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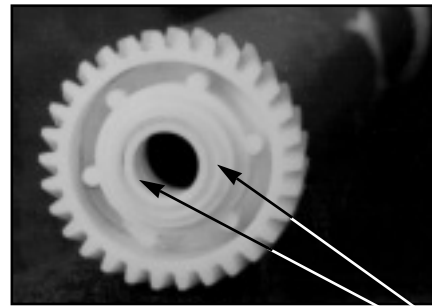
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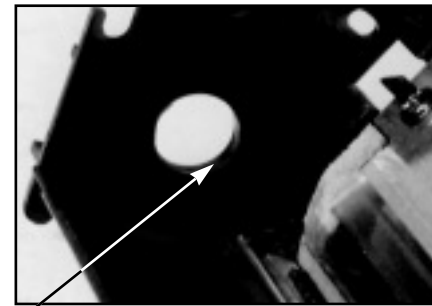
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How to Use CARTRIDGE LUBE

The photographs on this page and the preceding page illustrate the recommended lubrication points for the most popular cartridges. Use a cotton swab moistened with CARTRIDGE LUBE to place a thin film of lubricant on the desired area. The general application is to those areas of the drum gears in rotational contact with an axle or cartridge shell. CARTRIDGE LUBE should be reapplied each cartridge cycle for maximum protection. Do not use CARTRIDGE LUBE on the teeth of the gears.

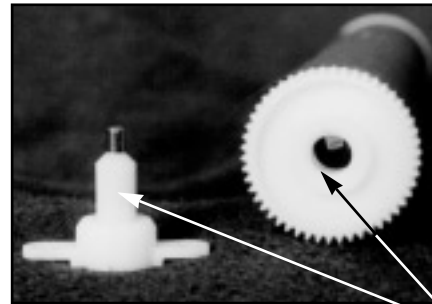


IISi Large Gear

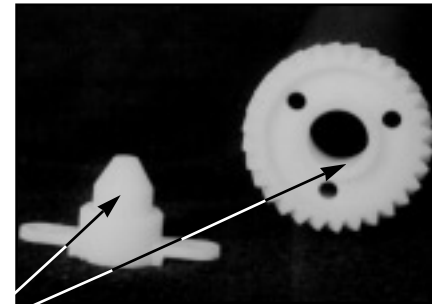


IISi Dustbin

Lubrication Points

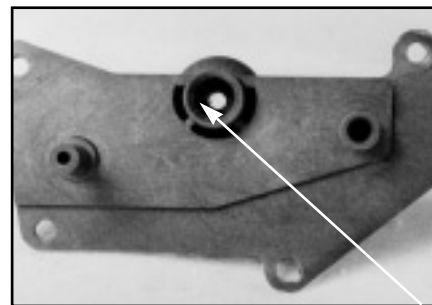


LX Grounding Gear

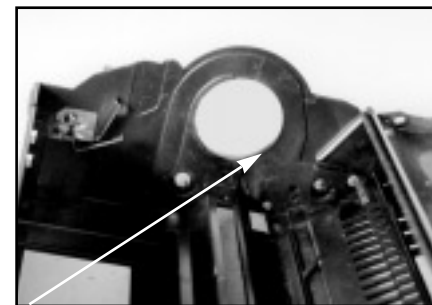


LX Large Gear & Axle

Lubrication Points

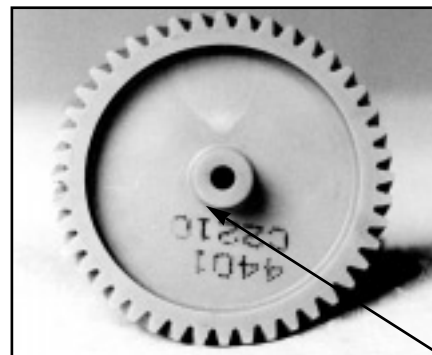


IBM Large Gear Plate

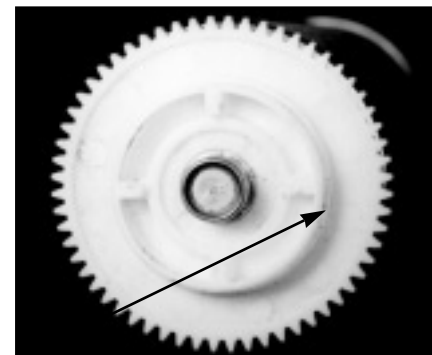


CX Cartridge Shell

Lubrication Points



IBM Large Gear



CX Large Gear

Lubrication Points

CARTRIDGE LUBE™ Saves Gears and Cartridges

Used every cycle, CARTRIDGE LUBE is your best defense against rotational wear of plastic components.



Original Metal SX Axle

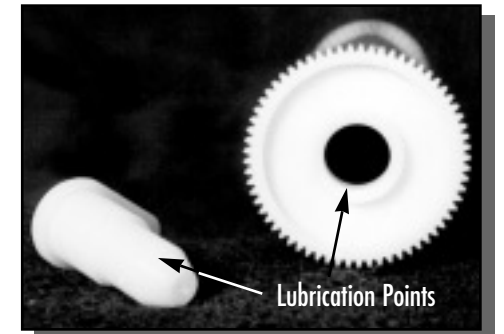


First Plastic SX Axle

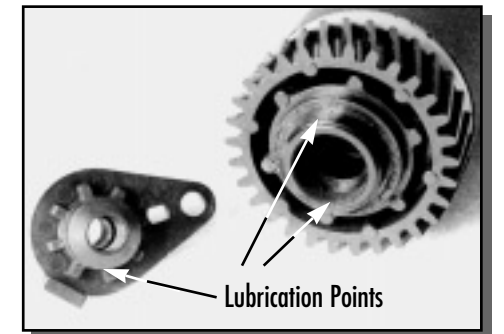


Current Plastic SX Axle

CARTRIDGE LUBE incorporates Teflon® in liquid suspension to form a protective lubrication coating on wear-sensitive plastic components. Used every recharge cycle, CARTRIDGE LUBE is your best insurance policy to protect yourself from future material changes by the OEM cartridge manufacturers. Running design changes to the SX cartridge have been seen by all of us and seem certain to continue. The prevailing pattern appears to be a change from metal to plastic, which is more limiting to the life of the component. One such change is that of the original metal axle at the big-gear (helical) end of the SX drum to two different plastic configurations that appear to exacerbate wear problems. Also suspect is the plastic composition of both plastic axles and the dustbins. We have seen variations in dustbin design and material that can result in accelerated wear to the dustbin and other plastic components that make contact with the dustbin. With new cartridges purportedly being manufactured in four worldwide locations, each probably with different resin suppliers, it's hard to say for sure what you're getting in your next empty. And even if none of this seems to be making your life miserable today, CARTRIDGE LUBE is an effective preventative treatment against future material changes in toner



A15/A30 Large Gear



SX Large Gear & Axle



SX Dustbin

cartridges that would not be discovered until AFTER they caused a problem. Regular 99% isopropyl alcohol will remove CARTRIDGE LUBE from any non-porous surface.

Over 12 months of testing by our Research and Development Laboratories confirmed the effectiveness of CARTRIDGE LUBE cartridge lubricant in reducing wear of plastic gears and axles.



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