foam Scraper Tool under one end of the sealing foam. Carefully peel up the foam and adhesive as one piece.

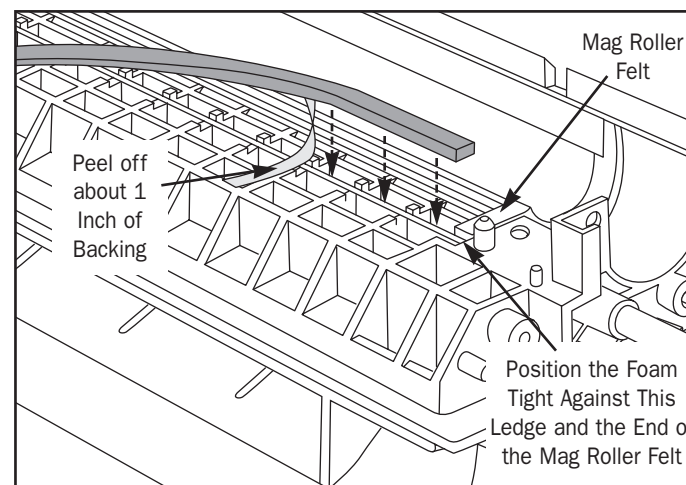


Peel up enough foam to grasp with your fingers. Slowly pull the foam off the hopper. Pull slowly so the adhesive comes up with the foam.

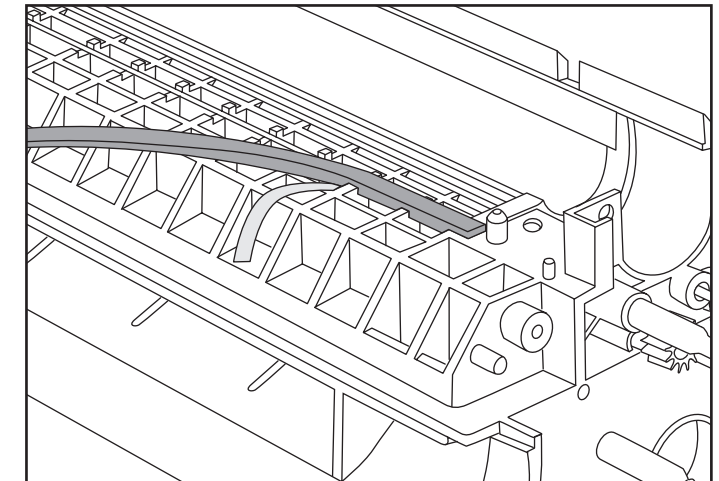


Notice the channel molded in the hopper where the sealing foam is installed. Use a dry, lint-free cloth moistened with 91% - 99% isopropyl alcohol to remove any residual adhesive from the channel.

5. Peel off about one inch of the backing from one end of the sealing foam. Starting at either end of the hopper, position the foam as shown.



Butt one end of the foam against the ledge at the end of the sealing foam channel as shown. Press the end of the foam in place.



6. Peel off another inch of backing and press the exposed adhesive and foam in place in the sealing foam channel. Continue peeling off the backing and pressing the foam in the channel in small increments, working toward the other end of the waste bin.

Note: Take care not to stretch the sealing foam while you are installing it.

7. Starting at the center, carefully smooth the sealing foam in each direction with your finger to secure it to the sealing foam channel. ♦

