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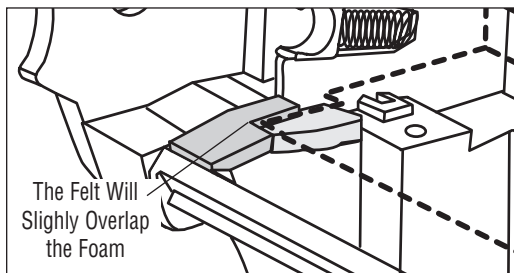
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- 7 The bold dotted line shows the position of the wiper blade when reinstalled. Make sure the wiper blade is positioned correctly with the corner of the urethane snug in the corner of the felts.



8. Replace the wiper blade end foam and end felt on the other end as needed following steps 1-6. You must also install a replacement HP4000 recovery blade (PRECB-LJ4). You may then reassemble the waste bin.



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Product Instructions
 System Support Series 179

How to replace your...
**HP4000 Wiper Blade End
 Foams & Felts**

**HP4000 Wiper Blade End Foams (4KWBEFOAM)
 HP4000 Wiper Blade End Felts (4KWBEFELT)**

Additional Items Needed

- 91% - 99% Isopropyl Alcohol
(91% isopropyl alcohol is available at most major drug stores; 99% isopropyl alcohol is available through distributors of chemical products.)
- Dry, Lint-Free Cloth (LFCLOTH)
- Felt/Foam Scraper Tool (FSTOOL)

Contact your SCC Sales Team for ordering information.

HOW TO REACH US

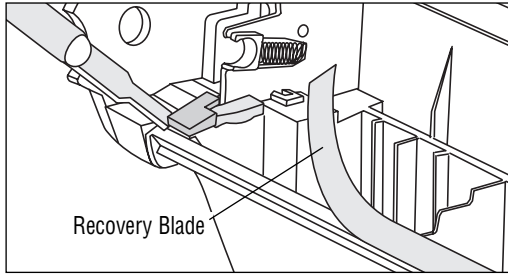
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US	800.488.2426
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Before you begin...

Separate the waste bin from the hopper, then remove the drum, PCR and the wiper blade.

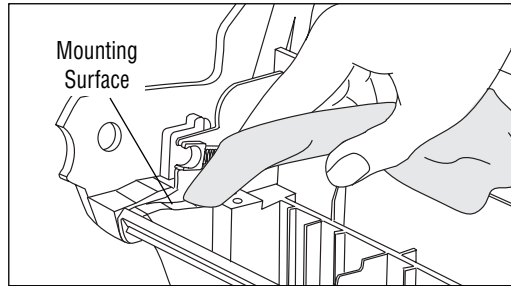
1. Remove the recovery blade with your fingers or needlenose pliers. The recovery blade cannot be reused. Remove the existing wiper blade end foam and end felt by carefully sliding the tip of the scraper blade between them and the mounting surface.



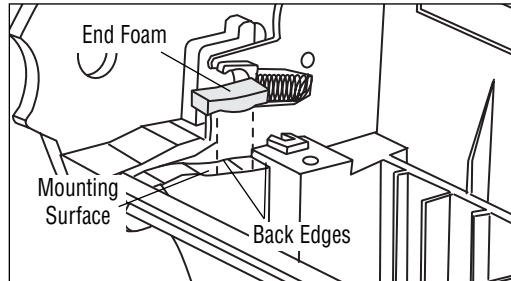
NOTE Due to the overlapping position of the end felt and end foam, both pieces must be replaced at the same time.

2. Carefully lift up the foam and the adhesive layer as one piece. This will prevent the adhesive layer from remaining on the mounting surface.

3. Use a dry, lint-free cloth and 91%-99% isopropyl alcohol to clean any residual adhesive from the mounting surface.

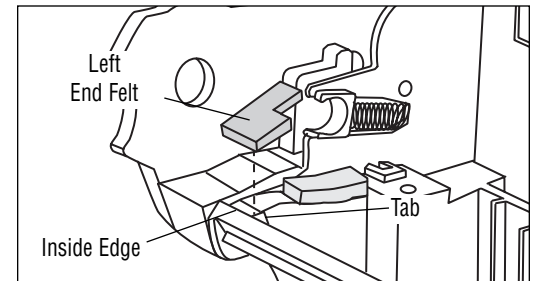


4. Remove the backing from a replacement end foam and place it against the back edges of the mounting surface as indicated in the illustration below.



NOTE When replacing the wiper blade end felt, it is important that you position the felt correctly. Install the felt as shown.

5. Remove the backing from a replacement end felt and place the bottom against the inside edge of the mounting surface and against the tab.



6. Carefully press the end foam and the end felt onto the mounting surface with your finger to secure it. When positioned properly, the end felt will slightly overlap the end foam.

