

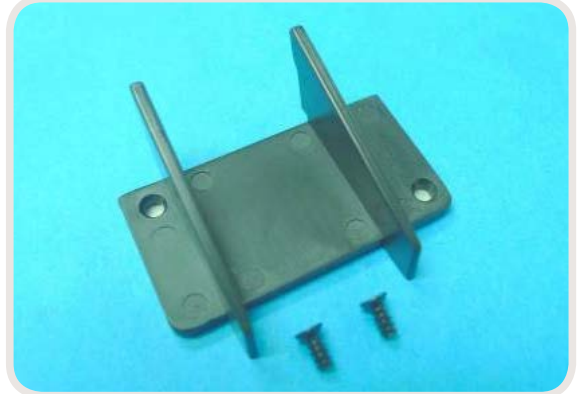


How to Install The Static Control HM404CONVKIT

Instructions to convert an OEM HP LaserJet Pro M402/MFP M426 cartridge, HP LaserJet Pro M403/MFP M427 cartridge, OEM HP LaserJet Enterprise M506/MFP M527 cartridge or LaserJet Pro M507/MFP M528 cartridge to fit and use in a HP LaserJet Enterprise M404/MFP M428 printer

OEM HP M402/MFP M426 CARTRIDGE (CF226A/X)
OEM HP M403/MFP M427 CARTRIDGE (CF228A/X)
OEM HP M506/MFP M527 CARTRIDGE (CF287A)
OEM HP M507/MFP M528 CARTRIDGE (CF289A)

Static Control HM404CONVFIN HP
LaserJet M404/MFP M428 Conversion Fin



These instructions provide the necessary information to convert a CF226A/X, CF228A/X, CF287A, CF289A/X to a CF259A/X (HP LaserJet Pro M404/MFP M428 'A' or 'X'), by cutting the cartridge and using the Static Control HM404CONVFIN HP LaserJet M404/MFP M428 Conversion Fin.

*Please note we are using the OEM HP LaserJet Enterprise M506/ MFP M527 'A' Version (CF287A) cartridge to demo the conversion procedures in this instruction.

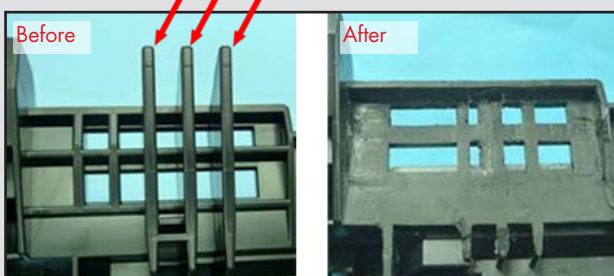
Procedures

STEP 1



Disassemble the OEM HP LaserJet cartridge as standard procedure for remanufacturing.

STEP 2



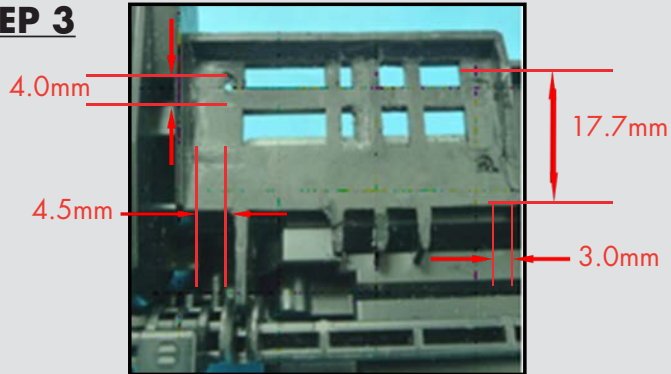
Remove the ribs on the right of the Toner Waste Bin.



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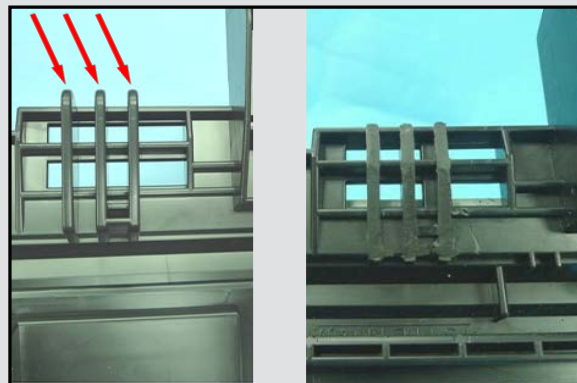
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STEP 3



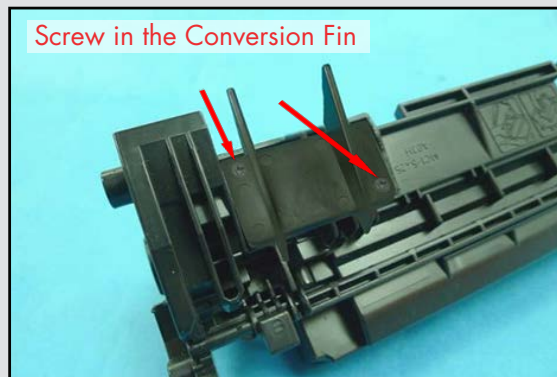
Drill two 2.4mm diameter holes on the cleared platform as shown in the photo.

STEP 4



Remove the ribs on the left of the Toner Waste Bin.

STEP 5



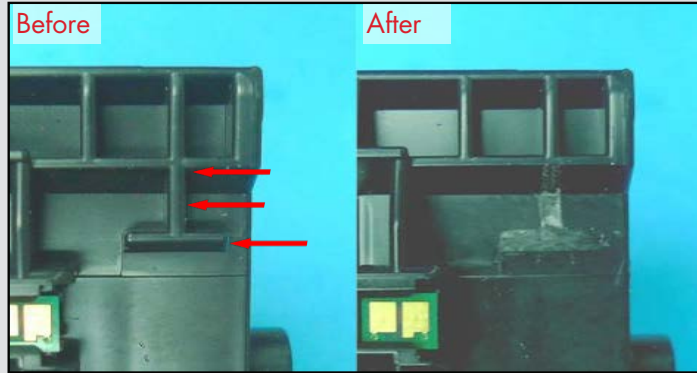
Remove the Release Liner on the back of the Conversion Fin. Place the Static Control HM404CONVFIN Conversion Fin onto the platform of the Toner Waste Bin. Then use the screws which came with the HM404CONVFIN to attach the Conversion Fin to the Toner Waste Bin as shown in the photo.



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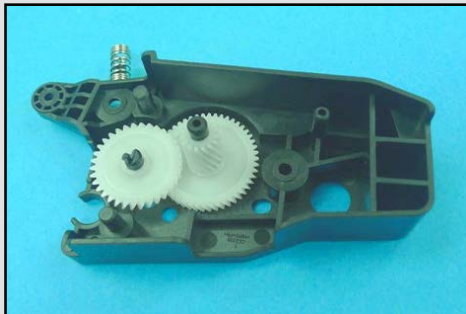
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STEP 6



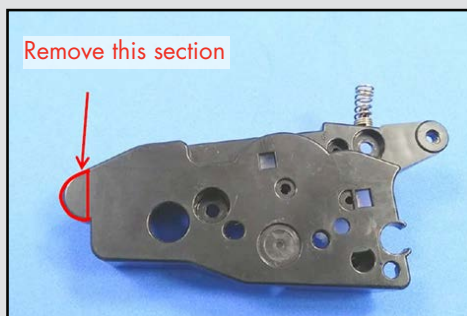
Remove the ribs on the left of the Toner Waste Bin as shown in the photo.

STEP 7



Unscrew the OEM Right End Cap from the Toner Hopper and keep the screws for reuse. Take off two gears from OEM Right End Cap and place them on one side.

STEP 8



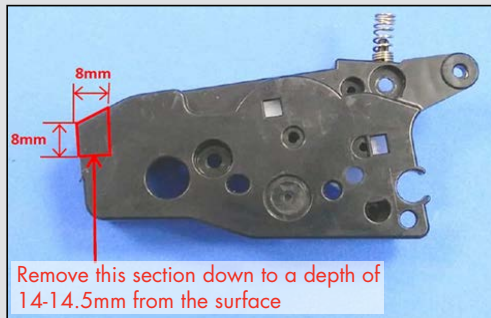
Remove the section as illustrated in the photo.



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STEP 9



Remove the section as illustrated in the photo.

STEP 10



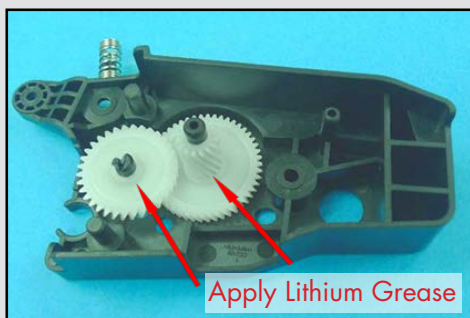
The OEM Right End Cap is now ready for use.



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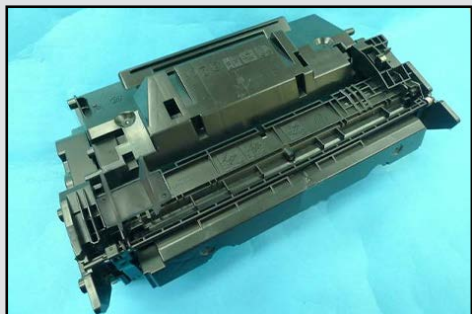
STEP 11



Take the two gears that were set aside & put them back inside the OEM Right End Cap to the corresponding position as shown in the photo.

****It is very important that some high temperature lithium grease is added to the two shafts of the gears as shown in the photo.**

STEP 12



Reassemble the OEM HP Toner Hopper and Toner Waste Bin.

The conversion from changing an OEM HP LaserJet cartridge to a HP LaserJet Pro M404/MFP M428 'A' or 'X' Version (CF259A/X) cartridge that will fit the HP LaserJet Pro M404 /MFP M428 printer is now complete.



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