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1. Place non-creased side face down. Fold up side of insert and push out interior flap (Figure 1).



2. Fold up front bottom of box (Figure 2).



3. Fold down top flaps (Figure 3).



4. Insert flap to lock insert together (Figure 4).



5. Fold out end flaps (Figure 5).



6. Place cartridge/insert assembly into container (Figure 6).



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