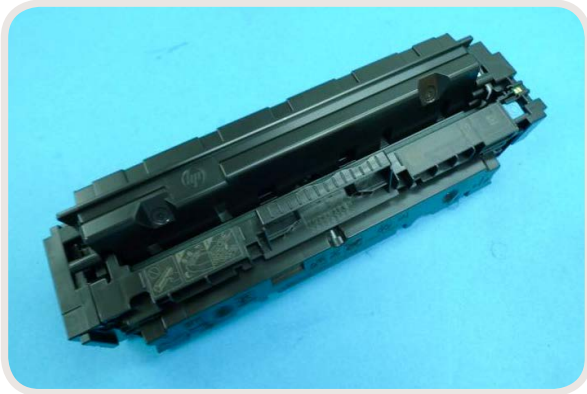




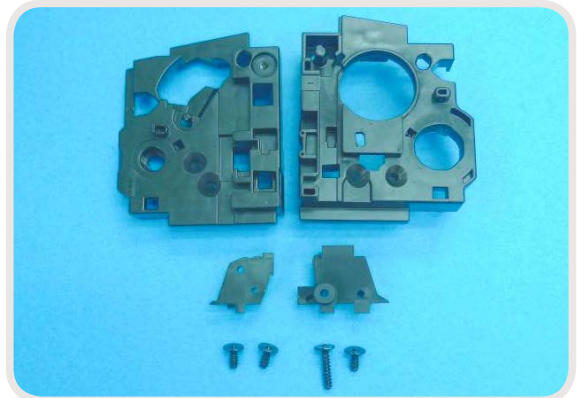
How to Install The Static Control HM454CONVKIT

These instructions provide the information required to convert the HP COLOR LASERJET PRO M452/ MFP-M477 CARTRIDGE (NEW STYLE) to fit and use in a HP COLOR LASERJET PRO M454/MFP-M479 printer by STATIC CONTROL HM454CONVKIT HP COLOR LASERJET M454/MFP-M479 CONVERSION KIT.

HP COLOR LASERJET PRO M452/
MFP-M477 CARTRIDGE (NEW STYLE)



STATIC CONTROL HM454CONVKIT HP
COLOR LASERJET M454/MFP-M479
CONVERSION KIT



* Please note that only the New Style Version HP COLOR LASERJET PRO M452/ MFP-M477 Cartridge can be used with this HM454CONVKIT for conversion.

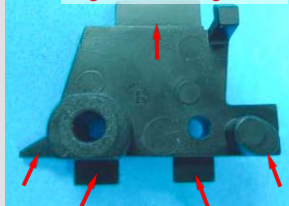
Procedures

STEP 1

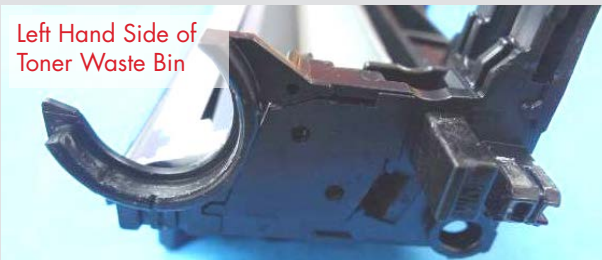
Left Retaining Plate



Right Retaining Plate



Left Hand Side of
Toner Waste Bin



Right Hand Side of
Toner Waste Bin



Apply solvent glue on the area of Retaining Plates of STATIC CONTROL HM454CONVKIT CONVERSION KIT as shown in the photos (where the red arrows are pointing at).

Stick the Retaining Plates on the Toner Waste Bin as shown in the photos.

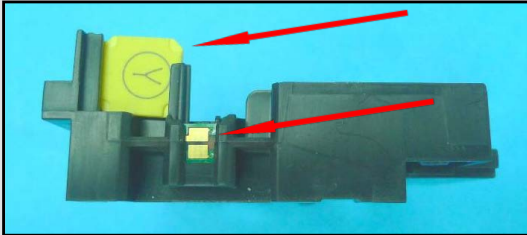
*Make sure all the snaps of the Retaining Plates are fitted into the Toner Waste Bin properly.



How to Install The Static Control HM454CONVKIT

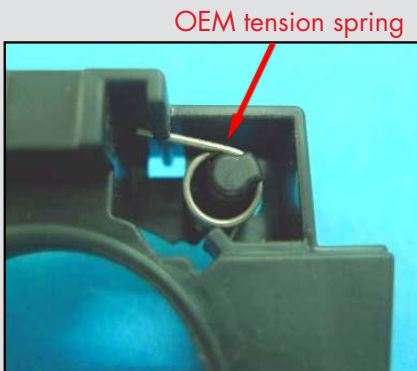
These instructions provide the information required to convert the HP COLOR LASERJET PRO M452/MFP-M477 CARTRIDGE (NEW STYLE) to fit and use in a HP COLOR LASERJET PRO M454/MFP-M479 printer by STATIC CONTROL HM454CONVKIT HP COLOR LASERJET M454/MFP-M479 CONVERSION KIT.

STEP 2

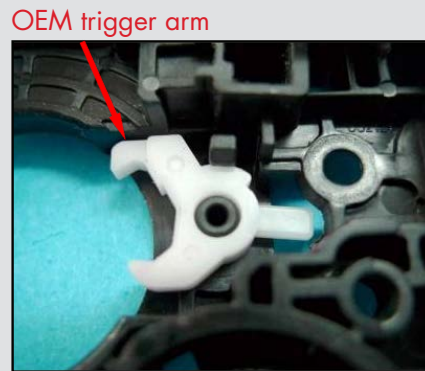


Install the chips and color plate onto the Right End Cap.

STEP 3



OEM tension spring



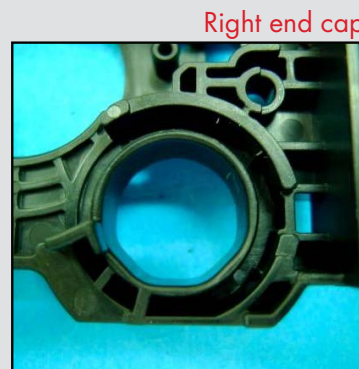
OEM trigger arm

Install the OEM Tension Spring and Trigger Arm onto the Right End Cap.

STEP 4



Left end cap



Right end cap

It is very important that some High Temperature Lithium Grease (SCC Product Code: LUBE44) is added to the holes where HM454CONVKIT END CAPS come in contact with the OPC Drum, as shown in the photos, otherwise premature wear of the bearing plate will occur.



How to Install The Static Control HM454CONVKIT

These instructions provide the information required to convert the HP COLOR LASERJET PRO M452/MFP-M477 CARTRIDGE (NEW STYLE) to fit and use in a HP COLOR LASERJET PRO M454/MFP-M479 printer by STATIC CONTROL HM454CONVKIT HP COLOR LASERJET M454/MFP-M479 CONVERSION KIT.

STEP 5

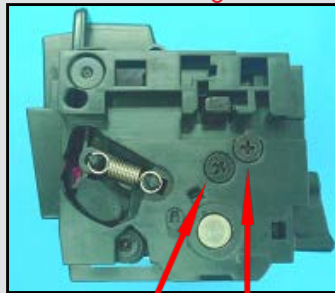
New style Right End Cap and Drive Gear



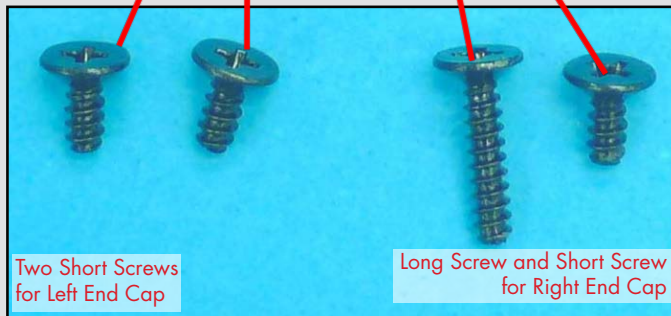
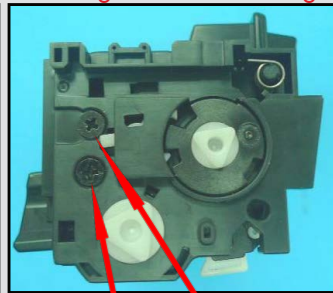
Before installing the HM454CONVKIT onto the Toner Waste Bin and Toner Hopper, make sure the Toner Hopper is assembled with the New Style Inner Right End Cap and Drive Gear as shown in the photo on the left.

STEP 6

Left side of cartridge.



Right side of cartridge.



Two Short Screws for Left End Cap

Long Screw and Short Screw for Right End Cap

Replace the OEM End Caps with the END CAPS that come with the HM454CONVKIT. Screw them in place with the screws supplied. Fit the OEM Spring and Drum Pin after Left End Cap is screwed on.

Screw the Left End Cap on with two short screws.

Screw the Right End Cap on with one long screw and one short screw.

Make sure that the short and long screws are only fitted to the specified End Cap as above.

The conversion for HP COLOR LASERJET PRO M454/MFP M479 is now complete.

**It is recommended that the following High Temperature Lithium Grease is used for these procedures:
SCC Product Code: LUBE44



Static Control®

www.scc-inc.com

Static Control Components (USA - World Headquarters)
3010 Lee Avenue PO Box 152 Sanford, NC 27331
US/Canada Tel: +1 800.488.2426 • Fax: +1 800.488.2452
Int'l Tel: +1 919.774.3808 • Fax: +1 919.774.1287
Email: info@scc-inc.com

Static Control Components (Europe) Limited
Unit 30, Worton Grange
Reading, Berkshire RG2 0TG, United Kingdom
Tel: +44 (0) 118.923.8800 Fax: +44 (0) 118.923.8811
Email: info@scceurope.co.uk