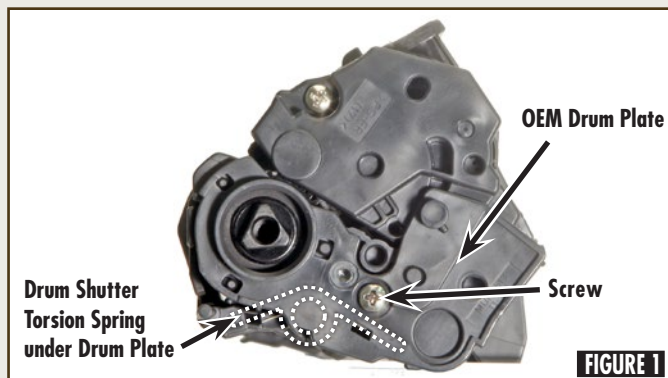




TOOLS & SUPPLIES

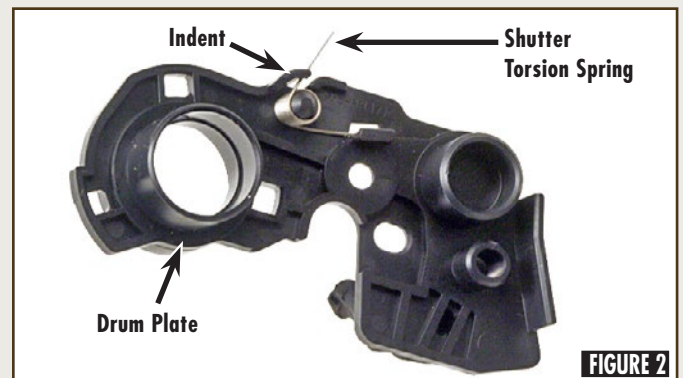
- Conversion Waste Bin Kit (H127CONVWBIN)
- Phillips Screwdriver
- Hook Tool
- Cartridge Lubricant
- Lint-Free Swab
- Side Cutters

STEP 1



Using a Phillips screwdriver, remove the screw from the drum plate (Figure 1). Remove the OEM drum plate from the cartridge and discard.

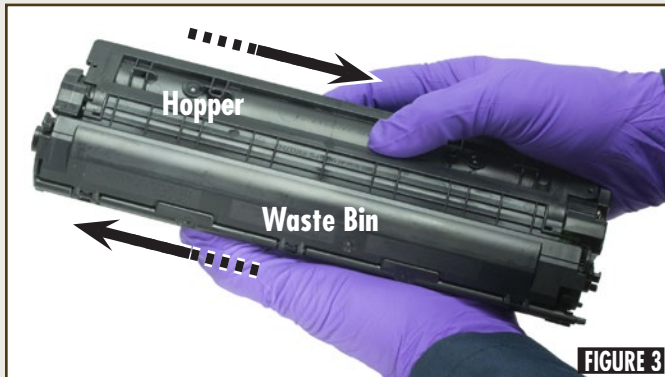
STEP 2



On the Static Control end plate, use a hook tool to move the shutter torsion spring into the indent on the drum plate as shown in Figure 2.



STEP 3

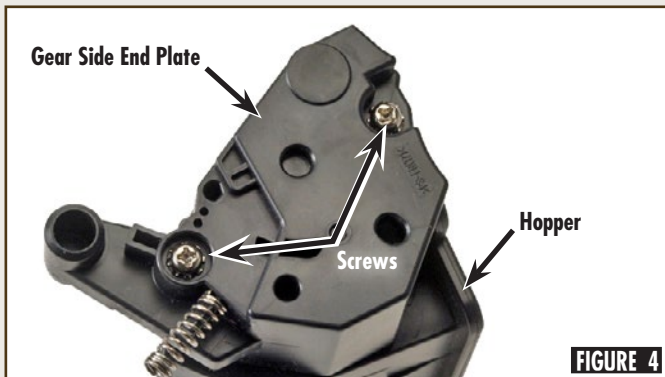


Position the cartridge with the hopper facing upward and grasping tightly, slide the waste bin section and hopper side apart as shown in Figure 3.



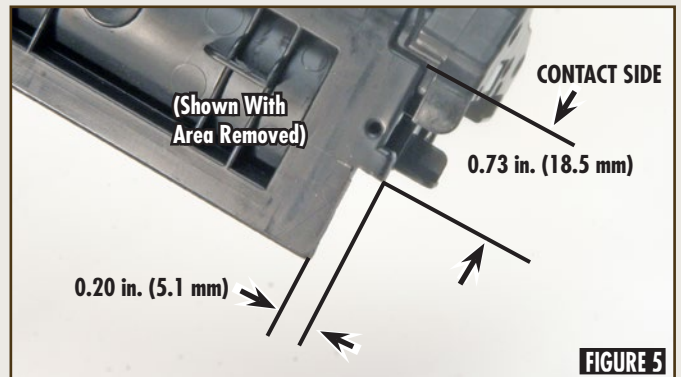
Note: If separated incorrectly, waste toner will spill.

STEP 4



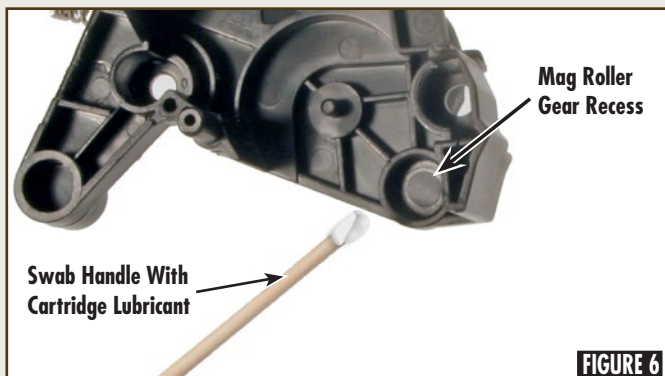
Remove the OEM gear side end plate by using a Phillips screwdriver to remove the two screws noted in Figure 4.

STEP 5



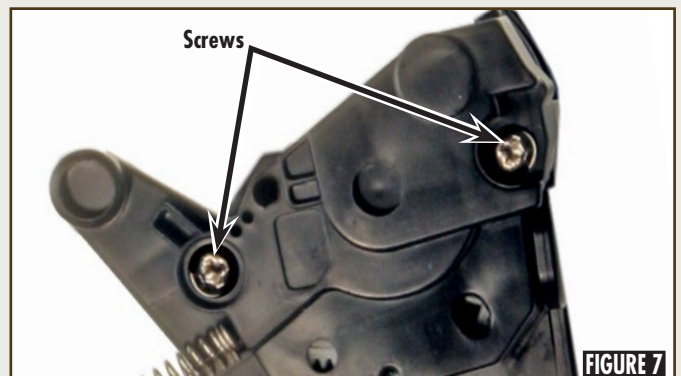
Using side cutters, cut away an area on the contact side of the hopper base as seen in Figure 5.

STEP 6



Using a lint-free swab, apply a small amount of cartridge lubricant to the mag roller gear recess on the new Static Control gear side end plate (Figure 6).

STEP 7



Install the Static Control gear side end plate and secure with two Phillips screws (Figure 7).

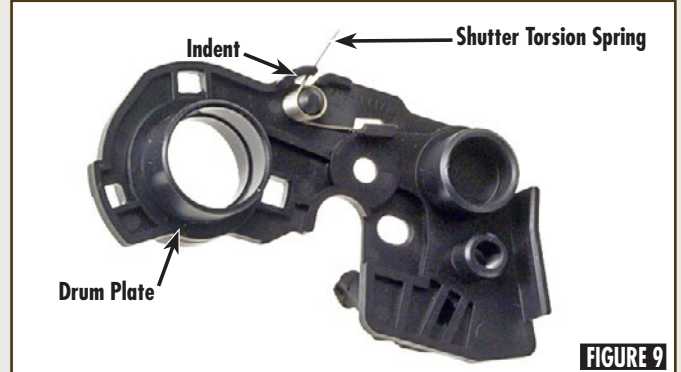


STEP 8



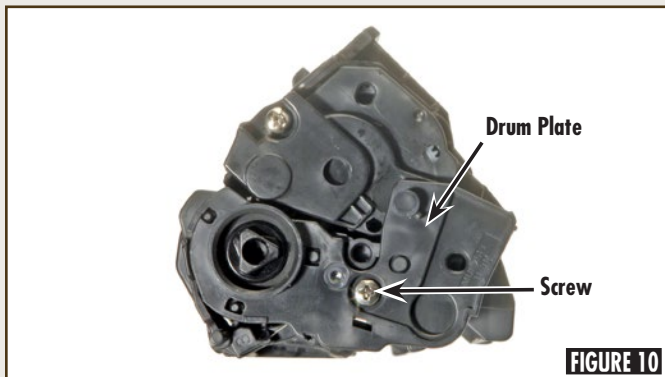
Align bosses on the hopper to openings on the Static Control waste bin. Carefully slide the toner hopper and waste bin sections together as shown in Figure 8. Verify the springs between the hopper and waste bin are straight.

STEP 9



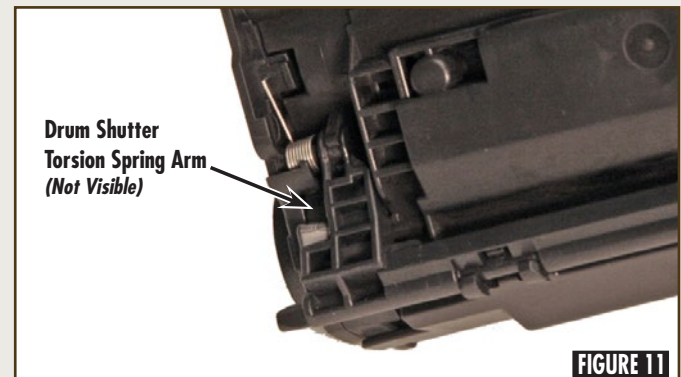
With the drum shutter in the closed position, install the Static Control drum plate on the cartridge ensuring that the drum shutter torsion spring is in the correct position (Figure 9).

STEP 10



Using a Phillips screwdriver, install the screw into the drum plate (Figure 10).

STEP 11



Release the shutter torsion arm from the indent on the drum plate (Figure 11). Open and close the drum shutter to ensure the spring is engaged.

DEDICATION TO TRAINING

In order to produce consistent high quality prints that are virtually indistinguishable from the OEM, it is essential to follow Static Control's remanufacturing instructions exactly as directed. Static Control is dedicated to informing customers of the latest innovations in training and knowledge. Access to these instructions, our technical support staff and View on Demand Webinars is available to all customers in good standing.

ELECTROPHOTOGRAPHICALLY MATCHED COMPONENTS

We provide these critical components that have been electrophotographically matched for use in remanufactured toner cartridges. It is vital that the critical components be replaced as a system to ensure consistent high quality performance. We provide additional components such as felts, foams and recovery blades, should you decide they are necessary. Using Static Control's system of components allows you to use less expensive non-virgin cartridges and create remanufactured cartridges that provide high quality prints virtually indistinguishable from the OEM.

INDUSTRY LEADER

Static Control is the global leader in aftermarket imaging and remanufacturing technology. Offices are located worldwide and all research, development, manufacturing and engineering takes place at their Sanford, North Carolina, USA world headquarters. Currently, Static Control manufactures in-house over 10,000 imaging products and supplies over 14,000 imaging products to the aftermarket industry.



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