

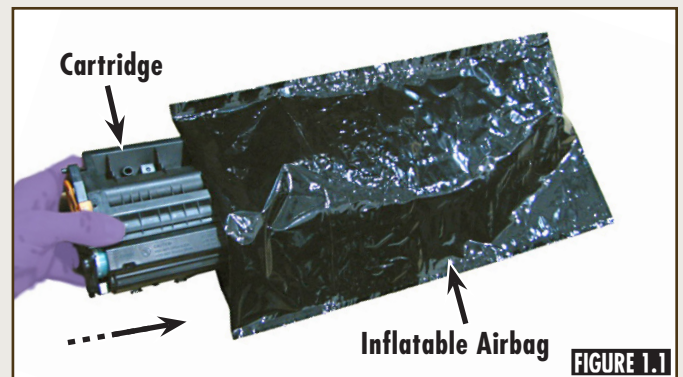


This document is a step-by-step guide for inflating and placing the inflatable airbag cartridge packaging into a shipping box.

TOOLS & SUPPLIES

- Small Air Compressor and Regulator
- Air Gun Accessory
- Cone Shaped Nozzle
- Air Hose
- Heat Sealer (Optional)

STEP 1.1



Insert the cartridge into the inflatable airbag as shown in Figure 1.1

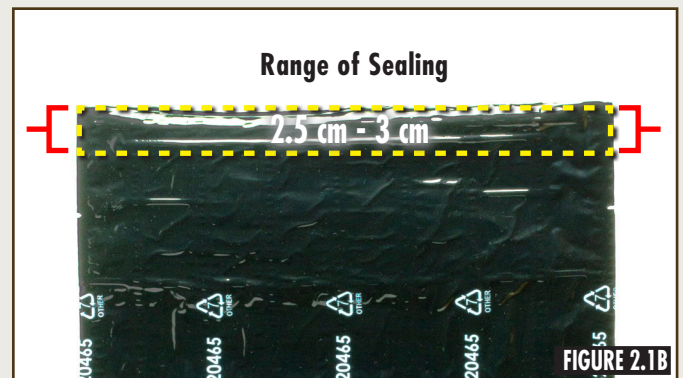


Note: For ECAP360313, fit one endcap on either end of cartridge.

STEP 2.1 HEAT SEALING (OPTIONAL)



Heat sealing the inflatable airbag should be done prior to inflation but after the cartridge has been placed inside the airbag (Figure 2.1A). If heat sealing the inflatable airbag, seal along the top of the airbag in the range of 2.5 cm - 3 cm as shown in Figure 2.1B.



Note: Heat sealing does not apply to inflatable endcaps.



STEP 3.1 INFLATING THE AIRBAG

Recommended Inflation Pressure

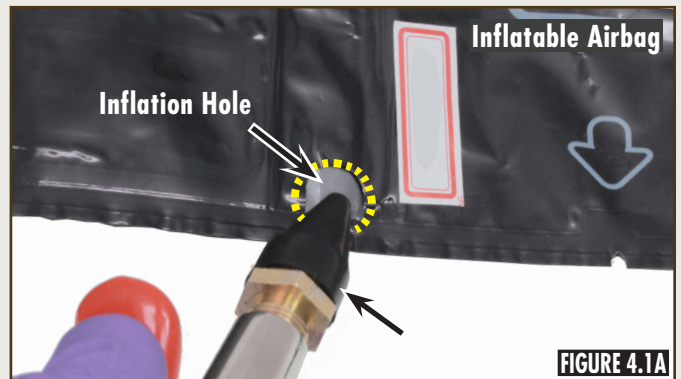
Product Code	PSI (Pounds Per Square Inch)	kPa (KiloPascal)
BAG480565	7-10	48-69
BAG400505	7-10	48-69
BAG360525	7-10	48-69
BAG320465	7-10	48-69
BAG240450	9-12	62-83
ECAP360313	10-12	70-83

Set the air compressor regulator according to the chart above.

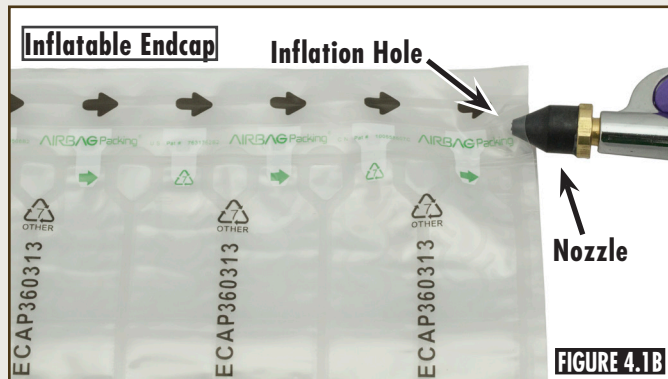


Note: Excess hose length between regulator and air gun will cause pressure loss at the nozzle.

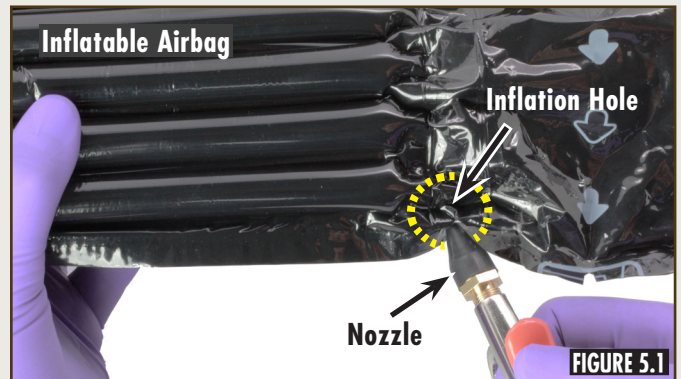
STEP 4.1



Locate the inflation hole and spray the entrance with compressed air. It should fill with air allowing you to easily insert the nozzle (Figures 4.1A and 4.1B).

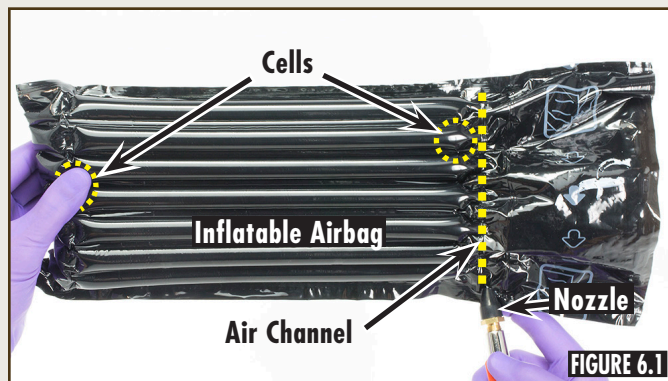


STEP 5.1



Hold the inflatable airbag against the air gun nozzle to maintain a good seal while filling the inflatable airbag with air (Figure 5.1).

STEP 6.1



If the airbag does not completely inflate, it may be necessary to rub the cells above the air channel or on the end of the bag to loosen pinched cells (Figure 6.1).

STEP 7.1



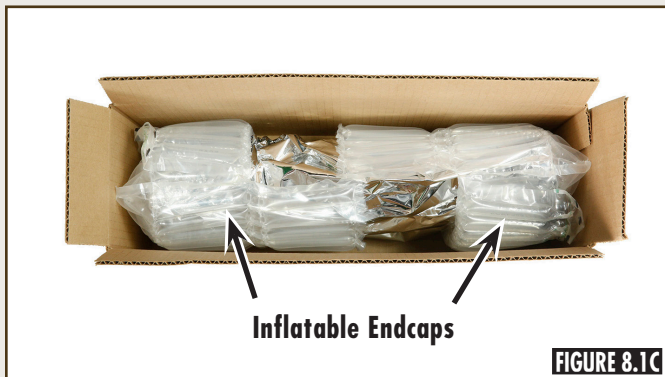
To close the inflatable airbag, fold the end up after it is inflated (Figure 7.1).



STEP 8.1



Place the cartridge and inflatable packaging inside the properly sized shipping box. Orientation of bag(s) can vary based on cartridge design (Figures 8.1A, B and C).



Note: Ensure the toner hopper is facing toward the bottom of the box and waste bin is toward the top when packing the inflatable airbag with cartridge into the box.



Available Airbag Sizes

BAG480565



480 mm X 565 mm

BAG400505



400 mm X 505 mm

BAG360525



360 mm X 525 mm

BAG320465



320 mm X 465 mm

BAG240450



1240 mm X 450 mm

ECAP360313



308 mm X 360 mm

Click here for cartridge compatibility information
www.scc-inc.com/airbags

DEDICATION TO TRAINING

In order to produce consistent high quality prints that are virtually indistinguishable from the OEM, it is essential to follow Static Control's remanufacturing instructions exactly as directed. Static Control is dedicated to informing customers of the latest innovations in training and knowledge. Access to these instructions, our technical support staff and View on Demand Webinars is available to all customers in good standing.

ELECTROPHOTOGRAPHICALLY MATCHED COMPONENTS

We provide these critical components that have been electrophotographically matched for use in remanufactured toner cartridges. It is vital that the critical components be replaced as a system to ensure consistent high quality performance. We provide additional components such as felts, foams and recovery blades, should you decide they are necessary. Using Static Control's system of components allows you to use less expensive non-virgin cartridges and create remanufactured cartridges that provide high quality prints virtually indistinguishable from the OEM.

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