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How to install the
**HP4300/4200 Doctor Blade
Housing Sealing Foam
(HP43DBHSFOAM)**

**HP4300/4200 Doctor Blade
Housing Sealing End Foam
(HP43DBHEFOAM)**

For complete remanufacturing instructions refer to System Support Series™ (SSS™) 473.

Version 1
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Contact your SCC Support Team for product information, ordering and technical support services.



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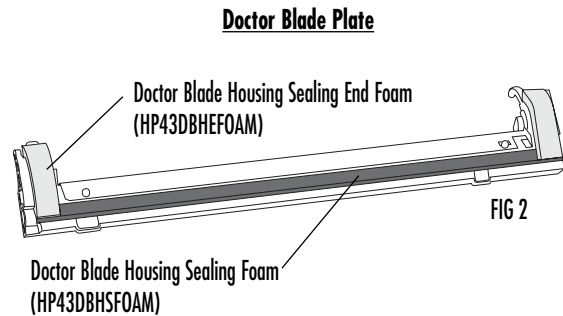
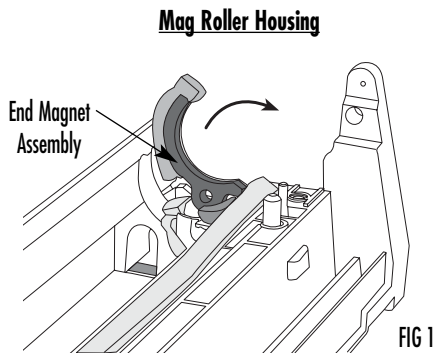
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NOTE: SCC recommends replacing the doctor blade housing sealing foam, sealing end foams and the mag roller sealing blade at the same time for best results.

1. Lift the end magnet assembly forward on both sides and remove the doctor blade plate from the mag roller housing (FIG. 1).
2. Turn the doctor blade plate over and remove the doctor blade sealing foams and end foams (FIG 2).
3. Use a dry, lint-free cloth and 91 - 99% isopropyl alcohol to clean any adhesive from the mounting surface.
4. Peel the backing from the new doctor blade plate sealing foam. (do not touch the adhesive side of the sealing foam). Place the new sealing foam in position (FIG 2). Press to activate adhesive.
5. Peel the backing from the new doctor blade plate sealing end foam. (do not touch the adhesive side of the end foam). Place the new end foam in position, overlapping the doctor blade housing sealing foam (FIG 2). Press to activate adhesive.
6. Turn the doctor blade plate over and re-install in the mag roller housing.



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6. Turn the doctor blade plate over and re-install in the mag roller housing.

